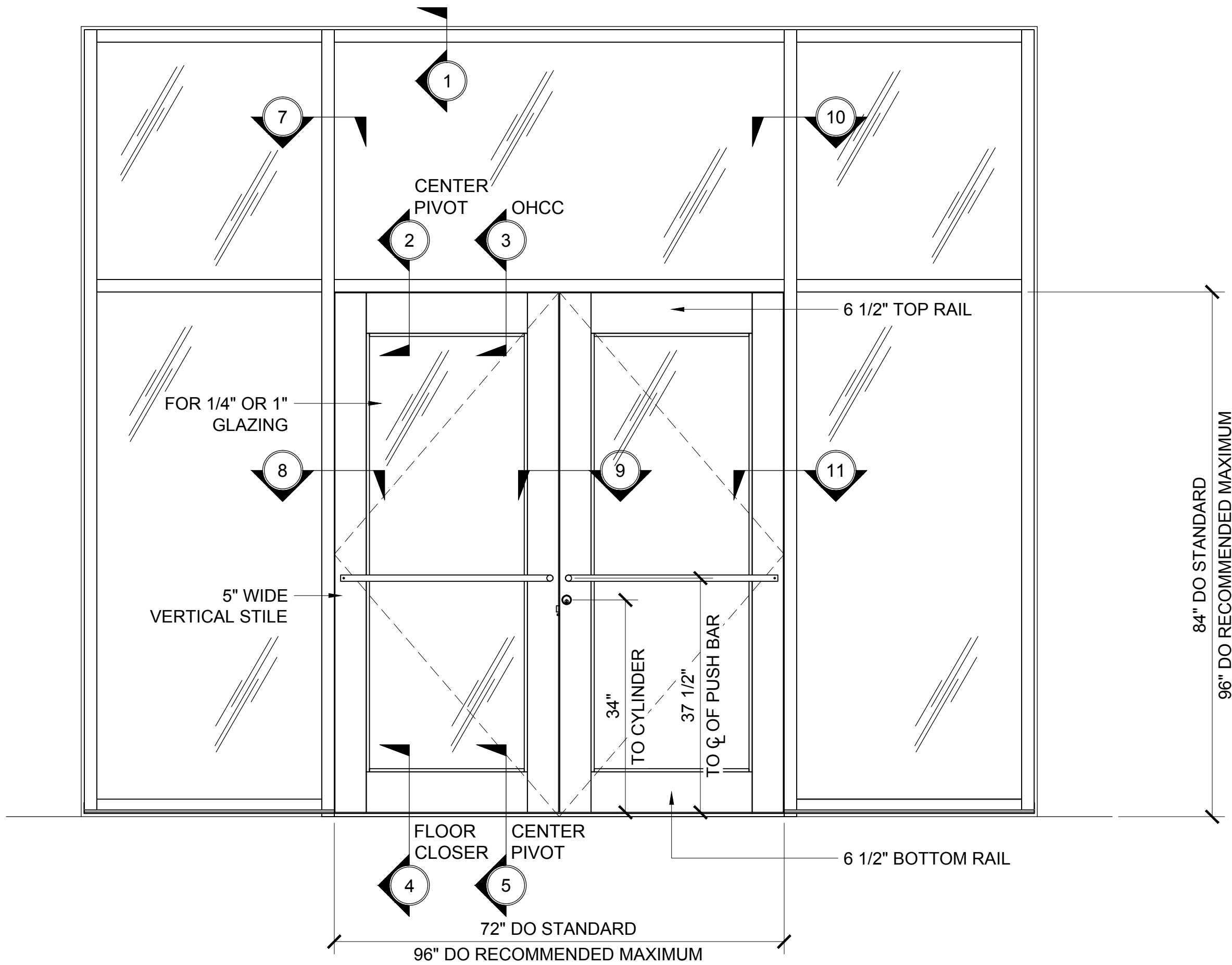
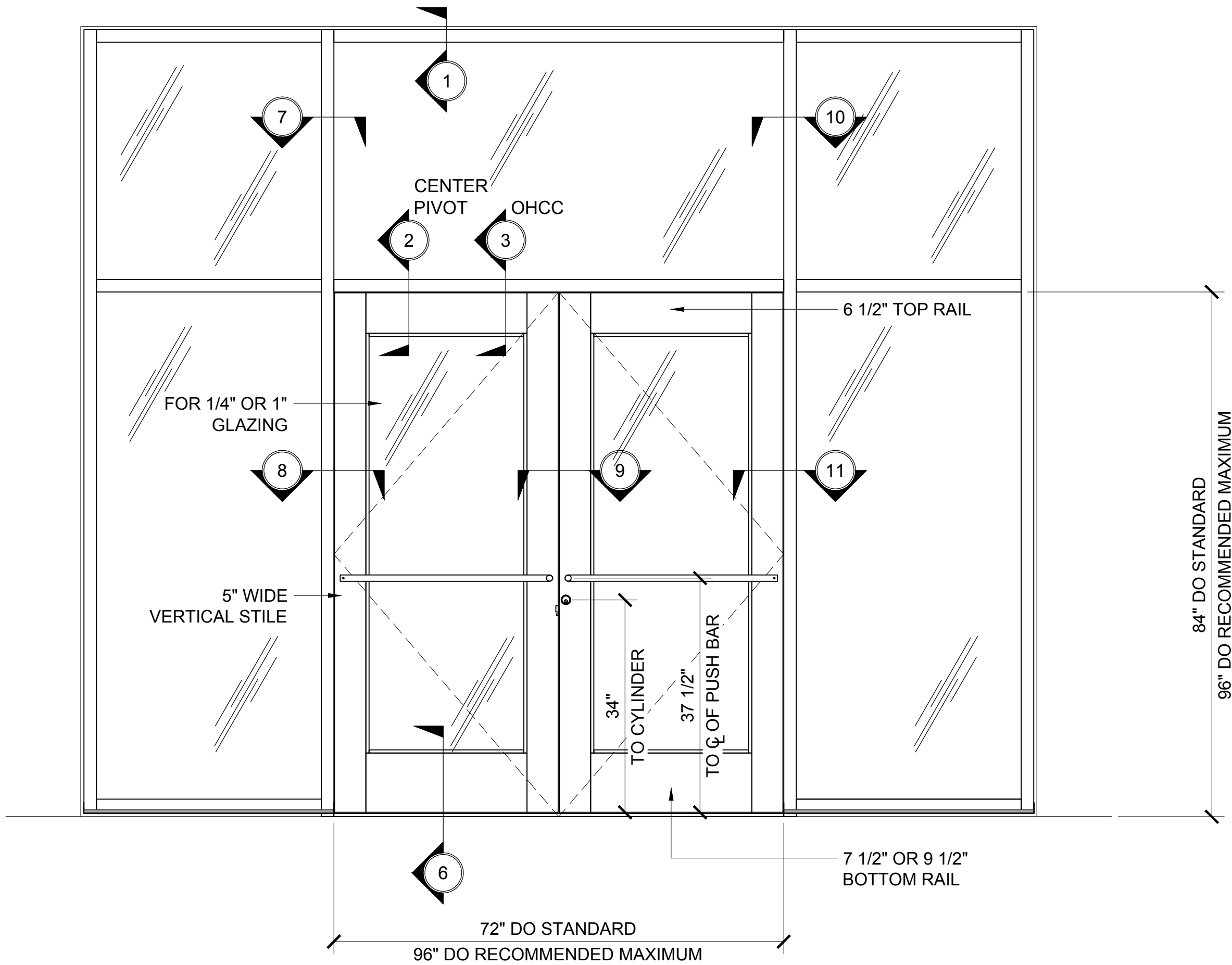




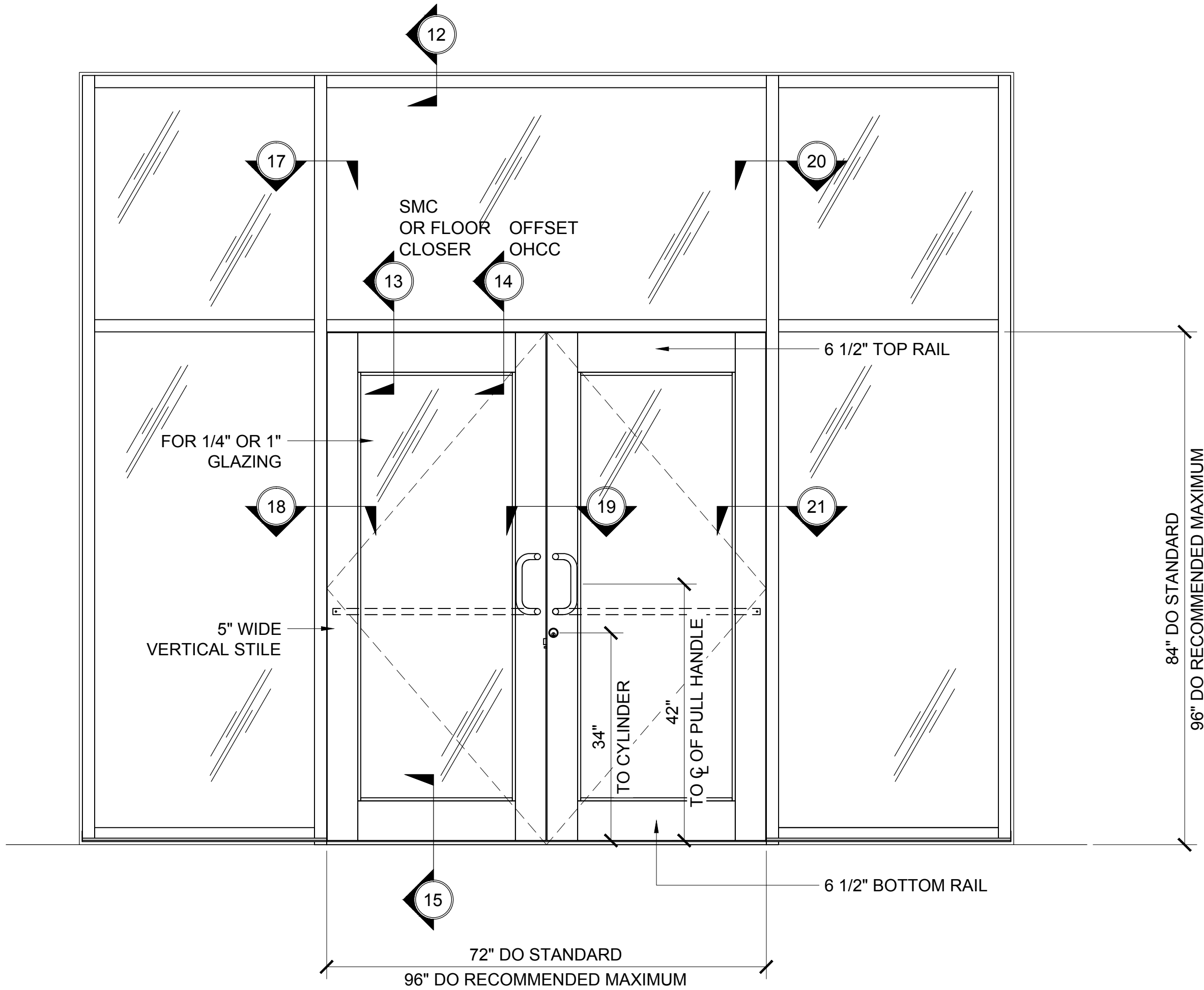
U.S. ALUMINUM WIDE STILE SERIES 550 DOOR SYSTEM



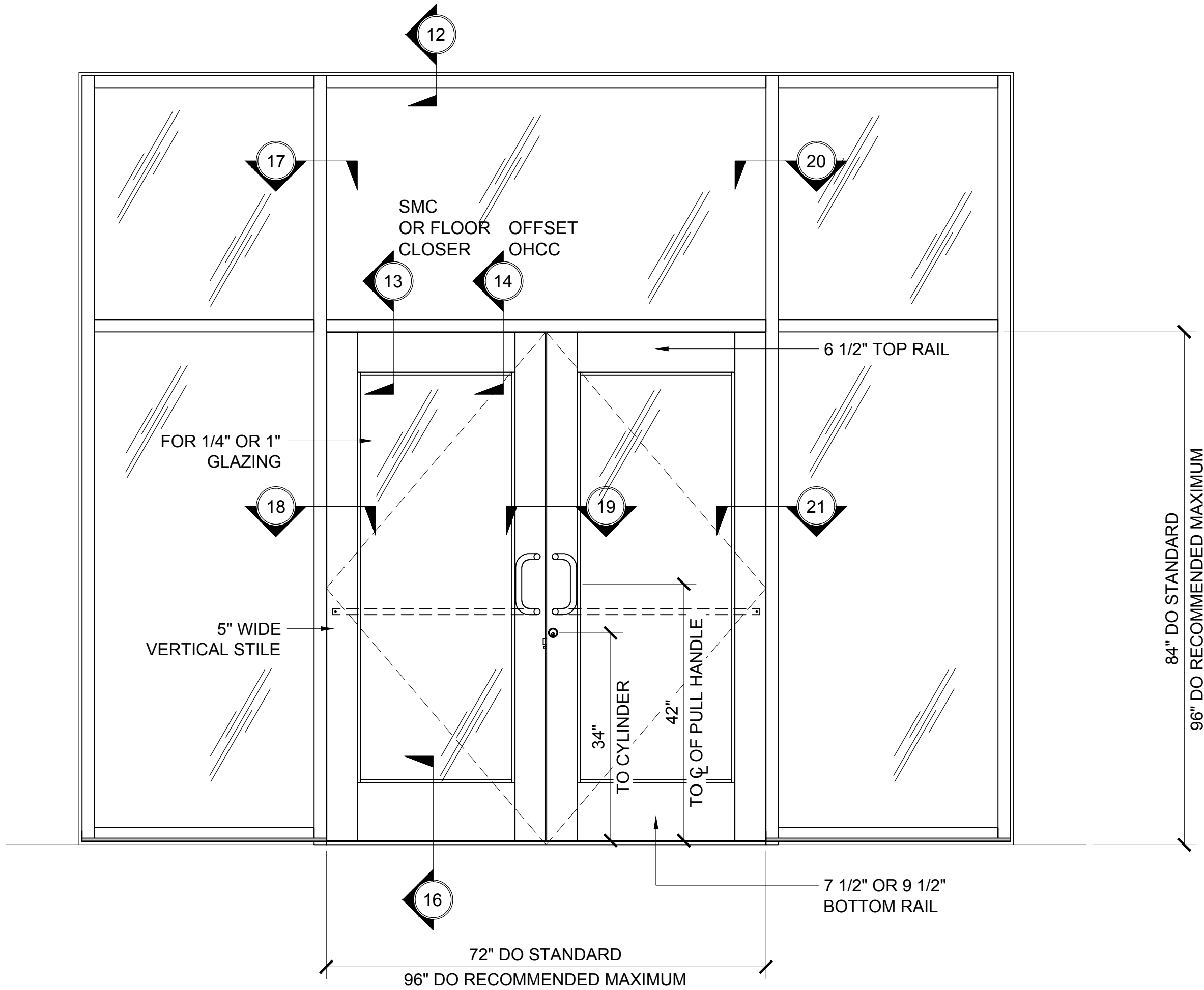
CENTER-HUNG WIDE STILE SERIES 550 DOOR TYPICAL ELEVATION



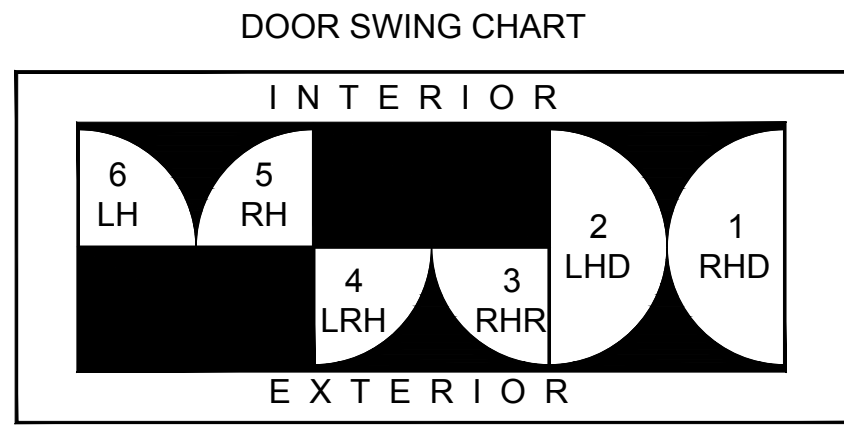
CENTER-HUNG WIDE STILE SERIES 550 DOOR ADA COMPLIANT ELEVATION

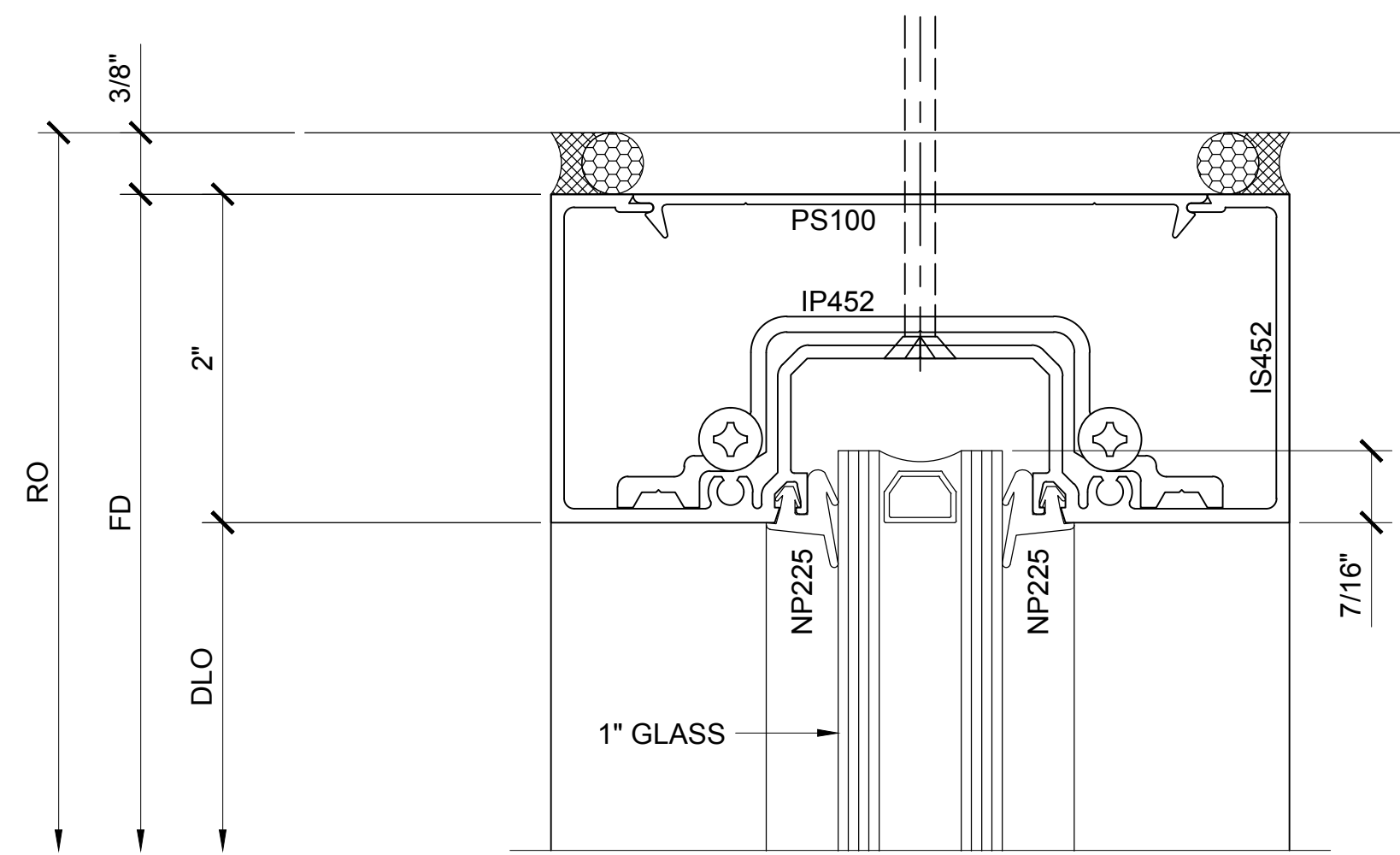


OFFSET-HUNG WIDE STILE SERIES 550 DOOR TYPICAL ELEVATION

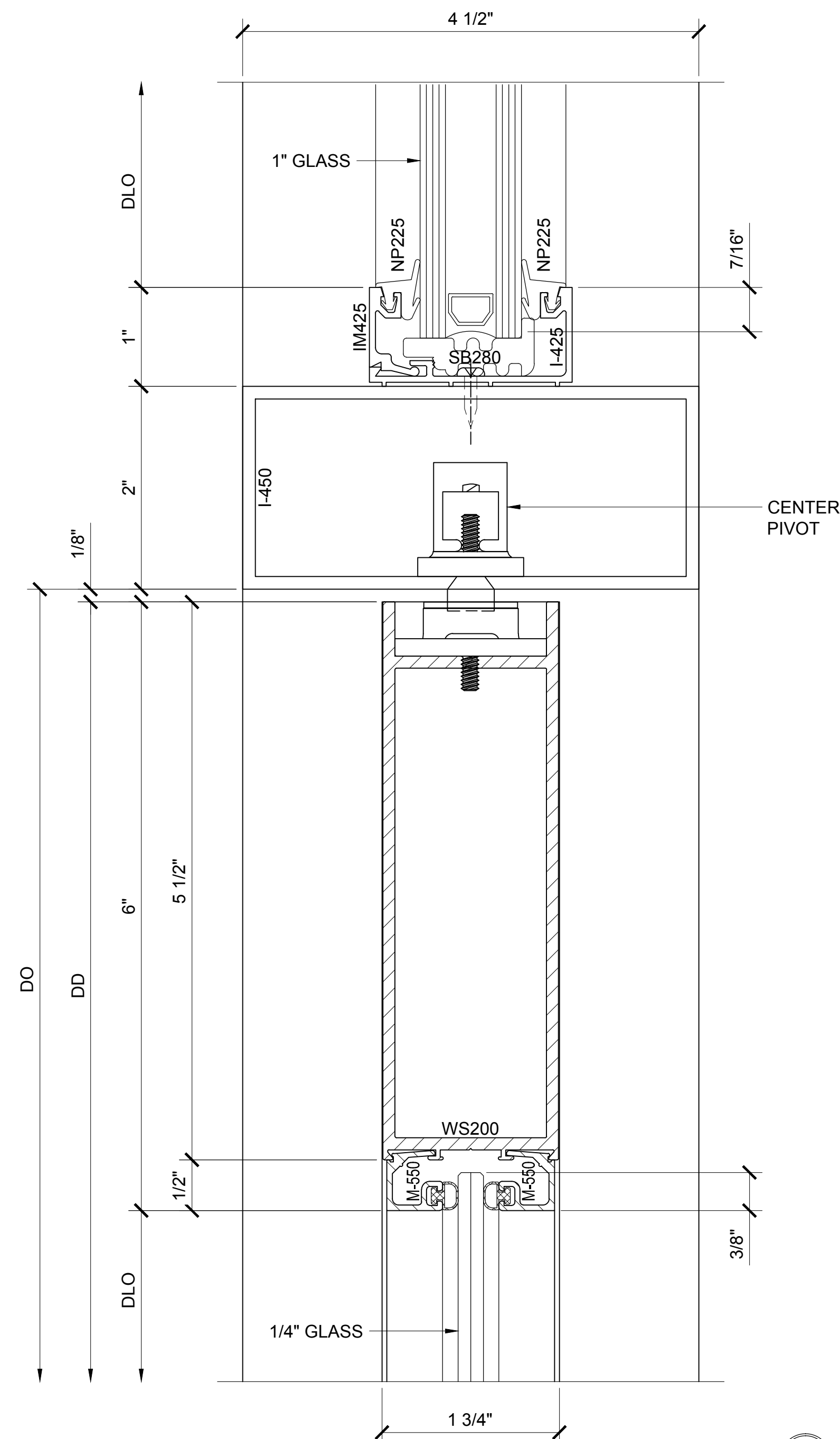


OFFSET-HUNG WIDE STILE SERIES 550 DOOR ADA COMPLIANT ELEVATION

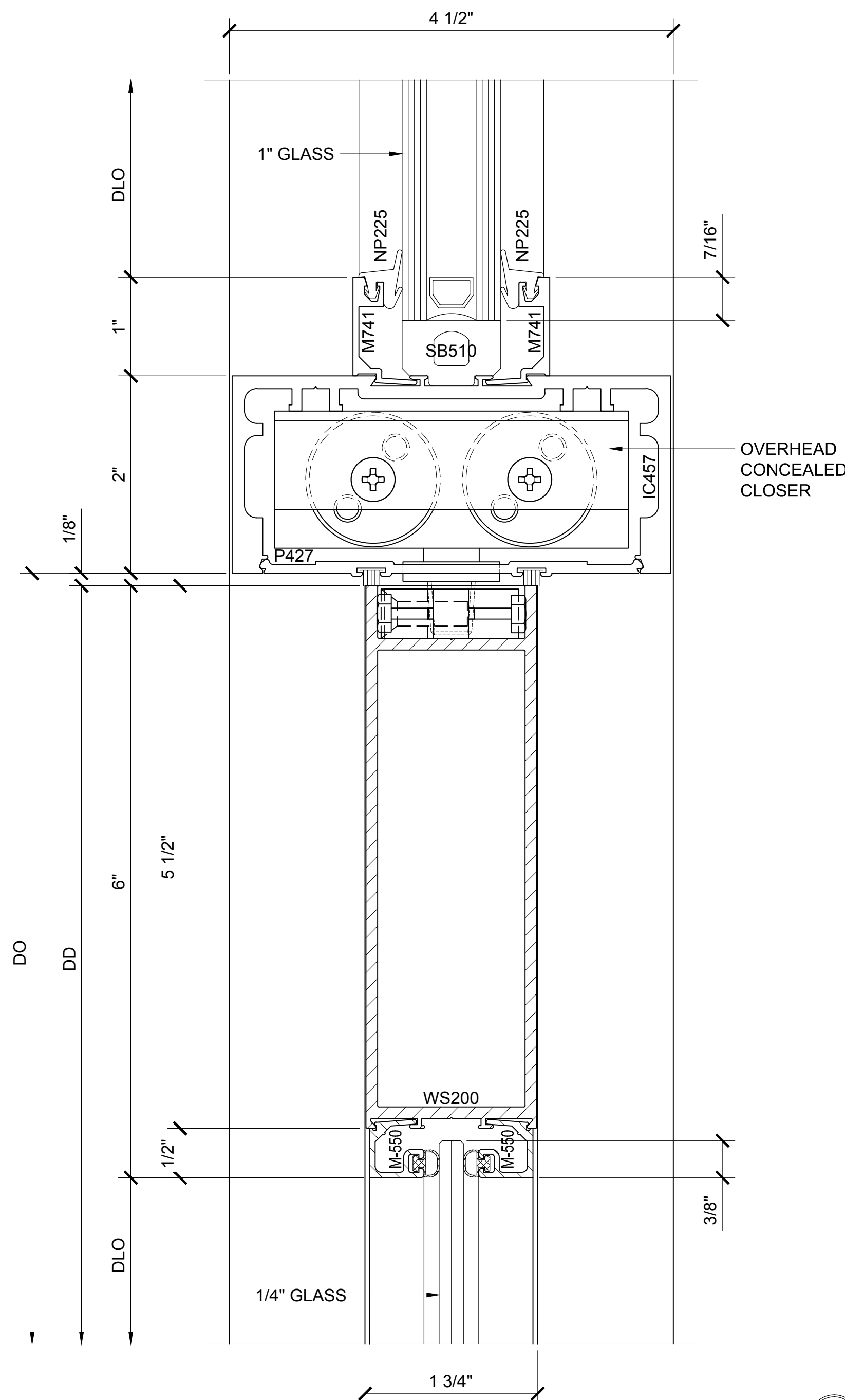




SECTION DETAIL @ STOREFRONT HEAD ①



SECTION DETAIL @ DOOR HEAD WITH PIVOT ②



SECTION DETAIL @ DOOR HEAD WITH OHCC ③

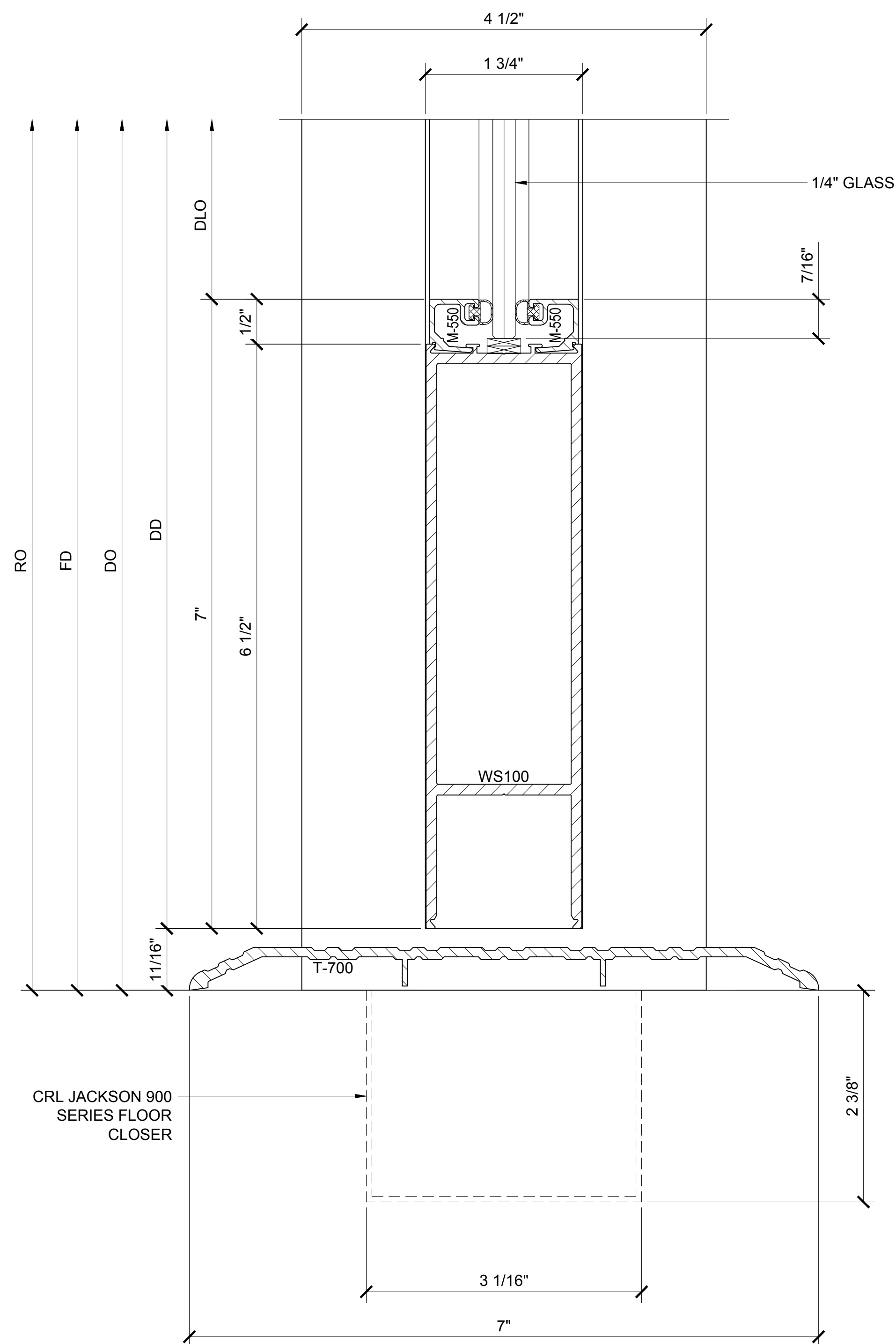
WIDE STILE CENTER HUNG SERIES 550 DOOR DETAILS (SHOWN WITH OPTIONAL SERIES 451 STOREFRONT SYSTEM)

Revisions By:

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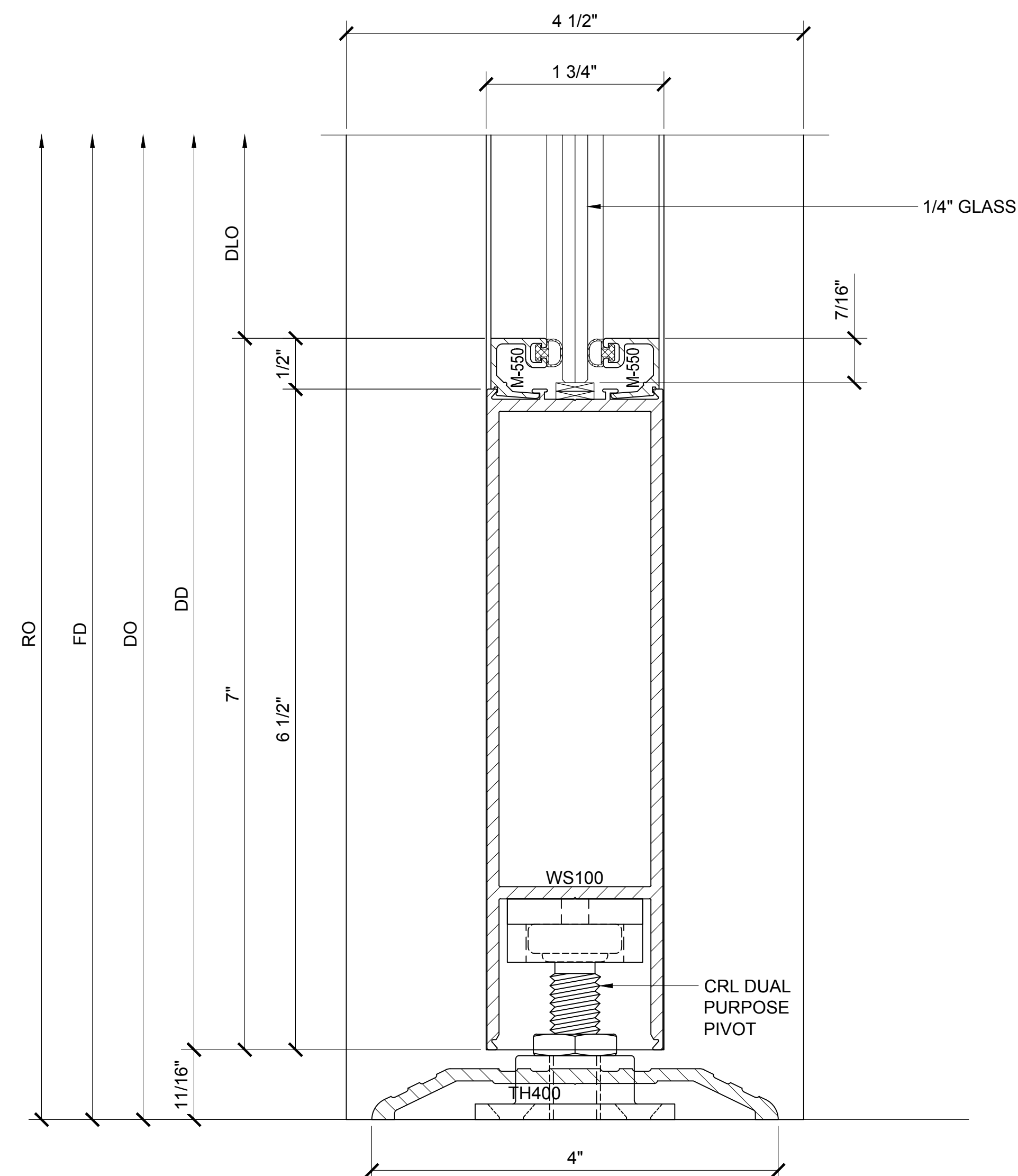
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U.S. ALUMINUM
WIDE STILE SERIES 550
DOOR SYSTEM

Drawn By: AAD
Date: 9/21/12
Scale: AS NOTED
File Name: 550 WS DRS.dwg
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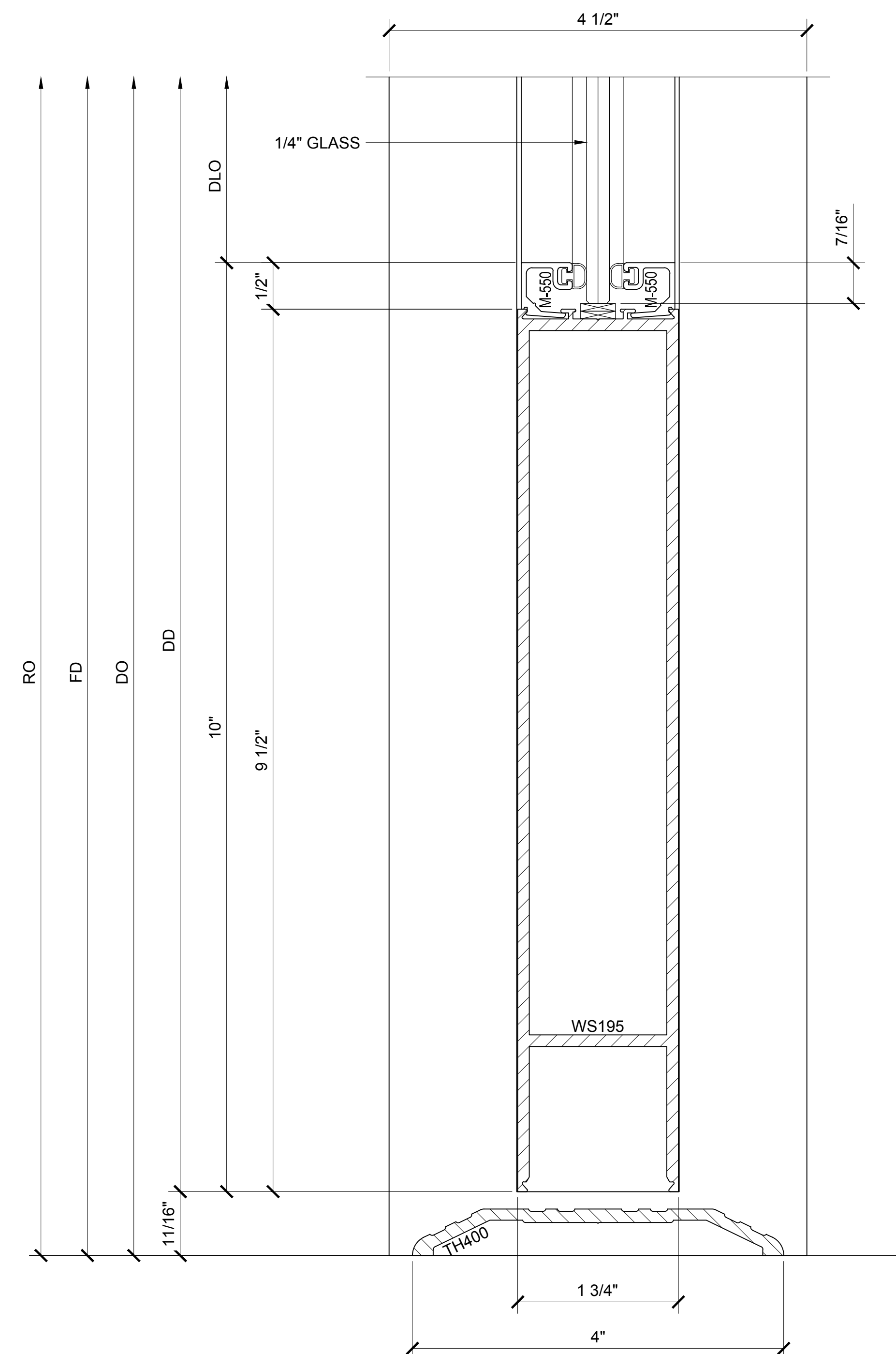
SECTION DETAIL @ DOOR SILL

4



SECTION DETAIL @ DOOR SILL

5



SECTION DETAIL @ ADA DOOR SILL

6

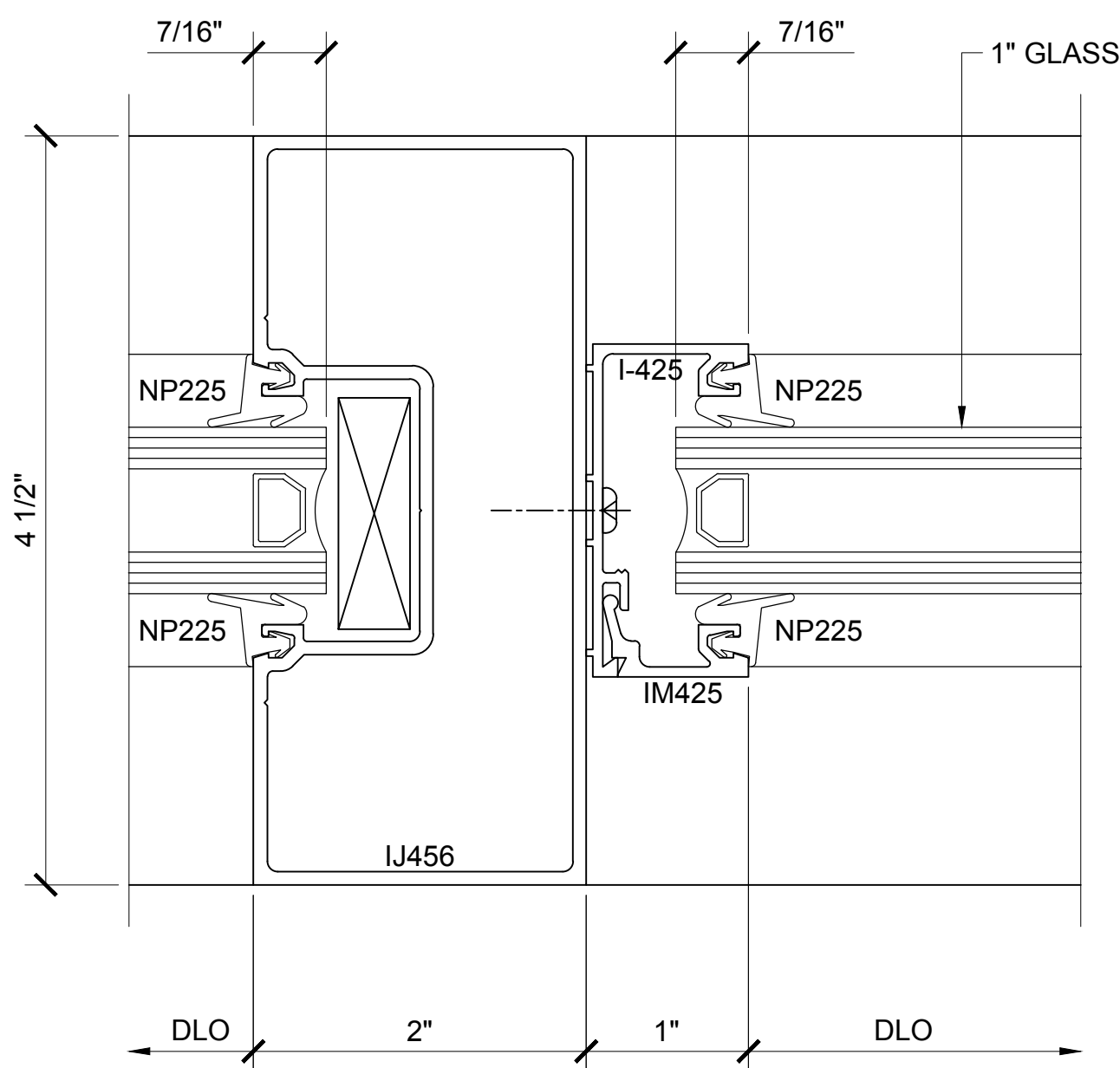
WIDE STILE CENTER HUNG SERIES 550 DOOR DETAILS (SHOWN WITH OPTIONAL SERIES 451 STOREFRONT SYSTEM)

Revisions By:

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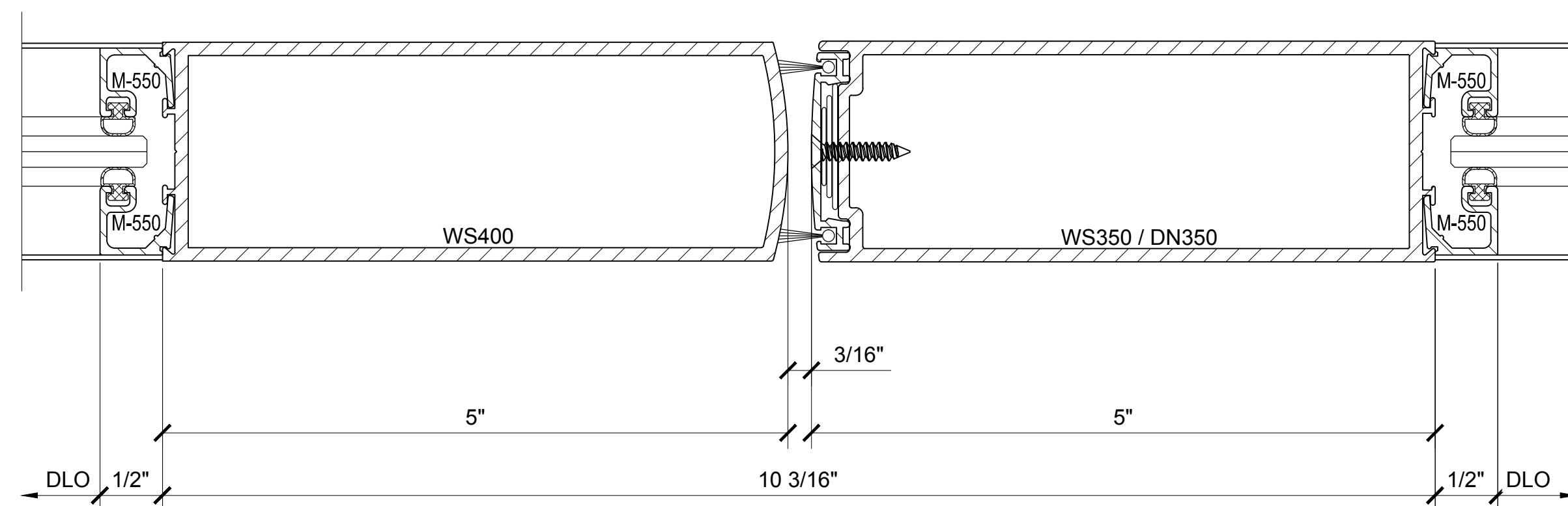
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U.S. ALUMINUM
WIDE STILE SERIES 550
DOOR SYSTEM

Drawn By: AAD
Date: 9/21/12
Scale: AS NOTED
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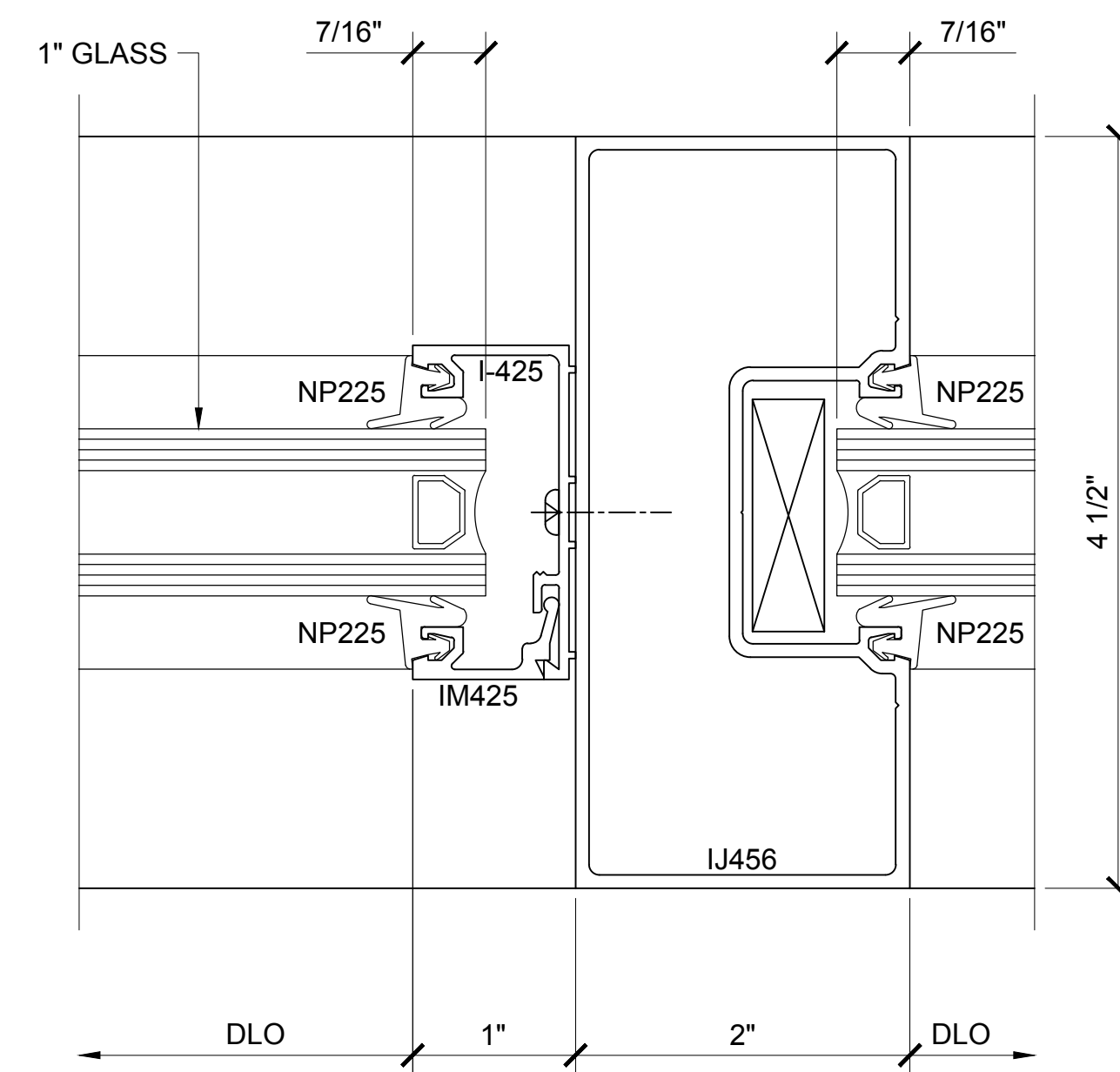
SECTION DETAIL @ VERTICAL

7



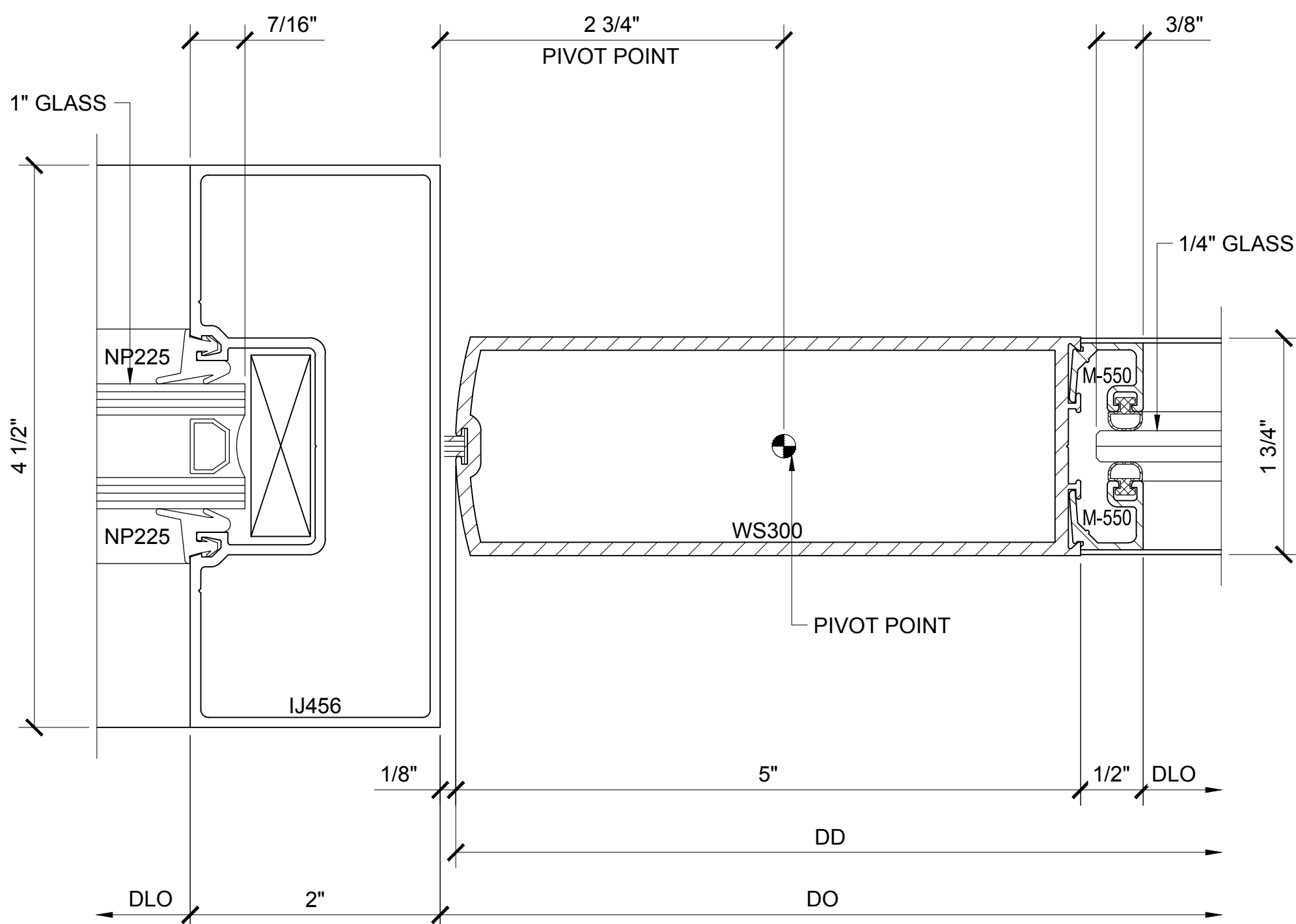
SECTION DETAIL @ MEETING STILES

9



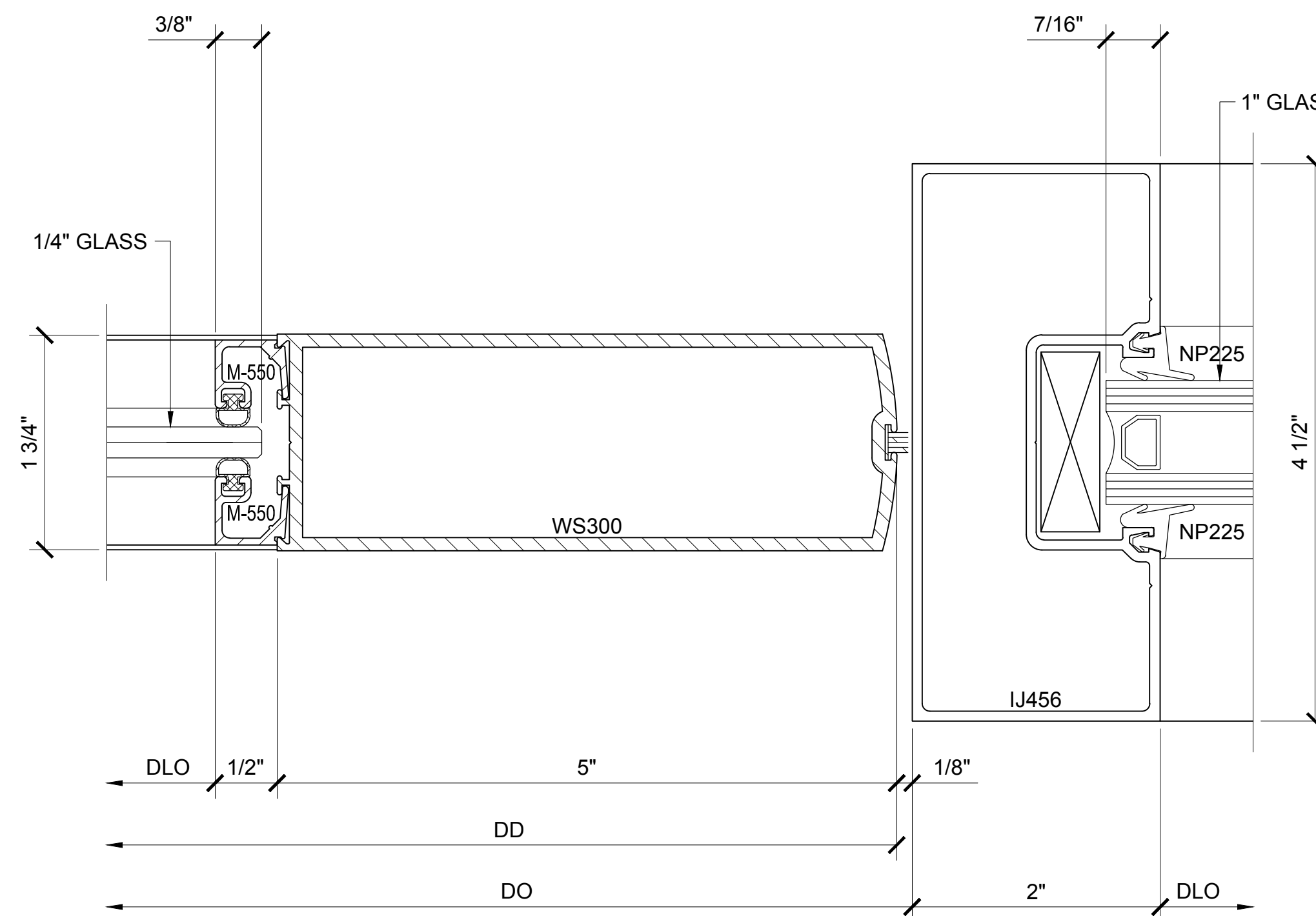
SECTION DETAIL @ VERTICAL

10



SECTION DETAIL @ DOOR JAMB

8



SECTION DETAIL @ DOOR JAMB

11

WIDE STILE CENTER HUNG SERIES 550 DOOR DETAILS (SHOWN WITH OPTIONAL SERIES 451 TUBULAR FRAMING STOREFRONT SYSTEM)

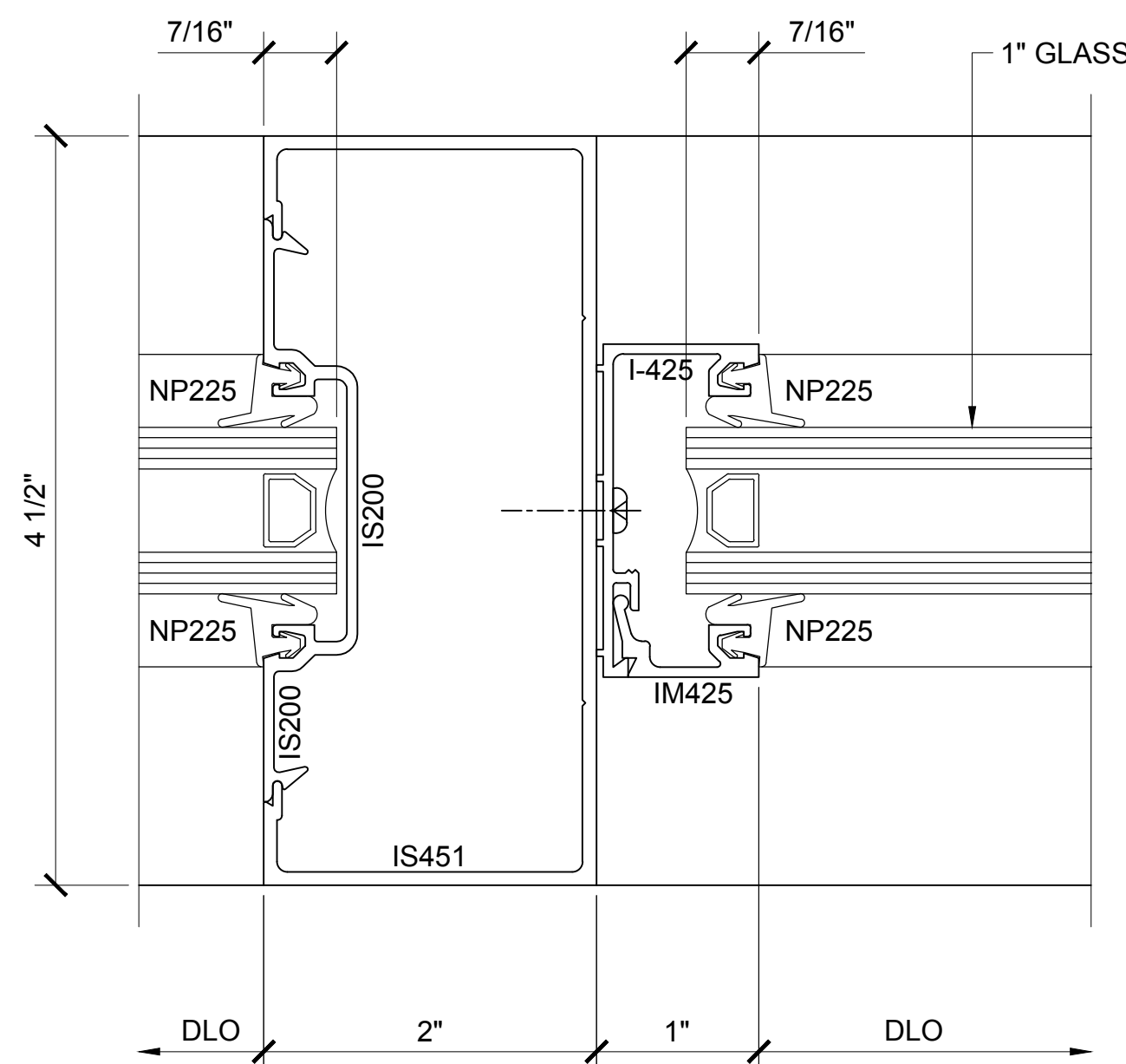
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Discription:
U.S. ALUMINUM
WIDE STILE SERIES 550
DOOR SYSTEM

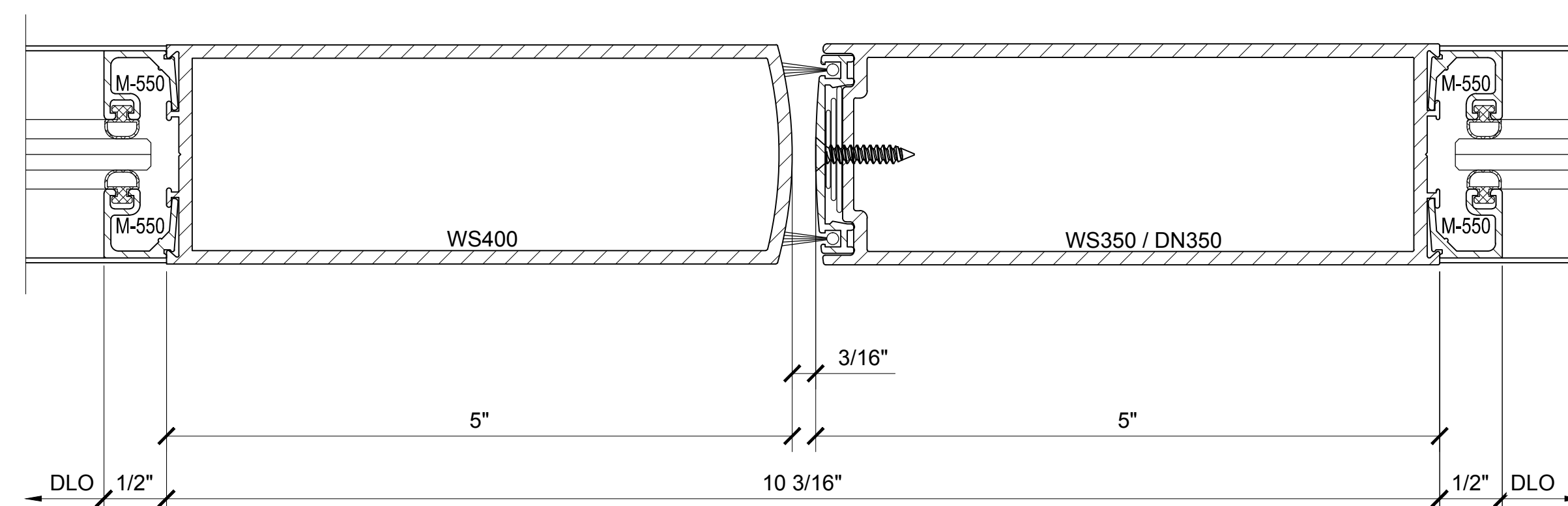
Drawn By: AAD
Date: 9/21/12
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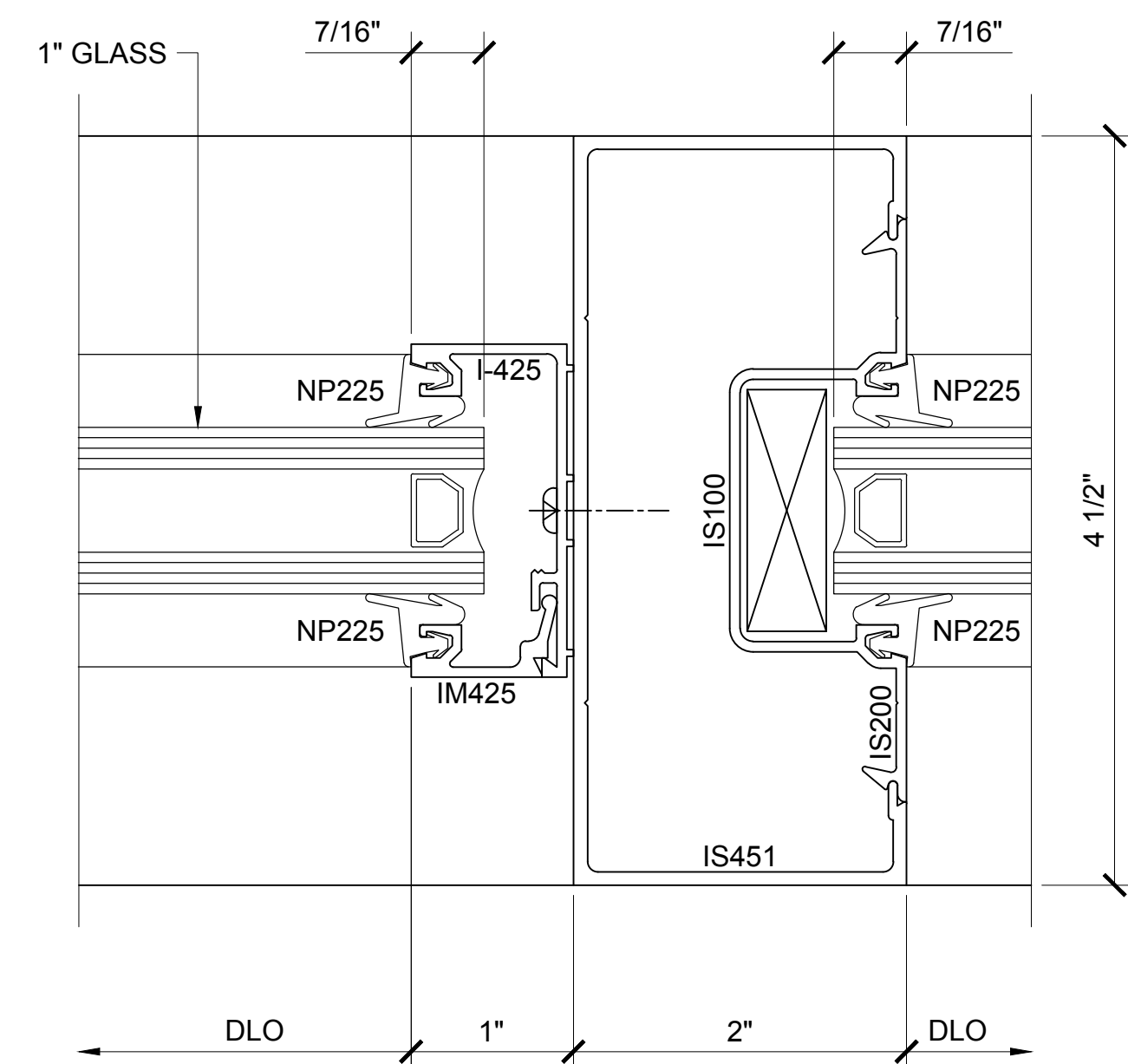
SECTION DETAIL @ VERTICAL

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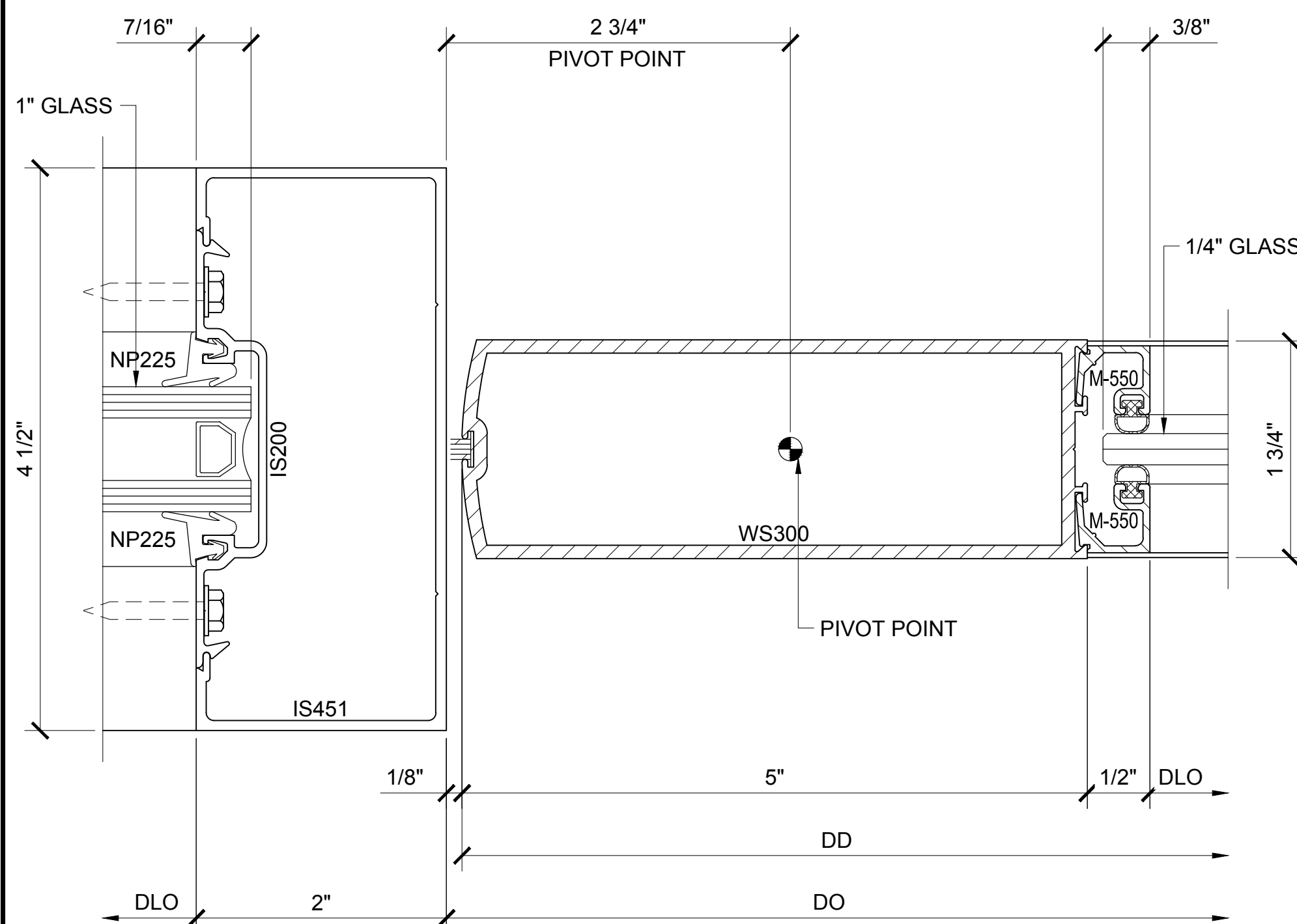
SECTION DETAIL @ MEETING STILES

9



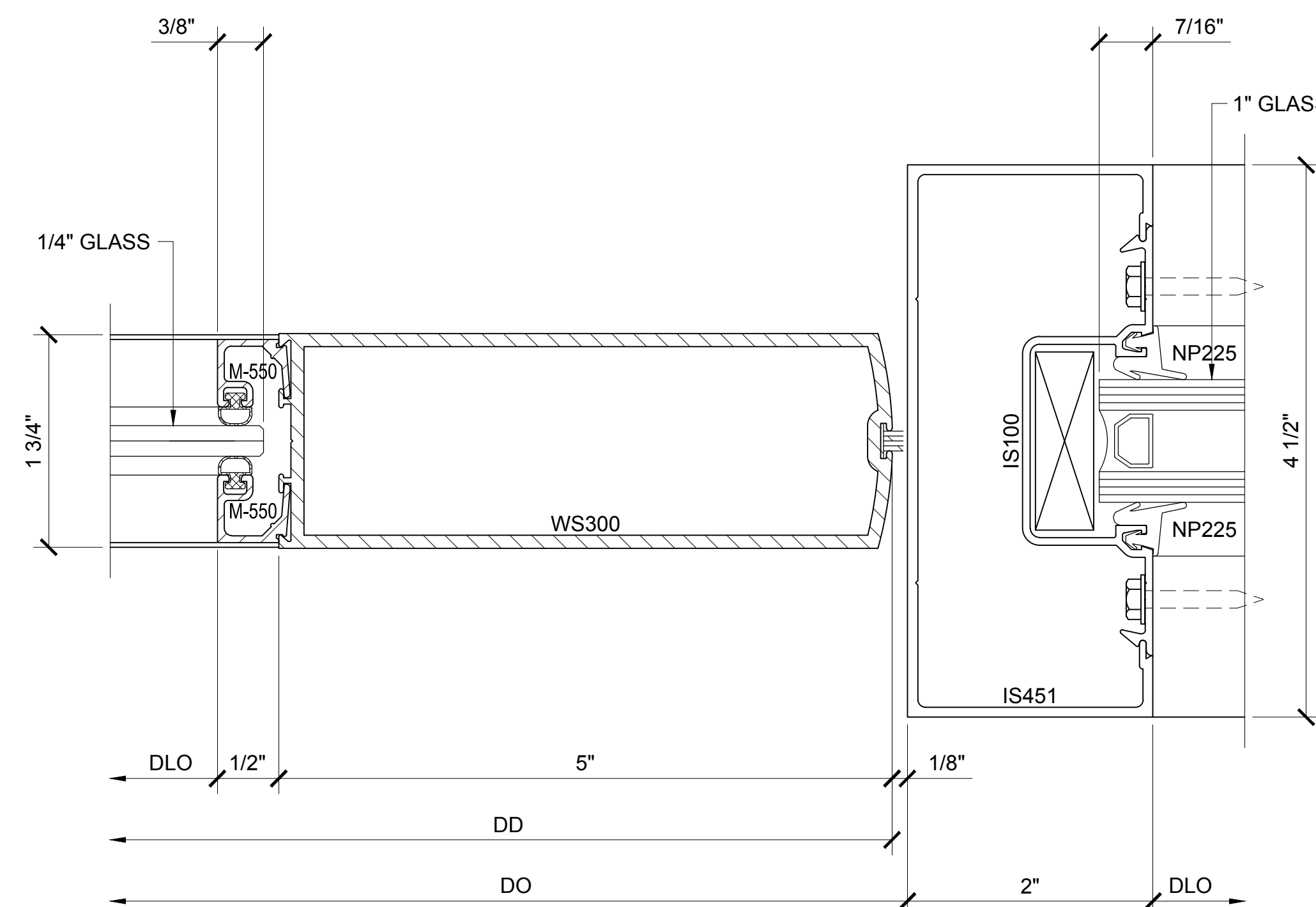
SECTION DETAIL @ VERTICAL

10



SECTION DETAIL @ DOOR JAMB

8

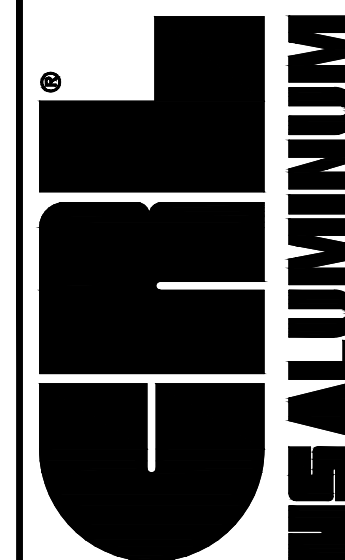


SECTION DETAIL @ DOOR JAMB

11

WIDE STILE CENTER HUNG SERIES 550 DOOR DETAILS (SHOWN WITH OPTIONAL SERIES 451 OPEN BACK FRAMING STOREFRONT SYSTEM)

Revisions By:

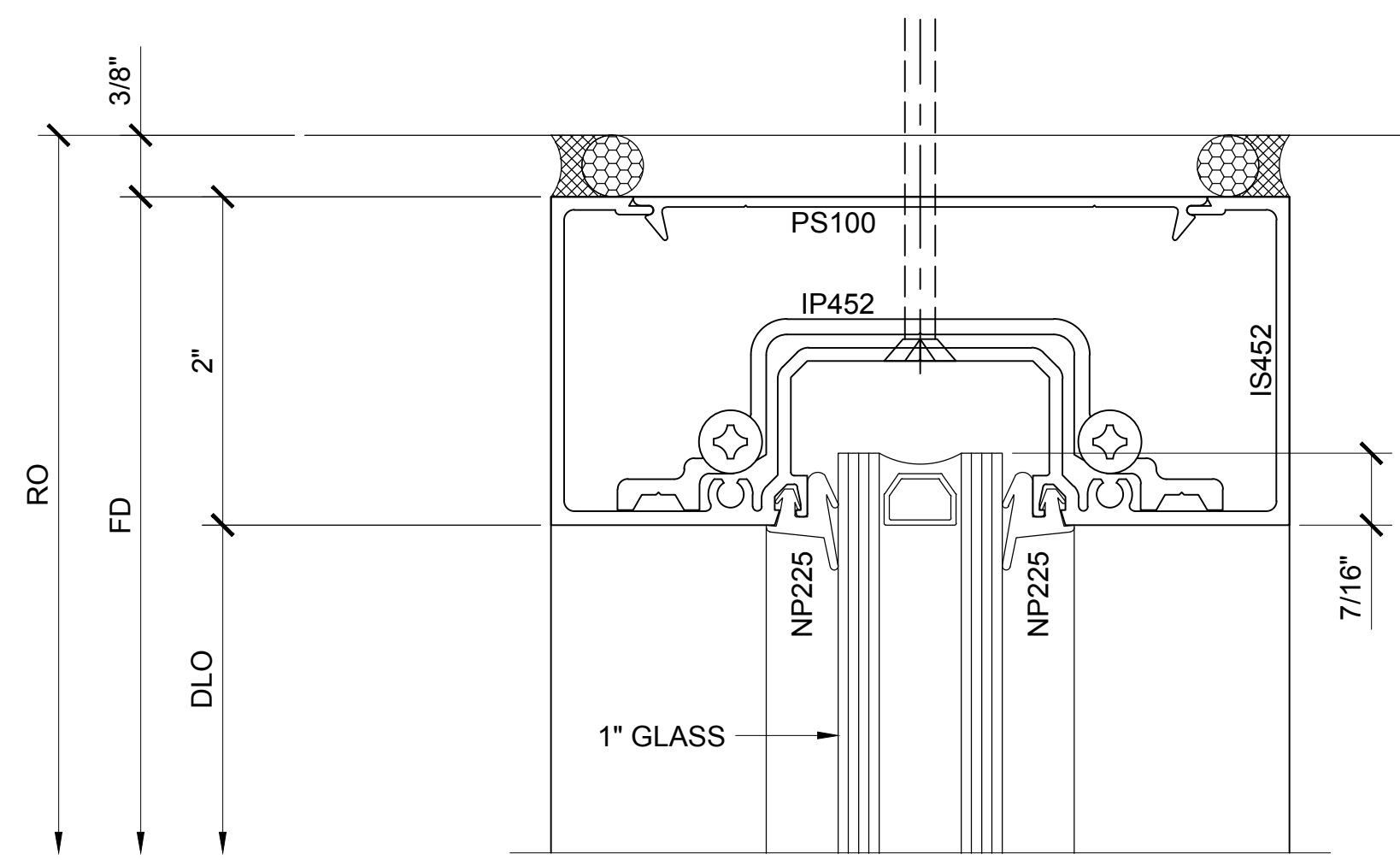


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Discription:
U.S. ALUMINUM
WIDE STILE SERIES 550
DOOR SYSTEM

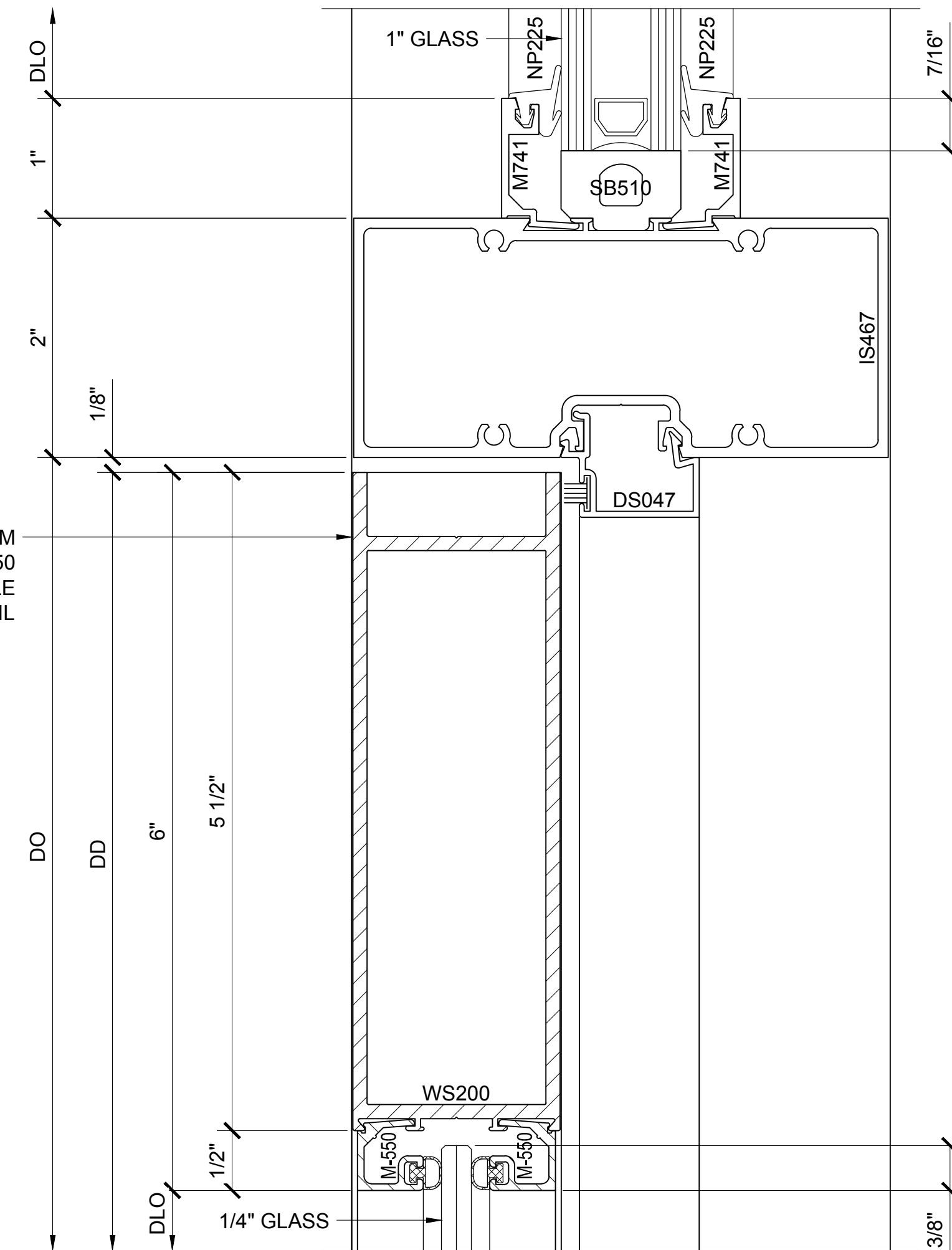
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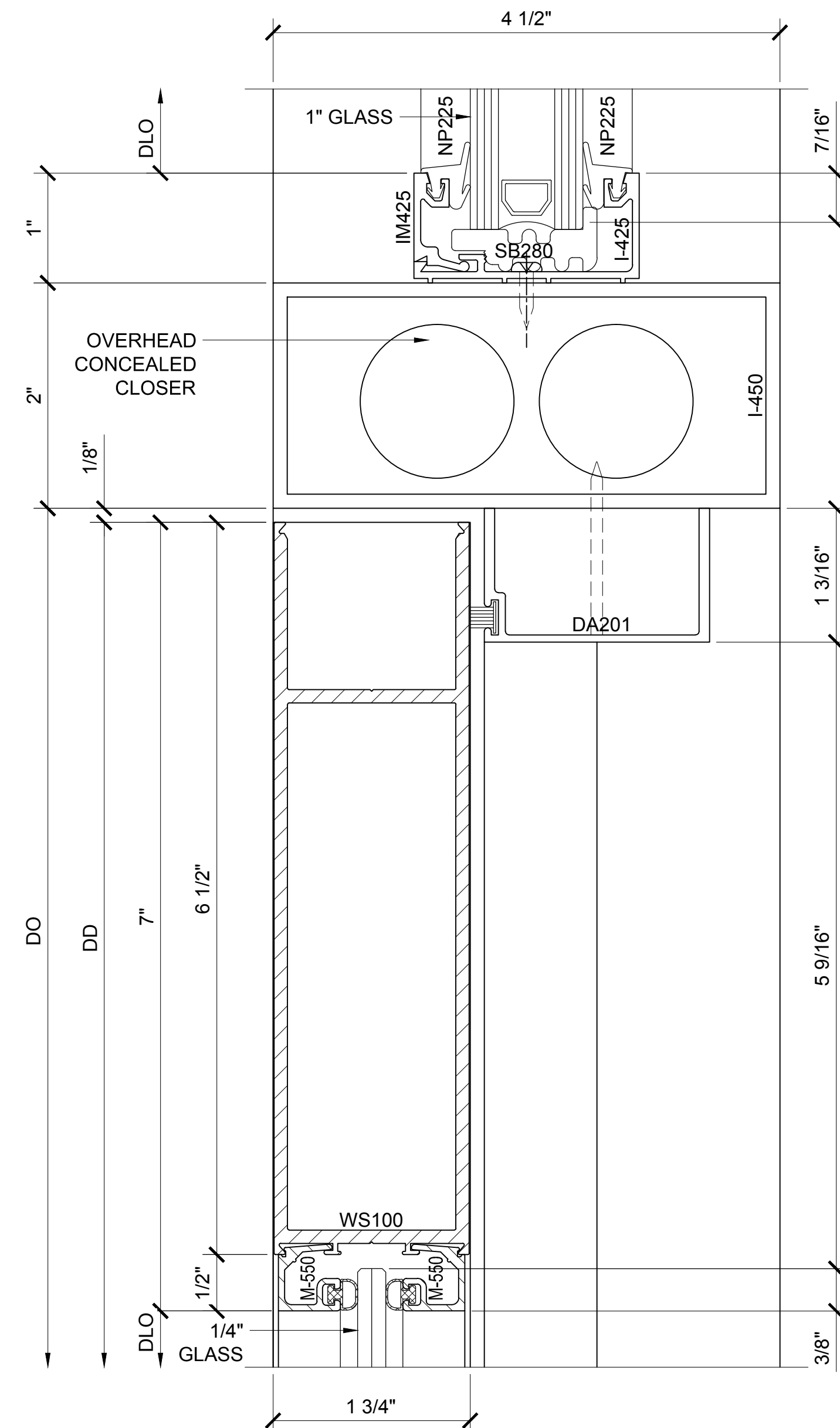


SECTION DETAIL @ STOREFRONT HEAD 12

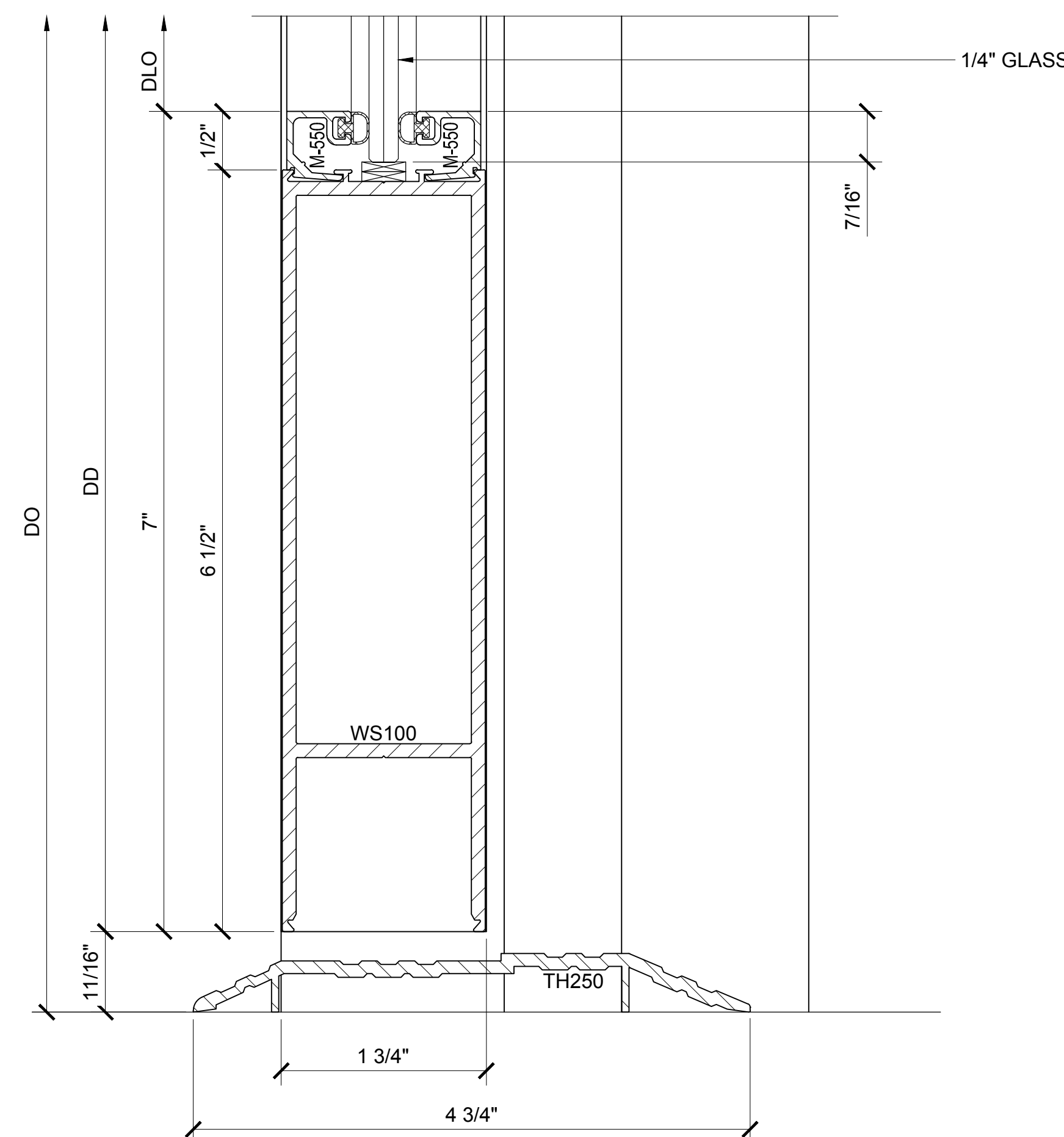
U.S. ALUMINUM
SERIES 550
WIDE STILE
DOOR TOP RAIL



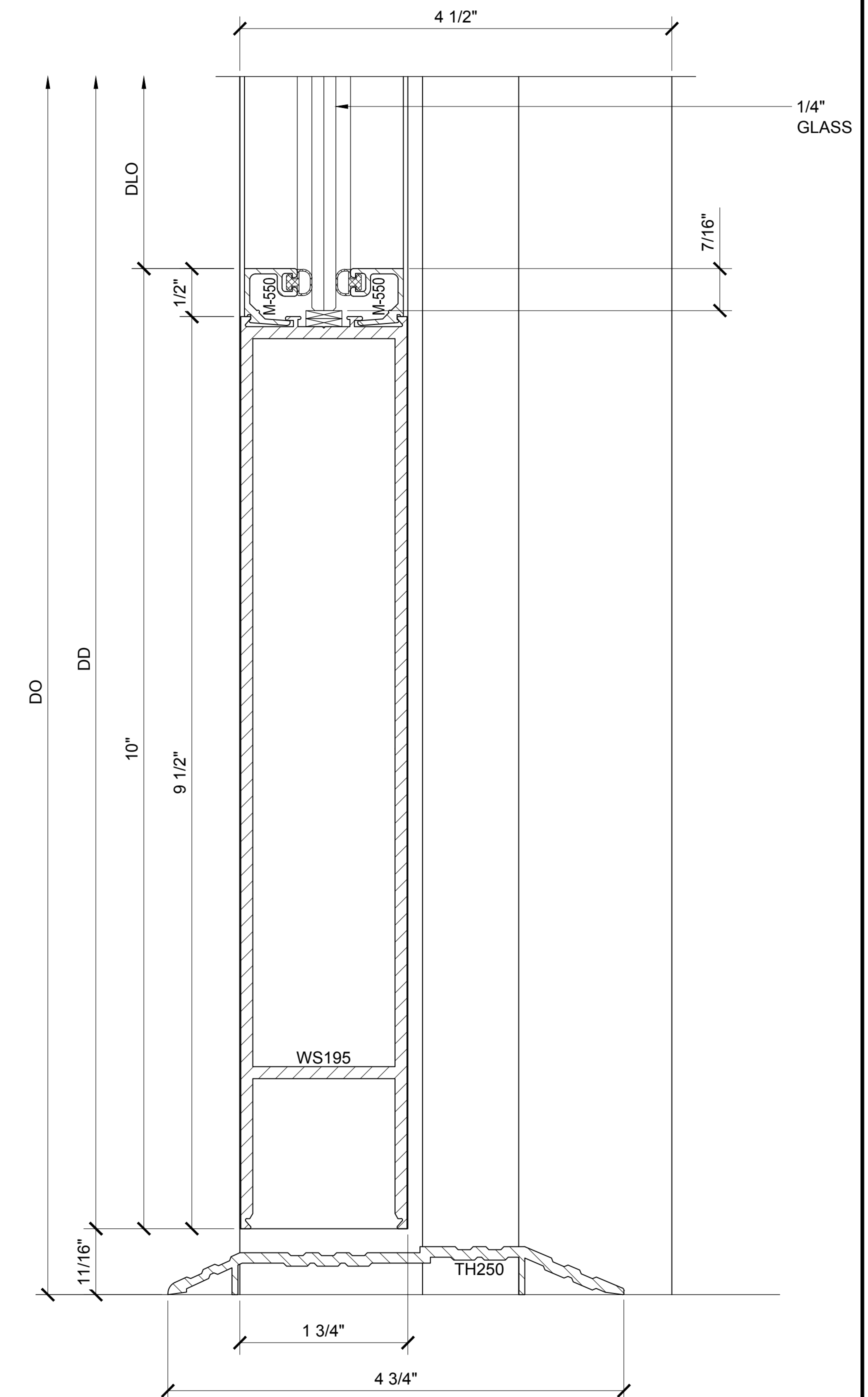
SECTION DETAIL @ DOOR HEAD WITH PIVOT 13



SECTION DETAIL @ DOOR HEAD WITH OHCC 14



SECTION DETAIL @ DOOR SILL 15



SECTION DETAIL @ ADA DOOR SILL 16

WIDE STILE OFFSET HUNG SERIES 550 DOOR DETAILS (SHOWN WITH OPTIONAL SERIES 451 STOREFRONT SYSTEM)

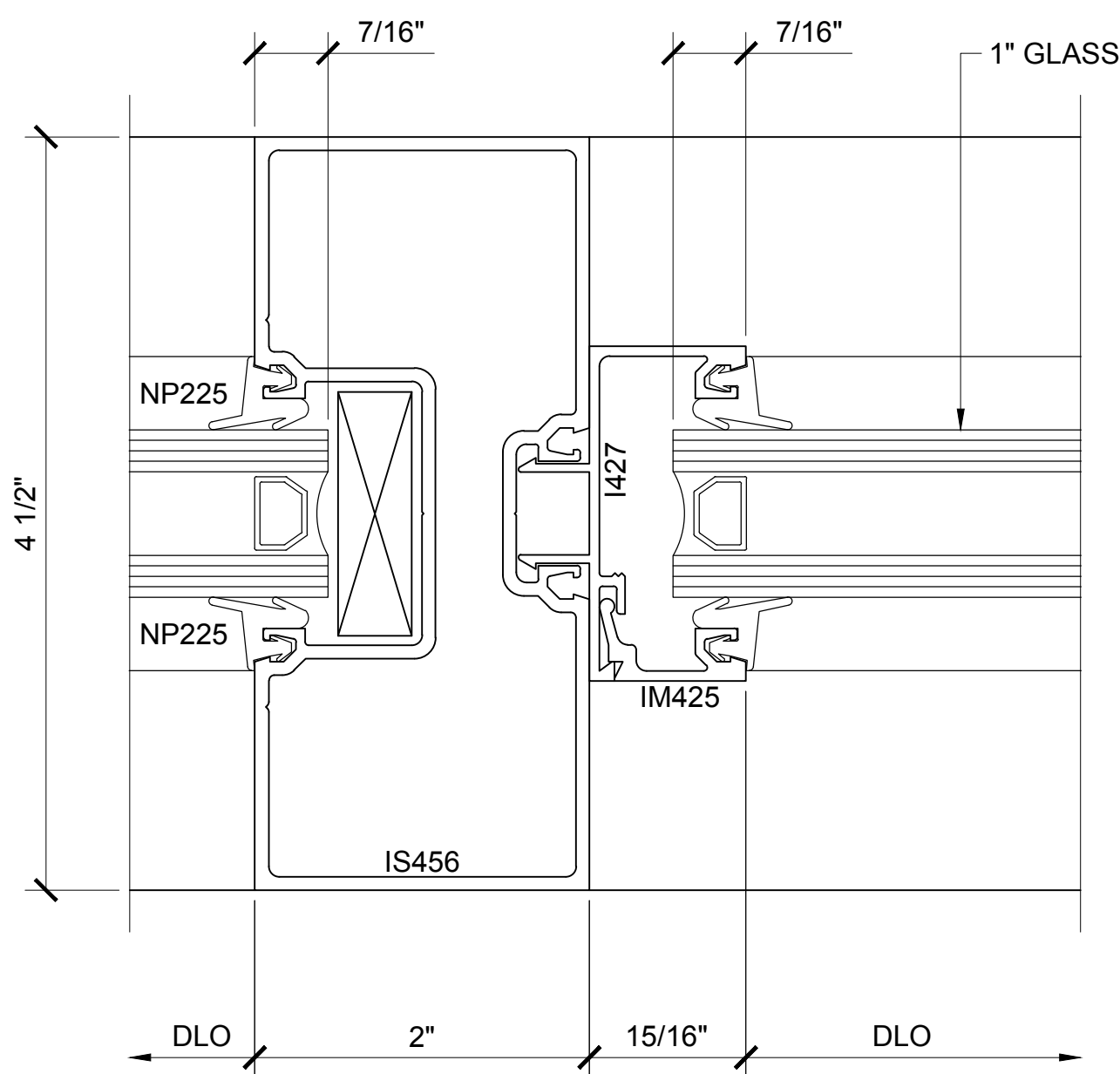
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Discription:
U.S. ALUMINUM
WIDE STILE SERIES 550
DOOR SYSTEM

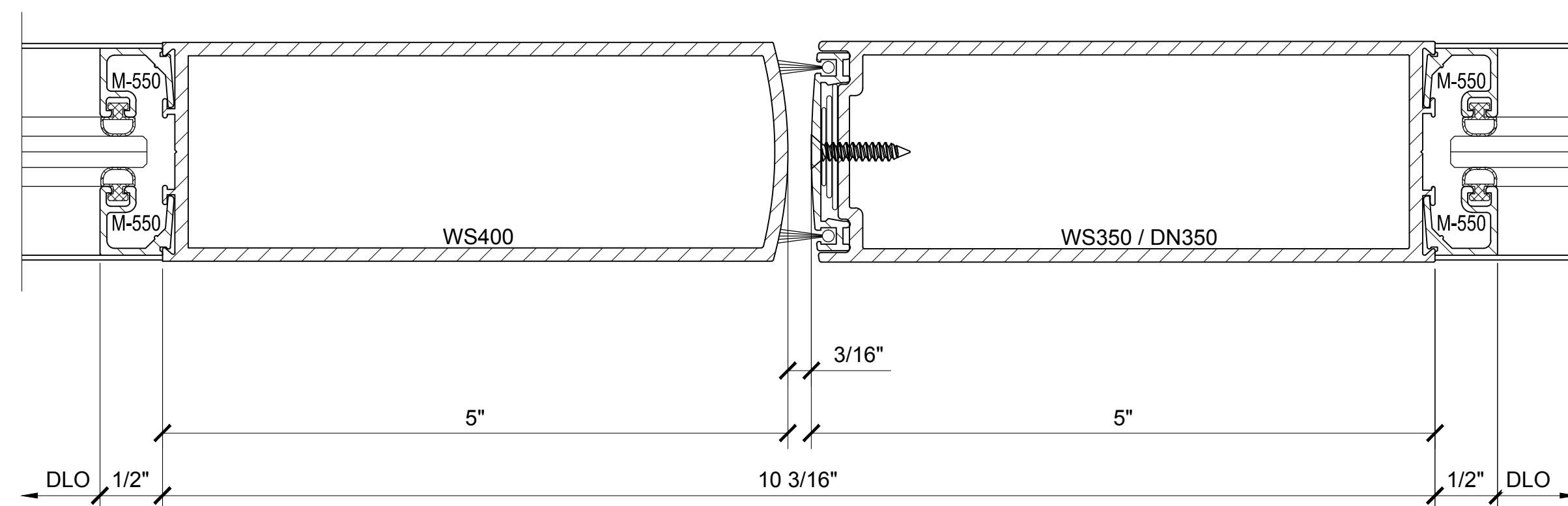
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Date: 9/21/12
Scale: AS NOTED
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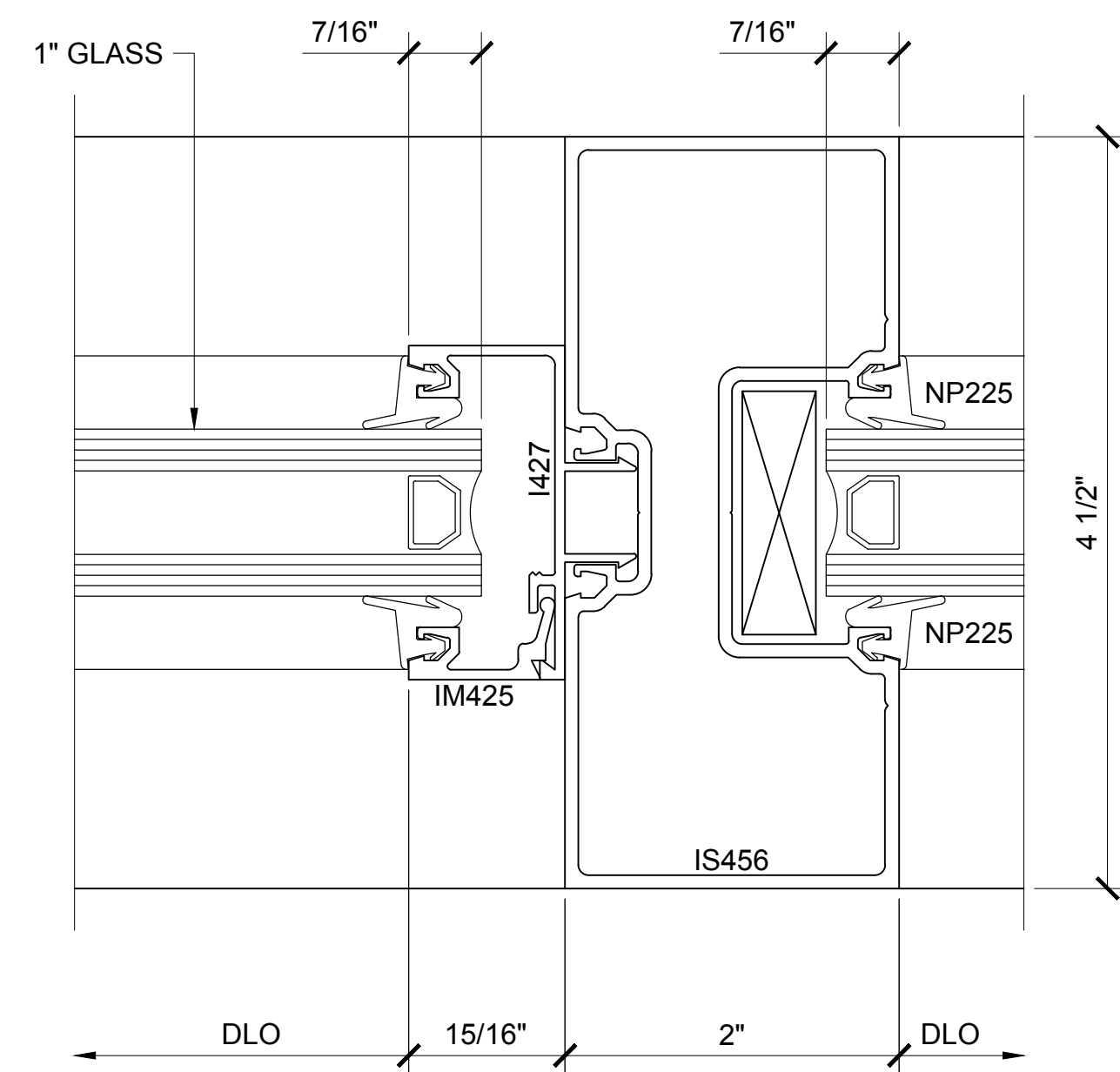
SECTION DETAIL @ VERTICAL

17



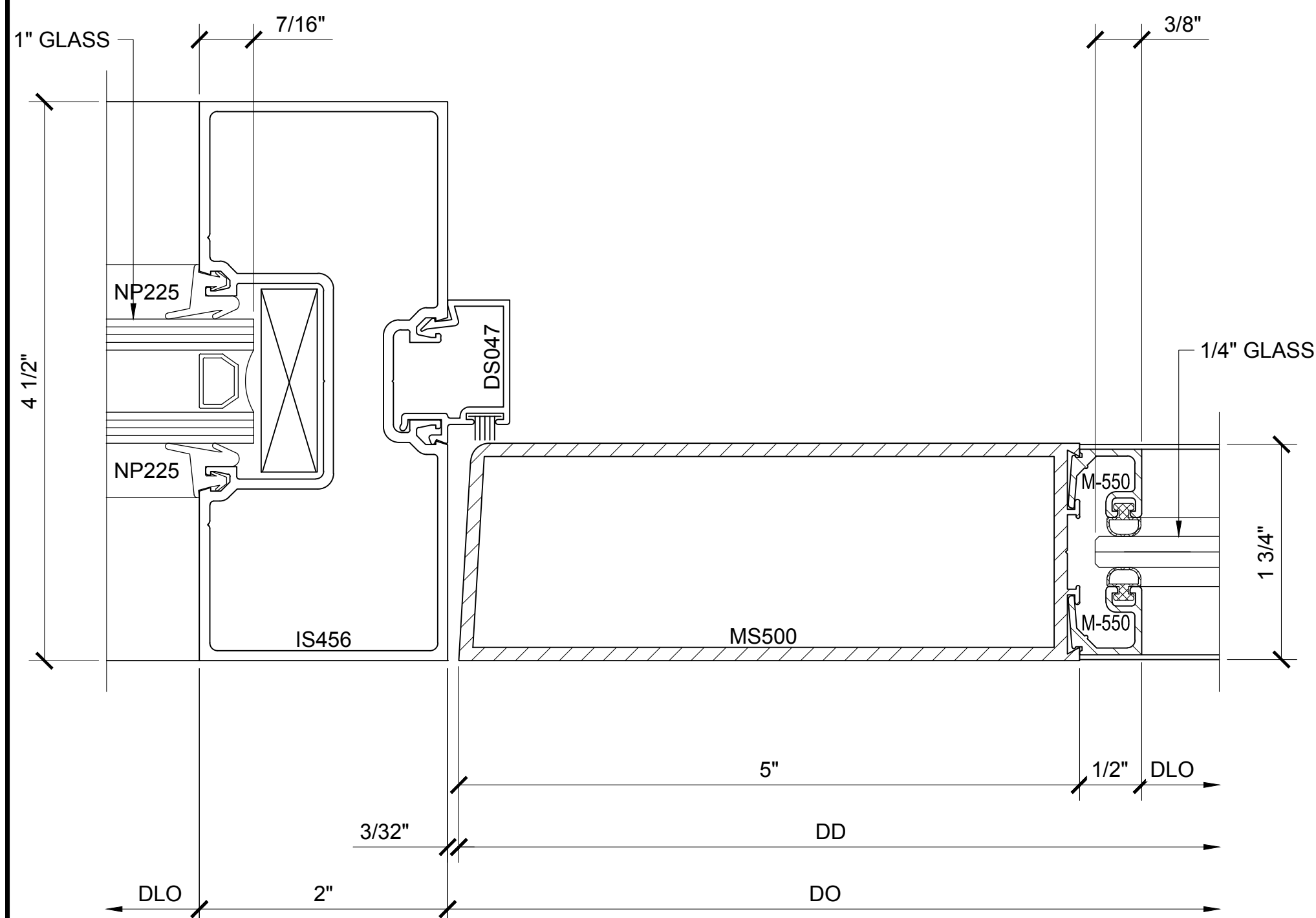
SECTION DETAIL @ MEETING STILES

19



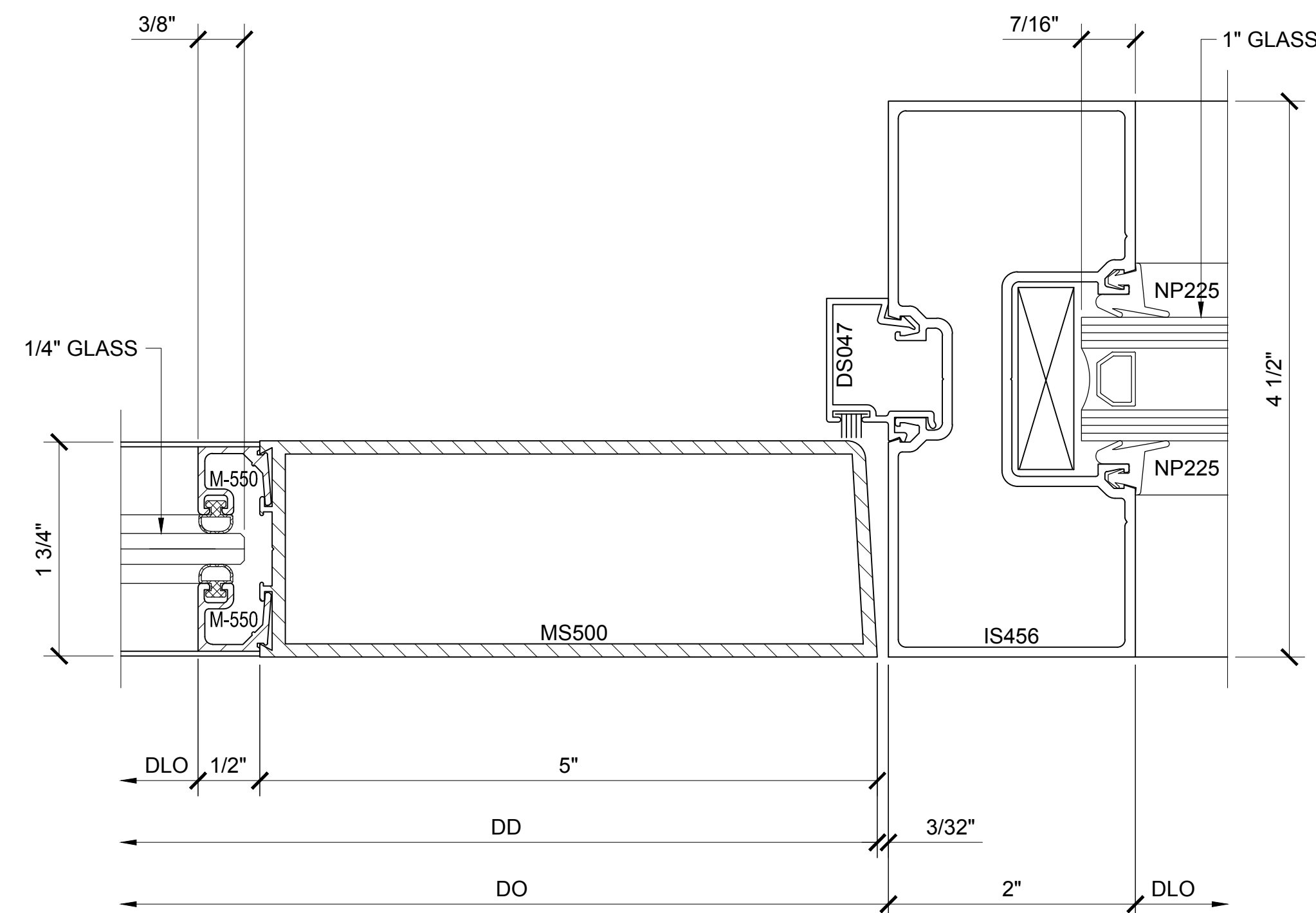
SECTION DETAIL @ VERTICAL

20



SECTION DETAIL @ DOOR JAMB

18



SECTION DETAIL @ DOOR JAMB

21

WIDE STILE OFFSET HUNG SERIES 550 DOOR DETAILS (SHOWN WITH OPTIONAL SERIES 451 TUBULAR FRAMING STOREFRONT SYSTEM)

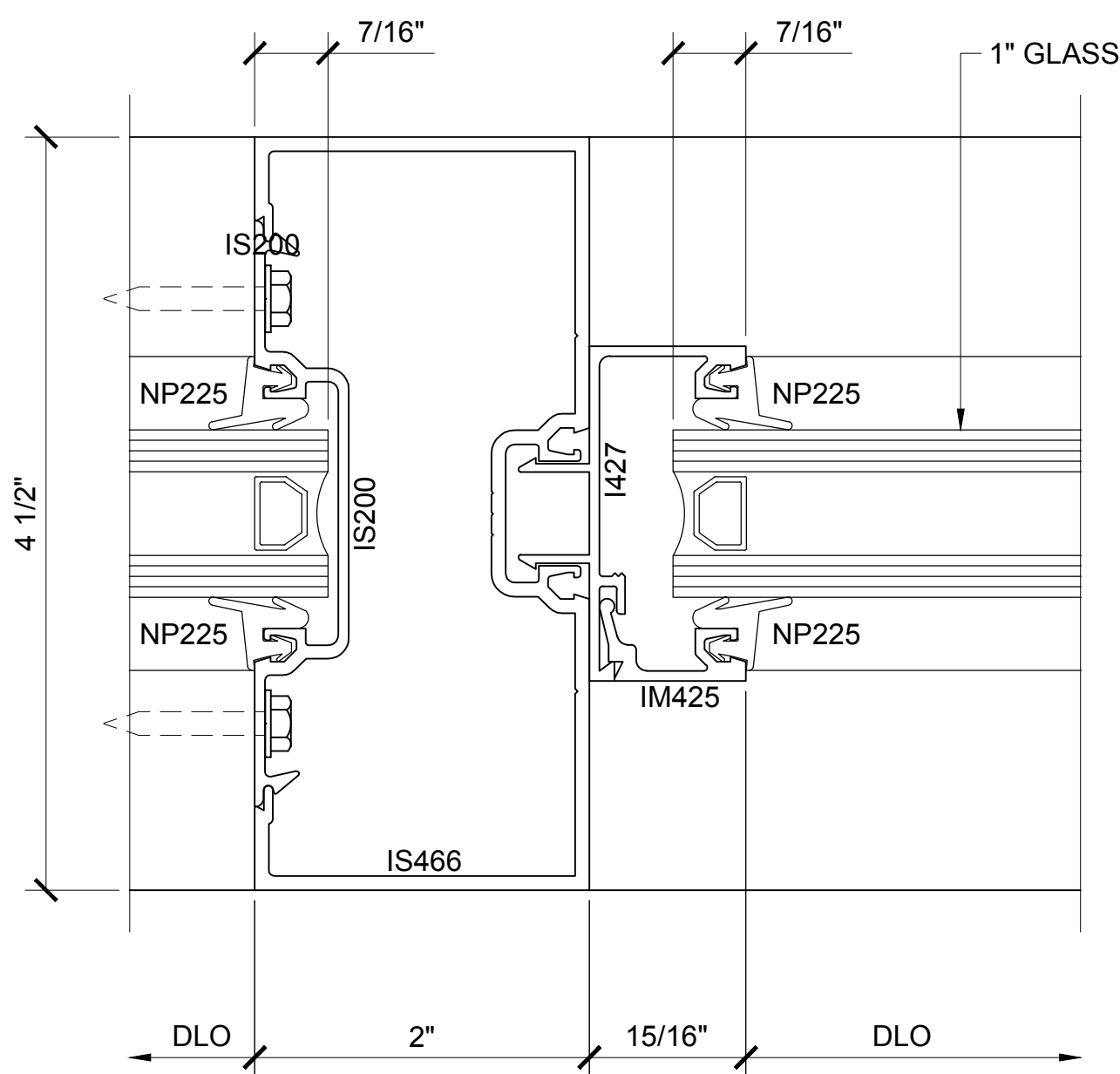
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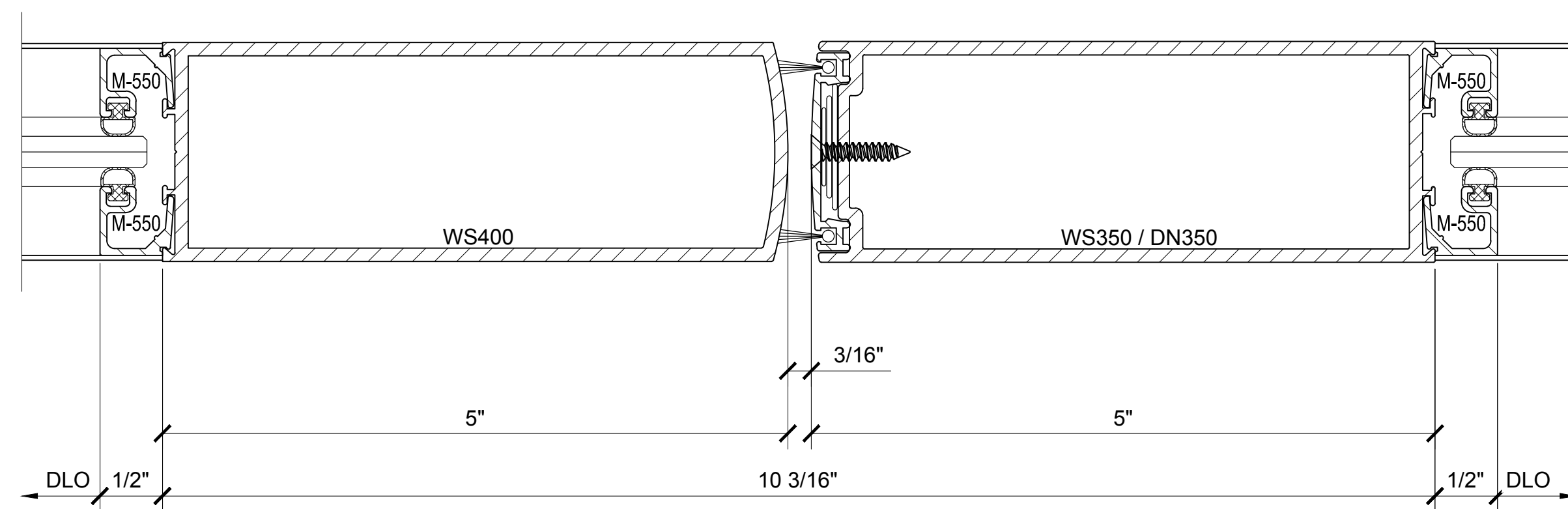
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U.S. ALUMINUM
WIDE STILE SERIES 550
DOOR SYSTEM

Drawn By: AAD
Date: 9/21/12
Scale: AS NOTED
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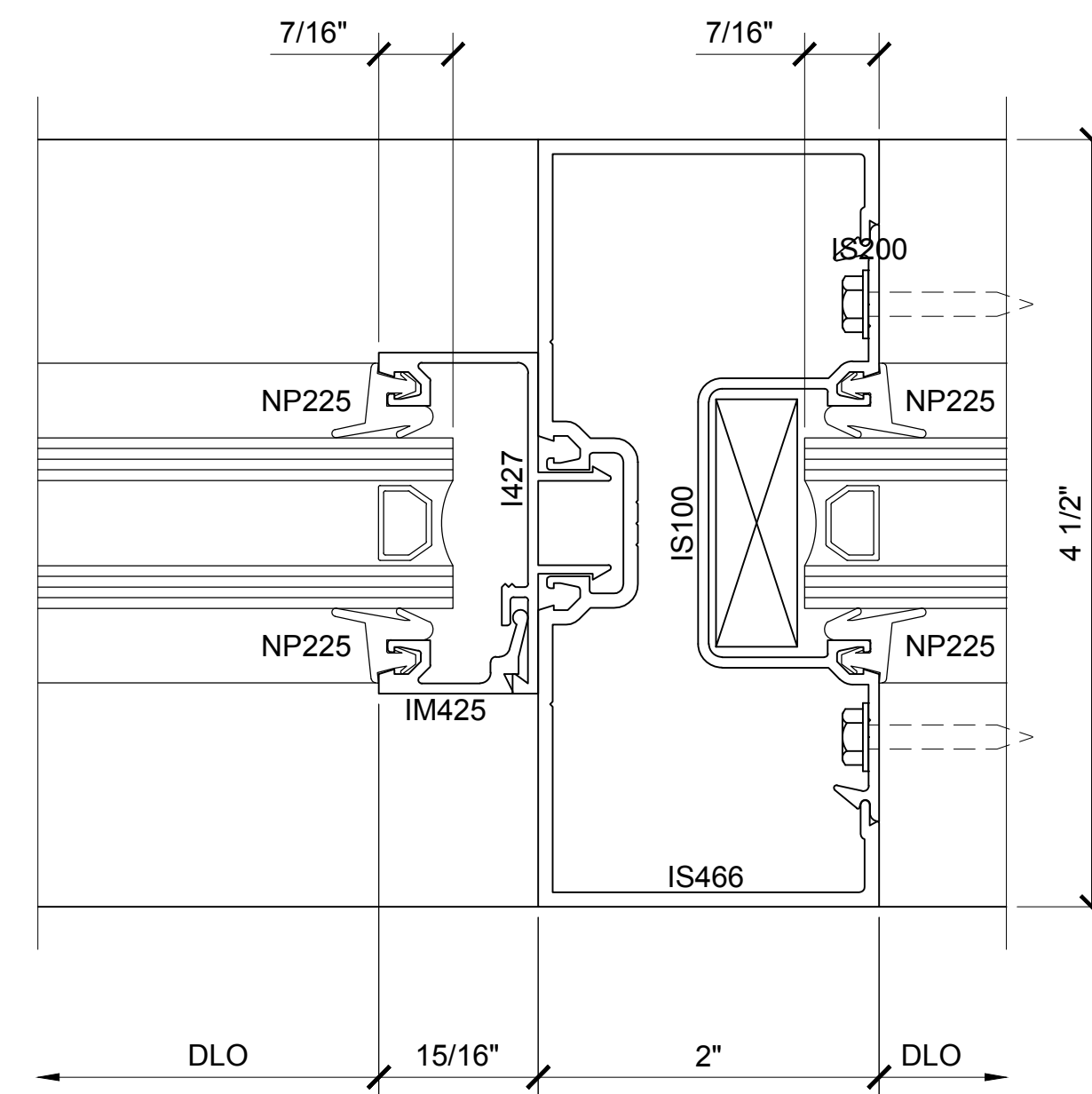
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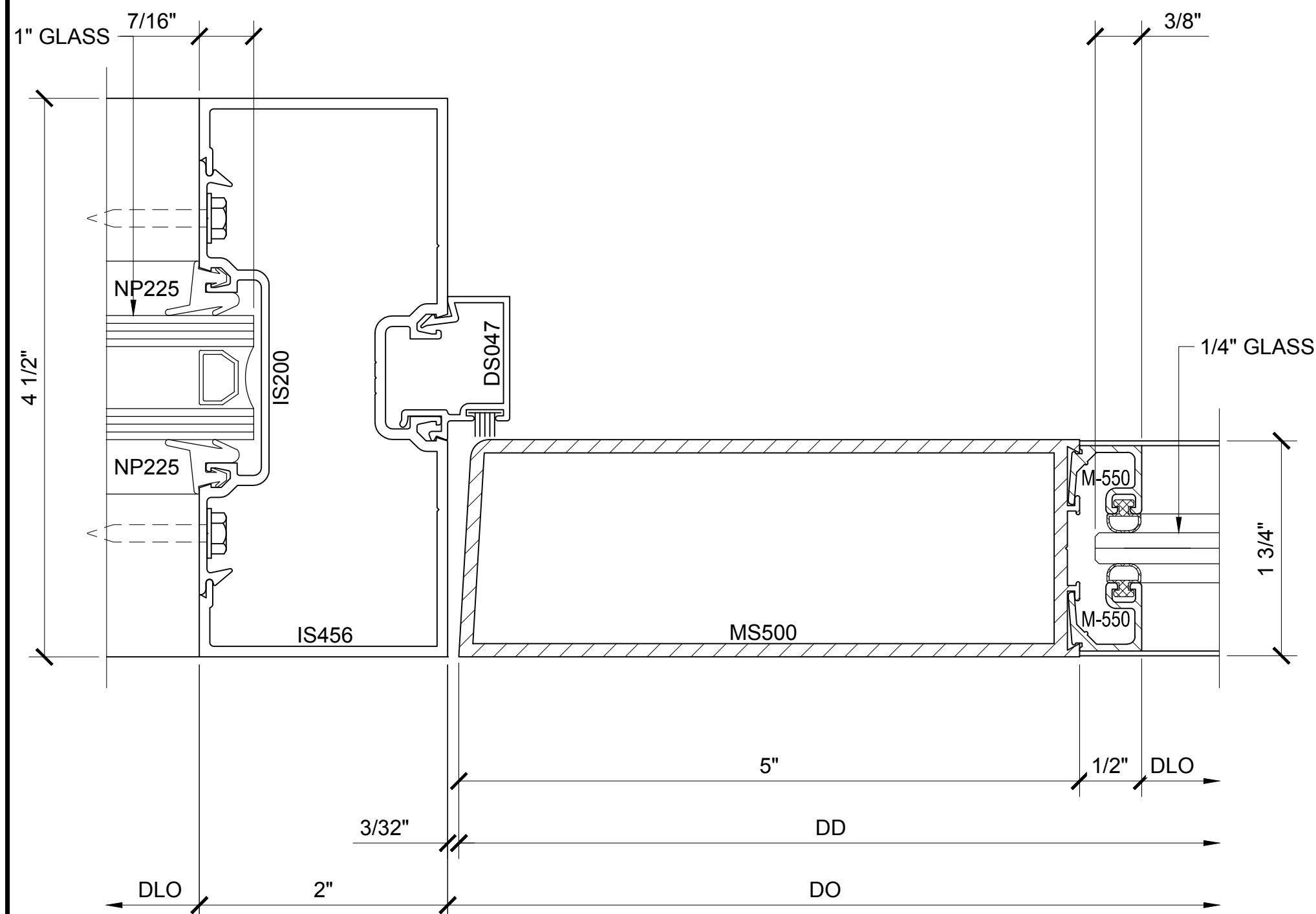
SECTION DETAIL @ VERTICAL 17



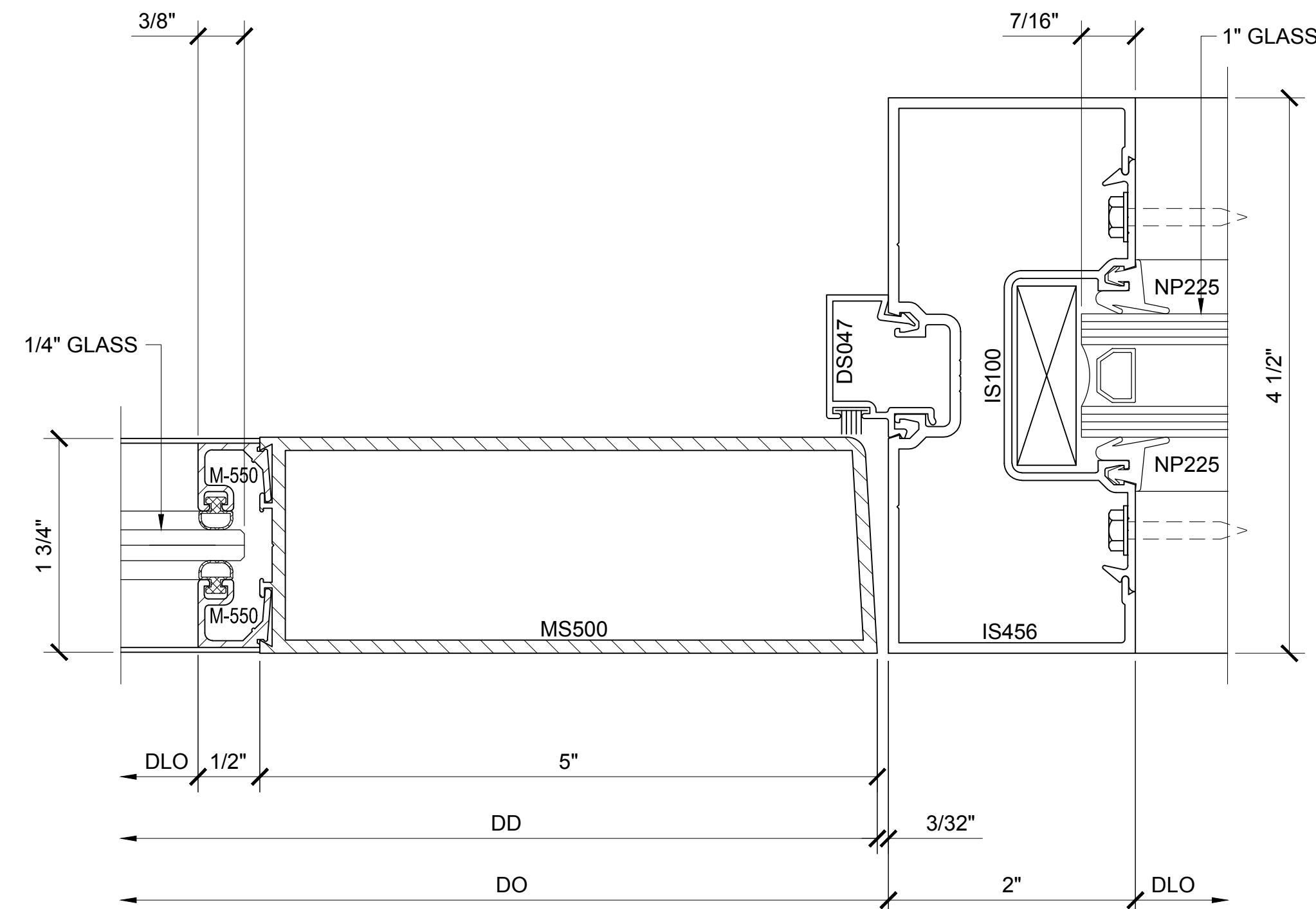
SECTION DETAIL @ MEETING STILES 19



SECTION DETAIL @ VERTICAL 20



SECTION DETAIL @ DOOR JAMB 18



SECTION DETAIL @ DOOR JAMB 21

WIDE STILE OFFSET HUNG SERIES 550 DOOR DETAILS (SHOWN WITH OPTIONAL SERIES 451 OPEN BACK FRAMING STOREFRONT SYSTEM)

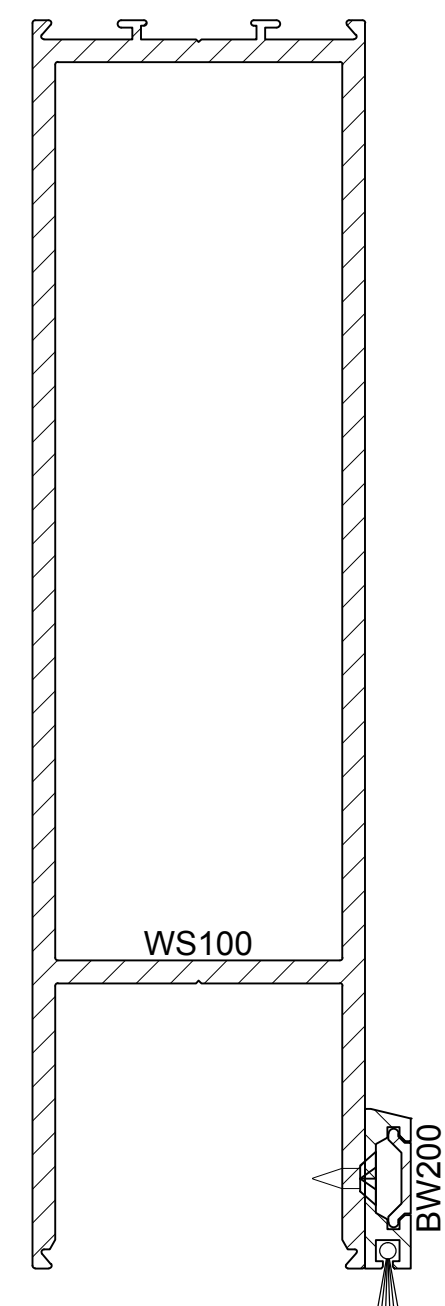
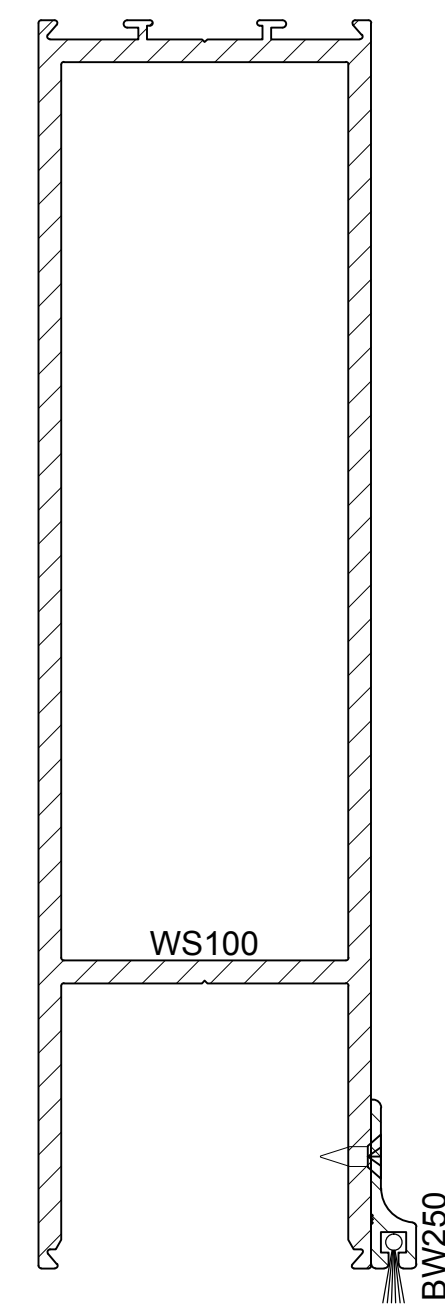
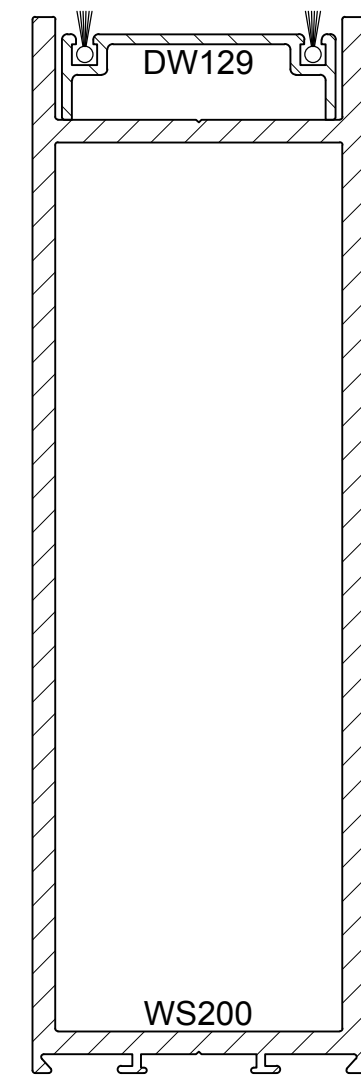
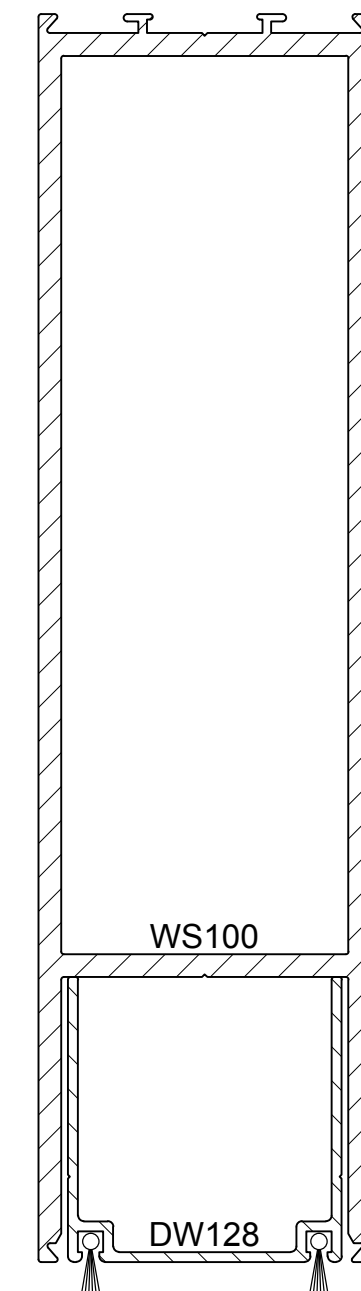
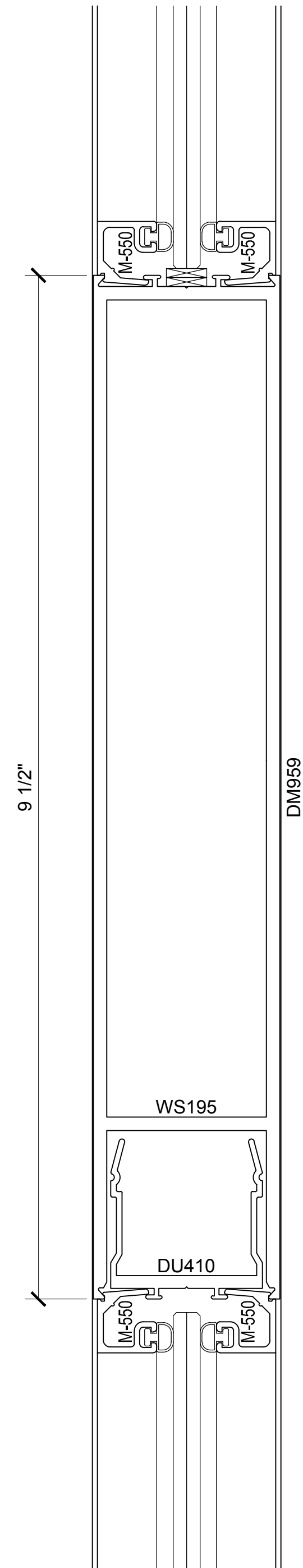
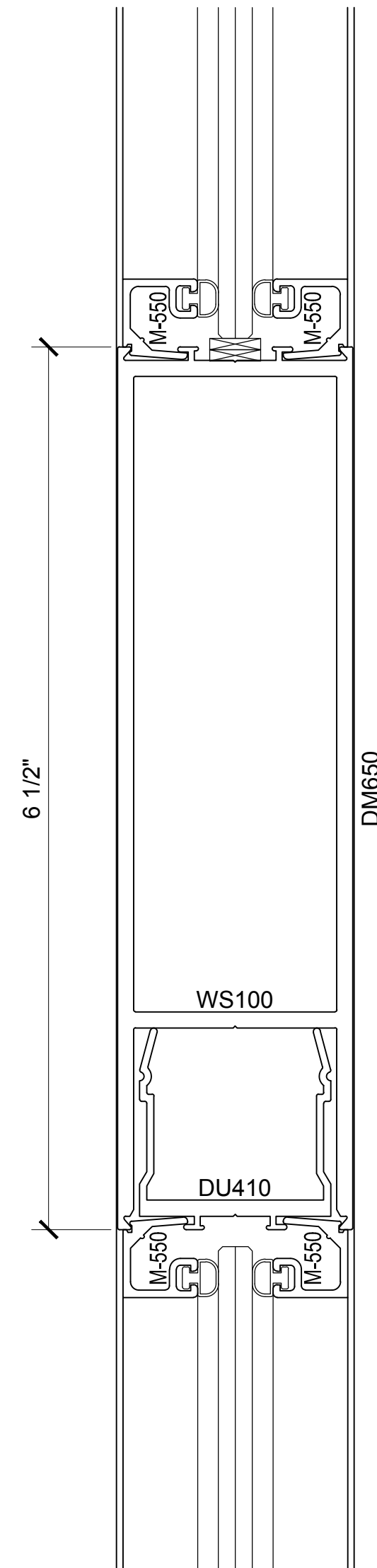
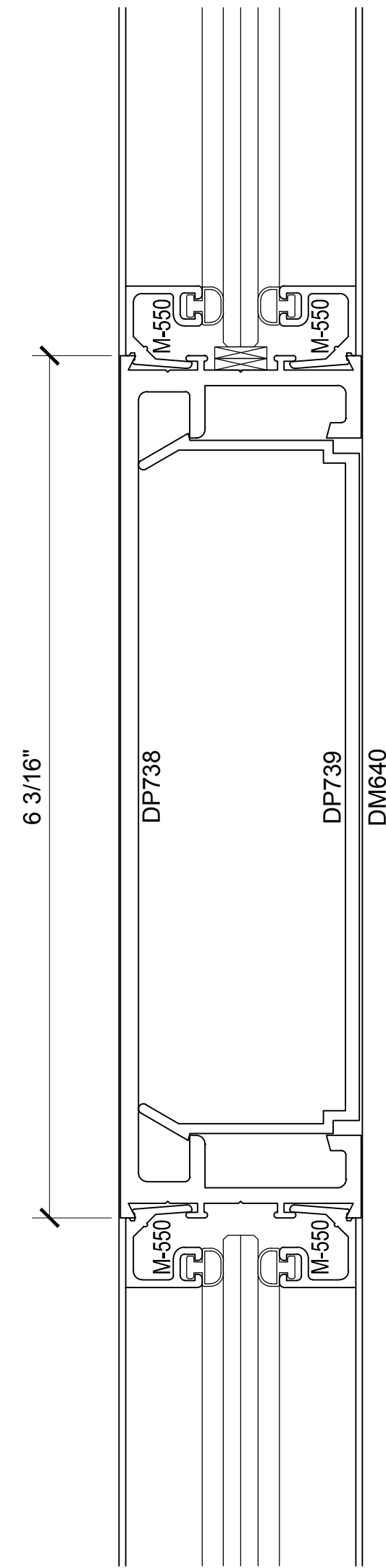
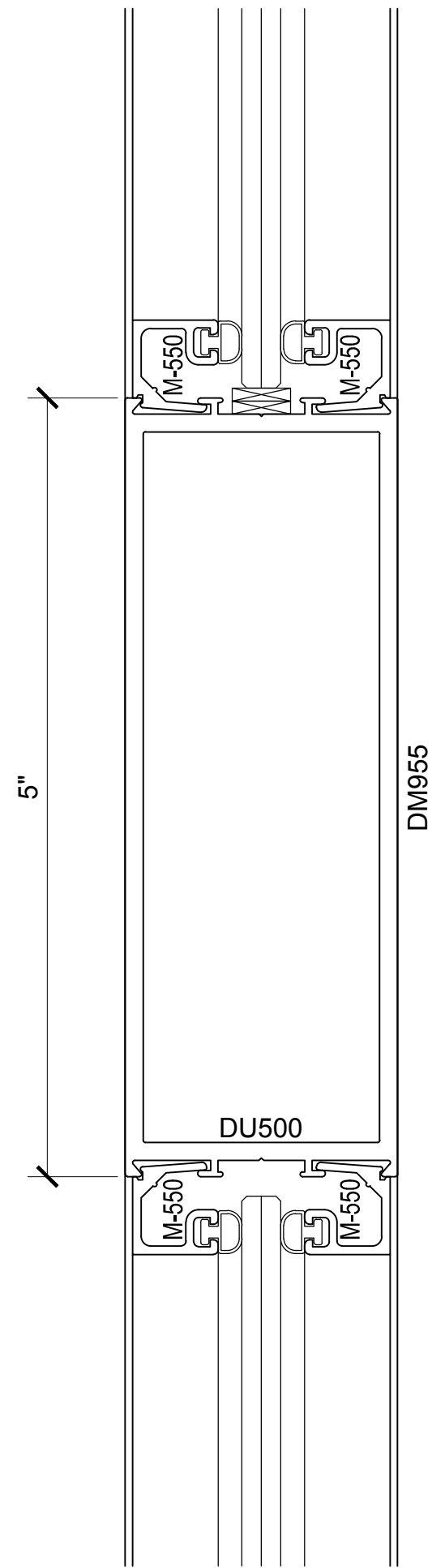
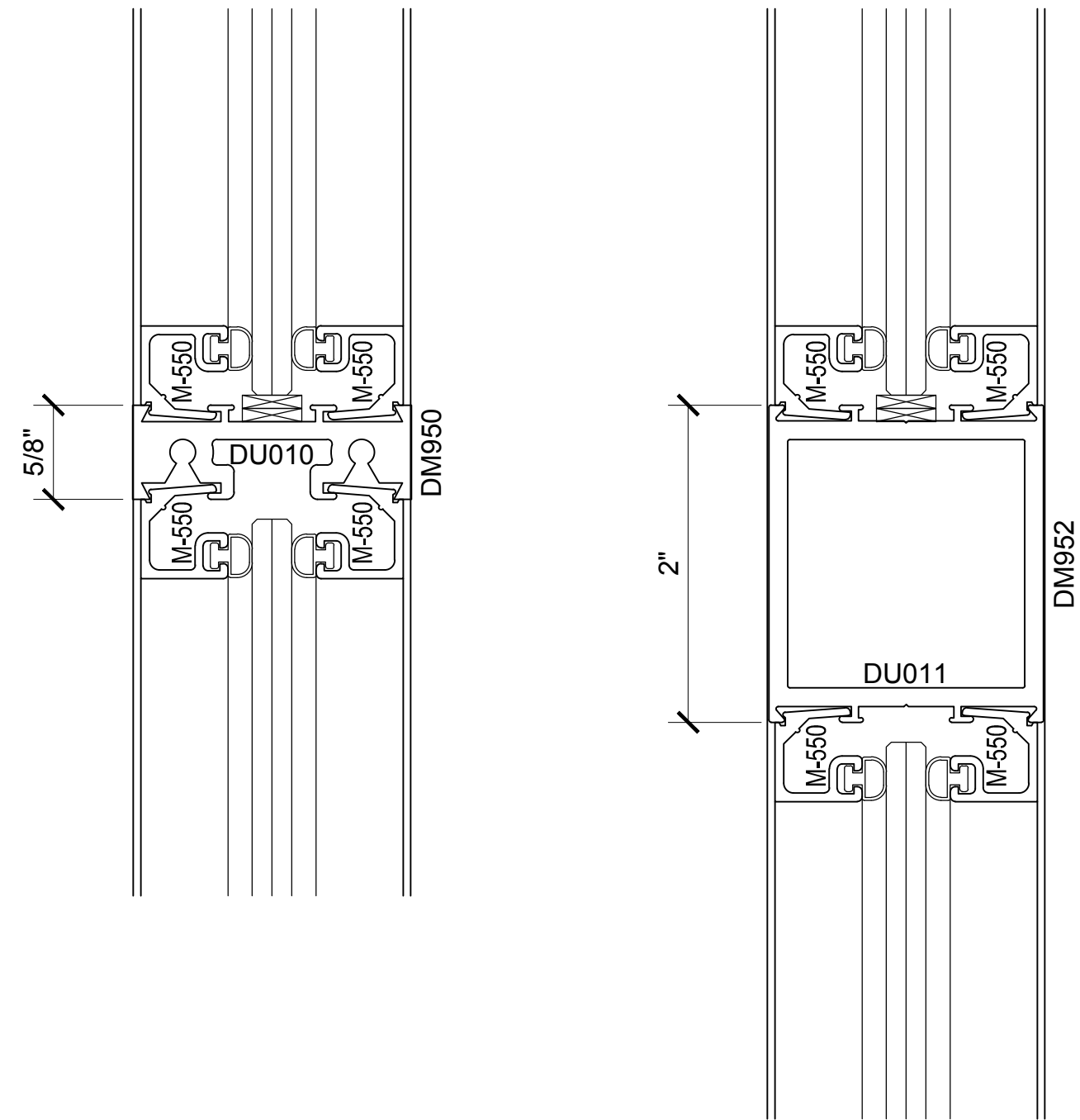
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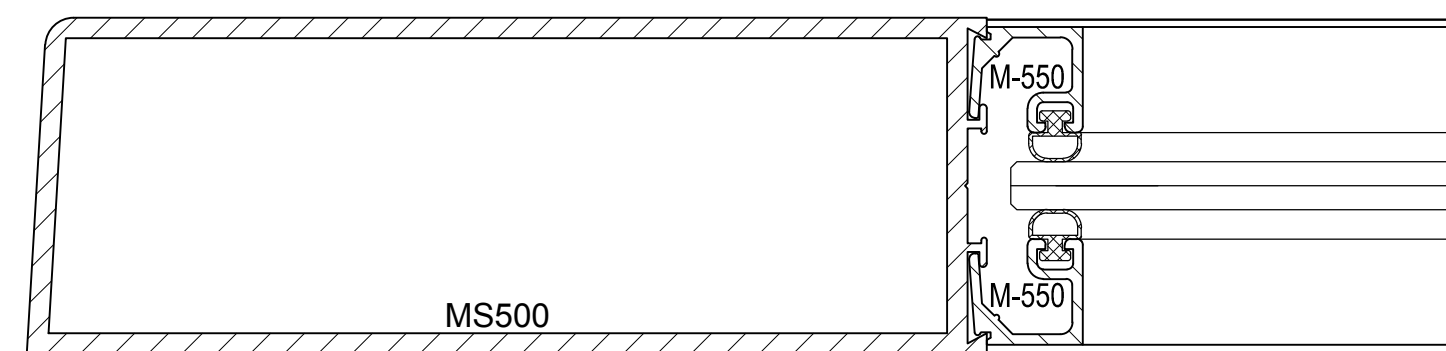
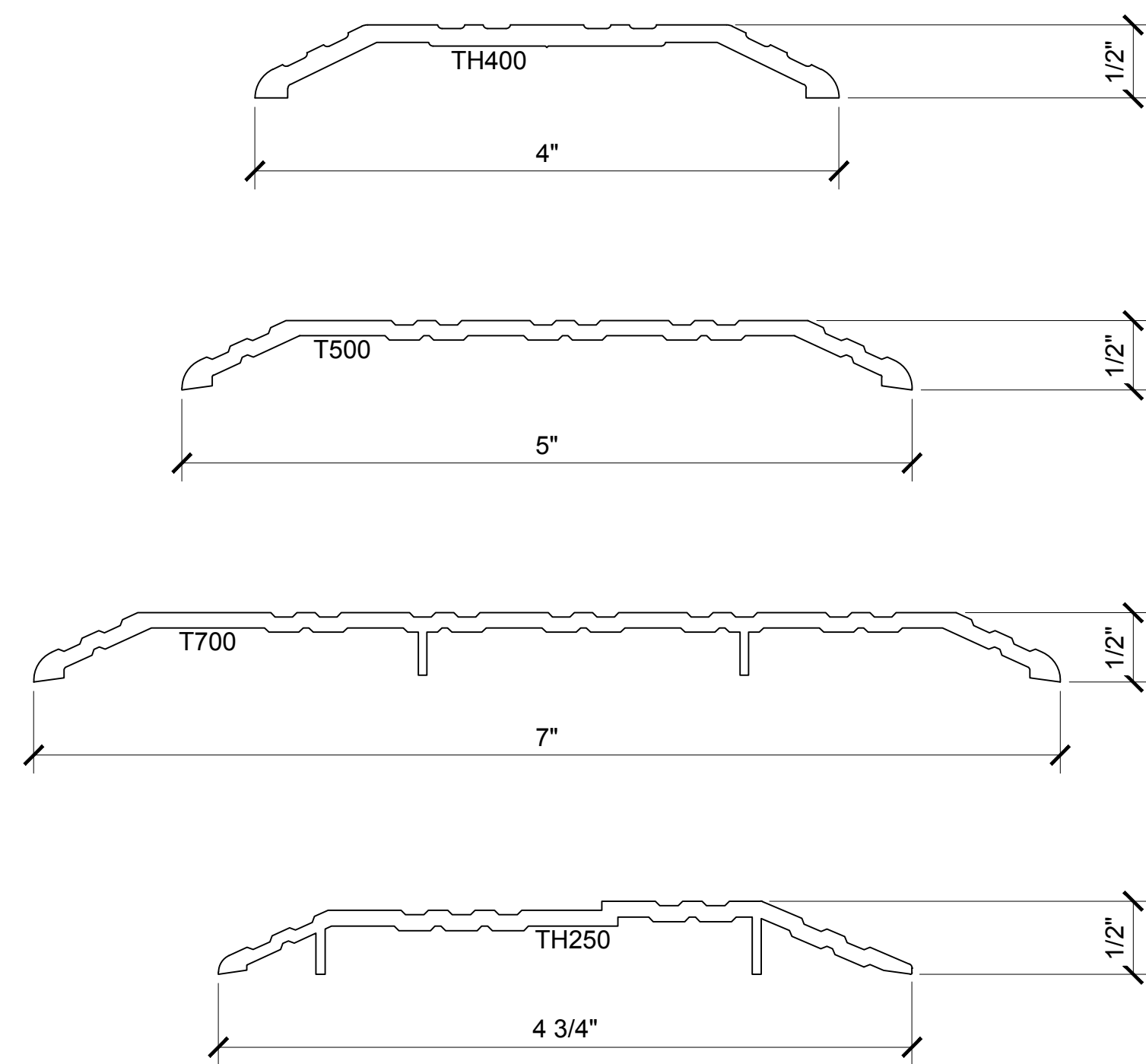
Discription:
U.S. ALUMINUM
WIDE STILE SERIES 550
DOOR SYSTEM

Drawn By: AAD
Date: 9/21/12
Scale: AS NOTED
File Name: 550 WS DRS.dwg

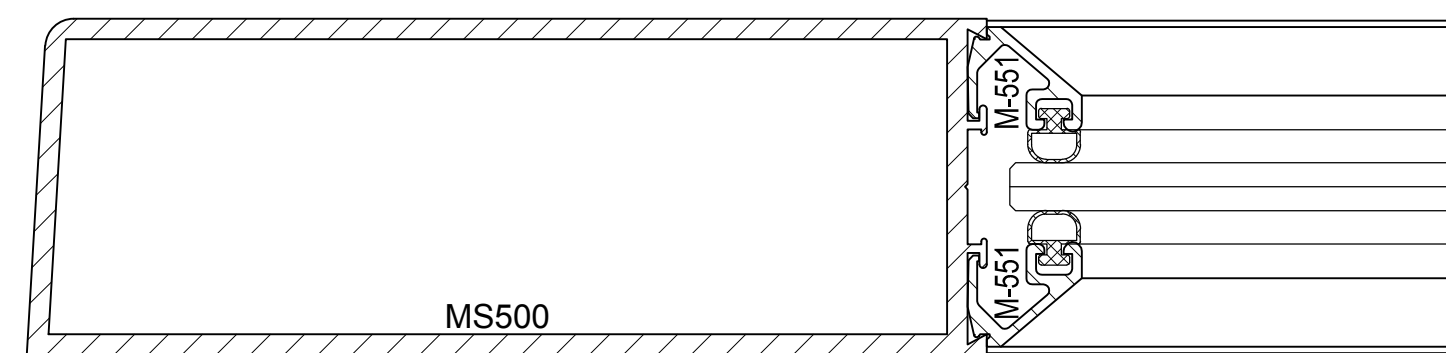
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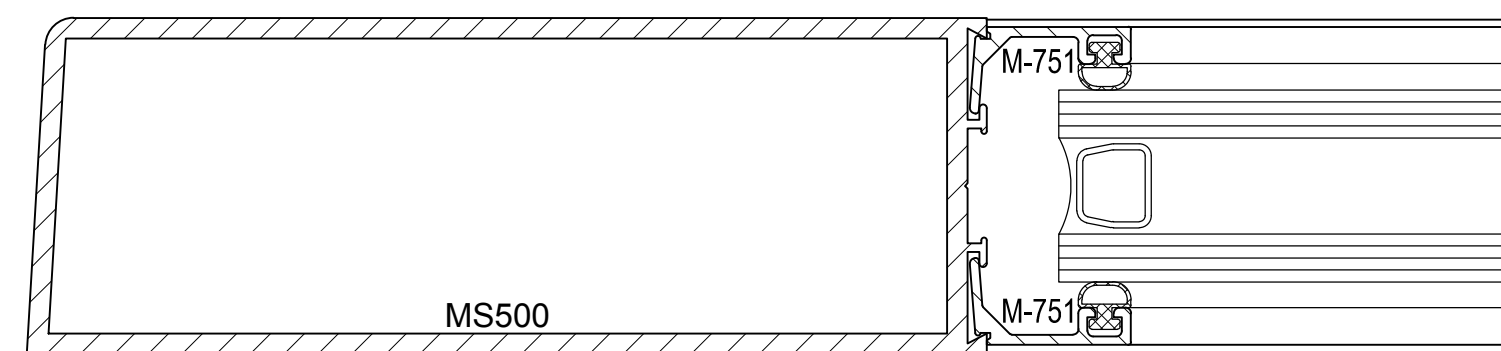
DOOR MUNTINS



1/4" GLASS - SQUARE



1/4" GLASS - TAPERED



1" GLASS

GLAZING OPTIONS

TOP AND BOTTOM WEATHERSTRIPPING

THRESHOLDS

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DOOR SYSTEM

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M-1