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## CRL Door Rail and Sidelite Rail Aluminum / Aluminum Alloy 6063-T6 Extruded Profiles ASTM B221 Compliance Report

We hereby certify that the alloy specified in this report meets the applicable requirements described herein, including any specifications forming part of the description that samples representative of the material met the composition limits and has the mechanical properties.

Chemical Composition <sup>A,C</sup> for Aluminum / Aluminum Alloy 6063-T6									
Silicon	Iron	Copper	Manganese	Magnesium	Chromium	Zinc	Titanium	Vanadium	Other
Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	V	
0.20-	0.35	0.10	0.10	0.45-0.90	0.10	0.10	0.10	-	0.15
0.60									
All Aluminum / Aluminum Allov 6063-T6 Extruded Profiles confirm to the chemical composition limits									

<sup>A</sup> Limits are in weight percent maximum unless shown as a range, or stated otherwise.

<sup>B</sup> Analysis was made for the elements for which limits are shown in the table.

<sup>c</sup> Observed or calculated values, obtained from analysis, are rounded to the nearest unit in the last righthand place of the figures used in expressing the specified limit, in accordance with the rounding-off method of Practice E29.

Mechanical Property <sup>A,B</sup> for Aluminum / Aluminum Alloy 6063-T6							
Tensile Strength	Yield Strength (0.2% offset) [ksi]	Elongation					
[ksi]		2" or 4 x Diameter, min, % <sup>C</sup>					
30.0 min	25.0 min	10					
All Aluminum / Aluminum Alloy 6063-T6 Extruded Profiles are in accordance with specification							

<sup>A</sup> The basis for establishment of tensile property limits is per ASTM B221 AnnexA1 – Limits are established at a level at which a statistical evaluation of the data indicates that 99% of the population obtained from all standard material meets the limit with 95% confidence.

<sup>B</sup> Each value is rounded to the nearest 0.1 ksi for strength and nearest 0.5% for elongation in accordance with the rounding-off-method of Practice E29.

<sup>c</sup> Elongation of full-section and cutout sheet-type specimens is measured in 2 in. Elongation of cutout round specimens is measured in 4X specimen diameter.