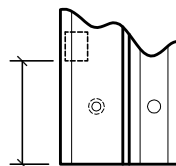


Vertical Hole Spacing

Non cumulative tolerances on hole to hole spacing.

	Metric (mm)	Decimal (in.)
A	2108.0 $\pm.000$	82.992 $\pm.000$
B	38.0 $\pm.025$	1.496 $\pm.010$
C	63.5 $\pm.020$	2.500 $\pm.008$
D	184.2 $\pm.020$	7.250 $\pm.008$
E	247.7 $\pm.020$	9.750 $\pm.008$
F	260.4 $\pm.020$	10.250 $\pm.008$
M	171.5 $\pm.020$	6.750 $\pm.008$
N	263.5 $\pm.020$	10.375 $\pm.008$
O	387.4 $\pm.020$	15.250 $\pm.008$
R	76.1 $\pm.020$	2.996 $\pm.008$
S	25.4 $\pm.020$	1.000 $\pm.008$



2.684" [68.2mm] Ref.

End of hinge to first bearing, both ends.

HAGER COMPANIES
 HIGHWAY 78 WEST
 P.O. BOX 3368
 OXFORD, ALABAMA 36203

780-210 83" SD

DATE 10-25-96	REV. 01-15-02	DR. KBJ	SCALE None
FILENAME z:\roton\template\standard\780-210.dwg			
DRAWING NO.		780210083SD	