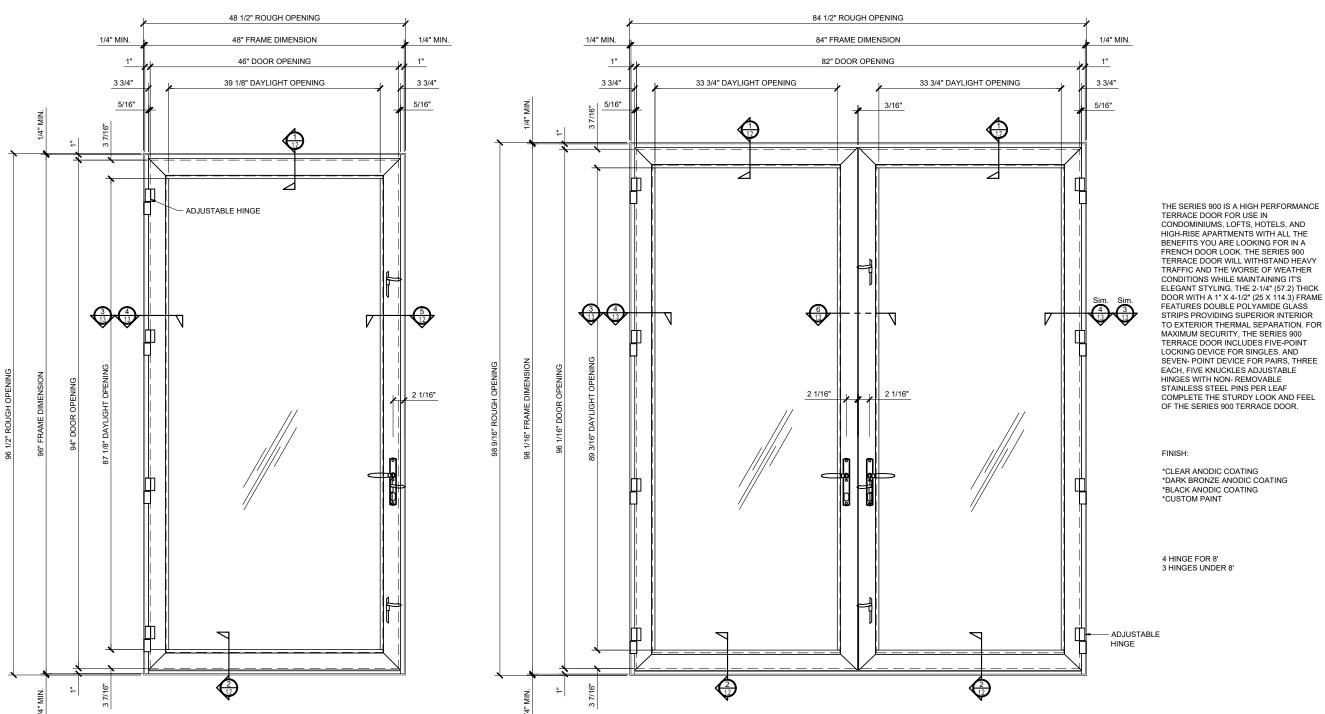


1 CRL - US ALUMINUM TERRACE DOOR - SERIES 900 - OUT-SWING

### STRUCTURAL DISCLAIMER:

ALL CUSTOMERS WHO IN ANY WAY UTILIZE THIS PRODUCT ARE SOLELY RESPONSIBLE TO CONSULT A STRUCTURAL ENGINEER TO DETERMINE THE SUITABILITY OF THE PRODUCT FOR THE INTENDED USE AND SITE CONDITIONS. ALL INSTALLERS MUST BE QUALIFIED AND HAVE PROFESSIONAL KNOWLEDGE ABOUT COMPLIANCE WITH LOCAL, STATE AND FEDERAL REGULATIONS, SAFETY FACTORS, AND THE APPROPRIATE CHOICE OF FIXING MATERIAL AND PROCEDURES.

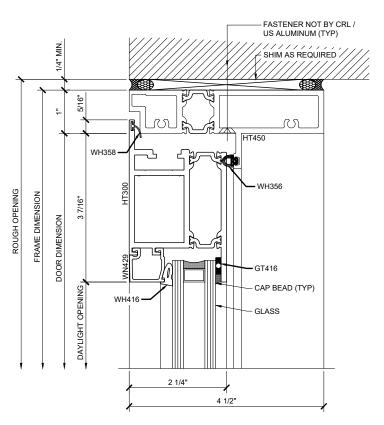


ENTRANCE TERRACE DOORS SERIES 900 U.S. ALUMINUM

Revisions By: 5/17/18

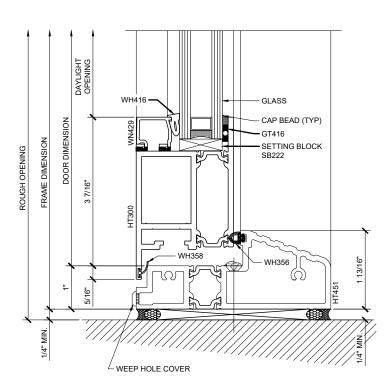
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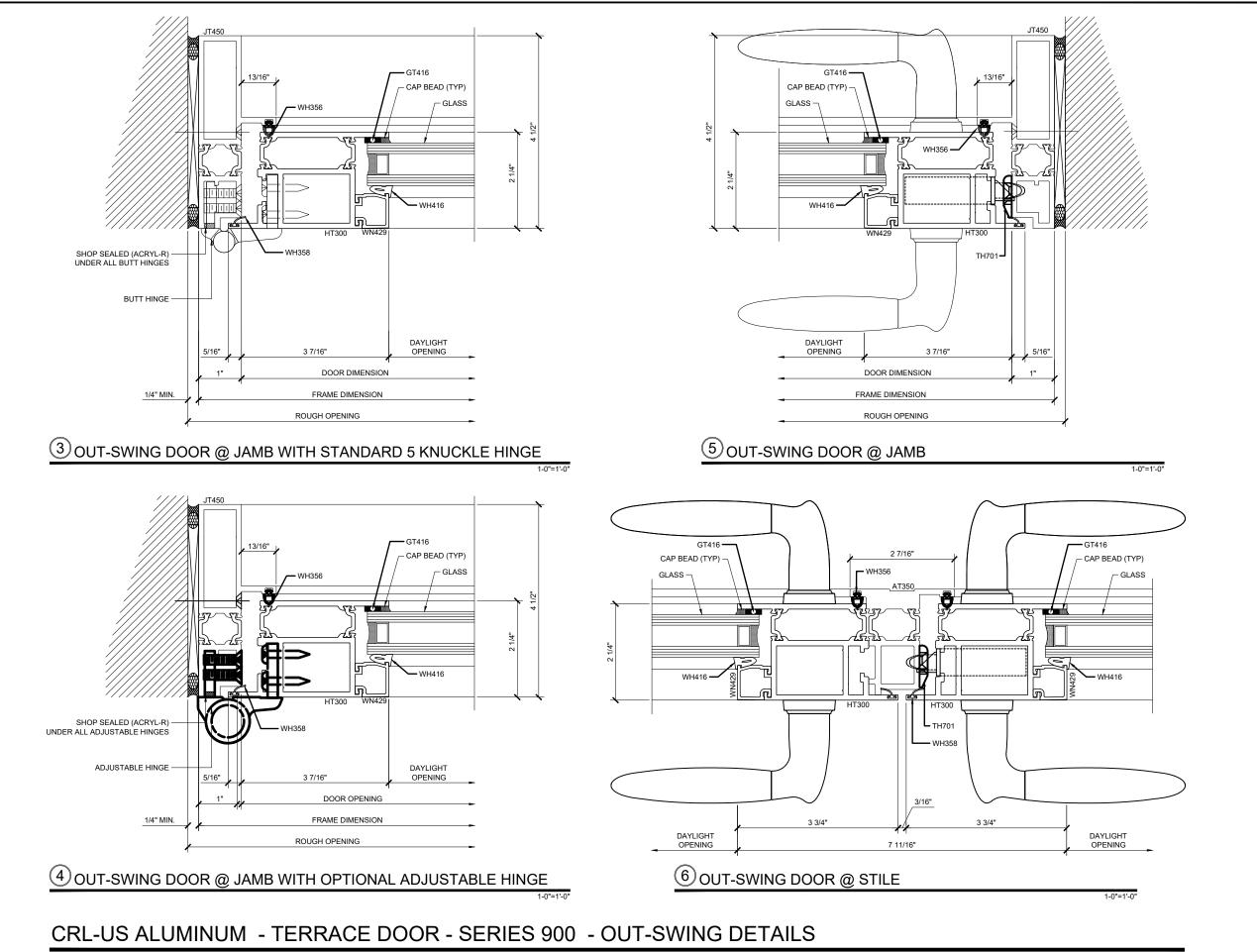


1 OUT-SWING DOOR @ HEAD

2 OUT-SWING DOOR @ SILL



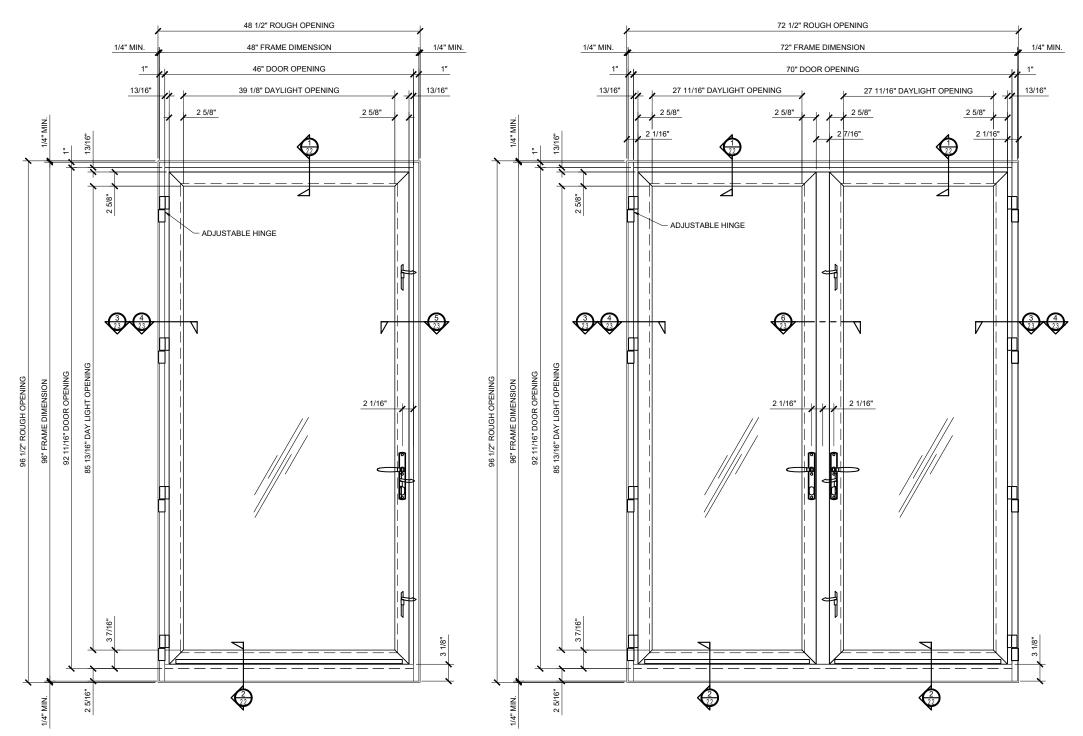
CRL-US ALUMINUM - TERRACE DOOR - SERIES 900 - OUT-SWING DETAILS



5/17/18 ENTRANCE TERRACE DOORS SERIES 900 U.S. ALUMINUM AS NOTED File Name: CRL US ENTRANCE - TERRACE DOORS - SERIES 900.dwg 1.3

Revisions By:





1 CRL - US ALUMINUM TERRACE DOOR - SERIES 900 -IN-SWING

GM 5/17/18

Revisions By:



ENTRANCE TERRACE DOORS SERIES 900

U.S. ALUMINUM

TERRACE DOOR FOR USE IN
CONDOMINIUMS, LOFTS, HOTELS, AND
HIGH-RISE APARTMENTS WITH ALL THE
BENEFITS YOU ARE LOOKING FOR IN A
FRENCH DOOR LOOK, THE SERIES 900
TERRACE DOOR WILL WITHSTAND HEAVY
TRAFFIC AND THE WORSE OF WEATHER
CONDITIONS WHILE MAINTAINING IT'S
ELEGANT STYLING. THE 2-114" (57.2) THICK
DOOR WITH A 1" X 4-1/2" (25 X 114.3) FRAME
FEATURES DOUBLE POLYAMIDE GLASS
STRIPS PROVIDING SUPERIOR INTERIOR
TO EXTERIOR THERMAL SEPARATION. FOR
MAXIMUM SECURITY, THE SERIES 900
TERRACE DOOR INCLUDES FIVE-POINT
LOCKING DEVICE FOR SINGLES. AND
SEVEN-POINT DEVICE FOR PAIRS, THREE
EACH, FIVE KNUCKLES ADJUSTABLE
HINGES WITH NON-REMOVABLE
STAINLESS STEEL PINS PER LEAF
COMPLETE THE STURDY LOOK AND FEEL
OF THE SERIES 900 TERRACE DOOR.

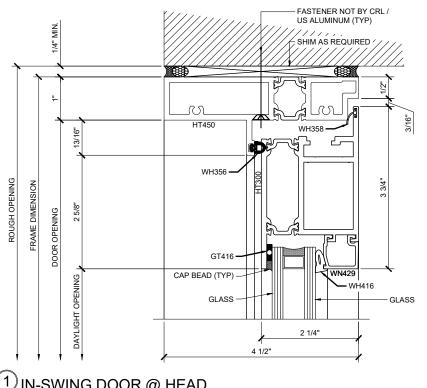
THE SERIES 900 IS A HIGH PERFORMANCE

#### FINISH:

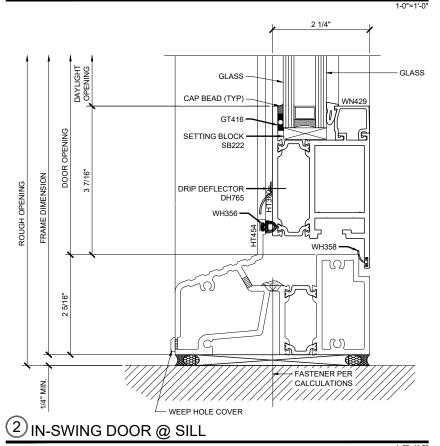
\*CLEAR ANODIC COATING
\*DARK BRONZE ANODIC COATING
\*BLACK ANODIC COATING
\*CUSTOM PAINT

4 HINGES FOR 8' 3 HINGES UNDER 7'

Drawn By: RP
Date: 5/12/17
Scale: AS NOTED
File Name: CRL US ENTRANCE
- TERRACE DOORS - SERIES 900.dwg

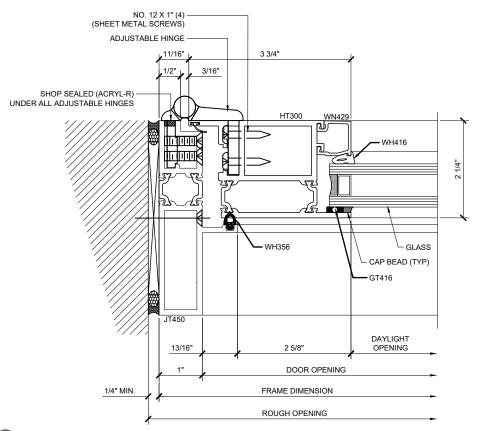


1 IN-SWING DOOR @ HEAD

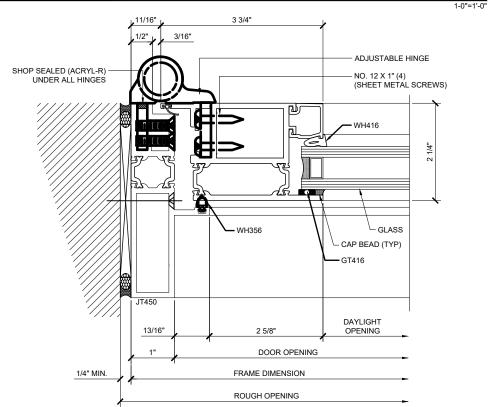


CRL-US ALUMINUM - TERRACE DOOR - SERIES 900 - IN-SWING DETAILS

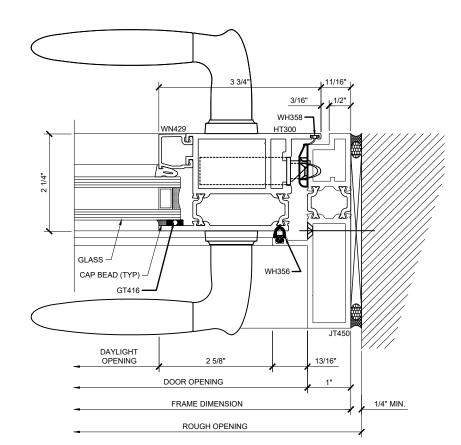
Revisions By:
TGM 5/17/18
C.R.LAURENCE CO. ARCHITECTURAL PRODUCTS 2202E Vamon Avenue 10s Angeles CA 90059-1897 PH (800)-421-6144 Fx 800-897-7591 www.cduerrea.com
Description: U.S. ALUMINUM ENTRANCE TERRACE DOORS SERIES 900
Drawn By: RP
Drawn By: RP Date: 5/12/17
Scale: AS NOTED  File Name: CRL US ENTRANCE
- TERRACE DOORS - SERIES 900.dwg  Sheet
2.2



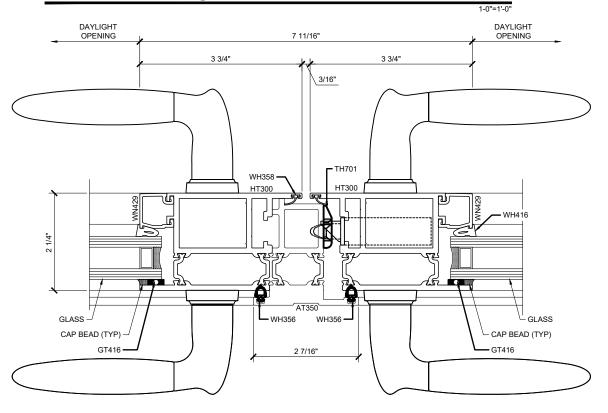
③ IN-SWING DOOR @ JAMB WITH STANDARD 5 KNUCKLE HINGE



4 IN-SWING DOOR @ JAMB WITH OPTIONAL ADJUSTABLE HINGE



5 IN-SWING DOOR @ JAMB



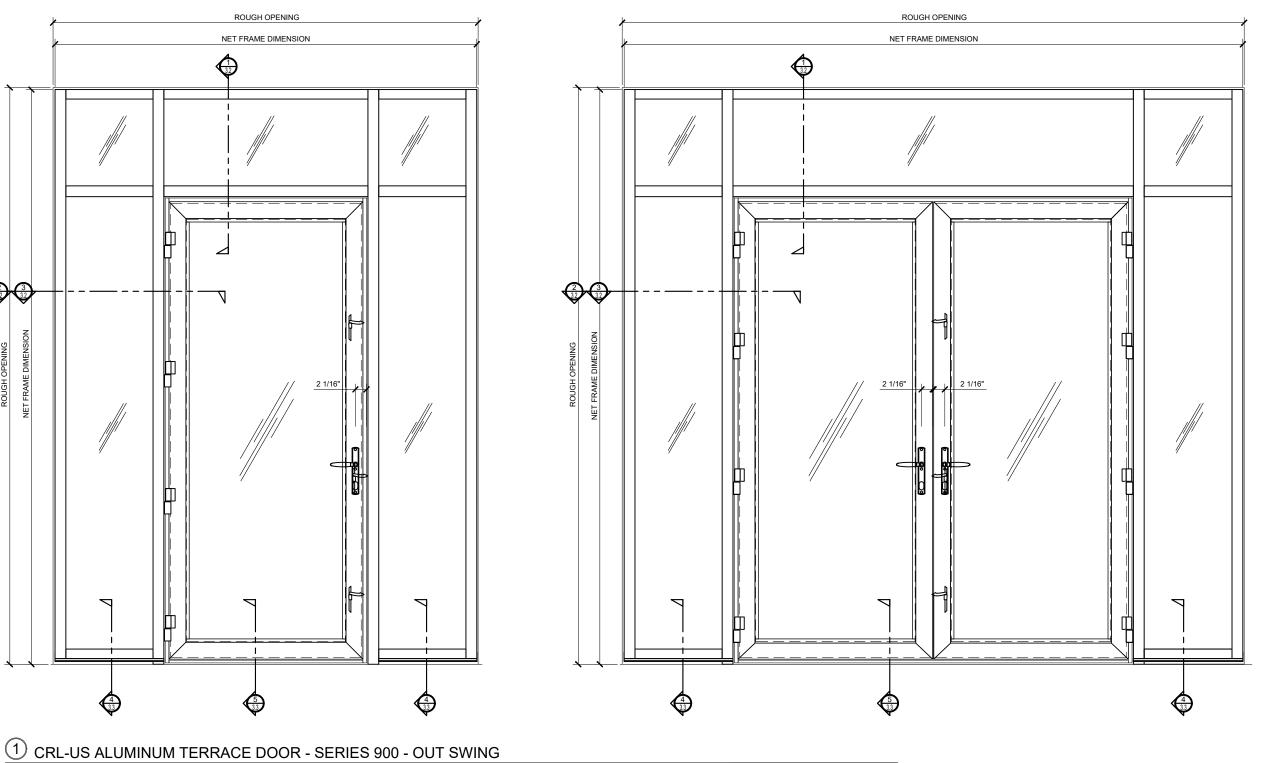
6 IN-SWING DOOR @ STILE

CRL-US ALUMINUM - TERRACE DOOR - SERIES 900 - IN-SWING DETAILS

LUMINUM RANCE CE DOORS CR.LAURENCE CO. ARCHITECTURAL PRODUCTS 11ES 900 PH (2000 417) 641 M FX 800581-1977 PH (2000 417) 641 M FX 800581-1977 PH (2000 417) 641 M FX 800581-1977
INUM CE OORS
Description: U.S. ALUMINI ENTRANCE TERRACE DOC
Drawn By: RP

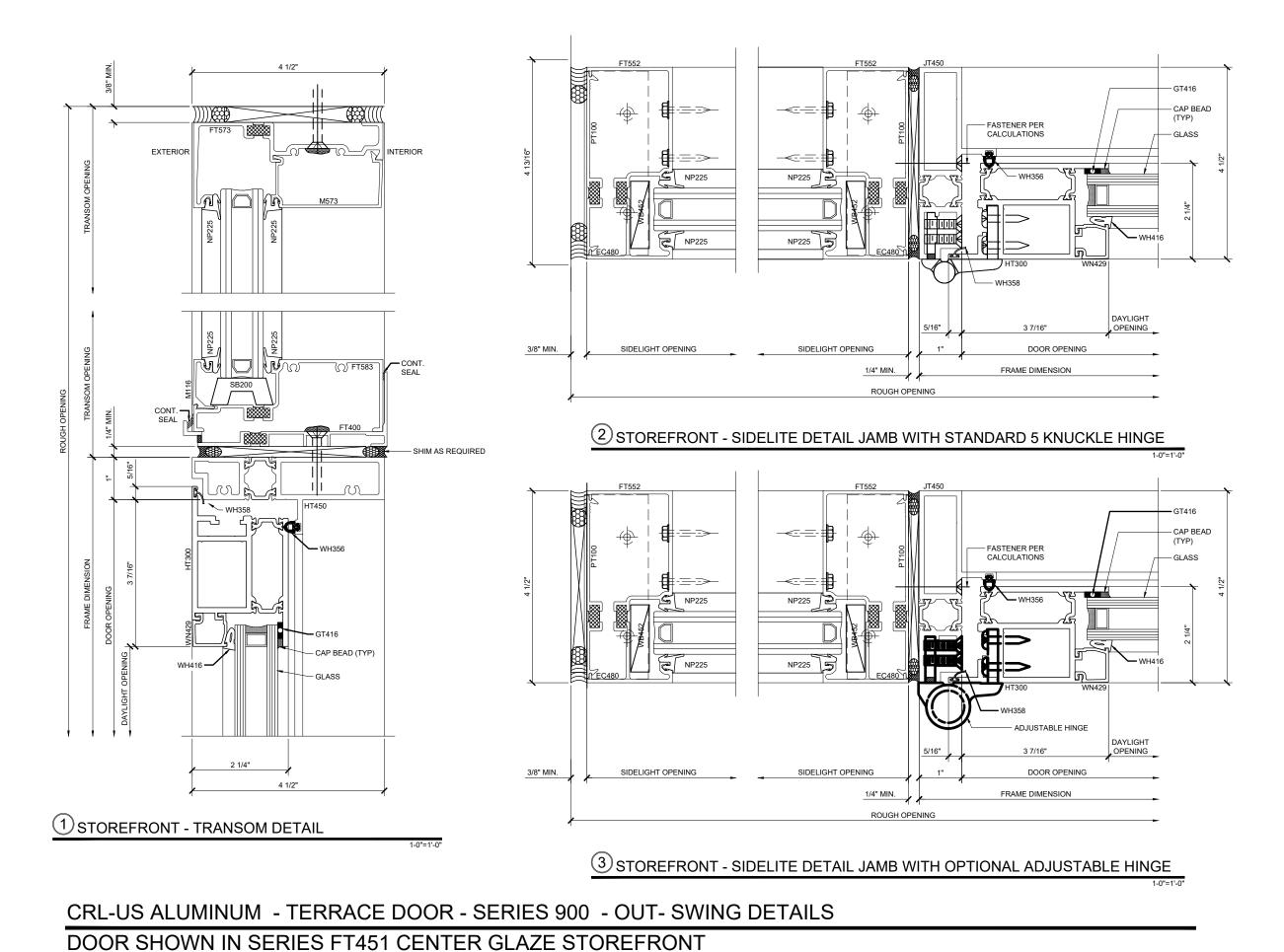


# **TERRACE DOORS - SERIES 900**

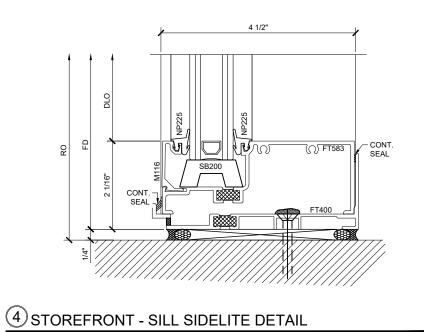


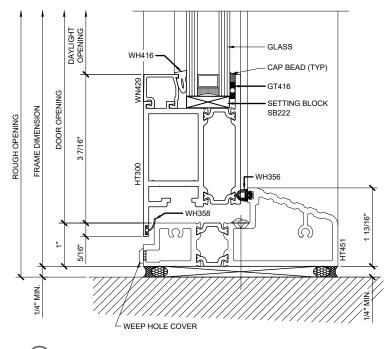
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- TERRACE DOORS - SERIES 900.dwg



Revisions By: 5/17/18 ENTRANCE TERRACE DOORS SERIES 900 U.S. ALUMINUM AS NOTED File Name: CRL US ENTRANCE - TERRACE DOORS - SERIES 900.dwg 3.2





5 OUT-SWING DOOR @ SILL

Drawn By: RP
Date: 5/12/17
Scale: AS NOTED
File Name: CRL US ENTRANCE
- TERRACE DOORS - SERIES 900.dwg
Sheet
3.3

ENTRANCE TERRACE DOORS SERIES 900

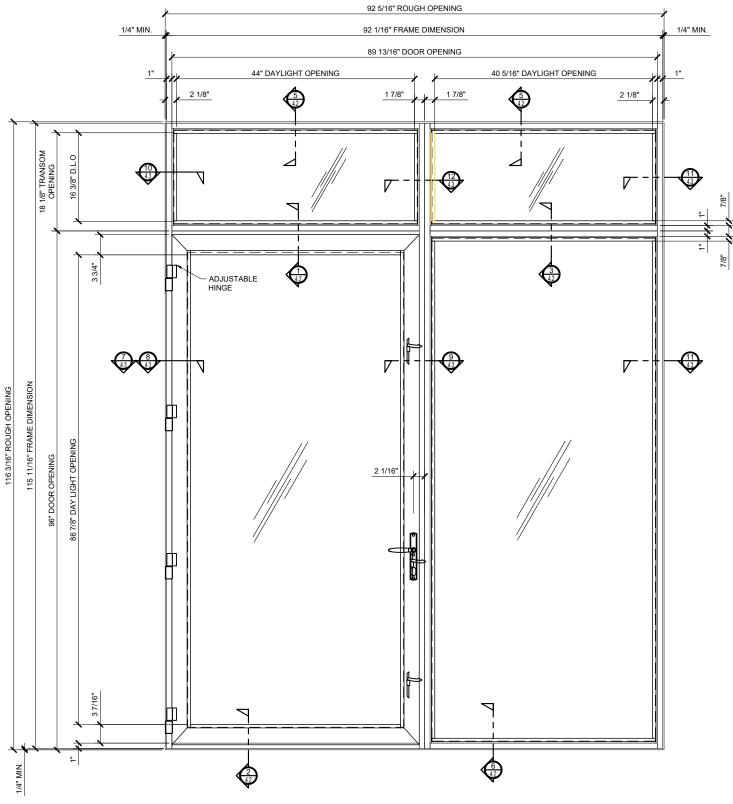
U.S. ALUMINUM

Revisions By:
M 5/17/18

CRL-US ALUMINUM - TERRACE DOOR - SERIES 900 - OUT- SWING DETAILS

DOOR SHOWN IN SERIES FT451 CENTER GLAZE STOREFRONT





THE SERIES 900 IS A HIGH PERFORMANCE TERRACE DOOR FOR USE IN CONDOMINIUMS, LOFTS, HOTELS, AND HIGH-RISE APARTMENTS WITH ALL THE BENEFITS YOU ARE LOOKING FOR IN A FRENCH DOOR LOOK. THE SERIES 900 TERRACE DOOR WILL WITHSTAND HEAVY TRAFFIC AND THE WORSE OF WEATHER CONDITIONS WHILE MAINTAINING IT'S ELEGANT STYLING. THE 2-14" (57.2) THICK DOOR WITH A 1" X 4-1/2" (25 X 114.3) FRAME FEATURES DOUBLE POLYAMIDE GLASS STRIPS PROVIDING SUPERIOR INTERIOR TO EXTERIOR THERMAL SEPARATION. FOR MAXIMUM SECURITY, THE SERIES 900 TERRACE DOOR INCLUDES FIVE-POINT LOCKING DEVICE FOR SINGLES. AND SEVEN-POINT DEVICE FOR PAIRS, THREE EACH, FIVE KNUCKLES ADJUSTABLE HINGES WITH NON-REMOVABLE STAINLESS STEEL PINS PER LEAF COMPLETE THE STURDY LOOK AND FEEL OF THE SERIES 900 TERRACE DOOR.

### FINISH:

\*CLEAR ANODIC COATING
\*DARK BRONZE ANODIC COATING
\*BLACK ANODIC COATING

4 HINGES FOR 8' 3 HINGES UNDER 7' Revisions By:
TGM 5/17/18



U.S. ALUMINUM ENTRANCE TERRACE DOORS SERIES 900

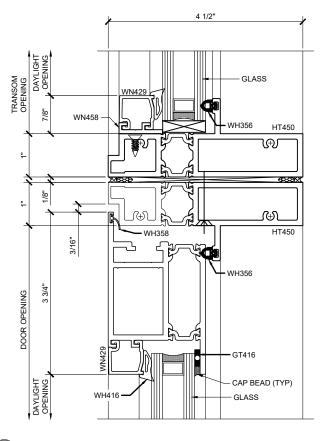
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- TERRACE DOORS - SERIES 900.dwg

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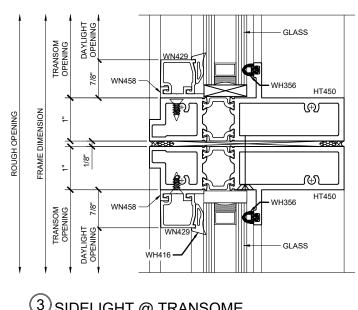
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1 CRL-US ALUMINUM TERRACE DOOR - SERIES 900 - OUT SWING - TRANSOME & SIDELITE

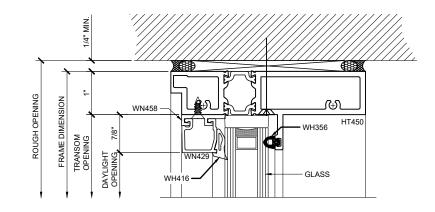
WITH TRANSOM AND SIDELIGHTS



1 OUT-SWING DOOR & TRANSOME



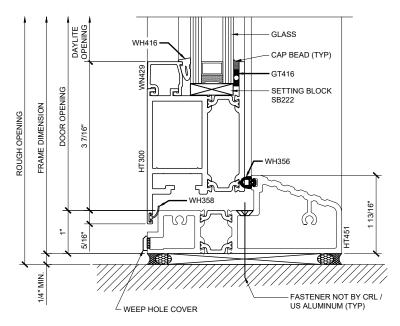
3 SIDELIGHT @ TRANSOME



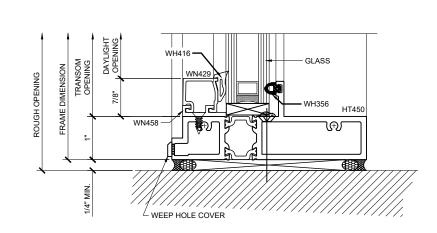
5 SIDELIGHT @ HEADER

U.S. ALUMINUM ENTRANCE TERRACE DOORS SERIES 900

Revisions By: 5/17/18



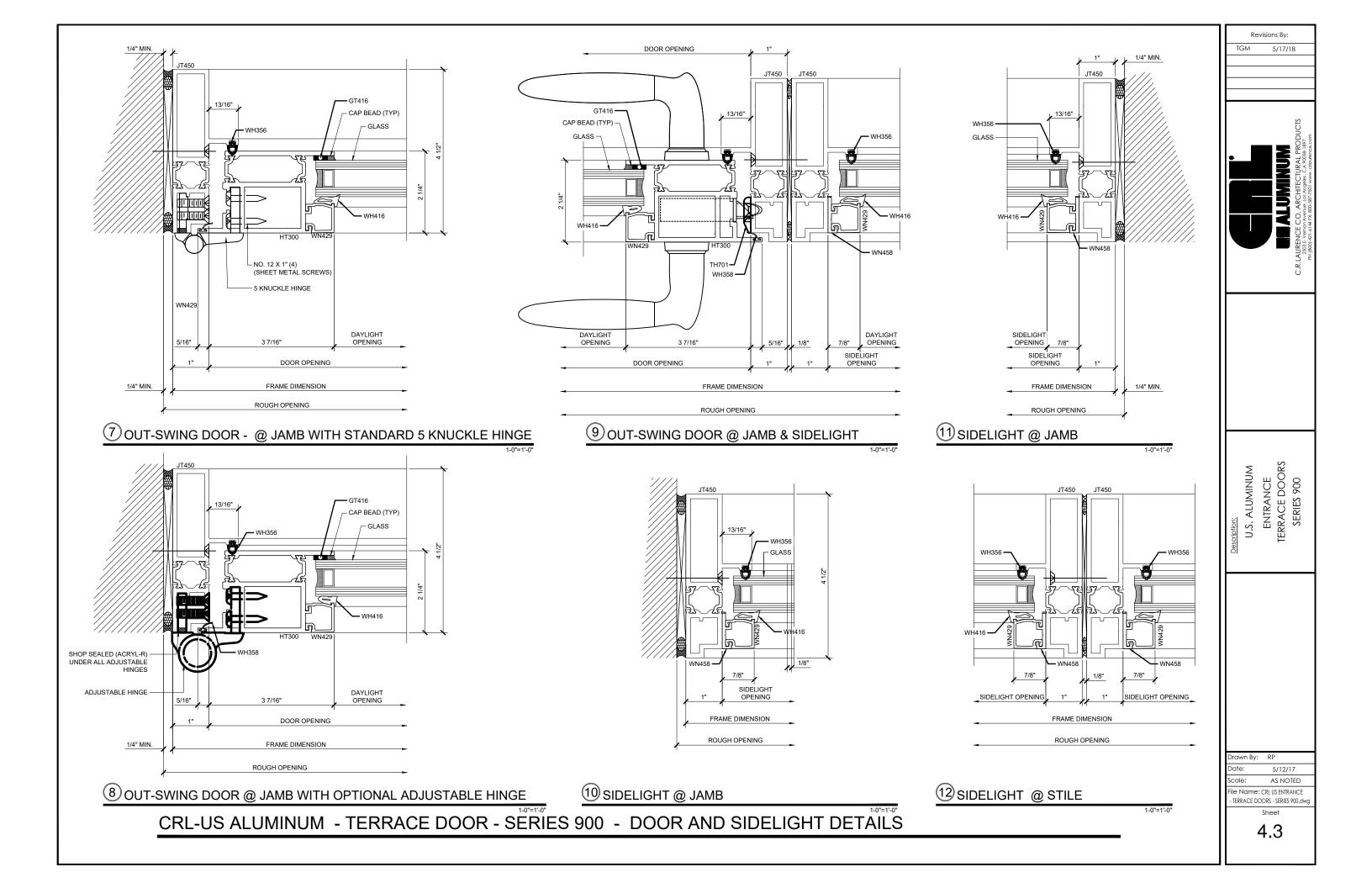
2 OUT-SWING DOOR @ SILL



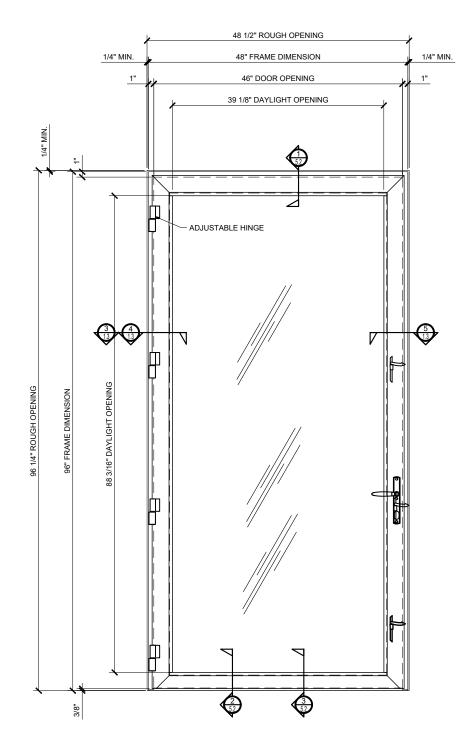
6 SIDELIGHT @ SILL

CRL-US ALUMINUM - TERRACE DOOR - SERIES 900 - DOOR AND SIDELIGHT DETAILS

AS NOTED File Name: CRL US ENTRANCE - TERRACE DOORS - SERIES 900.dwg







THE SERIES 900 IS A HIGH PERFORMANCE TERRACE DOOR FOR USE IN CONDOMINIUMS, LOFTS, HOTELS, AND HIGH-RISE APARTMENTS WITH ALL THE BENEFITS YOU ARE LOOKING FOR IN A FRENCH DOOR LOOK. THE SERIES 900 TERRACE DOOR WILL WITHSTAND HEAVY TRAFFIC AND THE WORSE OF WEATHER CONDITIONS WHILE MAINTAINING IT'S ELEGANT STYLING. THE 2-114" (57.2) THICK DOOR WITH A "X 4-1/2" (25 X 114.3) FRAME FEATURES DOUBLE POLYAMIDE GLASS STRIPS PROVIDING SUPERIOR INTERIOR TO EXTERIOR THERMAL SEPARATION. FOR MAXIMUM SECURITY, THE SERIES 900 TERRACE DOOR WITH AN 1/2" LOW PROFILE THRESHOLD INCLUDES FOUR-POINT LOCKING DEVICE FOR SINGLES. THREE FACH, FIVE KNUCKLES ADJUSTABLE HINGES WITH NON-REMOVABLE STAINLESS STEEL PINS PER LEAF COMPLETE THE STURDY LOOK AND FEEL OF THE SERIES 900 TERRACE DOOR.

#### FINISH:

\*CLEAR ANODIC COATING
\*DARK BRONZE ANODIC COATING
\*BLACK ANODIC COATING
\*CUSTOM PAINT

4 HINGE FOR 8' 3 HINGES UNDER 8' Revisions By:

TGM 5/17/18



U.S. ALUMINUM ENTRANCE TERRACE DOORS SERIES 900

Drawn By: RP

Date: 5/12/17

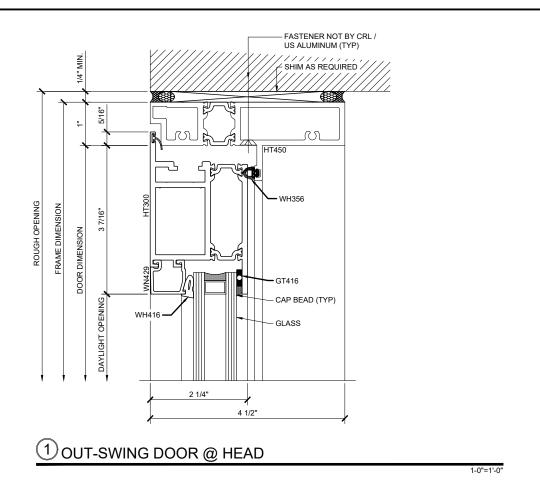
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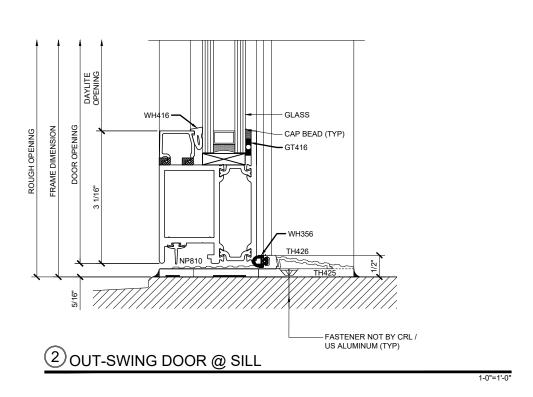
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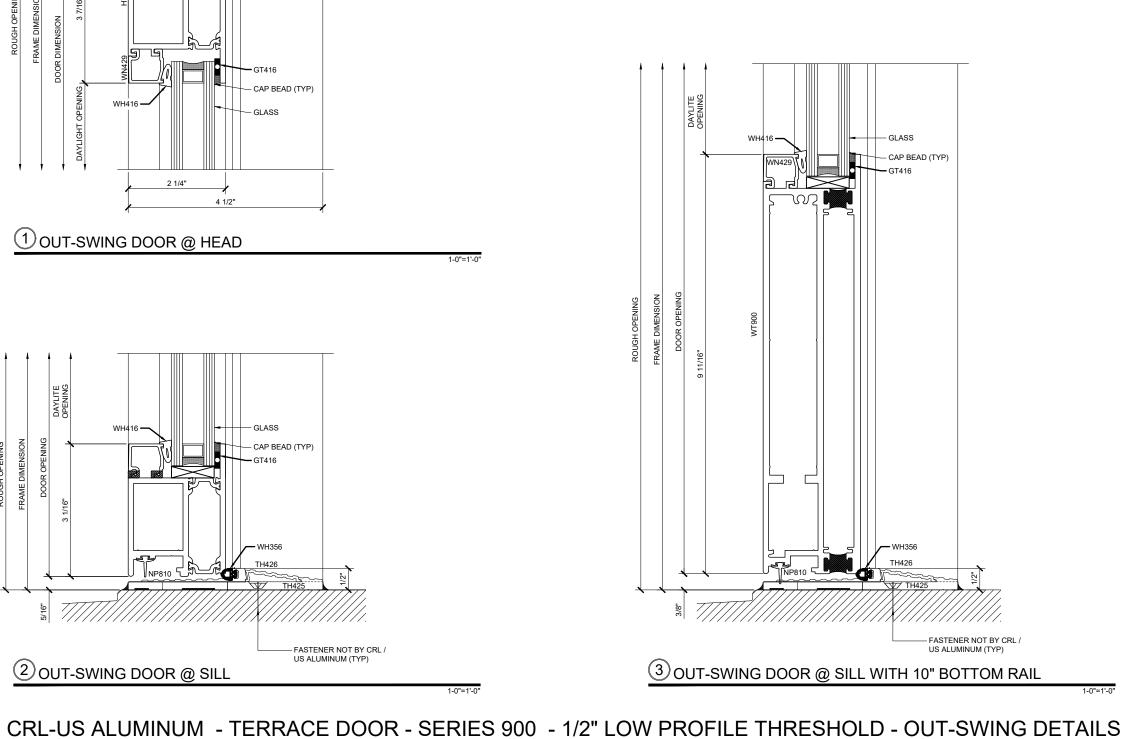
- TERRACE DOORS - SERIES 900.dwg

5.1

1 1/2"



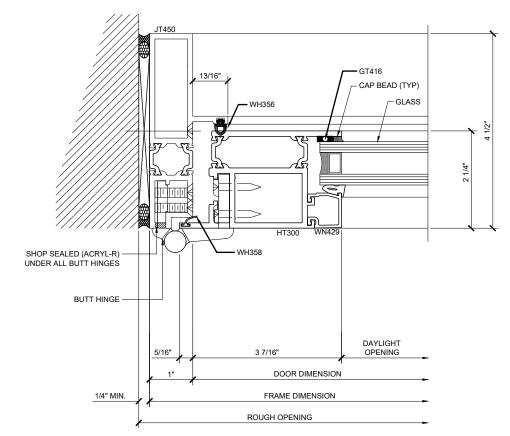




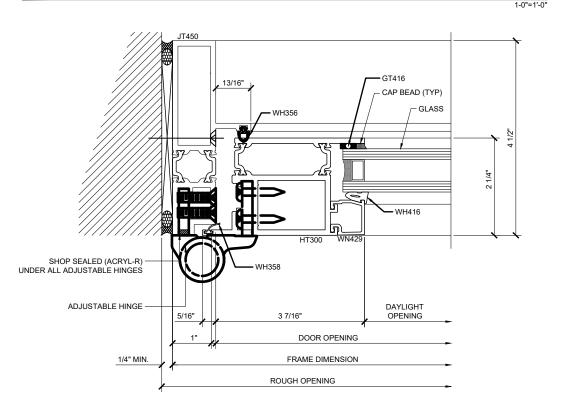
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5/17/18

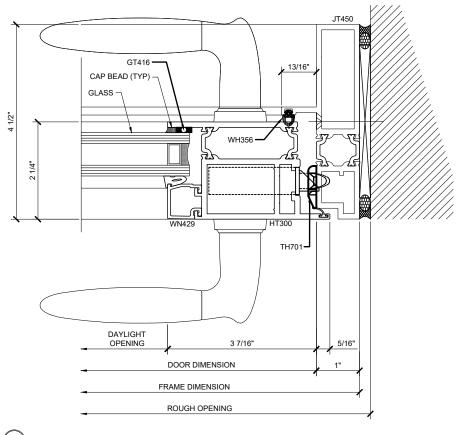


3 OUT-SWING DOOR @ JAMB WITH STANDARD 5 KNUCKLE HINGE



4 OUT-SWING DOOR @ JAMB WITH OPTIONAL ADJUSTABLE HINGE

CRL-US ALUMINUM - TERRACE DOOR - SERIES 900 - 1/2" LOW PROFILE THRESHOLD - OUT-SWING DETAILS



5 OUT-SWING DOOR @ JAMB

U.S. ALUMINUM
ENTRANCE
TERRACE DOORS
SERIES 900

Revisions By: 5/17/18

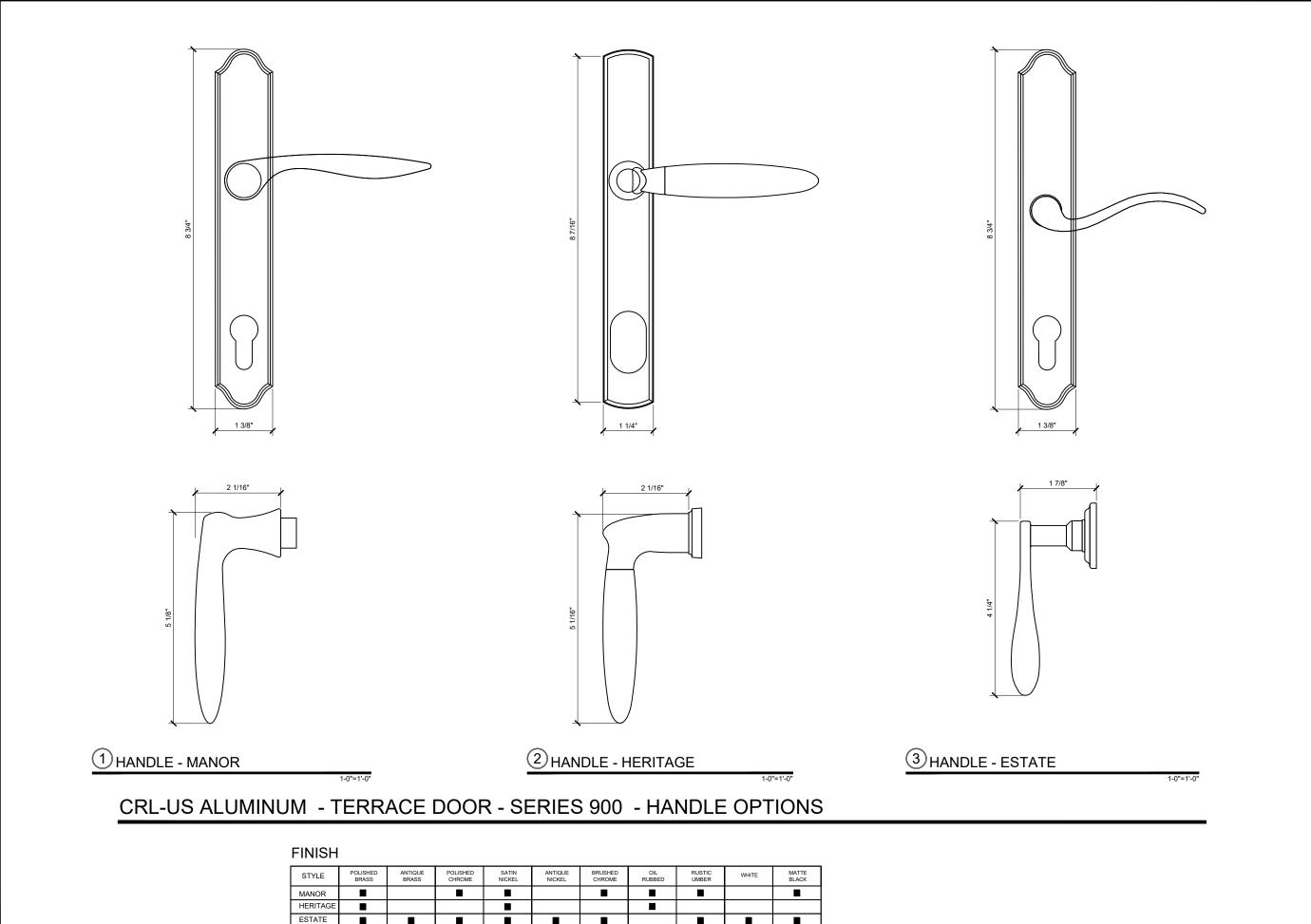
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Date: 5/12/17

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- TERRACE DOORS - SERIES 900.dwg

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Revisions By:
TGM 5/17/18



U.S. ALUMINUM ENTRANCE TERRACE DOORS SERIES 900

 Drawn By:
 RP

 Date:
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 - TERRACE DOORS - SERIES 900.dwg