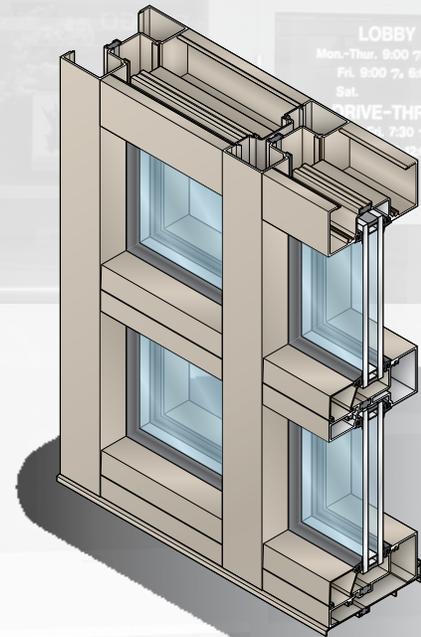


STOREFRONT SYSTEMS

SERIES 451 & IT451 CENTER GLAZE

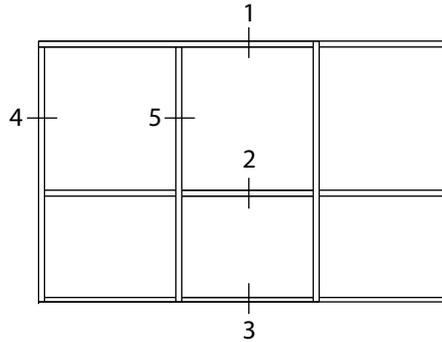
- Series 451 - 2" x 4-1/2"
(50.8 x 114.3 mm) Non-Thermal
- Series IT451 - 2" x 4-1/2"
(50.8 x 114.3 mm) Thermal
- 1" (25 mm) Glazing Infills
- Injection Molded Water Deflectors
- Screw Spline Assembly
- Shear Block Assembly
- Stacking Installation Option
- Full Range of Accessory Components
- Available in Anodized or Painted Finishes



Series IT451 offers improved thermal performance using the Poly-Aluminizer™ and Struct-Link™ Thermal Break Technology. Series 451 and IT451 may be interior or exterior glazed. A top load E.P.D.M. gasket is used to position and weatherseal the glass in the aluminum pocket. Center Glazed Systems are compatible with all United States Aluminum Entrance Doors.

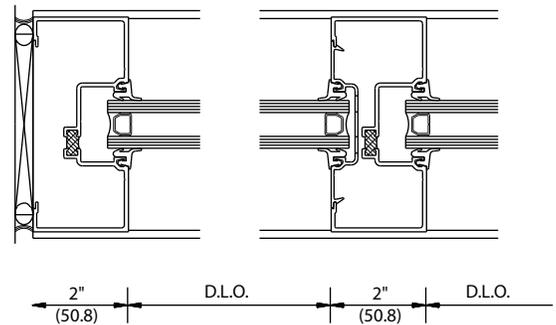
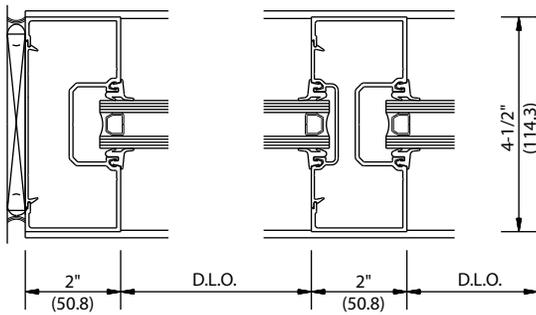
SERIES 451 & IT451 STOREFRONTS TYPICAL DETAILS

For Specifications, Details, and Testing Data go to usalum.com.



Series 451

Series IT451

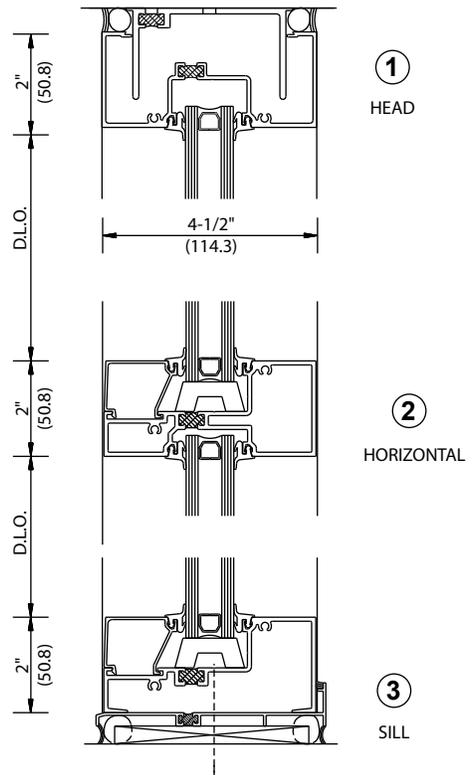
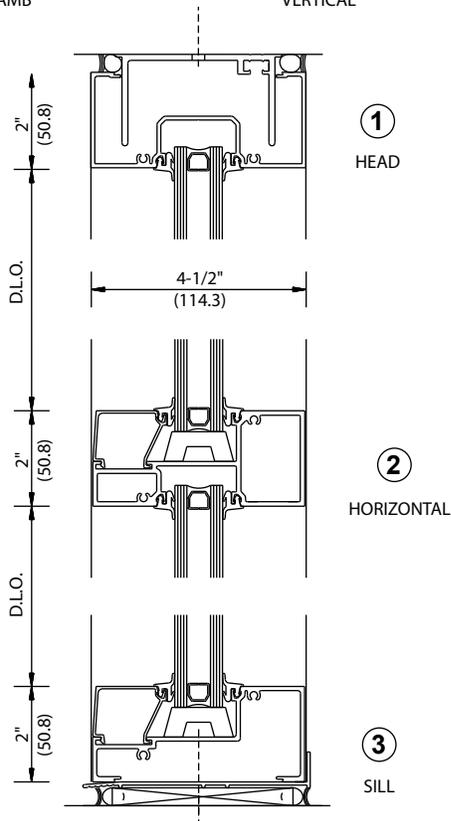


④
JAMB

⑤
VERTICAL

④
JAMB

⑤
VERTICAL



NOT TO SCALE