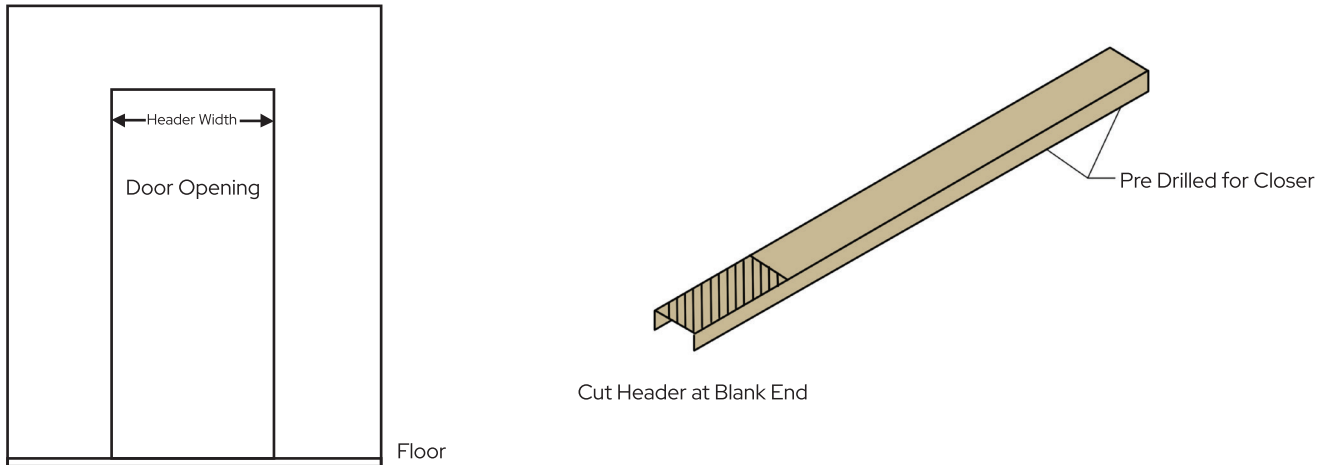


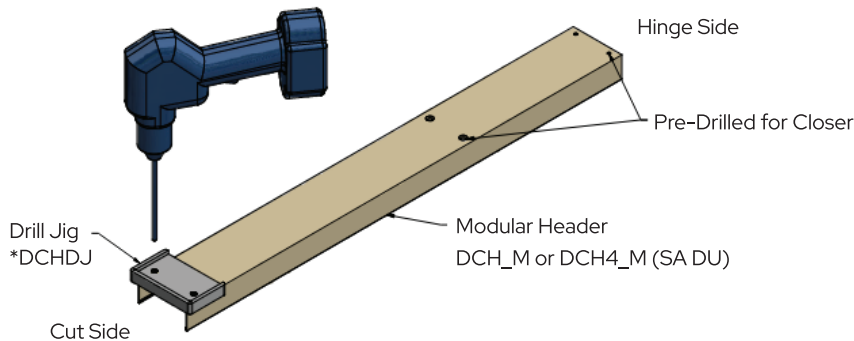
## MODULAR HEADER SINGLE DOOR

### Modular Header Prep

1. Measure Door Opening Width and cut header to length.



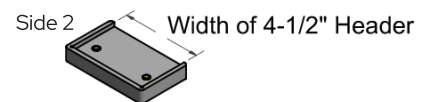
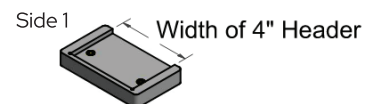
2. Drill Jig for 4" Header on Side 1, and Drill Jig for 4-1/2" Header on Side 2.



For shear block anchorage hole preparation, secure the Drill Jig firmly to the blank top side of the header. Use a 0.203" drill bit. Hold the jig steady from the side to maintain stability during drilling.

3. Drill Jig for 4" Header on Side 1, and Drill Jig for 4-1/2" Header on Side 2.

Note: Drill Jig part #DCHDJ sold separately

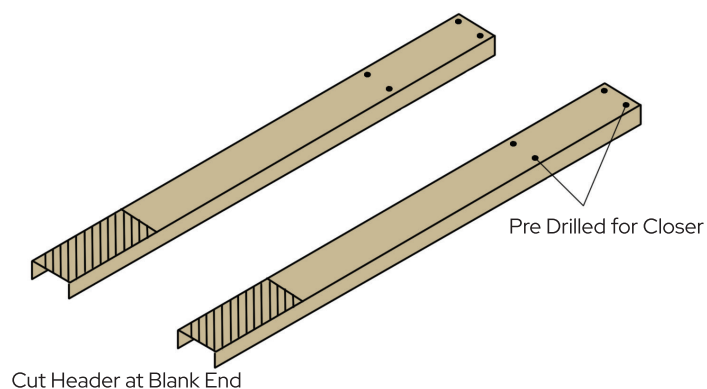
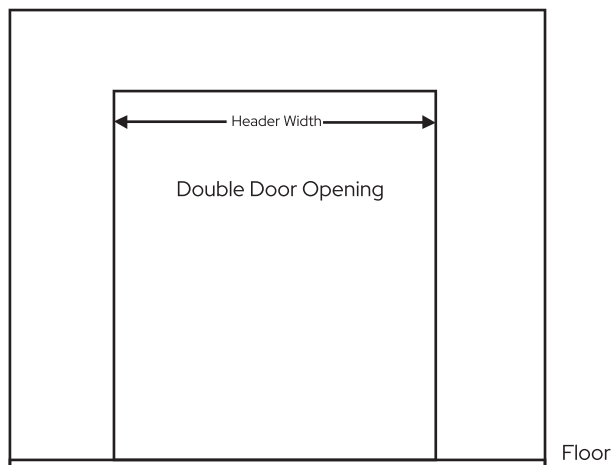


## MODULAR HEADER PAIR OF DOORS

### Modular Header - Splice

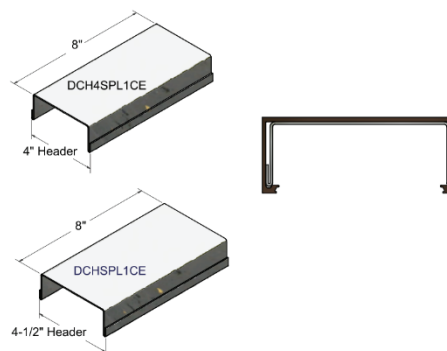
1. Measure Opening Width and divide Width dimension by two, in order to address the cut lengths of the two headers to be spliced. Cut the blank end of both Headers using the calculated dimension. This will keep the seam at the center of the opening.

Example: 74" D.O. / 2 = 37" cut length per header



2. For the Modular Header joinery, position splice adapter (p/n DCH4SPLICE for 4" Header or p/n DCHSPLICE for 4-1/2" Header) at the meeting edge of one on the headers and insert 4 inches. Then, slip the other Header over the protruding 4" until Headers are joined with no/minimum gap between.

Note: DCH4SPLICE & DCHSPLICE sold separately.



3. Install Header per Manufacture specifications.

