CRL

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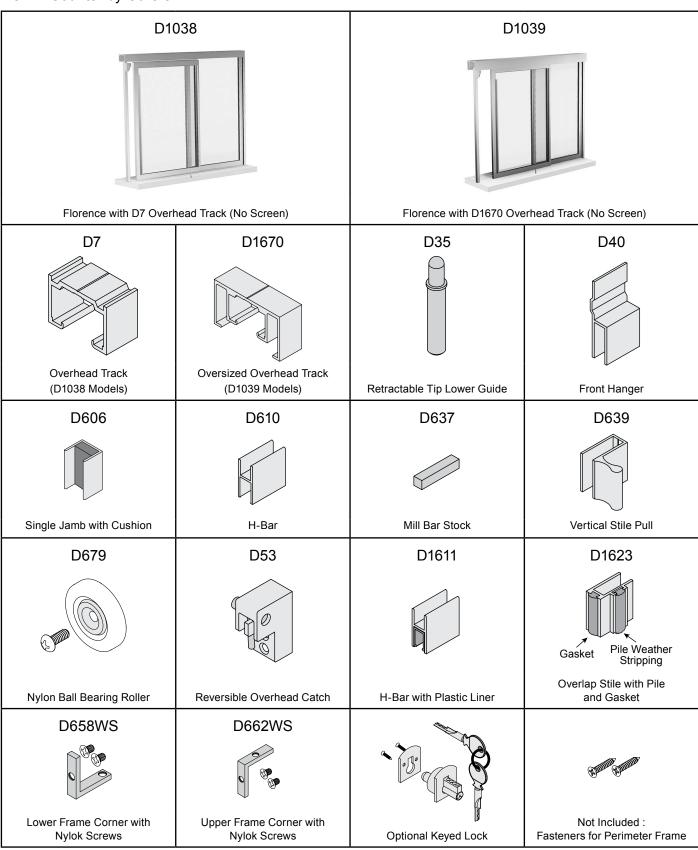
FLORENCE MODEL PASS-THRU (NO SCREEN) MODELS D1038 AND D1039





PARTS LIST

NOTE: Counter by Others





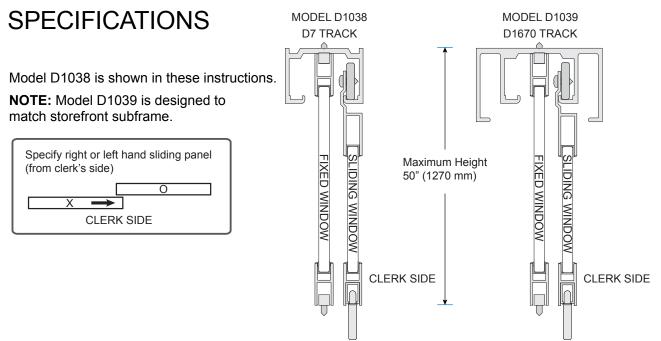
ORDER OF ASSEMBLY AND INSTALLATION

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IMPORTANT: READ THIS MANUAL THOROUGHLY BEFORE BEGINNING INSTALLATION.

Skip to page 7 for installation of stock D1038: 36" W X 48" H frame size and 48" W X 48" H frame size

Contact the CRL Transaction Hardware Department at (800) 421-6144 EXT. 17760 or email **transaction@crlaurence.com** for questions.





GLASS FABRICATION

Fixed Glass Width = Window Width divided by 2 minus 1-1/16" (29 mm)

Fixed Glass Height = Window Height minus 1-3/4" (45 mm)

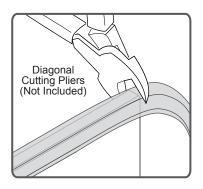
Sliding Glass Width = Window Width divided by 2 minus 1-5/16" (33 mm)

Sliding Glass Height = Window Height minus 3-1/4" (83 mm)

GLASS PREPARATION

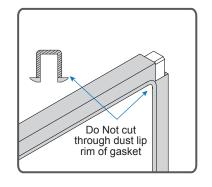
Install Gasket on Glass

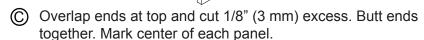
A Fit gasket onto glass at center of the side that will become the top. Smooth to corner and cut a slit through the base of gasket. Do Not cut all the way through to dust lip rims.

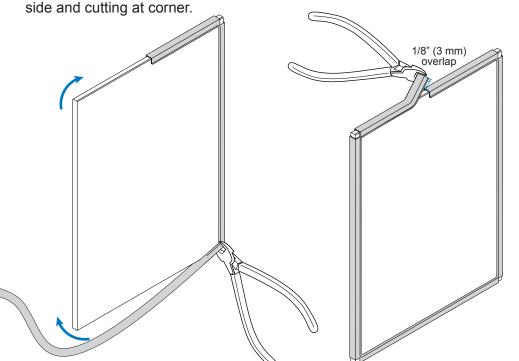


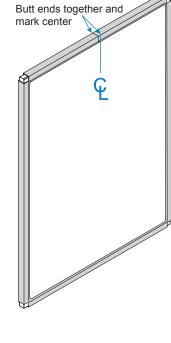
(B) Continue working gasket around

edges, smoothing along each

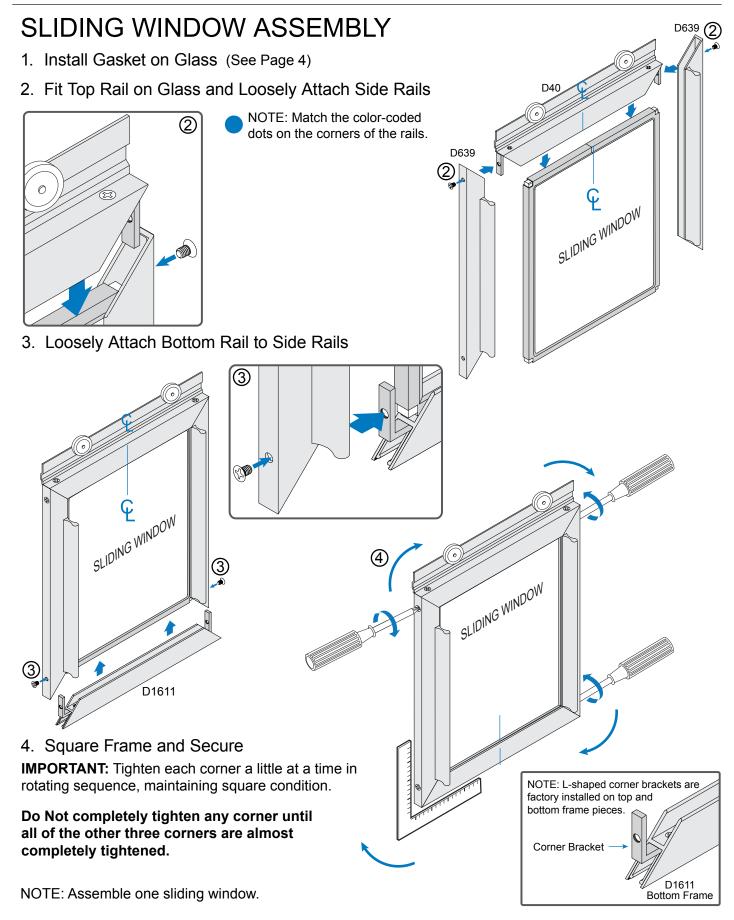














D1623

D1623

D610

FIXED WINDOW

D623

(2) 🛭

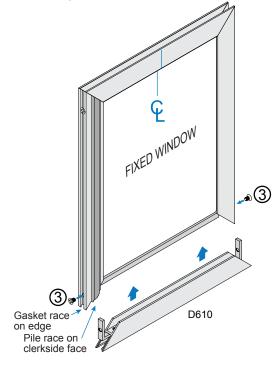
FIXED WINDOW ASSEMBLY

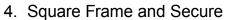
1. Install Gasket on Glass (See Page 4)

2. Fit Top Rail on Glass and Loosely Attach Side Rails

NOTE: Match the color-coded dots on the corners of the rails.

3. Loosely Attach Bottom Rail to Side Rails

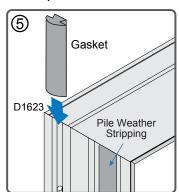




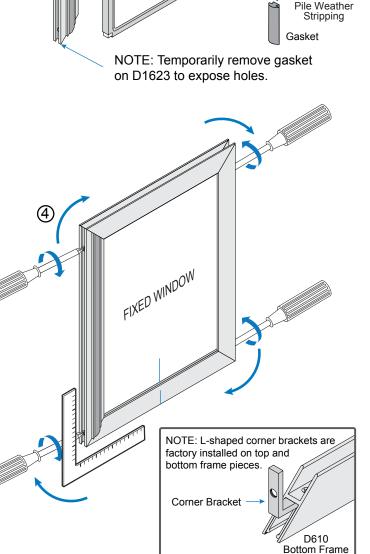
IMPORTANT: Tighten each corner a little at a time in rotating sequence, maintaining square condition.

Do Not completely tighten any corner until all of the other three corners are almost completely tightened.

5. Replace Gasket in outer edge of D1623



NOTE: Assemble one fixed window.



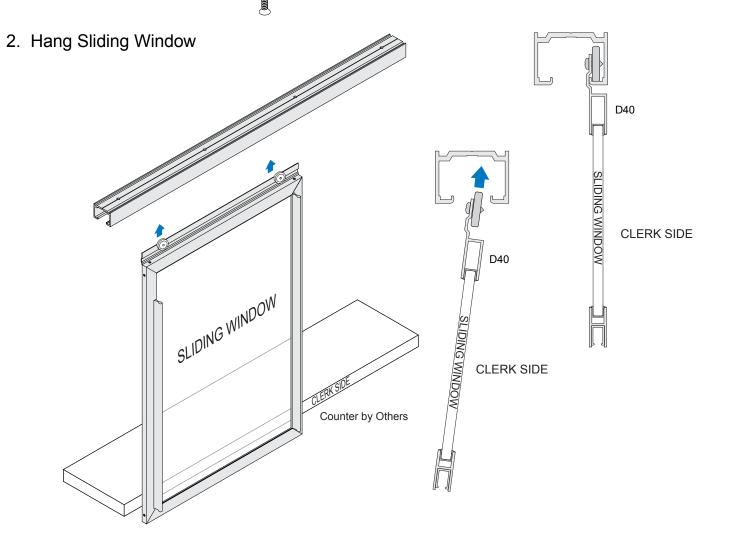


INSTALLATION

1. Install Overhead Track

Use a level and shims to install overhead track correctly in opening.

NOTE: Use fasteners appropriate for the surrounding substrate. Fasteners are not included in kit.



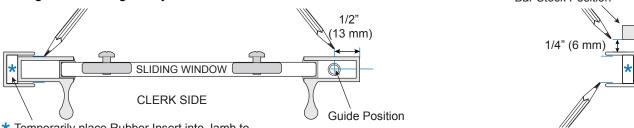
Fasteners by Installer



INSTALLATION (CONTINUED)

With the window in closed position, mark placement for retractable guide. Move the window to the open position to mark placement for the jambs and fixed window bar stock. Remove the sliding window before installing retractable guide, jambs, and bar stock.

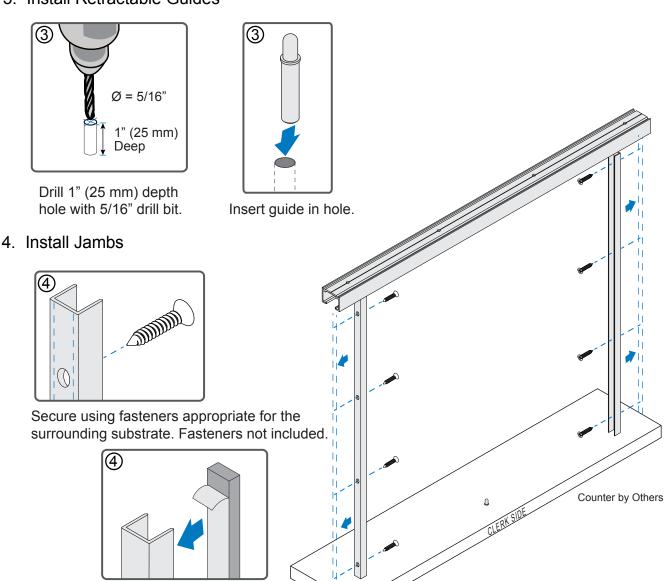
Bar Stock Position



* Temporarily place Rubber Insert into Jamb to mark Guide placement. Remove to install Jamb. Do Not remove backing until Jambs are secured.

Remove backing and install rubber insert.

3. Install Retractable Guides

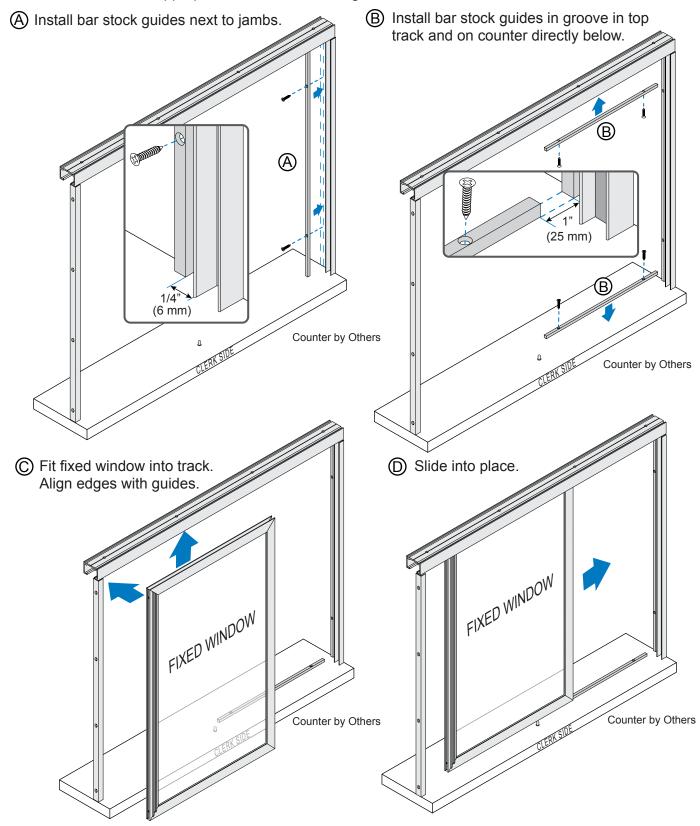




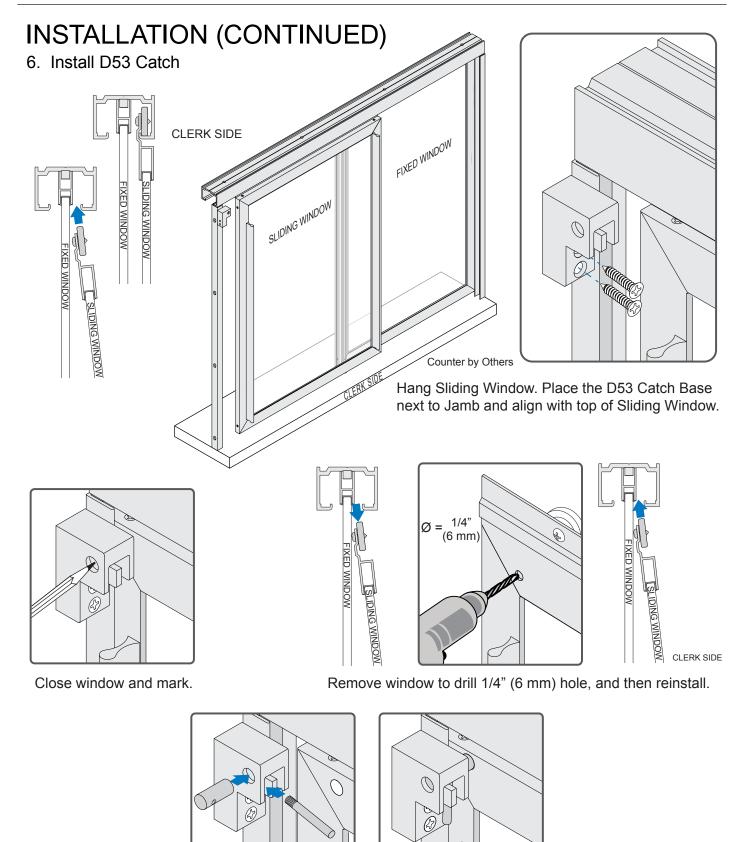
INSTALLATION (CONTINUED)

5. Install Fixed Window

NOTE: Use fasteners appropriate for the surrounding substrate. Fasteners not included.





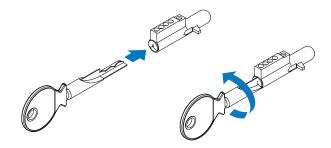


Assemble D53 Catch and close window to check.



OPTIONAL KEYED LOCK OPERATION

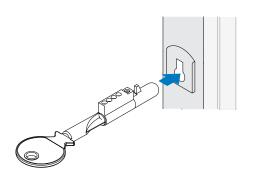
(A) Insert Key into Lock Cylinder and turn to unlock.



- B Align sliding frame and jamb.

Sliding Frame Fixed Frame

(C) Insert Key and Cylinder.



Turn to locked position.



Remove Key.

