



**E4888.01-113-11-R0**  
**ACOUSTICAL PERFORMANCE TEST REPORT**  
**ASTM E90**

**Rendered to:**

**C.R. LAURENCE CO., INC.**

**Series/Model: 3000**

**Type: Sliding Glass Door**

Summary of Test Results			
Data File No.	Glazing (Nominal Dimensions)	STC	OITC
E4888.01A	1" IG (1/4" tempered, 1/2" air space, 1/4 tempered)	28	25
E4888.01B	1-3/16" IG (1/2" laminated exterior, 3/8" air space, 5/16" laminated interior), Glass temperature 75°F	31	29
E4888.01C	1-1/4" IG (1/8" tempered exterior, 7/16" air space, 1/8" tempered, 7/16" air space, 1/8" tempered interior)	28	24

Reference should be made to Intertek-ATI Report No. E4888.01-113-11 for complete test specimen description. This page alone is not a complete report. Flanking limit tests and reference specimen tests are available upon request.



## Acoustical Performance Test Report

C.R. LAURENCE CO., INC.  
2100 East 38th Street  
Vernon, California 90058

Report No	E4888.01-113-11
Test Date	03/19/15
Report Date	04/14/15

### Project Scope

Architectural Testing, Inc., a subsidiary of Intertek (Intertek-ATI), was contracted to conduct a sound transmission loss test. The complete test data is included as Appendix B of this report. The client provided the test specimen.

### Test Methods

Testing for this project was conducted in accordance with the following standards. The equipment listed in the attachments meets the requirements of the following standards.

ASTM E90-09, *Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements*

ASTM E413-10, *Classification for Rating Sound Insulation*

ASTM E1332-10a, *Standard Classification for Rating Outdoor-Indoor Sound Attenuation*

ASTM E2235-04 (2012), *Standard Test Method for Determination of Decay Rates for Use in Sound Insulation Test Methods*

### Test Procedure

All measurements were conducted in the HT test chambers at Intertek-ATI located in York, Pennsylvania. The sensitivity of the microphones was checked before measurements were conducted.

The transmission loss values were obtained for a single direction of measurement. Two background noise sound pressure level and twenty-five sound absorption measurements were conducted at each of five microphone positions.

Two sound pressure levels were made simultaneously in the receive and source rooms at each of five microphone positions.

The air temperature and relative humidity conditions were monitored and recorded during all measurements.

## Specimen Installation

The specimen plug was removed from the filler wall assembly. The specimen was placed on a foam isolation pad in the test opening. Duct seal was used to seal the perimeter of the specimen to the test opening on both sides. The interior side of the specimen frame, when installed, was approximately 1/4" from being flush with the receive room side of the filler wall. A stethoscope was used to check for any abnormal air leaks around the test specimen prior to testing. Operable portions of the test specimen, if any, were cycled at least five times prior to testing.

## Test Calculations

Transmission loss (TL) at each 1/3 octave frequency is the average source room sound pressure level minus the average receive room sound pressure level, plus, 10 times the log of the specimen area divided by the sound absorption of the receive room with the sample in place.

## STC Rating

To obtain the Sound Transmission Class (STC), read the TL of the contour curve at 500 Hz. The sum of the deficiencies below the contour curve may not exceed 32. The maximum deficiency at any one frequency may not exceed 8.

## OITC Rating

The Outdoor-Indoor Transmission Class (OITC) is calculated by subtracting the logarithmic summation of the TL values from the logarithmic summation of the A-weighted transportation noise spectrum stated in ASTM E1332.

## Specimen Descriptions

	Frame	Active Panel	Fixed Panel
<b>Size</b>	78-3/4" by 78-3/4"	40-3/4" by 76-1/8"	39" by 76-1/8"
<b>Thickness</b>	4-1/2"	1-3/4"	1-3/4"
Corners	Coped	Butted	Butted
Fasteners	Screws	Screws	Screws
Seal Method	Sealant	Sealant	Sealant
<b>Material</b>	Aluminum	Aluminum	Aluminum
Reinforcement	N/A	N/A	N/A
Thermal Break Material	Insulbar	Insulbar	Insulbar
<b>Daylight Opening Size</b>	N/A	34-1/2" by 70-3/4"	34-1/2" by 70-3/4"

N/A-Not Applicable

## Specimen Descriptions (Continued)

### Option A Glazing

Measured Overall Insulation Glass Unit Thickness		0.944"	
Spacer Type		Aluminum	
	Exterior Sheet	Gap	Interior Sheet
Measured Thickness	0.220"	0.494"	0.230"
Muntin Pattern	N/A	N/A	N/A
Material	Tempered	Air*	Tempered
Laminate Material	N/A	N/A	N/A
Glazing Method	Channel glazed, flexible wedge gasket		
Glazing Material	Flexible wedge gasket		
Glazing Bead Material	NA		

### Option B Glazing

Measured Overall Insulation Glass Unit Thickness		1.206"	
Spacer Type		Aluminum	
	Exterior Sheet	Gap	Interior Sheet
Measured Thickness	0.220", 0.059", 0.220"	0.402"	0.122", 0.061", 0.122"
Muntin Pattern	N/A	N/A	N/A
Material	Laminated	Air*	Laminated
Laminate Material	PVB	N/A	PVB
Glazing Method	Channel glazed, flexible wedge gasket		
Glazing Material	Flexible wedge gasket		
Glazing Bead Material	NA		

\* - Stated per Client/Manufacturer, N/A-Not Applicable

## Specimen Descriptions (Continued)

### Option C Glazing

Measured Overall Insulation Glass Unit Thickness	1.237"
Spacer Type	Aluminum

	Exterior Sheet	Gap	Sheet	Gap	Interior Sheet
Measured Thickness	0.124"	0.430"	0.126"	0.430"	0.127"
Muntin Pattern	N/A	N/A	N/A	N/A	N/A
Material	Tempered	Air*	Tempered	Air*	Tempered
Laminate Material	N/A	N/A	N/A	N/A	N/A

Glazing Method	Channel glazed, flexible wedge gasket
Glazing Material	Flexible wedge gasket
Glazing Bead Material	NA

Type	Quantity	Location
<b>Weatherstrip</b>		
0.210" by 0.190" Polypile with triple fin	2 Rows	Perimeter of frame
0.210" by 0.170" Polypile	1 Row	Sill and jambs
Duel 1/4" leaf gasket	1 Row	Perimeter of frame
1/8" Diameter rigid seal	1 Row	Head
0.210" by 0.170" Polypile	2 Rows	Active meeting stile
0.210" by 0.190" Polypile with triple fin	1 Row	Fixed meeting stile
1/2" Leaf gasket	1 Row	Fixed meeting stile
<b>Hardware</b>		
Roller assembly set	2	Active bottom rail
Handle with lock	1	Lock stile
Keeper	1	Lock jamb
<b>Drainage</b>		
1-1/2" by 1/4" Weep slot with flap cover	4	Sill face
1-1/2" by 1/4" Weep slot	4	Sill track

\* - Stated per Client/Manufacturer, N/A-Not Applicable

**Specimen Descriptions (Continued)**

Test Option	Total Weight (lbs)	Average Weight (lbs/ft <sup>2</sup> )
A	312	7.24
B	480	11.1
C	320	7.42

**Comments**

Drawings of the test specimen are included in Appendix D. Intertek-ATI will store samples of test specimens for four years.

Intertek-ATI will service this report for the entire test record retention period. Test records, such as detailed drawings, datasheets, representative samples of test specimens, or other pertinent project documentation, will be retained by Intertek-ATI for the entire test record retention period. The test record retention period ends four years after the test date.

This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. It is the exclusive property of the client so named herein and relates only to the specimen tested. This report is intended to help in the client's quality assurance program, but it does not represent a continuous or exhaustive evaluation of the specimen tested or of other products or materials that were not evaluated. The statements and data provided herein do not constitute approval, disapproval, certification, or acceptance of performance or materials.

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For INTERTEK-ATI:

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Daniel P. Platts  
Senior Technician - Acoustical Testing

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Todd D. Kister  
Laboratory Supervisor – Acoustical Testing

DPP:jmc

Attachments (pages): This report is complete only when all attachments listed are included.

- Appendix-A: Equipment description (1)
- Appendix-B: Complete test results (6)
- Appendix-C: Photographs (1)
- Appendix-D: Drawing (4)

### Revision Log

<u>Rev. #</u>	<u>Date</u>	<u>Page(s)</u>	<u>Revision(s)</u>
R0	04/14/15	N/A	Original Report Issue

## Appendix A

### Instrumentation:

Instrument	Manufacturer	Model	Description	ATI Number	Date of Calibration
Data Acquisition Unit	National Instruments	PXI-1033	Data Acquisition card	65127	04/14 *
Source Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	64902	12/14
Source Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	64903	12/14
Source Room Microphone	PCB Electronics	378B20	Microphone and Preamplifier	65103	05/14
Source Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	64905	12/14
Source Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	64906	12/14
Receive Room Microphone	PBC Piezotronics	378B20	Microphone and Preamplifier	64907	11/14
Receive Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	64908	11/14
Receive Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	64909	11/14
Receive Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	64910	11/14
Receive Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	64911	11/14
Receive Room Environmental Indicator	Vaisala	HMW92	Temperature Humidity Sensor	64286	06/14
Source Room Environmental Indicator	Vaisala	HMW60Y	Temperature and Humidity Sensor	Y002653	06/14
Microphone Calibrator	Norsonic	1251	Pistonphone Calibrator	65105	04/14

\*- Note: The calibration frequency for this equipment is every two years per the manufacturer's recommendation.

### Test Chamber:

	Volume	Description
Receive Room	234 m <sup>3</sup> (8291.3 ft <sup>3</sup> )	Rotating vane and stationary diffusers Temperature and humidity controlled Isolation pads under the floor
Source Room	206.6 m <sup>3</sup> (7296.3 ft <sup>3</sup> )	Stationary diffusers only Temperature and humidity controlled

	Maximum Size	Description
TL Test Opening	4.27 m (14 ft) wide by 3.05 m (10 ft) high	Vibration break between source and receive rooms

N/A-Non Applicable





E4888.01-113-11-R0

## **Appendix B**

### **Complete Test Results**

## AIRBORNE SOUND TRANSMISSION LOSS

ASTM E 90

Test Date	03/19/15						
Data File No.	E4888.01A						
Client	C.R. Laurence Co., Inc.						
Description	Series/Model: 3000, Sliding glass door with 1" IG (1/4" tempered, 1/2" air space, 1/4" tempered)						
Specimen Area	4.00 m <sup>2</sup>	Receive Temp.	22.7 °C		Source Temp.	20.9 °C	
Technician	James S. Butler	Receive Humidity	49%		Source Humidity	47%	

Freq (Hz)	Background SPL (dB)	Absorption (m <sup>2</sup> )	Source SPL (dB)	Receive SPL (dB)	Specimen TL (dB)	95% Confidence Limit	Number of Deficiencies
80	40.2	5.6	104	85	19.1	2.92	-
100	40.7	4.7	105	79	26.4	1.72	-
125	40.6	4.6	105	80	25.0	1.27	0
160	42.7	4.6	106	79	26.2	0.79	0
200	39.1	4.7	106	87	18.1	1.02	0
250	34.6	5.0	106	84	20.8	0.72	0
315	28.3	5.6	101	77	22.4	0.32	2
400	25.1	5.7	101	72	26.9	0.32	0
500	21.3	6.0	100	71	27.3	0.46	1
630	19.6	5.7	101	73	26.0	0.14	3
800	18.5	6.2	101	74	25.1	0.33	5
1000	15.7	6.2	100	71	26.7	0.27	4
1250	13.2	6.9	98	65	29.8	0.21	2
1600	10.5	7.1	101	68	30.5	0.18	2
2000	7.7	7.6	99	66	30.6	0.24	1
2500	6.1	8.4	98	62	32.1	0.14	0
3150	5.6	9.9	98	59	35.3	0.18	0
4000	5.6	12.1	97	60	32.3	0.34	0
5000	6.2	15.2	94	51	37.2	0.25	-

**STC Rating**      **28**      *(Sound Transmission Class)*  
**Deficiencies**      **20**      *(Sum of Deficiencies)*  
**OITC Rating**      **25**      *(Outdoor-Indoor Transmission Class)*

**Notes:**      1) Receive Room levels less than 5 dB above the Background levels are highlighted in yellow.  
                  2) Specimen TL levels listed in red indicate the lower limit of the transmission loss.  
                  3) Specimen TL levels listed in green indicate that there has been a filler wall correction applied

## AIRBORNE SOUND TRANSMISSION LOSS

ASTM E 90

Test Date	03/19/15					
Data File No.	E4888.01A					
Client	C.R. Laurence Co., Inc.					
Description	Series/Model: 3000, Sliding glass door with 1" IG (1/4" tempered, 1/2" air space, 1/4" tempered)					
Specimen Area	4.00 m <sup>2</sup>	Receive Temp.	22.7 °C		Source Temp.	20.9 °C
Technician	James S. Butler	Receive Humidity	49%		Source Humidity	47%





## AIRBORNE SOUND TRANSMISSION LOSS

ASTM E 90

Test Date	03/19/15						
Data File No.	E4888.01B						
Client	C.R. Laurence Co., Inc.						
Description	Series/Model: 3000, Sliding glass door with 1-3/16" IG (1/2" laminated exterior, 3/8" air space, 5/16" laminated interior), Glass temperature 75°F						
Specimen Area	4.00 m <sup>2</sup>	Receive Temp.	23.9 °C		Source Temp.	23.9 °C	
Technician	James S. Butler	Receive Humidity	50%		Source Humidity	48%	

Freq (Hz)	Background SPL (dB)	Absorption (m <sup>2</sup> )	Source SPL (dB)	Receive SPL (dB)	Specimen TL (dB)	95% Confidence Limit	Number of Deficiencies
80	41.2	5.3	104	83	21.4	2.66	-
100	38.3	4.6	105	79	27.1	1.90	-
125	38.2	4.8	106	80	24.5	1.74	0
160	41.3	4.8	105	78	26.7	0.79	0
200	39.0	4.7	106	74	30.6	0.87	0
250	34.1	5.3	106	77	27.1	0.61	0
315	27.1	6.0	102	72	28.1	0.41	0
400	24.2	6.2	101	70	28.5	0.35	2
500	20.0	6.3	100	69	29.2	0.55	2
630	17.8	6.2	101	72	26.4	0.26	6
800	16.2	6.4	100	73	25.7	0.32	7
1000	14.2	6.5	100	70	27.4	0.25	7
1250	11.2	7.4	97	63	31.3	0.17	4
1600	10.3	7.7	101	65	32.7	0.23	2
2000	6.7	8.0	99	61	34.8	0.21	0
2500	6.0	8.8	98	56	37.9	0.15	0
3150	5.7	10.2	98	55	39.2	0.16	0
4000	5.6	12.1	97	59	33.5	0.29	2
5000	6.2	15.0	95	51	38.1	0.19	-

**STC Rating**      **31**      *(Sound Transmission Class)*  
**Deficiencies**      **32**      *(Sum of Deficiencies)*  
**OITC Rating**      **29**      *(Outdoor-Indoor Transmission Class)*

**Notes:**

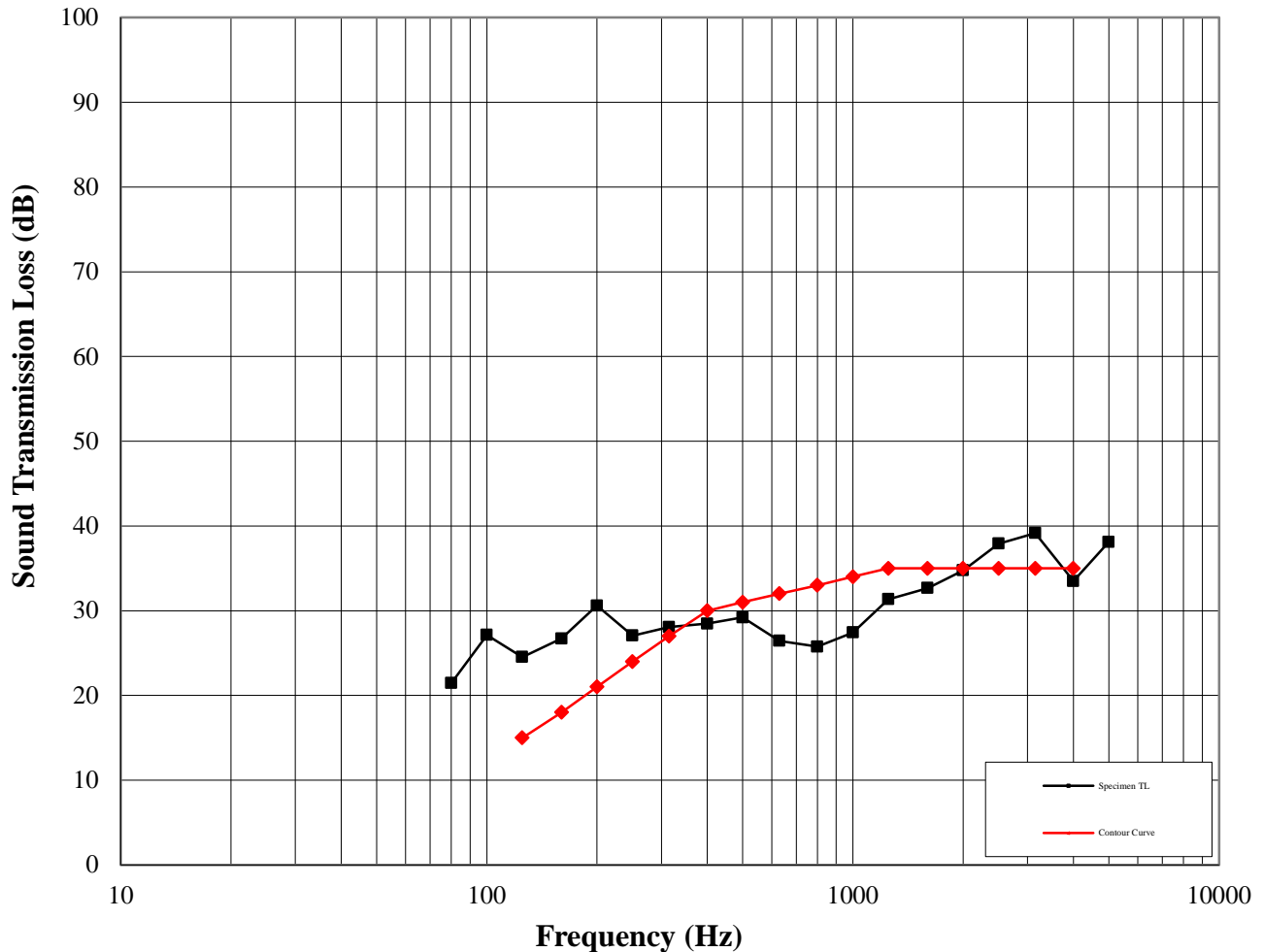
- 1) Receive Room levels less than 5 dB above the Background levels are highlighted in yellow.
- 2) Specimen TL levels listed in red indicate the lower limit of the transmission loss.
- 3) Specimen TL levels listed in green indicate that there has been a filler wall correction applied



**AIRBORNE SOUND TRANSMISSION LOSS**  
ASTM E 90

Test Date	03/19/15					
Data File No.	E4888.01B					
Client	C.R. Laurence Co., Inc.					
Description	Series/Model: 3000, Sliding glass door with 1-3/16" IG (1/2" laminated exterior, 3/8" air space, 5/16" laminated interior), Glass temperature 75°F					
Specimen Area	4.00 m <sup>2</sup>	Receive Temp.	23.9 °C		Source Temp.	23.9 °C
Technician	James S. Butler	Receive Humidity	50%		Source Humidity	48%

**Airborne Sound Transmission Loss**



## AIRBORNE SOUND TRANSMISSION LOSS

ASTM E 90

Test Date	03/19/15						
Data File No.	E4888.01C						
Client	C.R. Laurence Co., Inc.						
Description	Series/Model: 3000, Sliding glass door with 1-1/4" IG (1/8" tempered exterior, 7/16" air space, 1/8" tempered, 7/16" air space, 1/8" tempered interior)						
Specimen Area	4.00 m <sup>2</sup>	Receive Temp.	23.7 °C		Source Temp.	22.5 °C	
Technician	James S. Butler	Receive Humidity	53%		Source Humidity	53%	

Freq (Hz)	Background SPL (dB)	Absorption (m <sup>2</sup> )	Source SPL (dB)	Receive SPL (dB)	Specimen TL (dB)	95% Confidence Limit	Number of Deficiencies
80	39.2	5.5	104	85	19.3	2.83	-
100	40.4	4.9	105	81	24.2	1.80	-
125	40.7	4.7	106	82	22.9	1.43	0
160	41.2	4.6	106	84	21.2	0.74	0
200	38.2	4.7	106	90	14.8	0.93	3
250	34.9	4.9	105	84	20.6	0.59	0
315	29.0	5.6	101	78	21.4	0.30	3
400	26.3	5.9	101	76	22.8	0.30	4
500	24.2	6.0	100	72	25.9	0.48	2
630	22.8	5.8	101	74	25.7	0.23	3
800	21.6	6.0	101	74	25.2	0.35	5
1000	16.1	6.3	100	70	27.5	0.27	4
1250	17.0	6.9	98	64	31.2	0.24	1
1600	12.8	7.2	101	65	32.5	0.23	0
2000	7.7	7.5	99	61	35.4	0.21	0
2500	7.1	8.3	97	55	38.9	0.16	0
3150	5.3	9.8	98	56	38.3	0.26	0
4000	5.5	11.7	97	61	31.1	0.20	1
5000	6.3	14.7	95	54	34.8	0.18	-

**STC Rating**      **28**      *(Sound Transmission Class)*  
**Deficiencies**      **26**      *(Sum of Deficiencies)*  
**OITC Rating**      **24**      *(Outdoor-Indoor Transmission Class)*

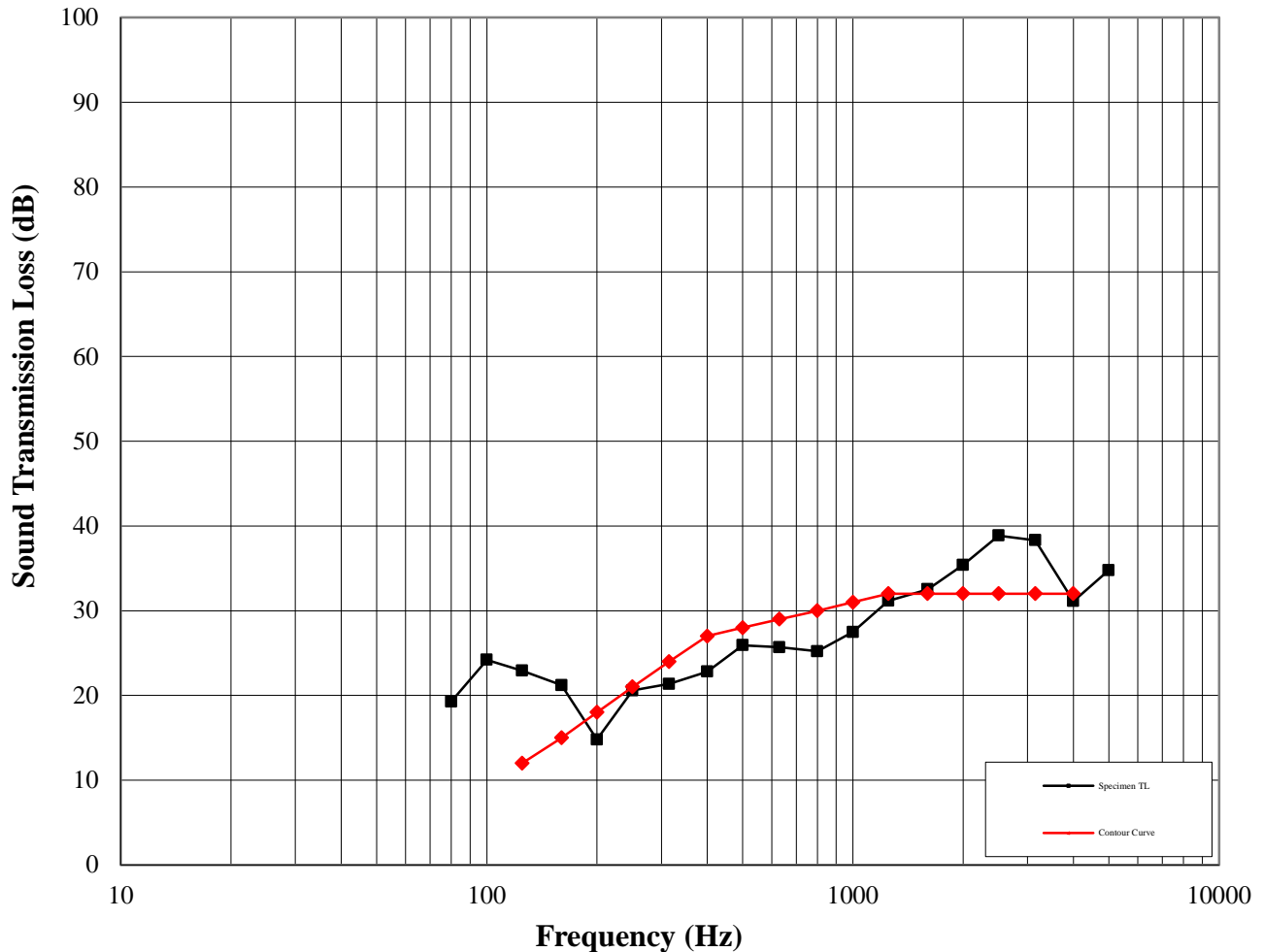
**Notes:**      1) Receive Room levels less than 5 dB above the Background levels are highlighted in yellow.  
                  2) Specimen TL levels listed in red indicate the lower limit of the transmission loss.  
                  3) Specimen TL levels listed in green indicate that there has been a filler wall correction applied



**AIRBORNE SOUND TRANSMISSION LOSS**  
ASTM E 90

Test Date	03/19/15					
Data File No.	E4888.01C					
Client	C.R. Laurence Co., Inc.					
Description	Series/Model: 3000, Sliding glass door with 1-1/4" IG (1/8" tempered exterior, 7/16" air space, 1/8" tempered, 7/16" air space, 1/8" tempered interior)					
Specimen Area	4.00 m <sup>2</sup>	Receive Temp.	23.7 °C		Source Temp.	22.5 °C
Technician	James S. Butler	Receive Humidity	53%		Source Humidity	53%

**Airborne Sound Transmission Loss**



## Appendix C

### Photographs



**Receive Room View of an Installed Test Specimen**



**Source Room View of an Installed Test Specimen**

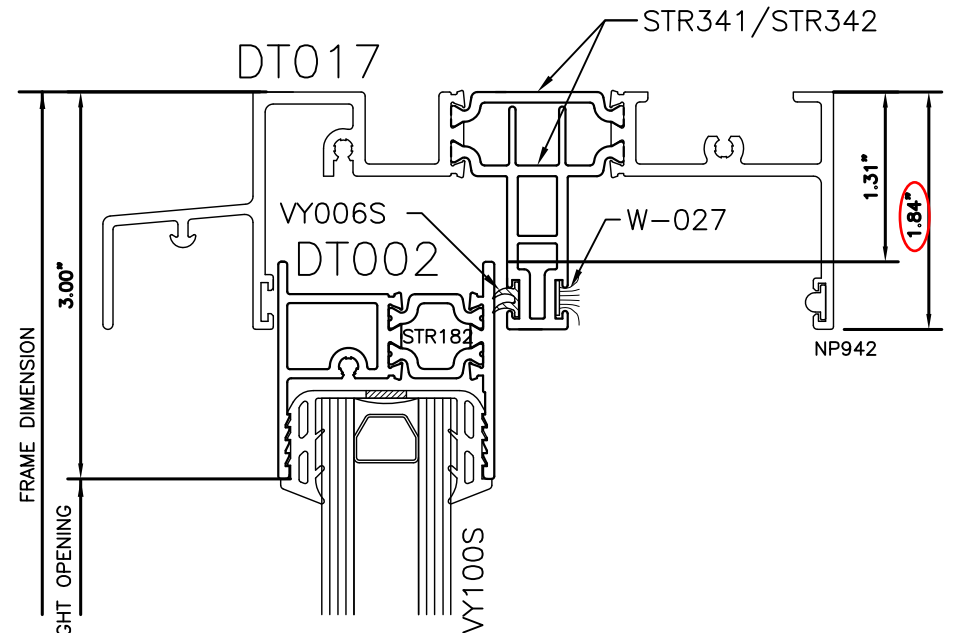
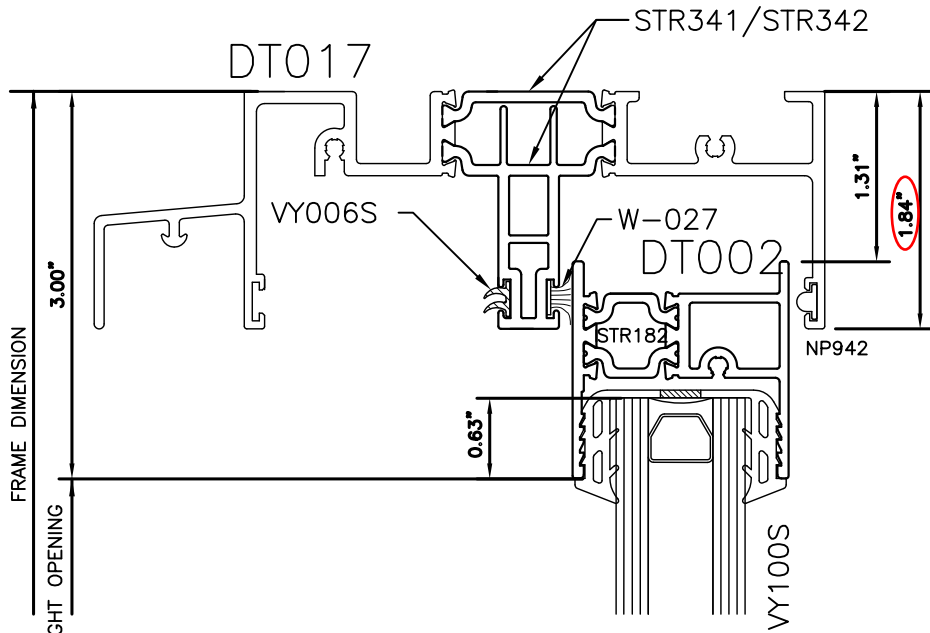




E4888.01-113-11

## **Appendix D**

### **Drawings**



Intertek



Report #: E4888-113-11

Date: 04/08/15

Verified by: DPP

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CRL MANUFACTURING  
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LOS ANGELES, CA 90058

DRAWN BY: GHK

DATE: 04.07.14

SCALE: FULL

TITLE:

NFRC FRAMING PRODUCT VALIDATION  
HORIZONTAL SECTION  
PRODUCT: 3000 SERIES SLIDING DOOR

DRAWING NO.

MU2014-097-01

Sheet No. 2 of 4 Sheets

REV.	DESCRIPTION	DATE	BY

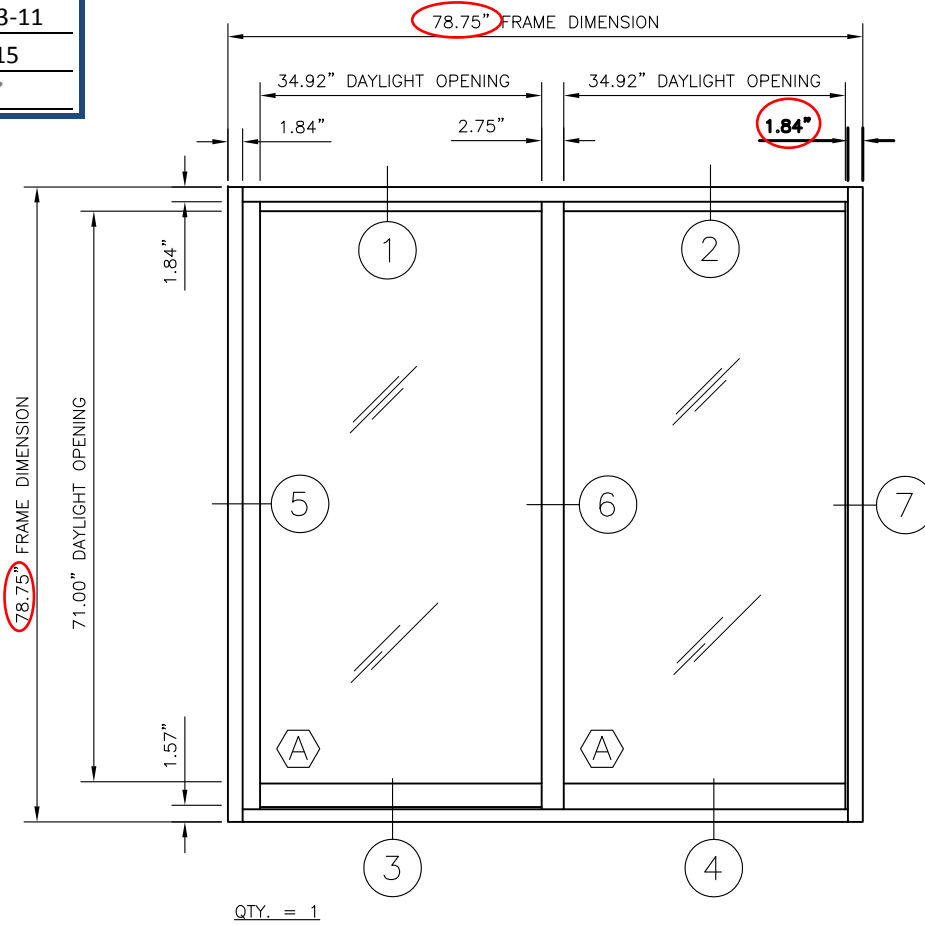
**Intertek**



Report #: E4888-113-11

Date: 04/08/15

Verified by: DPP



SYMBOL KEY		
SYMBOL	DESCRIPTION	QTY.
(A)	1" INSULATED GLASS 36.165 X 72.250 .250 CLR, TEMPERED .500 MILL ALUM SPACER, AIR .250 PPG SOLARBAN 70XL, LOW-E #3 SURFACE, SILICONE	2

REV.	DESCRIPTION	DATE	BY

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LOS ANGELES, CA 90058

DRAWN BY: GHK

DATE: 04.07.14

SCALE: 3/4" = 1'-0"

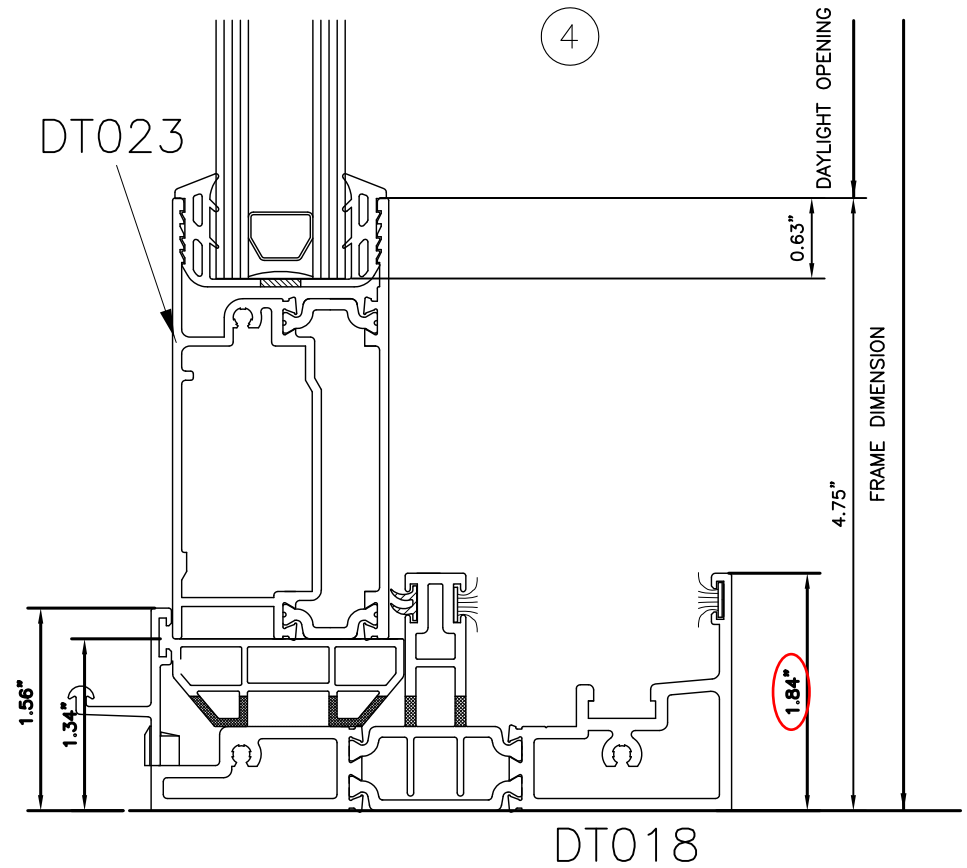
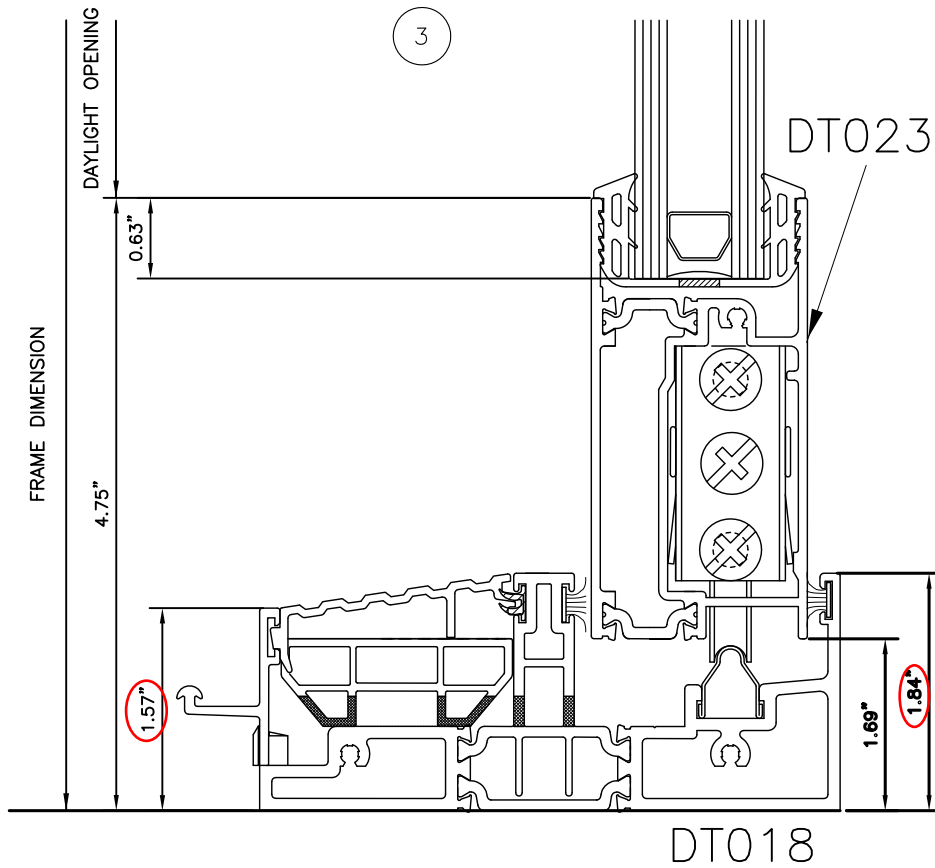
TITLE:

NFRC FRAMING PRODUCT VALIDATION  
ELEVATION  
PRODUCT: 3000 SERIES SLIDING DOOR

DRAWING NO.

MU2014-097-01

Sheet No. 1 of 4 Sheets



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Report #: E4888-113-11

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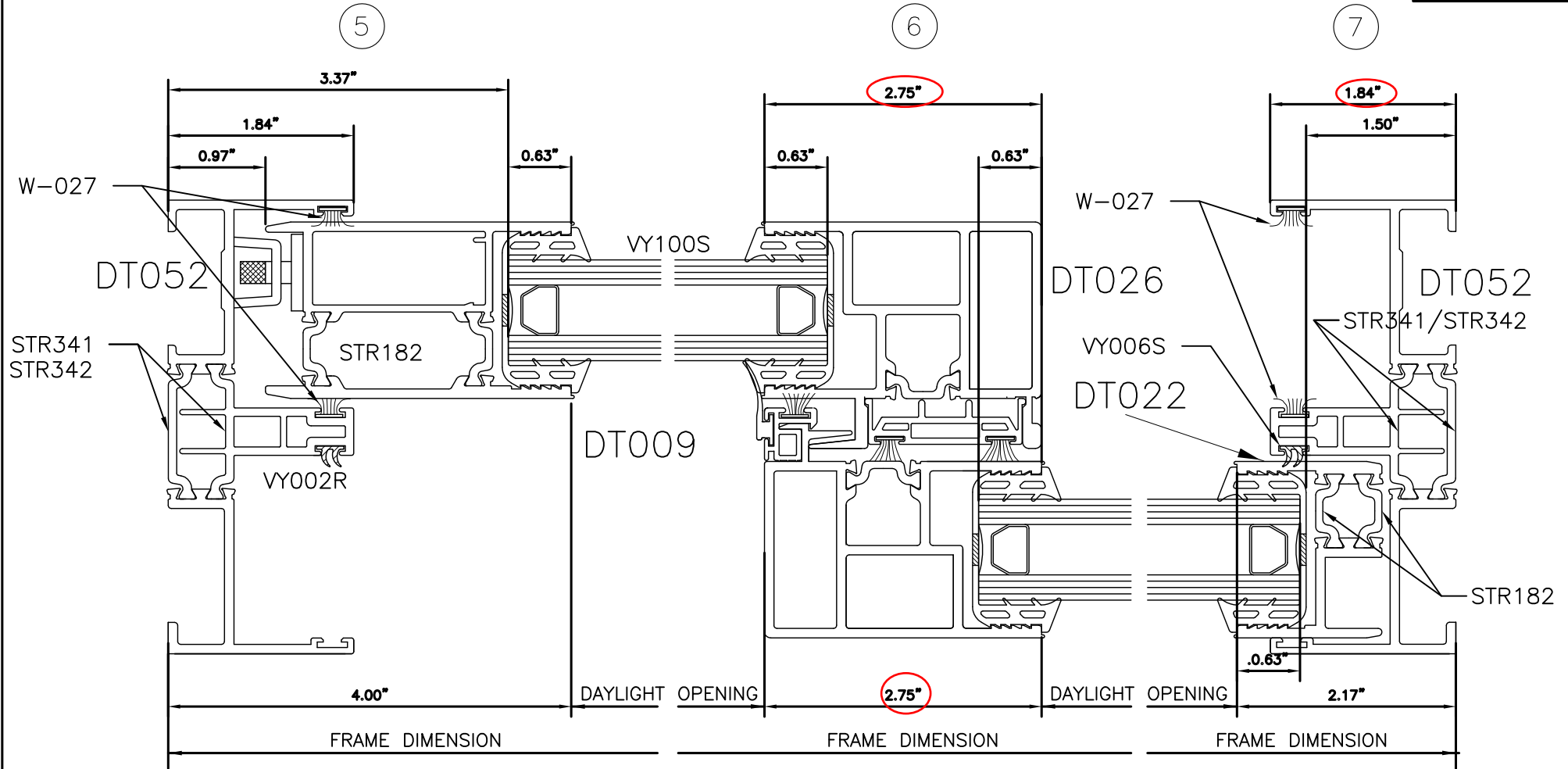
DATE: 04.07.14

TITLE:


NFRC FRAMING PRODUCT VALIDATION  
HORIZONTAL SECTION

DRAWING NO.

MU2014-097-01



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	Date:	04/08/15
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				DRAWN BY: GHK	TITLE: NFRC FRAMING PRODUCT VALIDATION VERTICAL SECTION PRODUCT: 3000 SERIES SLIDING DOOR	DRAWING NO. MU2014-097-01	
				DATE: 04.07.14			
REV.	DESCRIPTION	DATE	BY	SCALE: FULL			Sheet No. 4 of 4 Sheets