# 9542 INSULATING GLASS SILICONE

## **PROPERTIES AS RECEIVED**

Color	Black
Rheology	Non-Slump
Specific Gravity	1.03
Chemical Type	One Part Neutral Cure Silicone Sealant

## TYPICAL PHYSICAL PROPERTIES

Following results were obtained from a 2 mm thick film of fully cured 9542. Samples cured 7 days at 75°F and 50% relative humidity.

26
. 325
ozzle
. 550
100°F
ellent

## **ADHESION**

Peel Strength (pounds per lineal inch)	
Glass	. 30 pli
Aluminum	. 30 pli

## TACK FREE TIME

Dry to touch in 10-20 minutes, depending upon temperature and humidity.

#### **CURE TIME**

1/8" diameter bead will cure at room temperature  $70^{\circ}\text{F}/21^{\circ}\text{C}$  and 50% relative humidity in 24 hours.

### **BARRIER SEAL**

In order to obtain complete moisture vapor protection, a barrier seal is recommended. Polyisobutylene should be applied to the spacer directly by extruder, or by hand in the form of a tape. This method is recommended for small and medium size manufacturers. Polyisobutylene tape is the recommended product for this application.

## **MANUFACTURING TECHNIQUE**

1. Apply polyisobutylene tape.

2.Apply 9542.

## **APPLICATION METHOD**

- 1. Clean and degrease all glass and aluminum surfaces.
- 2. Place polyisobutylene tape on spacer and press glass to spacer.
- Apply silicone under pressure by keeping bead ahead of the gun tip. This will force silicone into intimate contact with the glass and aluminum.
- Allow silicone to properly cure as per manufacturer's instructions before installation of unit.

#### PACKAGING INFORMATION

9542 is available in 55 gallon drums and 10.3 fl. oz. (305 ml) cartridges.

#### SHELF LIFE

9542 has a shelf life of one year at room temperature (70°F/21°C) in sealed containers.

## **INSULATING GLASS CONSTRUCTION**

To manufacture a high quality long-life unit, it is recommended that a dual system be used. This system should consist of a barrier seal of polyisobutylene and an edge seal of 9542.

## **PUMPING EQUIPMENT**

#### **55 GALLON DRUM**

ARO, GRACO, BINKS RTV pumping systems. On all pumping systems premature curing can occur if drum is not properly sealed around gasket of follower plate. All material lines must be reinforced for optimum performance. Regular organic hoses are NOT recommended for dispensing 9542.

#### **SPACERS**

Anodized aluminum spacers filled with desiccant are recommended. Spacer edges should be brazed ultrasonically or if corner keys are used, pack the corner completely with polyisobutylene tape. Improper corner preparation can lead to premature failure of the insulating glass unit.

## DESICCANT

For best results fill the spacer with a molecular sieve desiccant (CRL Desiccants or equivalent).



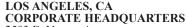
SEALANTS
9542 Insulating Glass Silicone

Refer to Material Safety Data Sheet for more information.

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## C.R. LAURENCE CO., INC. LOCATIONS:



2503 E. Vernon Avenue Los Angeles, CA 90058-1897 Phone: (323) 588-1281 Fax: (323) 581-6522

#### ATLANTA, GA

600 Wharton Drive Atlanta, GA 30336-4040 Phone: (404) 696-3445 Fax: (404) 696-3386

#### **BOSTON AREA**

97 Robert Treat Paine Drive Taunton, MA 02780-1267 Phone: (508) 880-5600 Fax: (508) 880-5775

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780 Cel-River Road Rock Hill, SC 29730-7419 Phone: (803) 366-8326 Fax: (803) 366-5776

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## DENVER, CO

4770 Joliet Street Denver, CO 80239-2513 Phone: (303) 373-9988 Fax: (303) 373-0884

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4420 Windfern Road Houston, TX 77041-8918 Phone: (713) 462-6300 Fax: (713) 462-6306

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640 S. 54th Avenue Phoenix, AZ 85043-4731 Phone: (602) 269-7500 Fax: (602) 269-7600

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## S.F. / OAKLAND AREA

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#### TORONTO AREA

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#### CALGARY, ALBERTA

4200 116 Avenue SE Calgary, AB T2Z 4B5 Phone: (403) 250-5783 Fax: (403) 291-3260

## SYDNEY AREA, AUSTRALIA

9 Shale Place Eastern Creek, NSW 2766 Phone: (02) 9851-3444 Fax: (02) 9851-3445

## MELBOURNE AREA, AUSTRALIA

42 Enterprise Drive Rowville, VIC 3178 Phone: (03) 9764-8322 Fax: (03) 9764-8378

#### MANCHESTER AREA, ENGLAND

Charles Babbage Avenue Kingsway Business Park, Rochdale, OL16 4NW, England Phone: +44 (0)1706 863 600 Fax: +44 (0)1706 869 860

#### STUTTGART AREA, GERMANY Boschstrasse 7

D-74360 Ilsfeld, Germany Phone: +49 (0)7062 915 93 15 Fax: +49 (0)7062 915 93 16

#### COPENHAGEN AREA, DENMARK

Stamholmen 70 Unit B DK-2650 Hvidovre, Denmark Phone: +45 (36) 72 09 00 Fax: +45 (36) 70 33 35

AVD3585 06/13

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