



1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: VinylDoc Liquid PVC
Product Code: VW1ALM, VW1W and VW1T
Chemical Name: Heavy Duty PVC Resin in Solvent Solution
Chemical Family: Solvent Base Adhesive Compound
Emergency Telephone Number: 1-800-424-9300 (US and Canada) INTERNATIONAL + 1-703-527-3887

2. HAZARDS IDENTIFICATION

Emergency Overview: Clear or Gray liquid with an ether-like odor. Extremely flammable liquid and vapor. Vapors may cause flash fire. May cause eye and skin irritation. Inhalation of vapors or mist may cause respiratory irritation and central nervous system effects. Swallowing may cause irritation, nausea, vomiting, diarrhea and kidney or liver disorders. Aspiration hazard. May be fatal if swallowed. Symptoms may be delayed.

GHS CLASSIFICATION:

Health Acute Toxicity: Category 4 Skin Corrosion/Irritation: Category 3 Carcinogenicity: Category 2 Eye: Category 2B	Environmental Acute Toxicity: None Known Chronic Toxicity: None Known	Physical Flammable Liquid/Aerosol/Gas: Category 2
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Signal Word: DANGER

GHS LABEL:



3. COMPOSITION/INFORMATION ON INGREDIENTS

INGREDIENTS :	%wt / wt:	CAS NUMBER:	ACGIH TLV TWA:	OSHA PEL TWA	OTHER:
Tetrahydrofuran	30 - 60%	109 - 99-9	50 ppm (skin) / 100 ppm STEL	200 ppm	25 ppm (Mfg)
Methyl Ethyl Ketone	10 - 20%	78-93-3	200 ppm(skin) / 300 ppm STEL	200 ppm	None
Cyclohexanone	10 - 20%	108 - 94-1	25 ppm(skin) / 50 ppm STEL	50ppm	None
PVC Resin (Non-hazardous)	15 - 30%	9002-86-2	10 mg/m3	15 mg/m3	None
Amorphous Fumed Silica	1 - 5%	112945 - 52-5	10 mg/rn3		None
UV absorber (Non-hazardous)	1 - 5%	3147 - 75-9			
Reinforcing viscosity resin (Non-hazardous)	1 - 5%	9011 - 11 - 4			
Proprietary (Non-hazardous)	3 - 10 %	6683-19 - 8			

OSHA Hazard Classification: Flammable, irritant, organ effects

4. FIRST AID MEASURES

Skin	Remove contaminated clothing immediately. Wash all exposed areas with soap and water. Get medical attention if irritation develops. Remove dried cement with hand cleaner or baby oil
Eyes	If material gets into eyes or if fumes cause irritation, immediately flush eyes with plenty of water until chemical is removed. If irritation persists, get medical attention immediately.
Inhalation	If symptoms of exposure develop, remove to fresh air. If breathing becomes difficult, administer oxygen. Administer artificial respiration if breathing has stopped. Seek immediate medical attention.
Ingestion	DO NOT INDUCE VOMITING. Rinse mouth with water. Never give anything by mouth to a person who is unconscious or drowsy. Get immediate medical attention by calling a Poison Control Center, or hospital emergency room. If medical advice cannot be obtained, then take the person and product to the nearest medical emergency treatment center or hospital.

5. FIRE FIGHTING MEASURES

Flashpoint:	Remove 14 - 23 Degrees F. (-10 to -5 Degrees C) / CCCFP
Method:	
Flammability:	LEL = 1.8 % Volume, UEL = 11.8 % Volume
Extinguishing Media:	Use dry chemical, CO ₂ , or foam to extinguish fire. Cool fire exposed Container with water. Water may be ineffective as an extinguishing agent. with water. Water may be ineffective as an extinguishing agent.
Special Fire Fighting Procedure:	Firefighters should wear positive pressure self-contained breathing apparatus and full protective clothing for fires in areas where chemicals are used or stored.
Unusual Fire and Explosion Hazards:	Extremely flammable liquid. Keep away from heat and all sources of ignition including sparks, flames, lighted cigarettes and pilot lights. Containers may rupture or explode in the heat of a fire. Vapors are heavier than air and may travel to a remote ignition source and flash back. This product contains tetrahydrofuran that may form explosive organic peroxide when exposed to air or light or with age.
Hazardous Decomposition Products:	Combustion will produce toxic and irritating vapors including carbon monoxide, carbon dioxide and hydrogen chloride.

6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures:	Remove all sources of ignition and ventilate area. Stop leak if it can be done Procedures: without risk. Personnel cleaning up the spill should wear appropriate personal protective equipment, including respirators if vapor concentrations are high. Soak up spill with an inert absorbent such as sand, earth or other non-combusting material. Put absorbent material in covered, labeled metal containers. Prevent liquid from entering watercourses, sewers and natural waterways. Report releases to authorities as required. See Section 13 for disposal information.
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7. HANDLING AND STORAGE

Handling:	Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists. Use with adequate ventilation (equivalent to outdoors). Wash thoroughly after handling. Do not eat, drink or smoke in the work area. Keep product away from heat, sparks, flames and all other sources of ignition. No smoking in storage or use areas. Keep containers closed when not in use.
Storage:	Store in a cool, dry, well-ventilated area away from incompatible materials. Keep containers closed when not in use.
Other:	"Empty" containers retain product residue and can be hazardous. Follow all MSDS precautions in handling empty containers. Do not cut or weld on or near empty or full containers.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ventilation:	Open doors & windows. Provide ventilation capable of maintaining emissions at the point of use below recommended exposure limits. If used in enclosed area, use exhaust fans. Exhaust fans should be explosion-proof or set up in a way that flammable concentrations of solvent vapors are not exposed to electrical fixtures or hot surfaces.
Respiratory Protection:	For operations where the exposure limit may be exceeded, a NIOSH approved organic vapor respirator or supplied air respirator is recommended. Equipment selection depends on contaminant type and concentration, select in accordance with 29 CFR 1910.134 and good industrial hygiene practice. For firefighting, use self-contained breathing apparatus.
Skin Protection:	Rubber gloves are suitable for normal use of the product. For long exposures chemical resistant gloves may be required such as 4H(tm) or Silver Shield(tm) to avoid prolonged skin contact.
Eye Protection:	Safety glasses with side shields or safety goggles.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance/Color:	Thick hazy clear liquid. Consistency of syrup
Odor:	Characteristic solvent odor.
Boiling Point:	51 degrees F (66 C)
Vapor Pressure:	90 mmHg @20 C
Vapor Density:	0.5 (Heavier than air)
Specific Gravity:	0.9 +/- 0.015
Weight (lbs/gal):	0.5
Percent Volatiles:	88 +/- 2%
Evaporation Rate:	5.5 -8.0
pH: (as is):	N/A
Solubility:	Negligible in water.
Percent Volatiles:	88 +/- 2%
Evaporation Rate:	5.5 -8.0
pH: (as is):	N/A
Solubility:	Negligible in water.
Percent Volatiles:	88 +/- 2%
Evaporation Rate:	5.5 -8.0
pH: (as is):	N/A
Solubility:	Negligible in water.
VOC:	Not Determined

10. STABILITY AND REACTIVITY

Stability:	Stable.
Conditions to Avoid:	Heat, sparks, flames and other sources of ignition.
Hazardous Decomposition Products:	Combustion will produce toxic and irritating vapors including carbon monoxide, carbon dioxide and hydrogen chloride.
Incompatibility/ Materials to Avoid:	Oxidizing agents, alkalis, amines, ammonia, acids, chlorine compounds, chlorinated inorganics (potassium, calcium and sodium hypochlorite) and hydrogen peroxides. May attack plastic, resins and rubber.
Hazardous Polymerization:	Will not occur.

11. TOXICOLOGICAL INFORMATION

Inhalation:	Vapors or mists may cause mucous membrane and respiratory irritation, coughing, headache, dizziness, dullness, nausea, shortness of breath and vomiting. High concentrations may cause central nervous system depression, narcosis and unconsciousness. May cause kidney, liver and lung damage.
Skin:	May cause irritation with redness, itching and pain. Methyl ethyl ketone and cyclohexanone may be absorbed through the skin causing effects similar to those listed under inhalation.
Eye:	Vapors may cause irritation. Direct contact may cause irritation with redness, stinging and tearing of the eyes. May cause eye damage.
Ingestion:	Swallowing may cause abdominal pain, nausea, vomiting and diarrhea. Aspiration during swallowing or vomiting can cause chemical pneumonia and lung damage. May cause kidney and liver damage.
Chronic Toxicity Data:	Prolonged or repeated overexposure cause dermatitis and damage to the kidney, liver, lungs and central nervous system.
Cyclohexanone:	Oral rat LOSO: 1,620 mg/kg Inhalation rat LC50: 8,000 ppm/4 hours Skin rabbit LOSO: 1 mL/kg
Tetrahydrofuran:	Oral rat LOSO: 1,650 mg/kg Inhalation rat LC50: 21,000 ppm/3 hours
Methyl Ethyl Ketone:	Oral rat LOSO: 2,737 mg/kg Inhalation rat LC50: 23,500 mg/m ³ /8 hours Skin rabbit LOSO: 6,480 mg/kg
Sensitization:	None of the components are known to cause sensitization.
Carcinogenicity:	None of the components are listed as a carcinogen or suspect carcinogen by NTP, IARC or OSHA. The National Toxicology Program has reported that exposure of mice and rats to tetrahydrofuran (THF) vapor levels up to 1800 ppm 6 hr/day, 5 days/week for their lifetime caused an increased incidence of kidney tumors in male rat and liver tumors in female mice. The significance of these findings for human health is unclear at this time and may be related to "species specific" effects. Elevated incidences of tumors in humans have not been reported for THF. ACGIH has classified cyclohexanone (CYH) and tetrahydrofuran as "A3," Confirmed Animal Carcinogens with Unknown Relevance to Humans.
Mutagenicity:	Cyclohexanone has been positive in bacterial and mammalian assays. Acetone, methyl ethyl ketone and tetrahydrofuran are generally thought not to be mutagenic.
Reproductive Toxicity:	Methyl ethyl ketone and cyclohexanone have been shown to cause embryofetal toxicity and birth defects in laboratory animals. Tetrahydrofuran has been found to cause adverse developmental effects only when exposure levels cause other toxic effects to the mother.
Medical Conditions Aggravated by Exposure:	Persons with pre-existing skin, lung, kidney or liver disorders may be at increased risk from exposure to this product.

12. ECOLOGICAL INFORMATION

	This product is not expected to be toxic to aquatic organisms. Cyclohexanone: 96-hour LC50 values for fish is over 100 mg/l. Tetrahydrofuran: 96-hour LC50 fathead minnow: 2160 mg/L. Methyl Ethyl Ketone: 96-hour LC50 for fish is greater than 100 mg/L.
VOC Information:	This product emits VOC's (volatile organic compounds) in its use. Make sure that use of this product complies with local voc emission regulations, where they exist.
Voc Level:	Maximum 510 g/L per SCAQMD Test Method 316A.

13. DISPOSAL CONSIDERATIONS

Waste Disposal:	Dispose in accordance with current local, state and federal regulations.
RCRA Hazardous Waste Number:	U002, U057, U159, U213
EPA Hazardous Waste ID Number:	DO01, D035, F003, F00OS
EPA Hazard Waste	Ignitable Waste. Toxic Waste (Methyl Ethyl Ketone content)

14. TRANSPORTATION INFORMATION

DOT	Less than 1 Liter (0.3 gal)	Greater than 1 Liter (0.3 gal)
UN/NA Number:	None	UN1133
Proper Shipping Name:	Consumer Commodity	Adhesives
Hazard Class:	ORM-D	3
Packing Group:	None	PGII
Hazard Labels:	None	Flammable Liquid
IMDG UN Number:	UN1133	UN1133
Proper Shipping Name:	Adhesives	Adhesives
Hazard Class:	3	3
Packing Group:	II	II
Label:	None (Limited Quantities are expected from labeling)	Class 3 (Flammable Liquid)
Flashpoint (deg C)	-10 to -5 Degrees C	-10 to -5 Degrees C
2008 North American Emergency Response Guidebook Number: 127		

15. REGULATORY INFORMATION

Precautionary Label Information: Highly Flammable, Irritant		Ingredient Listings: USA TSCA, Europe EINECS, AICS, Korea ECL/TCCL, Japan MITI (ENCS)
Symbols:	F, Xi	Canada DSL, Australia
Risk Phrases:	R-11 Highly Flammable	R-36/37/38, Irritating to eyes, respiratory system
	R-20 Harmful by inhalation	and skin.
	R-21 Harmful in contact with skin. R-22 Harmful if swallowed.	R67 Vapors may cause drowsiness and dizziness
Safety Phrases:	S-2 Keep out of reach of children.	S-24/25 Avoid contact with skin and eyes.
	S-7 Keep container tightly closed	S-29 Do not empty into drains.
	when not in use.	S-37 Wear suitable gloves.
	S-9 Keep container in a well-ventilated place.	S-45 If seeking medical advice show physician label or SDS.
	S-15/16 Keep away from heat and sources of ignition. No smoking. S-23 Do not breathe vapor.	S-46 Use only in well ventilated areas.

16. OTHER INFORMATION

NFPA and HMIS:		
NFPA Hazard Signal:	Health: 2 Flammability: 3 Reactivity: 1 Special: None	
HMIS Hazard Signal:	Health: 2* Flammability: 3 Reactivity: 1 PPE: G	

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