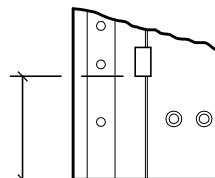


Vertical Hole Spacing

Non cumulative tolerances on hole to hole spacing.

	Metric (mm)	Decimal (in.)
A	2108.0 $\pm.000$	82.992 $\pm.000$
B	40.0 $\pm.25$	1.575 $\pm.010$
C	85.0 $\pm.20$	3.346 $\pm.008$
D	130.0 $\pm.20$	5.118 $\pm.008$
E	200.0 $\pm.20$	7.874 $\pm.008$
F	257.0 $\pm.20$	10.118 $\pm.008$
H	38.1 $\pm.025$	1.500 $\pm.010$
M	38.0 $\pm.020$	1.496 $\pm.008$
N	25.4 $\pm.020$	1.000 $\pm.008$
O	184.2 $\pm.020$	7.250 $\pm.008$
P	247.7 $\pm.020$	9.750 $\pm.008$
Q	260.1 $\pm.020$	10.250 $\pm.008$
R	209.5 $\pm.020$	8.246 $\pm.008$
S	263.5 $\pm.020$	10.375 $\pm.008$
T	387.4 $\pm.020$	15.250 $\pm.008$

OPTIONAL:
#12 Pan Head Drill-kwik Screws



2.684" [68.2mm] Ref.

End of hinge to first bearing, both ends.

	HAGER COMPANIES HIGHWAY 78 WEST P.O. BOX 3368 OXFORD, ALABAMA 36203		
	780-053 83" SD		
DATE 10-25-96	REV. 01-15-02	DR. KBJ	SCALE None
FILENAME z:\roton\template\standard\780-053.dwg			
DRAWING NO.		780053083SD	