

HM130 SERIES

HOT MELT BUTYL

CRL HM130 Series Hot Melt Butyl IG Sealant is formulated with advanced synthetic polymers and elastomers to provide superior structural, adhesive, and cohesive strengths. HM130 is virtually tack-free within minutes after application. HM130 retains excellent elastomeric traits and performance characteristics across a wide spectrum of temperature extremes.

HM130 is a single component, 100% solids, IG sealant formulated to provide the versatility required by today's scope of application equipment. HM130 is approved for use on the Intercept® IG System, is used on automated gunning tables, can be directly gunned via 55-gallon pumping equipment, and via small, low production volume units.

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APPLICATION PROPERTIES

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| Color | Black and Gray |
| Flow Rate | 40gm/min @ 360° F, 80psi through .125 orifice |
| Specific Gravity | 1.3 |
| Lb./Gallon | 10.4 |
| Shelf Life | 6 months |
| Application Temperature Range | Please call for operating parameters specific to your setup and requirements. |

PERFORMANCE PROPERTIES

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|----------------------------------|-------------------------------------|
| Shore "A" Hardness | 45 |
| MVTR (ASTM E96, Procedure B) | 0.091 gr/100in ² /24hr |
| Tack | Tack-Free minutes after Application |
| Seal Durability | Accelerated Weathering |
| ASTM E774, ASTM E773 Test Method | Single Seal System |
| Frost Point, Initial | Pass < -90°F |
| Level "CBA" | Pass < -90°F |
| Fog Test | Pass |

- HM130 Hot Melt Butyl IG Sealant is available in 55-gallon steel drums (net 45 gal) and 5 gallon pails (net 4.5 gal) Large cakes 15" x 11" x 6" (net 3 gallons), Small cakes 8" x 6" x 4" (net 4.5 gallons/case of 8), Half cakes 8" x 3" x 4" (net 4.5 gallons/case of 16).

- HM130 has been evaluated and approved by PPG Industries, Inc. for use on the Intercept® IG System.

The Intercept® IG System is a trademark of PPG Industries, Inc.

This information provided herein is believed accurate to the best of our knowledge, but without warranty or guarantee of any kind expressed or implied.

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