

# **GUNTHER**

---

# **extra-build<sup>®</sup>**

## **Mirror Mastic**

### **Safe Permanent Bond For Professional Mirror Installations**

#### **EASY WORKING CONSISTENCY YEAR-ROUND!**

At temperatures ranging from 10°F to 100°F. Gunther extra/build is easily gunned from cartridges or applied from one gallon cans or five gallon pails.

#### **BUILDS UP AND FILLS GAPS!**

Gunther extra/build will build up to 2 1/2 inches without sag.

#### **ADJUSTABLE!**

Extra/build allows mirrors to be adjusted for perfect alignment and it keeps them aligned.

#### **REMAINS FLEXIBLE!**

Gunther extra/build holds firmly, yet absorbs movement for the life of the application. Its special formula contains antioxidants which prevent chemical breakdown. Gunther extra/build will not become brittle.

#### **STRONG PERMANENT BOND!**

Gunther extra/build is blended to achieve maximum build with strong adhesion between mirror and drywall, wood, metals, and many more surfaces.

#### **QUALITY PROVEN!**

Extensive testing proved Gunther extra/build holds and lasts.

#### **CONVENIENT DRYING!**

At normal room temperature Gunther extra/build cures to about 20% of maximum strength in 24 hours.



**GUNTHER  
MIRROR  
MASTICS**

# GUNTHER

# extra-build<sup>®</sup>

## I N S T A L L A T I O N I N S T R U C T I O N S

**1. The surface must be clean**, dry and free from dust, dirt, greasy film, loose or powdery paint or primer. For assurance sand a 6" diameter spot to the base surface. Clean and seal with Gunther Prime-N-Seal™, let fully dry. When applying mirror to vertical unpainted plaster, wallboard, wood, particle board, hardboard, and concrete, the surface to be covered **must** be sealed. Gunther Prime-N-Seal is recommended. **Do not apply on wallpaper, painted surfaces, vinyl safety backing, acrylic mirror, or treated woods. Not for external applications.**

A sealer will add strength to the wall and prevent caustic lime deposits from attacking the mirror backing. Wall and mirror surfaces must be above 60°F to prevent condensation of moisture. For additional information and installation procedure, refer to Data Specification Sheet.

**2. For best application results**, apply Gunther extra/build in 4" diameter patties for every square foot. Not for exterior applications. Do not use on acrylic mirrors.

**3. Use a mechanical support system** to support mirror during and after installation.

**4. Gap filling capabilities** - Gunther extra/build can obtain gap fill of 2 to 2-1/2 inches without sagging at a wide range of temperatures.

**5. Application** - Gunther extra/build adhesive is easily applied at temperatures ranging from 10°F to 100°F without auxiliary heating equipment. Gunther extra/build can be easily gunned from cartridges or applied from one gallon cans.

### 6. Cure Rate -

The following chart indicates the rate of curing for Gunther extra/build:

#### Approximate Percent of Maximum Strength

24 hours.....	25%
3 days.....	50%
7 days.....	75%
30 days.....	100%

Curing time will depend on temperature and the amount of air to reach Gunther extra/build. A 4-inch spot will cure faster than a 6-inch spot.

**7. Skin Time** - Gunther extra/build will develop a skin within 3 minutes after application. When the mirror is set in place on the wall, the surface skin will dissolve for maximum contact with both the mirror backing and wall. Once mirror is placed on the wall **DO NOT REMOVE** for the purpose of "Air Tacking".

**8. Adjusting Time** - Gunther extra/build can be adjusted for a period of 24 hours after installation, to ensure proper mirror alignment.

**9. Mounting Time** - Mirrors can be mounted up to 20 minutes after application of Gunther extra/build.

**10 Clean-Up** - For easy cleanup, mineral spirits will remove uncured Gunther extra/build. Test the material to be cleaned to make sure mineral spirits will not cause any damage.

**11. Shelf life** - One year in original unopened containers.



[www.gunthermirrormastics.com](http://www.gunthermirrormastics.com)

### LIMITED WARRANTY AND REMEDY

This product is warranted to the original purchaser to meet published specifications, if any, and, in the absence of published specifications, to be **MERCHANTABLE QUALITY**. Such warranty may not be assigned or otherwise transferred by purchaser.

**NO OTHER WARRANTY, EXPRESSED OR IMPLIED, OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY OTHER THING IS MADE.**

Under no circumstance will Gunther Mirror Mastics or Royal Adhesives & Sealants LLC., the manufacturer, or the seller of its products be liable for incidental or consequential damages arising from the use of any of its products. Any damages in connection with the use of any of Gunther's products by the buyer, seller, user or any other person are strictly limited to the purchase price of the product only. Customer accepts full responsibility. All installation guidelines must be followed. Refer to literature or call 1-800-227-6181 for installation guidelines.

If the purchaser does not accept goods on these terms, they are to be returned at once, unopened.