

27 NOV 2012

Architectural Metals Division
C.R.Laurence Co., Inc.
2200 E 55th ST.
Los Angeles, CA 90058

SUBJ: STAINLESS STEEL SUPPORT RODS
CAPACITY ANALYSIS
TENSION AND COMPRESSION

The support rods are 316 Stainless steel bars with 316 stainless steel clevis ends. The clevis ends are machined in sets with right hand threads on one end and left handed threads on the other end allowing for easy length adjustment by rotating the rod. The support rods may act in compression to resist wind uplift in accordance to the recommendations herein. The compression load capacity of the rods are a function of the rod length measured between rod ends and shall be limited to the loads shown herein for a given rod length.

The bar strength is calculated in accordance with SEI/ASCE 8-02 *Specification for the Design of Cold-Formed Stainless Steel Structural Members*. The rod strengths provided herein are calculated in accordance with the International Building Code, all versions and state buildings codes adopted there from.

Calculations	Page
Basis of calculations	2
12mm Rod	3 - 4
16mm Rod	5
20mm Rod	6
28mm Rod	7
Attachment bolts	8

Edward Robison, P.E.

Signed 11/27/2012

10012 Creviston DR NW
Gig Harbor, WA 98329

253-858-0855
fax 253-858-0856
email: elrobison@narrows.com

Material:

316 Stainless steel annealed condition hot rolled bar.

Clevises are machined from solid bar stock

Yield strength of rods:

$$F_{yt} \geq 30 \text{ ksi (0.2\% offset)}$$

$$F_{yc} = 28 \text{ ksi}$$

$$E_o = 28.0 \times 10^3 \text{ ksi}$$

Tension strength in accordance with SEI/ASCE 8-02 section 3.2:

$$\phi_t = 0.85$$

$$T_n = A_n F_y$$

$$T_u \leq \phi T_n$$

 A_n = net area at threads
Compression strength in accordance with SEI/ASCE 8-02 section 3.6.2

$$\phi_c = 0.80$$

$$P_n = F_n A_e$$

$$F_n = \pi^2 E_t / (kL/r)^2 \leq F_y$$

$$A_e = \{1 - [1 - (E_t/E_o)^2](1 - A_o/A)\} A$$

$A_o = K_c A = A$ for solid bar

 A = area of full, unreduced cross section

Thus simplifying for solid bar:

$$P_n = F_n A$$

 E_t is a function of the bar stress:

From SEI/ASCE 8-02 Table A10b:

$$<8 \text{ ksi: } 1.0 E_o$$

$$=8 \text{ ksi: } 0.99 E_o$$

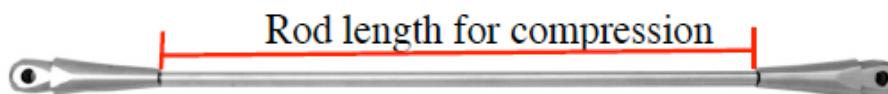
$$=12 \text{ ksi: } 0.97 E_o$$

$$=16 \text{ ksi: } 0.92 E_o$$

$$= 20 \text{ ksi: } 0.83 E_o$$

$$= 24 \text{ ksi: } 0.71 E_o$$

$$= 28 \text{ ksi: } 0.58 E_o$$

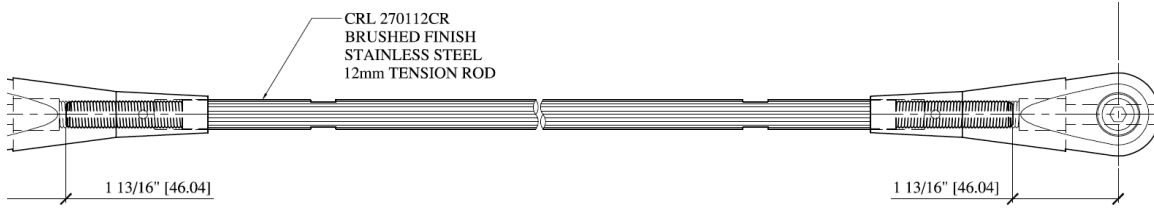
For initial check assume $E_t = 0.9 E_o = 0.9 * 28,000 \text{ ksi} = 25,200 \text{ ksi}$ 

Edward C. Robison, P.E.
 10012 Creviston DR NW
 Gig Harbor, WA 98329

253-858-0855
 fax 253-858-0856
 email: elrobison@narrows.com

12mm Rod Strength

12mm stainless steel bars, 0.472" diameter.



For Tension strength:

$$A_T = 0.1306 \text{ in}^2$$

$$T_u = 0.85 * F_{yt} * A_T = 0.85 * 30 \text{ ksi} * 0.1306 \text{ in}^2 = 3,330 \#$$

$$\text{Tension Service load} = T_s = T_u / 1.6$$

$$T_s = 3,330 / 1.6 = 2,081 \# \text{ Allowable tension load on 12mm bar}$$

Verify clevis strength:

Tension strength of clevis at hole:

$$A_n = 0.580 \text{ in}^2 \text{ Total of four sections.}$$

Clevis tension strength will exceed bar at hole.

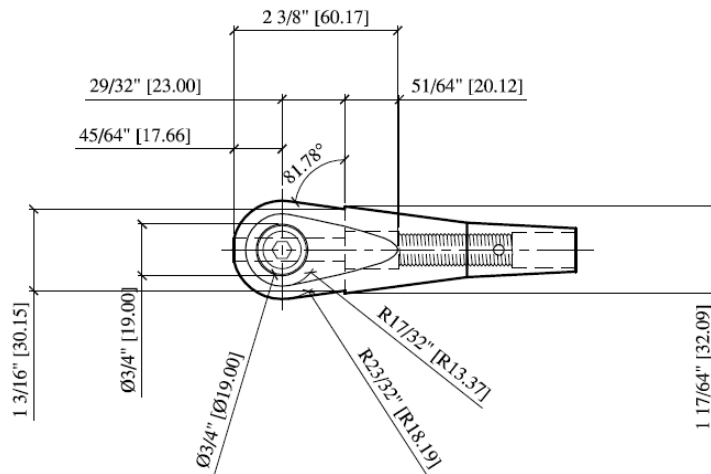
Block shear at end of clevis:

Based on shear yielding of end at connection pin:

$$A = 2 * 0.703 * 0.5156 = 0.725 \text{ in}^2$$

$$R_n = 0.6 F_y A$$

$$R_n = 0.6 * 30 \text{ ksi} * 0.725 = 13 \text{ k}$$



Tension strength of end at taper

(minimum thread engagement depth)

$$A = [(0.797/2)^2 - (0.472/2)^2] \pi = 0.324 \text{ in}^2$$

End strength is greater than bar strength

Required thread length into bar end:

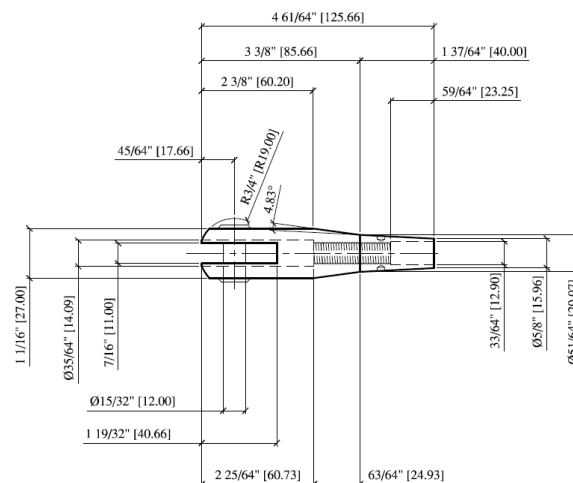
$$A_{sc} = 0.747 \text{ in}^2/\text{in}$$

$$\phi R_n = 0.65 * 0.6 F_y A_{sc} M$$

Setting $\phi R_n = T_u$ and solving for embed depth M:

$$M = 3,330 / (0.65 * 0.6 * 30,000 * 0.747) = 0.381''$$

Requires a minimum of 6 threads into bar end.



Edward C. Robison, P.E.
10012 Creviston DR NW
Gig Harbor, WA 98329

253-858-0855
fax 253-858-0856
email: elrobison@narrows.com

Strength of bar in compression:

Compression strength is a function of the square of the bar length:

$$A_{\text{bar}} = (0.472/2)^2 * \pi = 0.175 \text{ in}^2$$

$$r = d/4 = 0.472/4 = 0.118$$

$$k = 1.00 \text{ (side sway prevented)}$$

$$kL/r = 1.0 * L / 0.118'' = 8.4746 L$$

$$F_n = \pi^2 E_t / (kL/r)^2$$

$$F_n = \pi^2 E_t / (8.4746L)^2 = 0.1374 E_t / L^2$$

$$P_n = A * F_n = 0.175 * 0.1374 E_t / L^2 = 0.02405 * E_t / L^2$$

$$P_u = \phi P_n = 0.8 * 0.02405 * E_t / L^2 = 0.0192 * E_t / L^2$$

Bar length in	Est F_n ksi	Rev'd E_t	Rev'd F_n	P_u lbs	P_s lbs
20	8.66	28000	9.62	1344	840
30	3.85	28000	4.27	597	373
40	2.16	28000	2.40	336	210
50	1.38	28000	1.54	215	134
60	0.96	28000	1.07	149	93
70	0.707	28000	0.785	110	69
80	0.54	28000	0.60	84	53
90	0.427	28000	0.475	66	41

P_u = maximum factored compression load for the given rod length.

P_s = allowable compression load assuming all uplift is from wind load.

Linear interpolation of the table is allowed.

16mm Rod Strength

16mm stainless steel bars, 0.630” diameter.

For Tension strength:

$$A_T = 0.226 \text{ in}^2$$

$$T_u = 0.85 * F_{yt} * A_T = 0.85 * 30 \text{ksi} * 0.226 \text{in}^2 = 5,763 \#$$

$$\text{Tension Service load} = T_s = T_u / 1.6$$

$$T_s = 5,763 / 1.6 = 3,602 \# \text{ Allowable tension load on 16mm bar}$$

Clevis strength will exceed bar strength at all sections.

Required thread length into bar end:

$$A_{sc} = 1.027 \text{ in}^2/\text{in}$$

$$\phi R_n = 0.65 * 0.6 F_y A_{sc} M$$

Setting $\phi R_n = T_u$ and solving for embed depth M:

$$M = 5,763 / (0.65 * 0.6 * 30,000 * 1.027) = 0.479''$$

Requires a minimum of 7 threads into bar end.

Strength of bar in compression:

Compression strength is a function of the square of the bar length:

$$A_{bar} = (0.630/2)^2 * \pi = 0.308 \text{ in}^2$$

$$r = d/4 = 0.630/4 = 0.1575$$

$$k = 1.00 \text{ (side sway prevented)}$$

$$kL/r = 1.0 * L / 0.1575'' = 6.349 L$$

$$F_n = \pi^2 E_t / (kL/r)^2$$

$$F_n = \pi^2 E_t / (6.349L)^2 = 0.2448 E_t / L^2$$

$$P_n = A * F_n = 0.308 * 0.2448 E_t / L^2 = 0.07541 * E_t / L^2$$

$$P_u = \phi P_n = 0.8 * 0.07541 * E_t / L^2 = 0.0603 * E_t / L^2$$

Bar length in	Est F _n ksi	Rev'd E _t	Rev'd F _n	P _u lbs	P _s lbs
40	3.86	28000	4.28	1055	660
60	1.71	28000	1.90	469	293
70	1.26	28000	1.40	345	215
80	0.96	28000	1.07	264	165
90	0.76	28000	0.85	208	130
100	0.62	28000	0.69	169	106
110	0.51	28000	0.57	140	87
120	0.43	28000	0.48	117	73

P_u = maximum factored compression load for the given rod length.

P_s = allowable compression load assuming all uplift is from wind load.

Linear interpolation of the table is allowed.

Edward C. Robison, P.E.
 10012 Creviston DR NW
 Gig Harbor, WA 98329

253-858-0855
 fax 253-858-0856
 email: elrobison@narrows.com

20mm Rod Strength

20mm stainless steel bars, 0.787” diameter.

For Tension strength:

$$A_T = 0.379 \text{ in}^2$$

$$T_u = 0.85 * F_{yt} * A_T = 0.85 * 30 \text{ksi} * 0.379 \text{in}^2 = 9,665 \#$$

$$\text{Tension Service load} = T_s = T_u / 1.6$$

$$T_s = 9,665 / 1.6 = 6,040 \# \text{ Allowable tension load on 20mm bar}$$

Clevis strength will exceed bar strength at all sections.

Required thread length into bar end:

$$A_{sc} = 1.310 \text{ in}^2/\text{in}$$

$$\phi R_n = 0.65 * 0.6 F_y A_{sc} M$$

Setting $\phi R_n = T_u$ and solving for embed depth M:

$$M = 9,665 / (0.65 * 0.6 * 30,000 * 1.310) = 0.631''$$

Requires a minimum of 7 threads into bar end.

Strength of bar in compression:

Compression strength is a function of the square of the bar length:

$$A_{bar} = (0.787/2)^2 * \pi = 0.486 \text{ in}^2$$

$$r = d/4 = 0.787/4 = 0.1968$$

$$k = 1.00 \text{ (side sway prevented)}$$

$$kL/r = 1.0 * L / 0.1968'' = 5.0826 L$$

$$F_n = \pi^2 E_t / (kL/r)^2$$

$$F_n = \pi^2 E_t / (5.0826L)^2 = 0.3821 E_t / L^2$$

$$P_n = A * F_n = 0.486 * 0.3821 E_t / L^2 = 0.1857 * E_t / L^2$$

$$P_u = \phi P_n = 0.8 * 0.1857 * E_t / L^2 = 0.1485 * E_t / L^2$$

Bar length in	Est F _n ksi	Rev'd E _t	Rev'd F _n	P _u lbs	P _s lbs
40	6.02	28000	6.69	2599	1624
60	2.67	28000	2.97	1155	722
80	1.50	28000	1.67	650	406
100	0.96	28000	1.07	416	260
120	0.67	28000	0.74	289	180
140	0.49	28000	0.55	212	133
160	0.38	28000	0.42	162	102
180	0.30	28000	0.33	128	80

P_u = maximum factored compression load for the given rod length.

P_s = allowable compression load assuming all uplift is from wind load.

Linear interpolation of the table is allowed.

Edward C. Robison, P.E.
10012 Creviston DR NW
Gig Harbor, WA 98329

253-858-0855
fax 253-858-0856
email: elrobison@narrows.com

28mm Rod Strength

28mm stainless steel bars, 1.102” diameter.

For Tension strength:

$$A_T = 0.763 \text{ in}^2$$

$$T_u = 0.85 * F_{yt} * A_T = 0.85 * 30 \text{ksi} * 0.763 \text{in}^2 = 19,456 \#$$

$$\text{Tension Service load} = T_s = T_u / 1.6$$

$$T_s = 19,456 / 1.6 = 12,160 \# \text{ Allowable tension load on 28mm bar}$$

Clevis strength will exceed bar strength at all sections.

Required thread length into bar end:

$$A_{sc} = 1.803 \text{ in}^2/\text{in}$$

$$\phi R_n = 0.65 * 0.6 F_y A_{sc} M$$

Setting $\phi R_n = T_u$ and solving for embed depth M:

$$M = 19,456 / (0.65 * 0.6 * 30,000 * 1.803) = 0.922 \text{''}$$

Requires a minimum of 8 threads into bar end.

Strength of bar in compression:

Compression strength is a function of the square of the bar length:

$$A_{bar} = (1.102/2)^2 * \pi = 0.9538 \text{ in}^2$$

$$r = d/4 = 1.102/4 = 0.2755$$

$$k = 1.00 \text{ (side sway prevented)}$$

$$kL/r = 1.0 * L / 0.2755 \text{''} = 3.630 L$$

$$F_n = \pi^2 E_t / (kL/r)^2$$

$$F_n = \pi^2 E_t / (3.630L)^2 = 0.749 E_t / L^2$$

$$P_n = A * F_n = 0.9538 * 0.749 E_t / L^2 = 0.7145 * E_t / L^2$$

$$P_u = \phi P_n = 0.8 * 0.7145 * E_t / L^2 = 0.5716 * E_t / L^2$$

Bar length in	Est F _n ksi	Rev'd E _t	Rev'd F _n	P _u lbs	P _s lbs
40	11.80	27,160	12.71	9703	6064
80	2.95	28000	3.28	2501	1563
100	1.89	28000	2.10	1600	1000
125	1.21	28000	1.34	1024	640
150	0.84	28000	0.93	711	445
175	0.62	28000	0.68	523	327
200	0.47	28000	0.52	400	250
225	0.37	28000	0.41	316	198
250	0.30	28000	0.34	256	160

P_u = maximum factored compression load for the given rod length.

P_s = allowable compression load assuming all uplift is from wind load.

Linear interpolation of the table is allowed.

Edward C. Robison, P.E.
 10012 Creviston DR NW
 Gig Harbor, WA 98329

253-858-0855
 fax 253-858-0856
 email: elrobison@narrows.com

Strength of bolt attaching clevis to plate:

3/8" bolts in double shear: For 12mm rod

SS bolts ASTM F593 AF

$$A_v = 0.110 \text{ in}^2$$

$$\phi V_n = 0.65 * 0.110 * 33.7 \text{ksi} * 2 \text{ (double shear)} = 4.8 \text{ k}$$

7/16" bolts in double shear: For 12mm rod

SS bolts ASTM F593 AF

$$A_v = 0.150 \text{ in}^2$$

$$\phi V_n = 0.65 * 0.150 * 33.7 \text{ksi} * 2 \text{ (double shear)} = 6.6 \text{ k}$$

1/2" bolts in double shear: For 16mm Rods

SS bolts ASTM F593 AF

$$A_v = 0.1590 \text{ in}^2$$

$$\phi V_n = 0.65 * 0.159 * 33.7 \text{ksi} * 2 \text{ (double shear)} = 6.97 \text{ k}$$

5/8" diameter in double shear: For 20mm rod

SS bolts ASTM F593 AF

$$A_v = 0.2516 \text{ in}^2$$

$$\phi V_n = 0.65 * 0.2516 * 33.7 \text{ksi} * 2 \text{ (double shear)} = 11 \text{ k}$$

3/4" diameter in double shear: For 20mm rod

SS bolts ASTM F593 AF

$$A_v = 0.44 \text{ in}^2$$

$$\phi V_n = 0.65 * 0.44 * 33.7 \text{ksi} * 2 \text{ (double shear)} = 19.3 \text{ k}$$

1" diameter in double shear: For 28mm rod

SS bolts ASTM F593 AF

$$A_v = 0.785 \text{ in}^2$$

$$\phi V_n = 0.65 * 0.785 * 33.7 \text{ksi} * 2 \text{ (double shear)} = 34.4 \text{ k}$$

Attachment plate shall be designed for the imposed loads.