#### Introduction

Shielding a building's environment from increasing noise levels, especially near airports and busy highways, is a critical factor in the

specification of glazing materials for both new and renovated structures. Laminated glass is a proven, effective solution for acoustical protection.

#### **Description**

Sound Pressure is measured in decibels (dB) and has a logarithmic scale. A difference of 10dB indicates a difference of 10 times the sound pressure level. A difference of 20dB indicates a 100 times difference in sound pressure level. As a rule of thumb, the sound pressure level drops by about 6dB every time the distance is doubled. The sound transmission class (STC) is the common measure by which acoustical performance is rated. It is a weighted average over the frequency range 100 to 5,000 Hz of the STL (Sound Transmission Loss). The higher the STC rating, the more able the material is to resist the transmission of sound. The ASTM E90 Standard Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements describes a standard test method for measuring the Sound Transmission Loss for building components. The ASTM E413 Standard Classification for Rating Sound Insulation describes the method by which the STC is calculated.

In addition to STC, there are several other methods of determining a weighted average. The ASTM E1332 Standard Classification for Determination of Outdoor-Indoor Transmission Class (OITC) is used for external building components. In Europe the ISO 140-3 Acoustics Measurement of Sound Insulation in Buildings and of Building Elements defines a weighted average, Rw. Each of these classifications gives slightly different classification numbers. It is important that an acoustic consultant be retained to determine the exact requirements.

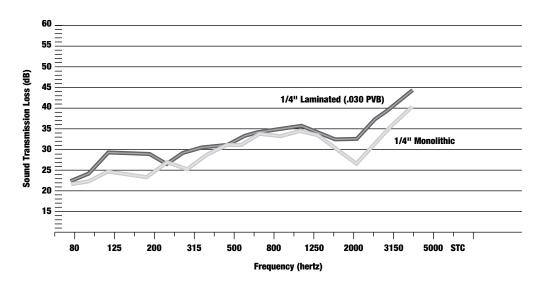
Sound sources vary in the range of wavelengths. Airports, for example, generate noise in both the low and high-frequency range, whereas other sources of unwanted noise may generate noise only in one frequency range. In these cases, using the single-number STC, OITC or Rw rating may not be adequate. The acoustics engineer in these cases will need to know the attenuation at each 1/3 octave band frequency, as shown in the following tables.

The greatest sound transmittance occurs at different wavelengths for each different thickness of glass, because each has a different mass. Combining different thicknesses of glass, either in an IG unit or a laminated glass makeup, can significantly improve performance. The shear damping characteristics of PVB that are used in laminated glass further reduce the sound transmission. Laminated glass can reduce the perceived noise level by nearly 50% at certain frequencies.

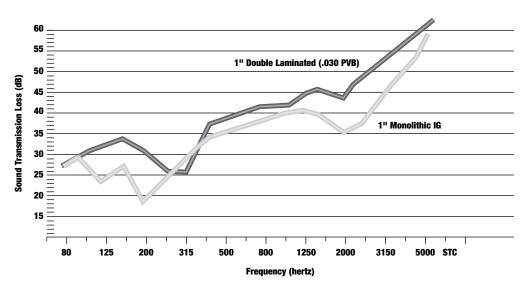
It is very important that suitable windows or frames be used. They must be well made and have a mass capable of dampening sound transmission. Operable windows must have good seals; otherwise, the window will "leak" sound. All joints must be sealed, and the space between the opening and the window must also be filled with a suitable sealant during installation.

### **Description** (continued)

#### Typical Improvement in Sound Attenuation when using Laminated Glass(1)



#### SINGLE-LITE DESIGN



INSULATING GLASS UNITS

(1) Sound Transmission Loss Measurement performed at Riverbank Acoustical Laboratories.



#### Capabilities

### Laminated Glass: Sound Transmission Loss Data(1)

| 1/3 Octaveband (HZ)                     | 100 | 125 | 160 | 200 | 250 | 315 | 400 | 500 | 630 | 800 | 1000 | 1250 | 1600 | 2000 | 2500 | 3150 | 4000 | 5000 | STC | OITC | Rw |
|---|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|-----|------|----|
| <b>1/4"</b><br>RAL-TL85-169             | 23  | 25  | 25  | 24  | 28  | 26  | 29  | 31  | 33  | 34  | 34   | 35   | 34   | 30   | 27   | 32   | 37   | 41   | 31  | 29   | 32 |
| 1/2"<br>RAL-TL85-198                    | 26  | 30  | 26  | 30  | 33  | 33  | 34  | 36  | 37  | 35  | 32   | 32   | 36   | 40   | 43   | 46   | 50   | 51   | 36  | 33   | 37 |
| <b>Lami-0.030"-Lami</b><br>RAL-TL85-218 | 24  | 26  | 27  | 27  | 28  | 29  | 30  | 32  | 34  | 35  | 36   | 36   | 36   | 35   | 35   | 39   | 43   | 46   | 35  | 31   | 35 |
| 1/8"-0.030"-1/8"<br>RAL-TL85-170        | 25  | 26  | 28  | 27  | 29  | 29  | 30  | 32  | 34  | 35  | 35   | 36   | 36   | 35   | 35   | 38   | 43   | 46   | 35  | 31   | 35 |
| 1/8"-0.060"-1/8"<br>RAL-TL85-224        | 25  | 26  | 27  | 28  | 28  | 29  | 30  | 33  | 34  | 35  | 36   | 37   | 37   | 37   | 36   | 38   | 42   | 46   | 35  | 32   | 35 |
| 1/8"-0.045"-1/8"<br>RAL-TL85-234        | 24  | 27  | 27  | 28  | 28  | 29  | 30  | 32  | 34  | 35  | 36   | 36   | 37   | 36   | 35   | 38   | 43   | 46   | 35  | 31   | 35 |
| 3/16"-0.030"-3/16<br>RAL-TL85-200       | 27  | 27  | 27  | 30  | 31  | 31  | 33  | 34  | 35  | 36  | 36   | 35   | 34   | 37   | 41   | 45   | 49   | 52   | 36  | 33   | 36 |
| 1/4"-0.030"-1/8"<br>RAL-TL85-229        | 27  | 27  | 28  | 31  | 30  | 31  | 32  | 34  | 35  | 36  | 36   | 36   | 35   | 36   | 40   | 44   | 48   | 52   | 36  | 33   | 36 |
| 1/4"-0.060"-1/8"<br>RAL-TL85-223        | 27  | 28  | 27  | 30  | 31  | 31  | 33  | 35  | 36  | 37  | 37   | 37   | 36   | 37   | 41   | 44   | 48   | 51   | 37  | 33   | 37 |
| 1/4"-0.030"-1/4"<br>RAL-TL85-225        | 25  | 29  | 28  | 30  | 33  | 33  | 34  | 36  | 37  | 37  | 37   | 36   | 37   | 41   | 45   | 48   | 51   | 53   | 38  | 34   | 38 |
| 1/4"-0.045"-1/4"<br>RAL-TL85-232        | 26  | 30  | 27  | 30  | 33  | 33  | 34  | 36  | 37  | 38  | 37   | 36   | 37   | 41   | 45   | 48   | 51   | 54   | 38  | 34   | 38 |
| 1/4"-0.060"-1/4"<br>RAL-TL85-228        | 26  | 29  | 28  | 30  | 33  | 33  | 35  | 36  | 37  | 38  | 38   | 37   | 38   | 41   | 44   | 47   | 51   | 54   | 39  | 34   | 39 |
| 3/8"-0.030"-1/4"<br>RAL-TL85-222        | 29  | 30  | 28  | 32  | 34  | 35  | 36  | 38  | 38  | 38  | 36   | 38   | 42   | 46   | 49   | 52   | 55   | 57   | 40  | 36   | 40 |
| 1/2"-0.060"-1/4"<br>RAL-TL85-230        | 29  | 30  | 29  | 32  | 35  | 35  | 37  | 38  | 38  | 38  | 37   | 41   | 44   | 48   | 50   | 53   | 56   | 56   | 41  | 36   | 41 |

### Insulating Glass: Sound Transmission Loss Data<sup>(1)</sup>

| 1/3 Octave band (HZ)                                   | 100 | 125 | 160 | 200 | 250 | 315 | 400 | 500 | 630 | 800 | 1000 | 1250 | 1600 | 2000 | 2500 | 3150 | 4000 | 5000 | STC | OITC | Rw |
|--|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|-----|------|----|
| <b>1/8"-1/4"AS(2)-1/8"</b><br>(SEALED)<br>RAL-TL85-212 | 26  | 21  | 23  | 23  | 26  | 21  | 19  | 24  | 27  | 30  | 33   | 36   | 40   | 44   | 46   | 39   | 34   | 45   | 28  | 26   | 30 |
| <b>1/8"-3/8"AS-1/8"</b> (SEALED) RAL-TL85-213          | 26  | 23  | 23  | 20  | 23  | 19  | 23  | 27  | 29  | 32  | 35   | 39   | 44   | 47   | 48   | 41   | 36   | 43   | 31  | 26   | 32 |
| <b>1/4"-1/2"AS-1/4"</b><br>(SEALED)<br>RAL-TL85-294    | 29  | 22  | 26  | 18  | 25  | 25  | 31  | 32  | 34  | 36  | 39   | 40   | 39   | 35   | 36   | 46   | 52   | 58   | 35  | 28   | 35 |
| <b>3/16"-1"AS-3/16"</b> (SEALED) RAL-TL85-215          | 20  | 25  | 18  | 17  | 26  | 28  | 33  | 36  | 38  | 39  | 41   | 44   | 46   | 43   | 38   | 40   | 48   | 51   | 35  | 27   | 37 |
| 1/4"-1"AS-1/4"<br>(UNSEALED)<br>RAL-TL85-293           | 22  | 19  | 27  | 23  | 31  | 30  | 35  | 35  | 36  | 39  | 41   | 42   | 41   | 36   | 37   | 46   | 51   | 56   | 37  | 30   | 37 |
| 3/16"-4"AS-3/16"<br>(UNSEALED)<br>RAL-TL85-216         | 24  | 28  | 30  | 33  | 30  | 38  | 38  | 44  | 46  | 50  | 50   | 50   | 51   | 49   | 41   | 42   | 50   | 52   | 44  | 35   | 44 |

<sup>(1)</sup> The data here is based on samples tested at Riverbank Acoustical Laboratories in accordance with ASTM E90-97, ASTM E413-87 and ASTM E1332-90 and are not guaranteed for all samples or applications.

See important note on page 14.



<sup>(2)</sup> Airspace

#### Capabilities (continued)

#### Laminated Insulating Glass: Sound Transmission Loss Data(1)

| 1/3 Octaveband (HZ)                                 | 100 | 125 | 160 | 200 | 250 | 315 | 400 | 500 | 630 | 800 | 1000 | 1250 | 1600 | 2000 | 2500 | 3150 | 4000 | 5000 | STC | OITC | Rw |
|---|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|-----|------|----|
| 1/4" Lam1/4"<br>AS(2)-1/8"<br>(SEALED) RAL-TL95-296 | 32  | 31  | 30  | 28  | 27  | 24  | 26  | 28  | 31  | 34  | 37   | 39   | 41   | 43   | 49   | 52   | 51   | 57   | 35  | 31   | 35 |
| <b>1/4" Lam3/8" AS-3/16"</b> (SEALED) RAL-TL85-189  | 27  | 27  | 26  | 24  | 22  | 28  | 32  | 35  | 38  | 38  | 39   | 40   | 42   | 43   | 41   | 45   | 52   | 57   | 37  | 31   | 37 |
| <b>1/4" Lam1/2" AS-3/16"</b> (SEALED) RAL-TL85-238  | 26  | 23  | 25  | 23  | 27  | 31  | 34  | 36  | 38  | 39  | 41   | 43   | 45   | 46   | 43   | 49   | 55   | 55   | 39  | 31   | 39 |
| 1/4" Lam1/2"<br>AS-1/4"<br>(SEALED) RAL-TL85-235    | 28  | 20  | 29  | 24  | 26  | 30  | 34  | 36  | 39  | 42  | 43   | 44   | 44   | 41   | 40   | 47   | 52   | 56   | 39  | 31   | 39 |
| 3/8" Lam1/2"<br>AS-1/4"<br>(SEALED) RAL-TL85-192    | 28  | 17  | 28  | 29  | 33  | 34  | 38  | 40  | 40  | 41  | 41   | 41   | 41   | 40   | 43   | 49   | 54   | 58   | 40  | 31   | 40 |
| 1/4" Lam1"<br>AS-3/16"<br>(UNSEALED) RAL-TL85-239   | 22  | 27  | 27  | 28  | 31  | 35  | 38  | 41  | 42  | 43  | 44   | 45   | 47   | 47   | 45   | 50   | 58   | 61   | 42  | 33   | 42 |
| 1/4" Lam2"<br>AS-3/16"<br>(UNSEALED) RAL-TL85-173   | 24  | 25  | 34  | 33  | 34  | 40  | 41  | 44  | 44  | 46  | 47   | 47   | 48   | 48   | 46   | 50   | 55   | 56   | 45  | 35   | 45 |
| 1/2" Lam2"<br>AS-3/16"<br>(UNSEALED) RAL-TL85-194   | 27  | 36  | 33  | 33  | 35  | 39  | 41  | 45  | 45  | 46  | 46   | 46   | 49   | 51   | 52   | 56   | 60   | 62   | 46  | 38   | 46 |
| 1/2" Lam2"<br>AS-3/8"<br>(UNSEALED) RAL-TL85-196    | 34  | 37  | 33  | 38  | 40  | 42  | 44  | 48  | 47  | 46  | 45   | 42   | 46   | 51   | 55   | 59   | 61   | 62   | 46  | 42   | 47 |
| 1/2" Lam1"<br>AS-3/16"<br>(UNSEALED) RAL-TL95-298   | 24  | 30  | 32  | 32  | 36  | 39  | 42  | 45  | 47  | 50  | 51   | 50   | 53   | 57   | 57   | 60   | 62   | 63   | 47  | 36   | 47 |
| 1/4" Lam4"<br>AS-3/16"<br>(UNSEALED) RAL-TL85-174   | 26  | 36  | 34  | 37  | 37  | 43  | 44  | 48  | 49  | 51  | 51   | 50   | 51   | 50   | 47   | 51   | 58   | 60   | 48  | 39   | 48 |
| 1/2" Lam4" AS-3/16" (UNSEALED) RAL-TL85-195         | 30  | 37  | 33  | 38  | 37  | 42  | 45  | 49  | 50  | 51  | 50   | 48   | 50   | 53   | 53   | 57   | 61   | 64   | 49  | 41   | 49 |
| 1/2" Lam4"<br>AS-3/8"<br>(UNSEALED) RAL-TL85-197    | 38  | 38  | 33  | 40  | 40  | 43  | 46  | 51  | 52  | 52  | 50   | 45   | 48   | 53   | 56   | 59   | 62   | 64   | 49  | 44   | 50 |
| 3/4" Lam4"<br>AS-1/8"<br>(UNSEALED) RAL-TL85-240    | 29  | 33  | 31  | 36  | 38  | 43  | 44  | 46  | 47  | 49  | 50   | 52   | 52   | 55   | 59   | 59   | 58   | 60   | 49  | 40   | 49 |

<sup>(1)</sup> The data here is based on samples tested at Riverbank Acoustical Laboratories in accordance with ASTM E90-97, ASTM E413-87 and ASTM E1332-90 and are not guaranteed for all samples or applications.

**Note:** The numbers contained in the above tables should be used as a guide and treated as glass only numbers. They may not be indicative of performance in the intended fenestration system. Variables such as air infiltration, size, temperature and glazing methods may have adverse affects on the performance of the entire system. Whenever possible, actual installation practices should be utilized on a mock-up panel to ensure accurate rating of the desired acoustical fenestration products.



<sup>(2)</sup> Airspace

#### Capabilities (continued)

#### Double-Laminated Insulating Glass: Sound Transmission Loss Data<sup>(1)</sup>

| 1/3 Octaveband (HZ)  | 100 | 125 | 160 | 200 | 250 | 315 | 400 | 500 | 630 | 800 | 1000 | 1250 | 1600 | 2000 | 2500 | 3150 | 4000 | 5000 | STC | OITC | Rw |
|--|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|-----|------|----|
| <b>1/4" Lam.</b><br><b>1/2" AS<sub>(2)</sub>-1/4"Lam.</b><br>(SEALED) RAL-TL85-172 | 26  | 21  | 29  | 28  | 30  | 34  | 36  | 40  | 42  | 44  | 44   | 44   | 45   | 46   | 47   | 52   | 57   | 58   | 42  | 33   | 42 |
| <b>1/4" Lam.</b><br><b>1" AS-1/4" Lam.</b><br>(UNSEALED) RAL-TL95-299              | 28  | 28  | 36  | 32  | 34  | 37  | 40  | 44  | 47  | 50  | 50   | 49   | 49   | 48   | 55   | 62   | 63   | 62   | 46  | 37   | 46 |
| <b>1/2" Lam.</b><br><b>1" AS-1/4" Lam.</b><br>(UNSEALED) RAL-TL85-236              | 21  | 28  | 33  | 37  | 38  | 42  | 43  | 45  | 44  | 44  | 44   | 45   | 49   | 53   | 57   | 59   | 62   | 63   | 46  | 34   | 46 |
| 1/2"-0.060"-1/4"<br>4" AS-1/4"-0.030"-1/4"<br>(UNSEALED) RAL-TL85-220              | 31  | 42  | 33  | 40  | 42  | 43  | 46  | 50  | 50  | 50  | 49   | 50   | 52   | 55   | 60   | 62   | 64   | 64   | 50  | 42   | 50 |
| 1/4"-0.060"-1/4"<br>4" AS-1/2" Lam.<br>(UNSEALED) RAL-TL85-221                     | 31  | 39  | 35  | 39  | 41  | 43  | 46  | 51  | 52  | 52  | 49   | 48   | 50   | 54   | 59   | 61   | 63   | 64   | 50  | 42   | 50 |
| 1/2"Lam.<br>4" AS-1/8"-0.060"-1/8"<br>(UNSEALED) RAL-TL85-237                      | 34  | 38  | 34  | 40  | 41  | 45  | 47  | 51  | 52  | 53  | 53   | 51   | 52   | 55   | 58   | 60   | 62   | 64   | 51  | 44   | 51 |
| 1/4" Lam.<br>4" AS-1/4" Lam.<br>(UNSEALED) RAL-TL95-301A                           | 24  | 37  | 39  | 38  | 41  | 44  | 47  | 49  | 51  | 53  | 54   | 54   | 54   | 53   | 57   | 60   | 63   | 62   | 52  | 38   | 51 |
| 1/4" Lam.<br>4" AS-1/2" Lam.<br>(UNSEALED) RAL-TL95-302                            | 34  | 42  | 40  | 41  | 42  | 45  | 48  | 50  | 52  | 54  | 54   | 54   | 56   | 58   | 60   | 63   | 64   | 65   | 53  | 45   | 53 |

#### Triple Insulating Glass: Sound Transmission Loss Data<sup>(1)</sup>

| 1/3 Octaveband (HZ)  | 100  | 125 | 160 | 200 | 250 | 315 | 400 | 500 | 630 | 800 | 1000 | 1250 | 1600 | 2000 | 2500 | 3150 | 4000 | 5000 | STC | OITC | Rw |
|--|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|-----|------|----|
| 1/4"-1/2"<br>AS-1/4"1/2" AS-1/4"<br>(SEALED) RAL-TL95-294                            | 25   | 22  | 29  | 24  | 25  | 29  | 34  | 37  | 40  | 43  | 46   | 48   | 47   | 41   | 41   | 47   | 52   | 58   | 39  | 31   | 39 |
| 1/4" Lam1/2" AS <sup>(2)</sup><br>1/4"Lam1/2" AS-1/4"Lam.<br>(UNSEALED) RAL-TL95-295 | . 22 | 24  | 34  | 33  | 30  | 37  | 38  | 41  | 44  | 48  | 48   | 49   | 48   | 47   | 52   | 57   | 59   | 55   | 44  | 33   | 44 |
| 1/4"-1"<br>AS-1/4"-1/2" AS-1/4"<br>(UNSEALED) RAL-TL95-297                           | 28   | 34  | 33  | 28  | 31  | 37  | 42  | 45  | 48  | 51  | 53   | 54   | 54   | 48   | 51   | 60   | 62   | 63   | 46  | 37   | 47 |
| <b>1/4" Lam1" AS-1/4" Lam. 1/2" AS-1/4" Lam.</b> (UNSEALED) RAL-TL95-300             | 31   | 28  | 38  | 36  | 35  | 41  | 43  | 47  | 50  | 53  | 54   | 54   | 55   | 55   | 60   | 63   | 64   | 63   | 49  | 39   | 49 |

<sup>(1)</sup> The data here is based on samples tested at Riverbank Acoustical Laboratories in accordance with ASTM E90-97, ASTM E413-87 and ASTM E1332-90 and are not guaranteed for all samples or applications.

Note: The numbers contained in the above tables should be used as a guide and treated as glass only numbers. They may not be indicative of performance in the intended fenestration system. Variables such as air infiltration, size, temperature and glazing methods may have adverse effects on the performance of the entire system. Whenever possible, actual installation practices should be utilized on a mock-up panel to ensure accurate rating of the desired acoustical fenestration products.

<sup>(2)</sup> Airspace

#### **Additional Important Information**

#### **Specifications**

A sample Section 08 81 00 Specification for North America can be found in the last section of this binder titled: Sample Architectural Glass Specifications.

For specifications on other laminated glass make-ups, call 1-866-OLDCASTLE (653-2278) or log on to www.oldcastlebe.com and click on "Project Assistance" and enter your request.

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