

**NFRC U-FACTOR, SHGC, VT, &  
CONDENSATION RESISTANCE  
COMPUTER SIMULATION REPORT**

**Rendered to:  
UNITED STATES ALUMINUM**

**SERIES/MODEL:  
FT 451 Storefront (Exterior Set)**

**Report Number: B8198.02-116-45**  
**Report Date: 04/02/12**  
**Expiration Date: 04/02/16**

**NFRC U-FACTOR, SHGC, VT, & CONDENSATION RESISTANCE  
COMPUTER SIMULATION REPORT**

Rendered to:  
UNITED STATES ALUMINUM  
200 Singleton Road  
Waxahachie, Texas 75165

Report Number: B8198.02-116-45  
Simulation Date: 04/02/12  
Report Date: 04/02/12  
Expiration Date: 04/02/16

**Project Summary:**

Architectural Testing, Inc. was contracted to perform U-Factor, Solar Heat Gain Coefficient, Visible Transmittance, and Condensation Resistance\* computer simulations in accordance with the National Fenestration Rating Council (NFRC). The products were evaluated in full compliance with NFRC requirements to the standards listed below.

*\*NFRC's Condensation Resistance rating is NOT equivalent to a Condensation Resistance Factor (CRF) determined in accordance with AAMA 1503.*

**Standards:**

*NFRC 100-2010: Procedure for Determining Fenestration Product U-Factors*  
*NFRC 200-2010: Procedure for Determining Fenestration Product Solar Heat Gain Coefficient and Visible Transmittance at Normal Incidence*  
*NFRC 500-2010: Procedure for Determining Fenestration Product Condensation Resistance Values*

**Software:**

**Frame and Edge Modeling:** THERM 6.3.19  
**Center-of-Glass Modeling:** WINDOW 6.3.9  
**Total Product Calculations:** WINDOW 6.3.9  
**Spectral Data Library:** 22.0

**Simulations Specimen Description:**

**Series/Model:** FT 451 Storefront (Exterior Set)  
**Type:** Glazed Wall System , Window Wall  
**Frame Material:** AT Aluminum w/ Thermal Breaks - All Members  
**Sash Material:** NA Not Applicable  
**Standard Size:** 2000mm x 2000mm

**Modeling Assumptions/Technical Interpretations:**

- 1) To prevent air infiltration, tape was applied to all interior sash crack locations.
- 2) Material finish grouped per NFRC 100, Section 4.2.1 L

**Specialty Products Table:**

The specialty products method allow the manufacturer to determine the overall product SHGC and VT for any glazing option. The center of glass SHGC and/or VT must be determined using WINDOW 6.3.9. The method gives overall product SHGC and VT indexed on center of glass properties. All values used in the calculations are truncated to six decimal place precision.

|       | No Dividers | Dividers < 1 | Dividers > 1 |
|-------|-------------|--------------|--------------|
| SHGC0 | 0.018980    | 0.022390     | 0.025586     |
| SHGC1 | 0.903890    | 0.803043     | 0.708513     |
| VT0   | 0.000000    | 0.000000     | 0.000000     |
| VT1   | 0.884910    | 0.780653     | 0.682928     |

$$SHGC = SHGC0 + SHGCc (SHGC1 - SHGC0)$$

$$VT = VT0 + VTc (VT1 - VT0)$$

**Validation Matrix:**

The following products are part of a validation matrix. Only one is required for validation testing.

| <i>Product Line</i> | <i>Report Number</i> |
|---------------------|----------------------|
| None                | -                    |

### Spacer Option Description

| <i>Spacer Type</i>         | <i>Sealant</i> |                  | <i>Code</i> |
|----------------------------|----------------|------------------|-------------|
|                            | <i>Primary</i> | <i>Secondary</i> |             |
| Tin-Plate Intercept Spacer | Butyl Rubber   | Butyl Rubber     | CU-D        |

### Grid Option Description

| <i>Grid Size</i> | <i>Grid Type</i> | <i>Grid Pattern</i> |
|------------------|------------------|---------------------|
| None             |                  |                     |

### Reinforcement Option Description

| <i>Location</i> | <i>Material</i> |
|-----------------|-----------------|
| None            |                 |

### Gas Filling Technique Description

| <i>Fill Type</i> | <i>Method</i>                     |
|------------------|-----------------------------------|
| 84.48% Xenon     | Dual Probe w/Concentration Sensor |
| 76.09% Argon     | Single Probe Timed                |
| 85.82% Argon     | Single Probe Timed                |
| 83.03% Argon     | Single Probe Timed                |
| 88.65% Argon     | Single Probe Timed                |
| 87.42% Argon     | Single Probe Timed                |
| 64.98% Argon     | Single Probe Timed                |
| 74.70% Argon     | Single Probe Timed                |
| 60.79% Argon     | Single Probe Timed                |
| 62.42% Argon     | Single Probe Timed                |
| 86.02% Argon     | Single Probe Timed                |
| 81.67% Argon     | Single Probe Timed                |
| 94.60% Xenon     | Evacuated Chamber                 |

### Edge-of-Glass Construction

| <i>Interior Condition</i>                       |  |
|---|--|
| EPDM gasket between aluminum frame and glazing. |  |
| <i>Exterior Condition</i>                       |  |
| EPDM gasket between aluminum frame and glazing. |  |

### Weatherstripping

| <i>Type</i> | <i>Quantity</i> | <i>Location</i> |
|-------------|-----------------|-----------------|
| None        | -               | -               |

### Frame/Sash Materials Finish

| <i>Interior</i>  |  |
|------------------|--|
| Painted Aluminum |  |
| <i>Exterior</i>  |  |
| Painted Aluminum |  |

**NFRC 100/200/500 Summary Sheet**  
**FT 451 Storefront (Exterior Set)**

| ID | Pane Thickness 1 | Gap Width 1 | Pane Thickness 2 | Gap Width 2   | Pane Thickness 3 | Gap Width 3 | Pane Thickness 4 | Gap Fill | Low-e (Surface#)                                      | Tint | Spacer                  | Grid Type |
|----|------------------|-------------|------------------|---|------------------|-------------|------------------|----------|---|------|-------------------------|-----------|
|    | U-Factor         |             |                  | Solar Heat Gain Coefficient (SHGC)<br>Grids (None / <1 / >=1) |                  |             |                  |          | Visible Transmittance (VT)<br>Grids (None / <1 / >=1) |      | Condensation Resistance |           |
| 1  | COG=0.4400       |             |                  |   |                  |             |                  |          |   |      |                         |           |
|    | 0.222            | 0.500       | 0.225            |   |                  |             |                  | XEN84.48 |   | CL   | A1-D                    | N         |
|    | U-Factor 0.58    |             |                  | SHGC (N) 0.62   |                  |             |                  |          | VT (N) 0.65   |      | CR 34                   |           |
| 2  | COG=0.4200       |             |                  |   |                  |             |                  |          |   |      |                         |           |
|    | 0.222            | 0.500       | 0.225            |   |                  |             |                  | ARG76.09 | 0.652(#2)   | GY   | A1-D                    | N         |
|    | U-Factor 0.56    |             |                  | SHGC (N) 0.25   |                  |             |                  |          | VT (N) 0.21   |      | CR 34                   |           |
| 3  | COG=0.4000       |             |                  |   |                  |             |                  |          |   |      |                         |           |
|    | 0.220            | 0.500       | 0.225            |   |                  |             |                  | ARG85.82 | 0.566(#2)   | GY   | A1-D                    | N         |
|    | U-Factor 0.54    |             |                  | SHGC (N) 0.25   |                  |             |                  |          | VT (N) 0.18   |      | CR 34                   |           |
| 4  | COG=0.3800       |             |                  |   |                  |             |                  |          |   |      |                         |           |
|    | 0.226            | 0.500       | 0.225            |   |                  |             |                  | ARG83.03 | 0.471(#2)   | AZ   | A1-D                    | N         |
|    | U-Factor 0.53    |             |                  | SHGC (N) 0.18   |                  |             |                  |          | VT (N) 0.14   |      | CR 34                   |           |
| 5  | COG=0.3600       |             |                  |   |                  |             |                  |          |   |      |                         |           |
|    | 0.220            | 0.500       | 0.225            |   |                  |             |                  | ARG88.65 | 0.395(#2)   | GY   | A1-D                    | N         |
|    | U-Factor 0.51    |             |                  | SHGC (N) 0.14   |                  |             |                  |          | VT (N) 0.06   |      | CR 34                   |           |
| 6  | COG=0.3400       |             |                  |   |                  |             |                  |          |   |      |                         |           |
|    | 0.232            | 0.500       | 0.225            |   |                  |             |                  | ARG87.42 | 0.318(#2)   | CL   | A1-D                    | N         |
|    | U-Factor 0.50    |             |                  | SHGC (N) 0.43   |                  |             |                  |          | VT (N) 0.50   |      | CR 35                   |           |
| 7  | COG=0.3200       |             |                  |   |                  |             |                  |          |   |      |                         |           |
|    | 0.223            | 0.500       | 0.225            |   |                  |             |                  | ARG64.98 | 0.215(#2)   | CL   | A1-D                    | N         |
|    | U-Factor 0.48    |             |                  | SHGC (N) 0.57   |                  |             |                  |          | VT (N) 0.65   |      | CR 35                   |           |
| 8  | COG=0.3000       |             |                  |   |                  |             |                  |          |   |      |                         |           |
|    | 0.233            | 0.500       | 0.225            |   |                  |             |                  | ARG74.7  | 0.166(#2)   | CL   | A1-D                    | N         |
|    | U-Factor 0.46    |             |                  | SHGC (N) 0.41   |                  |             |                  |          | VT (N) 0.47   |      | CR 35                   |           |
| 9  | COG=0.2800       |             |                  |   |                  |             |                  |          |   |      |                         |           |
|    | 0.223            | 0.500       | 0.225            |   |                  |             |                  | ARG60.79 | 0.087(#2)   | CL   | A1-D                    | N         |
|    | U-Factor 0.45    |             |                  | SHGC (N) 0.50   |                  |             |                  |          | VT (N) 0.67   |      | CR 35                   |           |
| 10 | COG=0.2600       |             |                  |   |                  |             |                  |          |   |      |                         |           |
|    | 0.223            | 0.500       | 0.225            |   |                  |             |                  | ARG62.42 | 0.035(#2)   | CL   | A1-D                    | N         |
|    | U-Factor 0.43    |             |                  | SHGC (N) 0.35   |                  |             |                  |          | VT (N) 0.62   |      | CR 35                   |           |

**NFRC 100/200/500 Summary Sheet**  
**FT 451 Storefront (Exterior Set)**

| ID | Pane Thickness 1 | Gap Width 1 | Pane Thickness 2 | Gap Width 2   | Pane Thickness 3 | Gap Width 3 | Pane Thickness 4 | Gap Fill | Low-e (Surface#)                                      | Tint | Spacer                  | Grid Type |
|----|------------------|-------------|------------------|---|------------------|-------------|------------------|----------|---|------|-------------------------|-----------|
|    | U-Factor         |             |                  | Solar Heat Gain Coefficient (SHGC)<br>Grids (None / <1 / >=1) |                  |             |                  |          | Visible Transmittance (VT)<br>Grids (None / <1 / >=1) |      | Condensation Resistance |           |
| 11 | COG=0.2400       |             |                  |   |                  |             |                  |          |   |      |                         |           |
|    | 0.223            | 0.500       | 0.223            |   |                  |             |                  | ARG86.02 | 0.035(#2) / 0.035(#3)                                 |      | CL                      | A1-D N    |
|    | U-Factor         |             | 0.42             | SHGC (N)  |                  |             |                  | 0.33     | VT (N)  |      | 0.55                    | CR        |
| 12 | COG=0.2200       |             |                  |   |                  |             |                  |          |   |      |                         |           |
|    | 0.223            | 0.500       | 0.223            |   |                  |             |                  | XEN81.67 | 0.018(#2) / 0.018(#3)                                 |      | CL                      | A1-D N    |
|    | U-Factor         |             | 0.40             | SHGC (N)  |                  |             |                  | 0.24     | VT (N)  |      | 0.46                    | CR        |
| 13 | COG=0.2000       |             |                  |   |                  |             |                  |          |   |      |                         |           |
|    | 0.223            | 0.500       | 0.223            |   |                  |             |                  | XEN94.6  | 0.018(#2) / 0.018(#3)                                 |      | CL                      | A1-D N    |
|    | U-Factor         |             | 0.38             | SHGC (N)  |                  |             |                  | 0.24     | VT (N)  |      | 0.46                    | CR        |

The Condensation Resistance results obtained from this procedure are for controlled laboratory conditions and do not include the effects of air movement through the specimen, solar radiation, and the thermal bridging that may occur due to the specific design and construction of the fenestration system opening.

Ratings values included in this report are for submittals to an NFRC-licensed IA and are not meant to be used directly for labeling purposes. Only those values identified on a valid Certification Authorization Report (CAR) by an NFRC accredited Inspection Agency (IA) are to be used for labeling purposes. The ratings values were rounded in accordance to NFRC 601, NFRC Unit and Measurement Policy.

Architectural Testing, Inc. is an NFRC accredited simulation laboratory and all simulations were conducted in full compliance with NFRC approved procedures and specifications. The NFRC procedure requires that the computational results be verified through actual test results.

Detailed drawings, simulation data files, a copy of this report, or other pertinent project documentation will be retained by Architectural Testing, Inc. for a period of four years from the original test date. At the end of this retention period, such materials shall be discarded without notice and the service life of this report will expire. Results obtained are simulated values and were secured by using the designated test methods. This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. It is the exclusive property of the client so named herein and relates only to the product simulated. This report may not be reproduced, except in full, without the written approval of Architectural Testing, Inc.

For ARCHITECTURAL TESTING, INC.:

SIMULATED BY:

REVIEWED BY:

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Eric A. Barilar  
Simulation Technician

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Kristen L. Livelsberger  
Senior Simulation Technician  
Simulator-In-Responsible-Charge

EAB:eab  
B8198.02-116-45

Attachments (pages):                      This report is complete only when all attachments listed are included.  
Appendix A: Drawings and Bills of Material (10)

### Revision Log

| <b><u>Rev. #</u></b> | <b><u>Date</u></b> | <b><u>Page(s)</u></b> | <b><u>Revision(s)</u></b>             |
|----------------------|--------------------|-----------------------|---------------------------------------|
| .01R0                | 4/2/2012           | All                   | Original Report Issued to US Aluminum |



All drawings and Bills of Material used to simulate this product are enclosed in this Appendix

## **Appendix A**

B8198.02-116-45

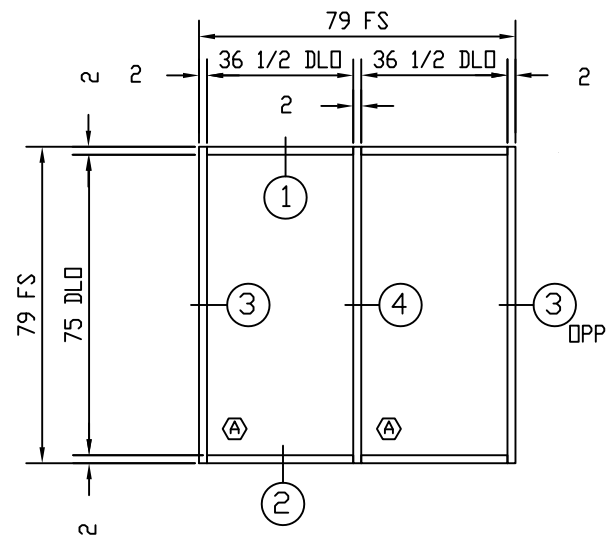


Report #: B8198-116-45

Date: 4/2/2012

Verified by: *Eric Barthelemy*

MU2012-001-01



## SYMBOL KEY

| SYMBOL | DESCRIPTION     | QTY | COMMENTS                |
|--------|-----------------|-----|-------------------------|
| A      | 37.375 X 75.875 | 2   | 1 INS = INSULATED GLASS |
|        |                 |     |                         |
|        |                 |     |                         |
|        |                 |     |                         |

| REV | REV_DESCRIPTION | DATE | XXX |
|-----|-----------------|------|-----|
| SYM | REVISION        | DATE | BY  |



DIVISION

UNITED STATES ALUMINUM

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PHONE: (323) 588-1281  
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FAX: (323) 232-2523DRAWN BY:  
DCWDATE:  
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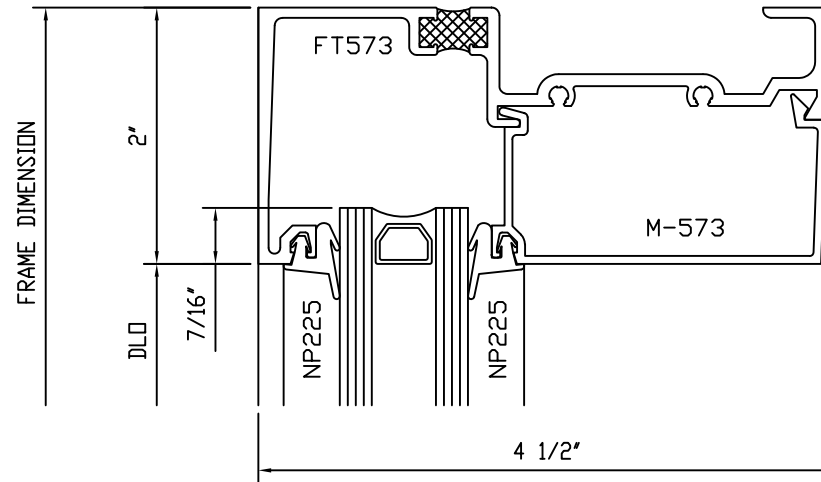
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SERIES\_FT451

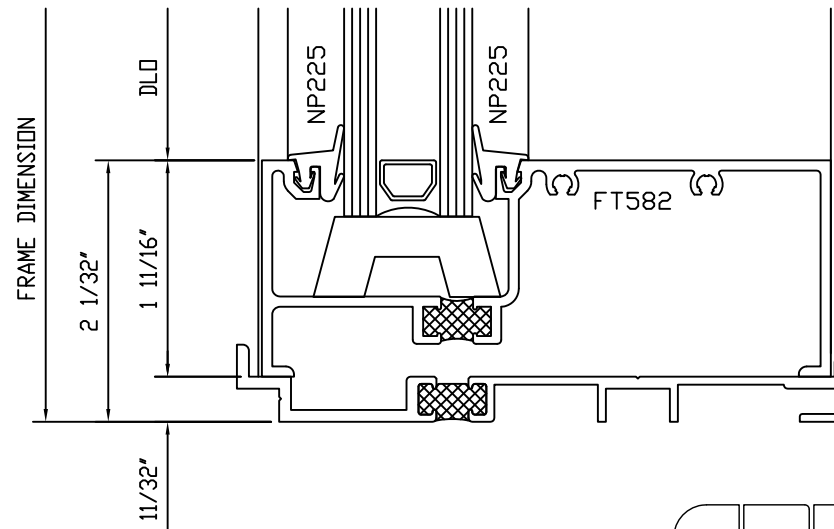
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MU2012-001-01

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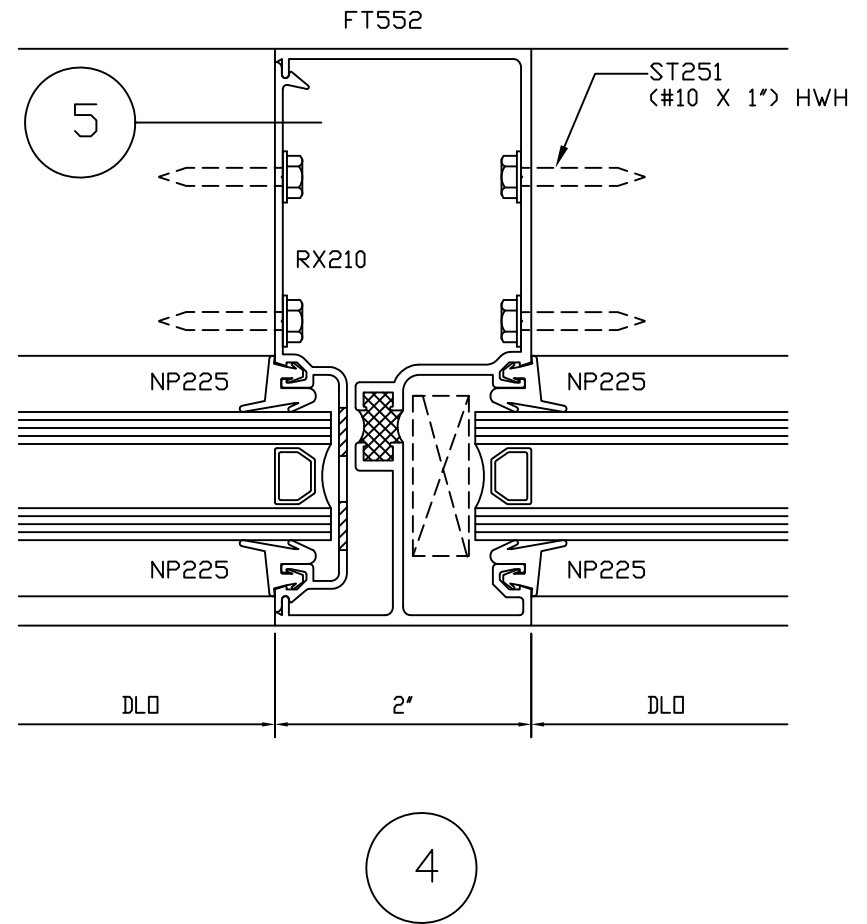
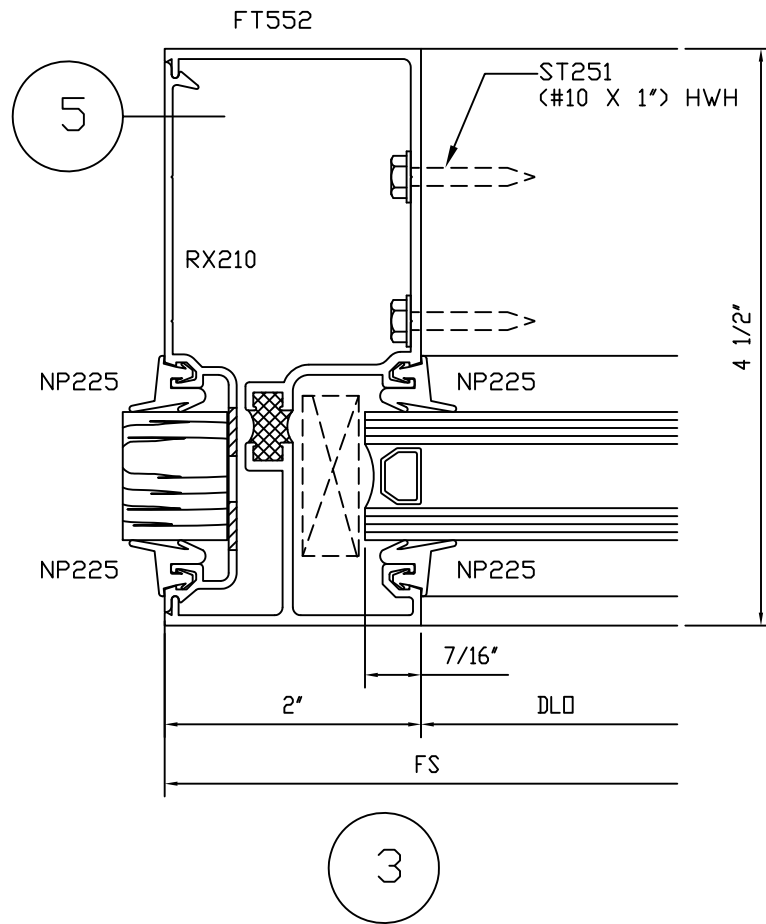


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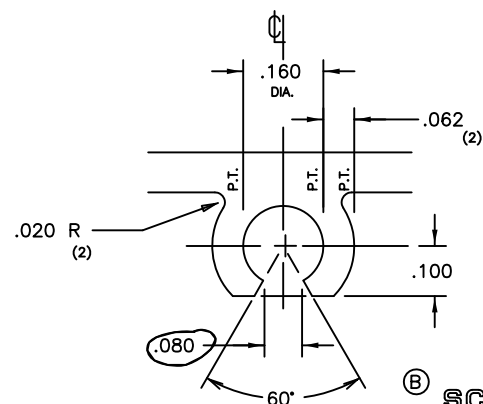
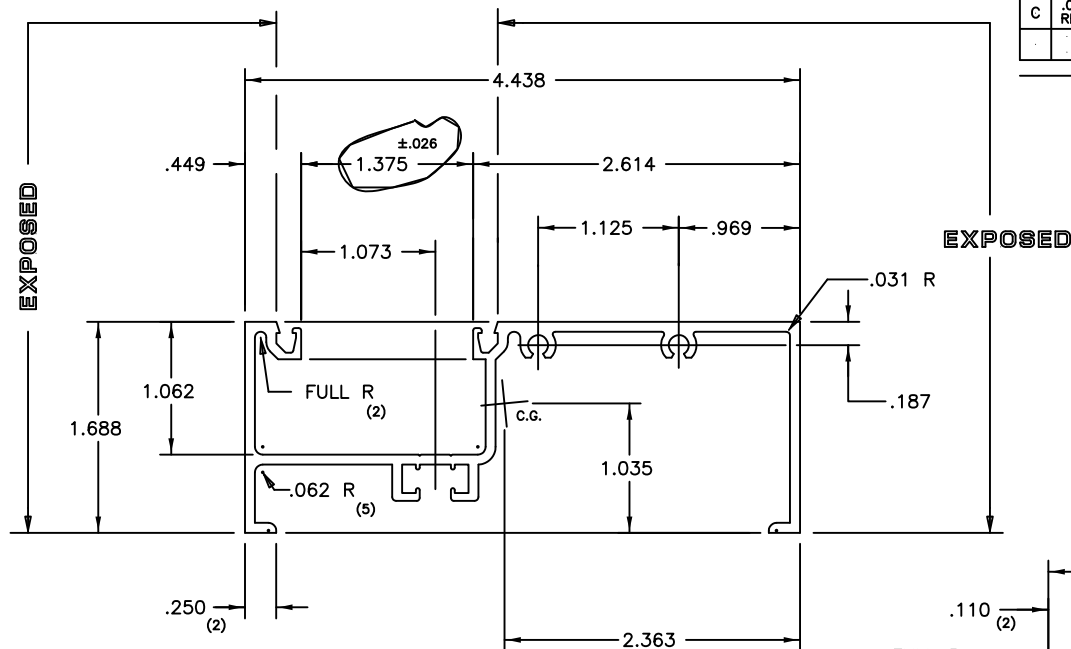
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 Report #: B8198-116-45  
 Date: 4/2/2012  
 Verified by: *Eric Baribe*

|     |                 |      |     |   |  |                             |  |
|-----|-----------------|------|-----|---|--|-----------------------------|--|
|     |                 |      |     |  2100 E. 38TH STREET VERNON, CA 90058<br>PHONE: (323) 588-1281 FAX: (323) 232-2523 |  |                             |  |
|     |                 |      |     | DIVISION UNITED STATES ALUMINUM   |  |                             |  |
|     |                 |      |     | DRAWN BY: DCW   |  | THERMAL_TEST_NFRC_AAMA_1503 |  |
|     |                 |      |     | DATE: 03.19.12  |  | DWG NO.                     |  |
|     |                 |      |     | SCALE: FULL   |  | SERIES_FT451                |  |
|     |                 |      |     |   |  | MU2012-001-03               |  |
| REV | REV_DESCRIPTION | DATE | XXX | DATE  |  |                             |  |
| SYM | REVISION        | DATE | BY  | SCALE   |  |                             |  |

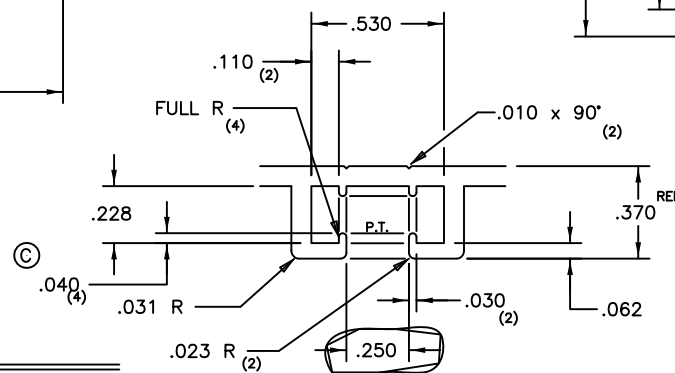
|   |                            |          |            |                        |           |         |   |
|---|----------------------------|----------|------------|------------------------|-----------|---------|---|
| B | SCREWRACE DETAIL REVISED   | MM       | 0/27<br>93 | U.S. ALUMINUM CORP.    |           | T-31362 | C |
| C | .040 WAS .023,<br>RECALC'D | RT<br>GH | 0/28<br>97 | SILL -<br>INSIDE GLAZE | MAMO      | 6/21/93 |   |
|   |                            |          |            | FF582                  | FULL SIZE |         |   |



**SCREW RACE DETAIL**  
SCALE: 4X SIZE (2 PLACES)

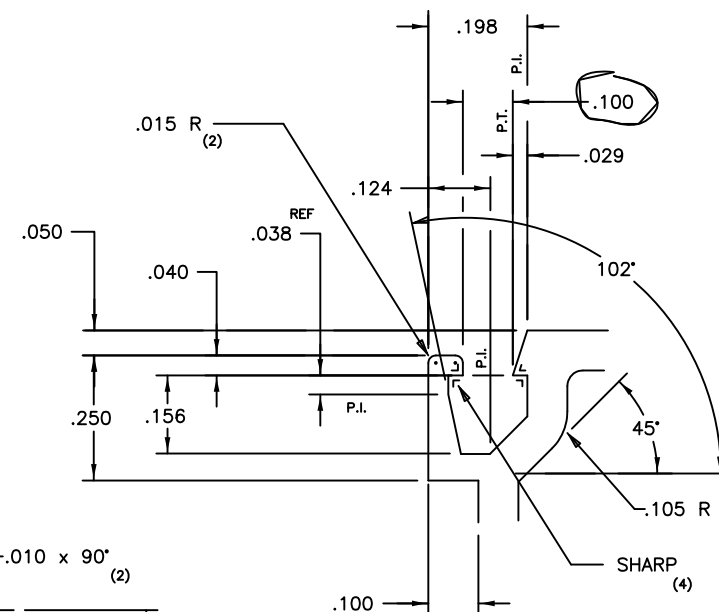
**NOTES:**

1. MATES W/FF400, DIE #31332
2. PAINT PERIMETER: 6.043"
3. THERMO DETAIL AREA: .132; "AA"
4. DEBRIDGE WITH A .218 x .015 MAX PENETRATION INTO THERMO MATERIAL.
5. F & D PART NO. IS FT582



**DETAIL "A"**

SCALE: 2X SIZE



**GASKET POCKET DETAIL**

SCALE: 4X SIZE (2 PLACES)

**SECTION PROPERTIES:**

lxx = 2.195 in<sup>4</sup>  
Sxx = 0.929 in<sup>3</sup>  
lly = 0.270 in<sup>4</sup>  
Syy = 0.261 in<sup>3</sup>

10x1 1/2 W/P 10x1 1/4 DIE NO STEP

CA  
TX

|  |            |         |                |
|--|------------|---------|----------------|
|  | .918 (C)   | P-21774 | 1 / W/P 31362  |
|  | 1.102 (C)  | 4.800   | 10x31362       |
|  | 23.515 (C) | SOLID   | 12x7 1/2 31362 |
|  | 21         | 8" = 59 | T-31362 C      |



Report #: B8198-116-45

Date: 4/2/2012

Architectural Testing

Verified by: Eric Baribe

U.S. ALUMINUM CORP.

T-31788 | B

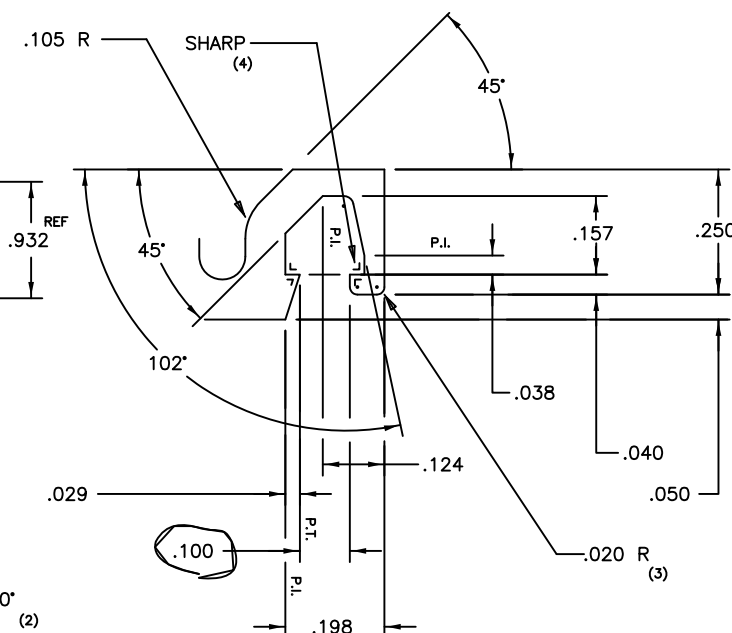
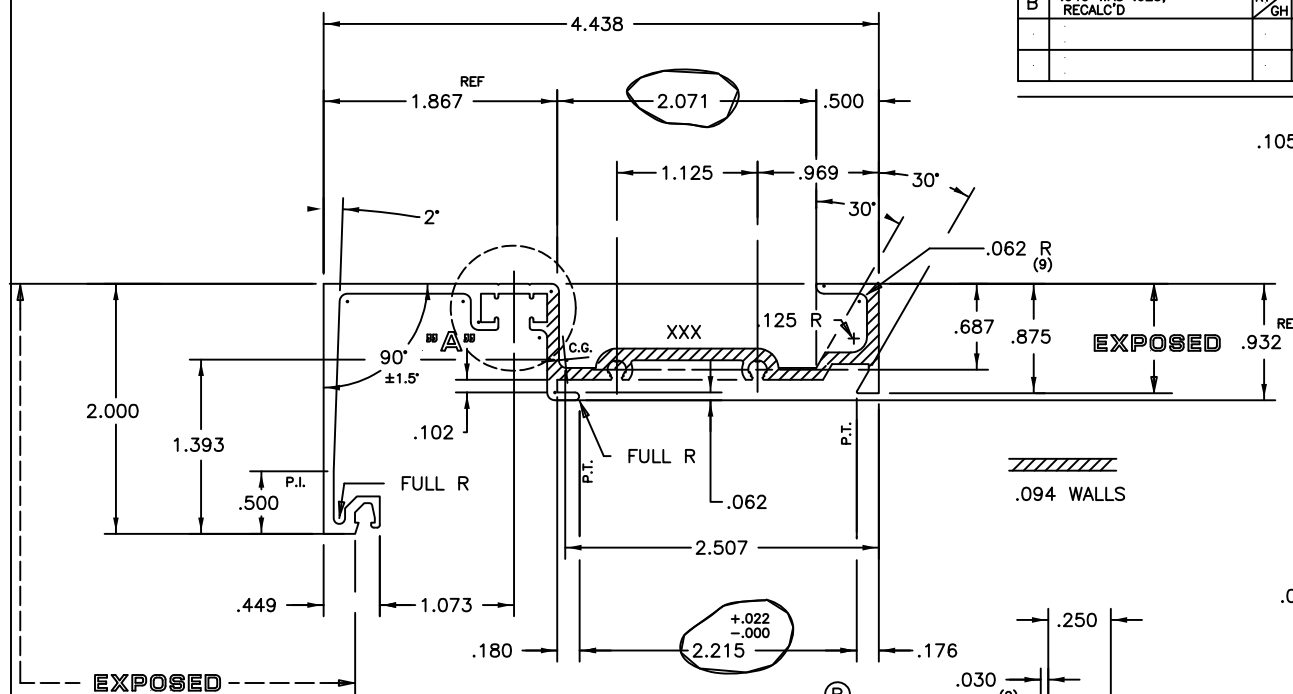
HEAD - 1"

MAMO

8/3/93

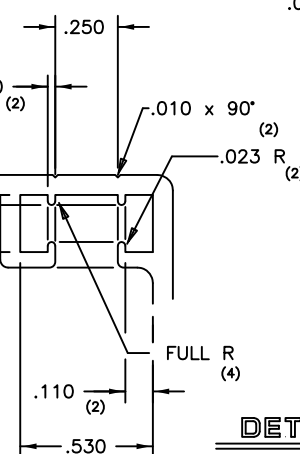
FF573

FULL SIZE



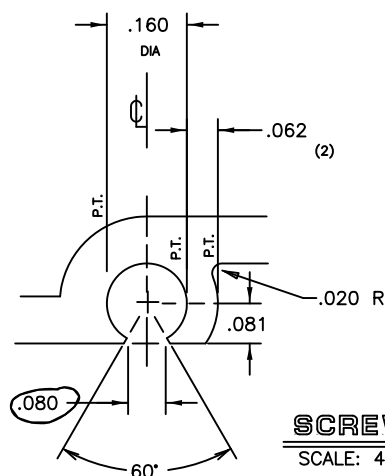
## GASKET POCKET DETAIL

SCALE: 4X SIZE



## NOTES:

1. SNAP-FITS W/M-573; DIE #31365  
ASSEMBLES W/HC201; DIE #31347
2. PAINT PERIMETER: 3.188"
3. THERMO DETAIL AREA: .132; "AA"
4. DEBRIDGE WITH A .218 x  
.015 MAX PENETRATION INTO  
THERMO MATERIAL.
5. XXX INDICATES I.D. MARK FOR IEC-TX
6. F & D PART NO. IS FT573



## SECTION PROPERTIES:

lxx = 2.259 in<sup>4</sup>  
Sxx = 0.901 in<sup>3</sup>  
lyy = 0.242 in<sup>4</sup>  
Syy = 0.174 in<sup>3</sup>

10x1 1/2 W/P 10x1 1/4 DIE NO STEP

|  |            |         |                |
|--|------------|---------|----------------|
|  | .930 (B)   |         | .080           |
|  | 1.116 (B)  | 5.000   | 1 / W/P 31788  |
|  | 21.321 (B) | SOLID   | 10x31359       |
|  | 19         | 8" = 61 | 12x7 1/2 31359 |
|  |            |         | T-31788   B    |



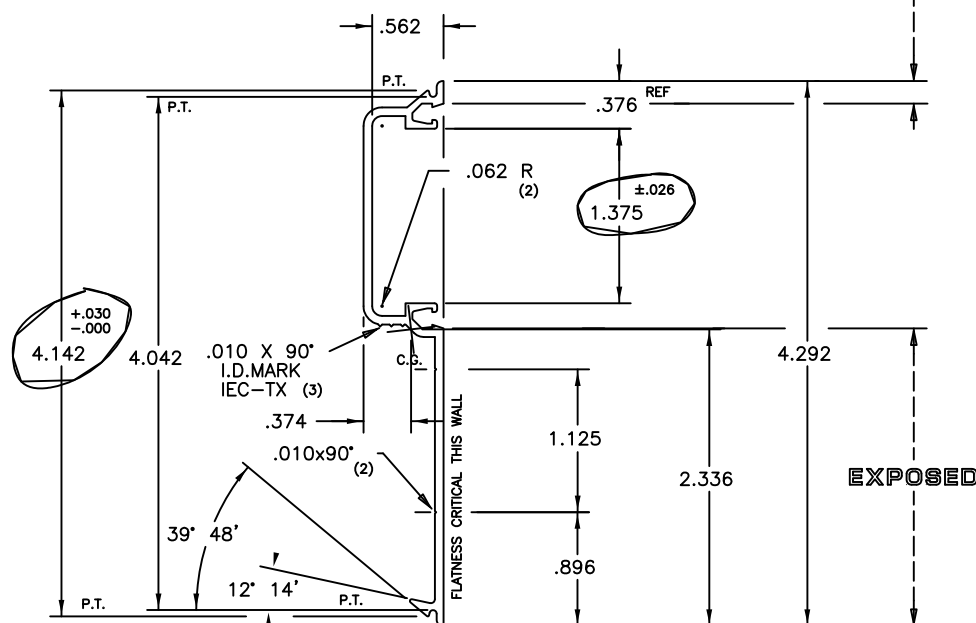
Architectural Testing

Report #: B8198-116-45

Date: 4/2/2012

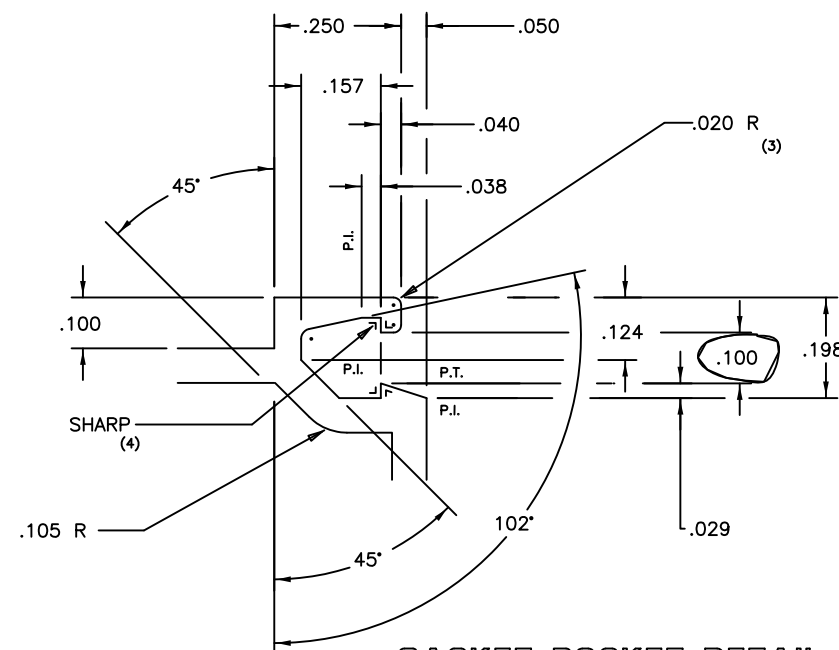
Verified by: *Eric Bahille*

EXPOSED



| SYM | REVISION | BY | DATE | CUSTOMER            | DIE NO.   |
|-----|----------|----|------|---------------------|-----------|
|     |          |    |      | U.S. ALUMINUM CORP. | 31508     |
|     |          |    |      | INSERT              | MAMO      |
|     |          |    |      | PART NAME           | DATE      |
|     |          |    |      | RF210               | 11/18/94  |
|     |          |    |      | PART NO.            | SCALE     |
|     |          |    |      |                     | FULL SIZE |
|     |          |    |      |                     | CHKD.     |
|     |          |    |      |                     | APP.      |

STANDARD TOLERANCES FOR EXTRUDED SHAPES APPLY UNLESS SPECIFICALLY SHOWN OTHERWISE



## GASKET POCKET DETAIL

SCALE: 4X SIZE (2 PLACES)

## NOTES:

- 1.SNAP-FITS W/FF552; DIE # 31507  
W/FF551; DIE # 31512
- 2.PAINT PERIMETER: 2.522"

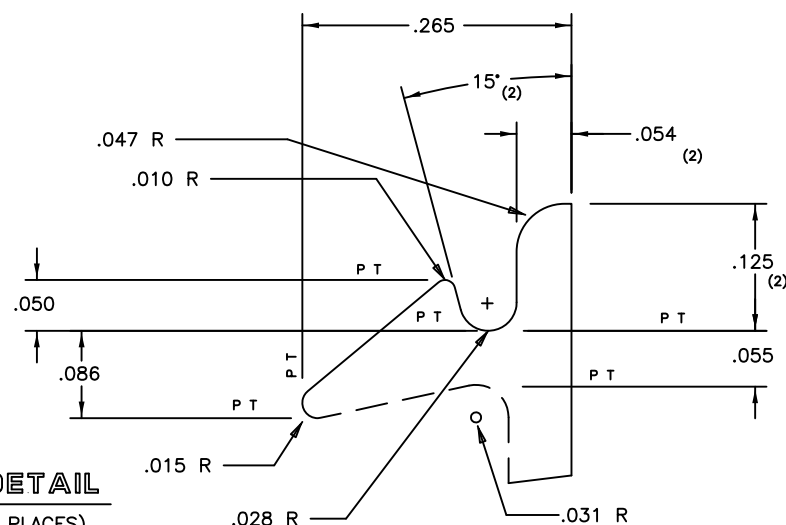
## SECTION PROPERTIES:

lxx = 0.643 in 4  
 Sxx = 0.275 in 3  
 lyy = 0.023 in 4  
 Syy = 0.061 in 3

## SNAP DETAIL

SCALE: 8X (2 PLACES)

PRODUCT:  
PROJECT:



☐ CA  
☐ TX



International Extrusion Corporation

202 SINGLETON DRIVE  
(972) 937-7032

WAXAHACHIE  
TEXAS 75165

UNLESS OTHERWISE NOTED, ALL CORNERS ARE .015 R, AND TYPICAL WALL THICKNESS IS

.068

|             |        |             |           |          |
|-------------|--------|-------------|-----------|----------|
| EST. AREA:  | .397   | US-NO.      | P-24052   | PORTS    |
| EST. WT/FT: | .476   | CIRCLE SIZE | 4.292 IN. | BACKER   |
| EST. PERI:  | 12.268 | CLASS.      | SOLID     | BOLSTER. |
| FACTOR :    | 26     | ER-         |           | DIE NO.  |
|             |        |             |           | T-31508  |

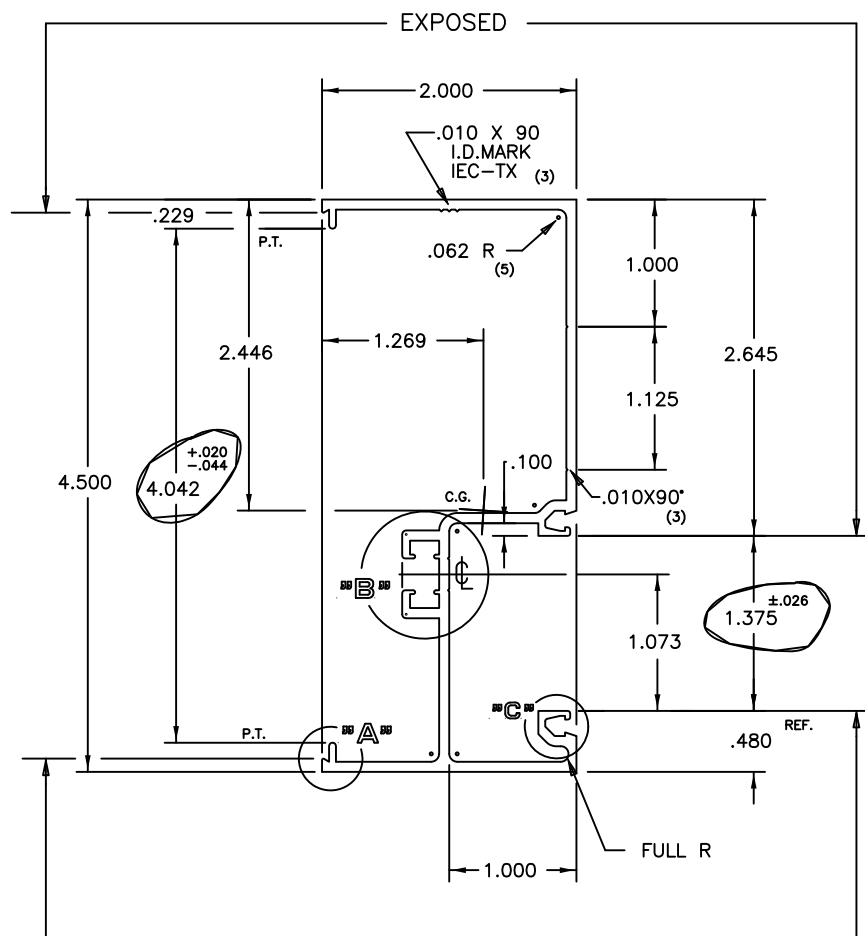


Report #: B8198-116-45

Date: 4/2/2012

Architectural Testing

Verified by: Eric Barthele

**NOTES:**

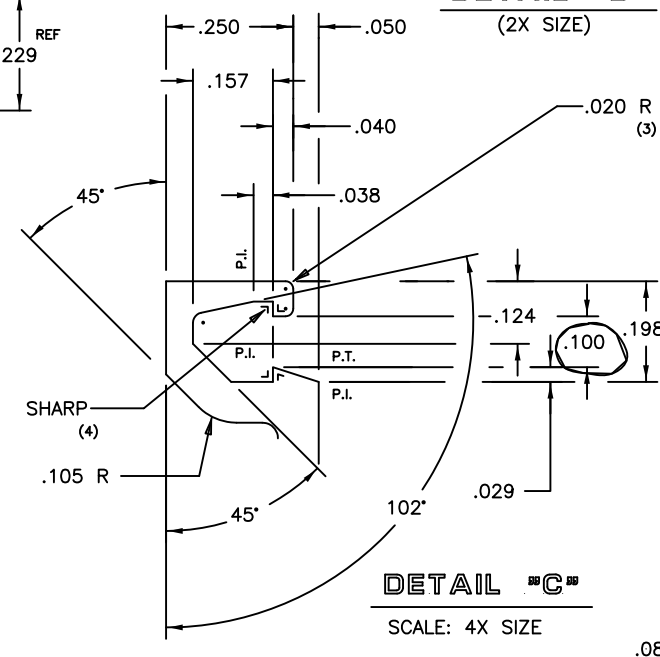
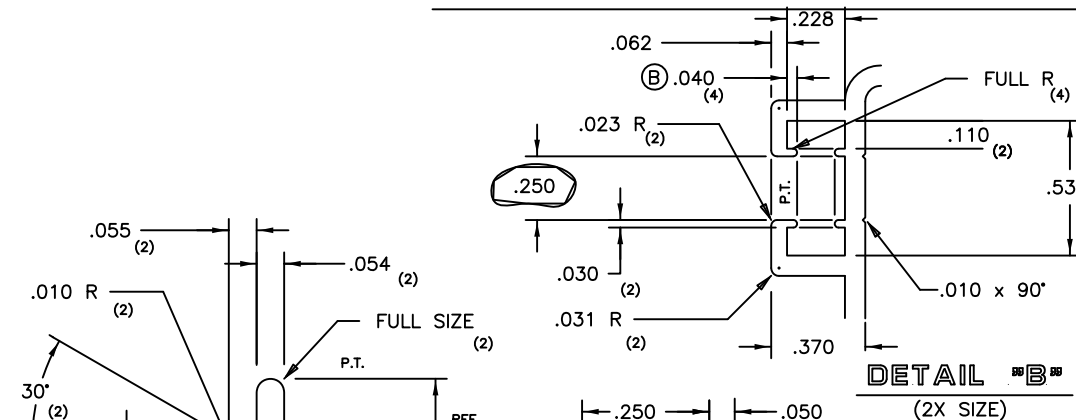
1. SNAP-FITS W/RF210; DIE #31508  
W/RF110; DIE #31509  
W/PF100; DIE #31510
2. PAINT PERIMETER: 6.758"
3. THERMO POCKET AREA: .132; "AA"
4. F & D PART NO. IS FT552

FF451

**SECTION PROPERTIES:**

$$I_{xx} = 2.408 \text{ in}^4$$
$$S_{xx} = 0.984 \text{ in}^3$$
$$I_{yy} = 0.311 \text{ in}^4$$
$$S_{yy} = 0.245 \text{ in}^3$$

|   |                            |          |             |                     |           |          |   |
|---|----------------------------|----------|-------------|---------------------|-----------|----------|---|
| B | .040 WAS .023,<br>RECALC'D | RT<br>GH | 10/30<br>97 | U.S. ALUMINUM CORP. |           | T-31507  | B |
|   |                            |          |             | VERT MULL           | MAMO      | 11/18/94 |   |
|   |                            |          |             | FF552               | FULL SIZE |          |   |



|  |            |         |         |         |
|--|------------|---------|---------|---------|
|  | .897 (B)   | P-24046 | 1       | WP31507 |
|  | 1.076 (B)  | 4.915   | 10      | X 31507 |
|  | 23.378 (B) | SOLID   | 31      | 355     |
|  | 22         | 8 60    | T-31507 | B       |





Verified by: Eric Baklan

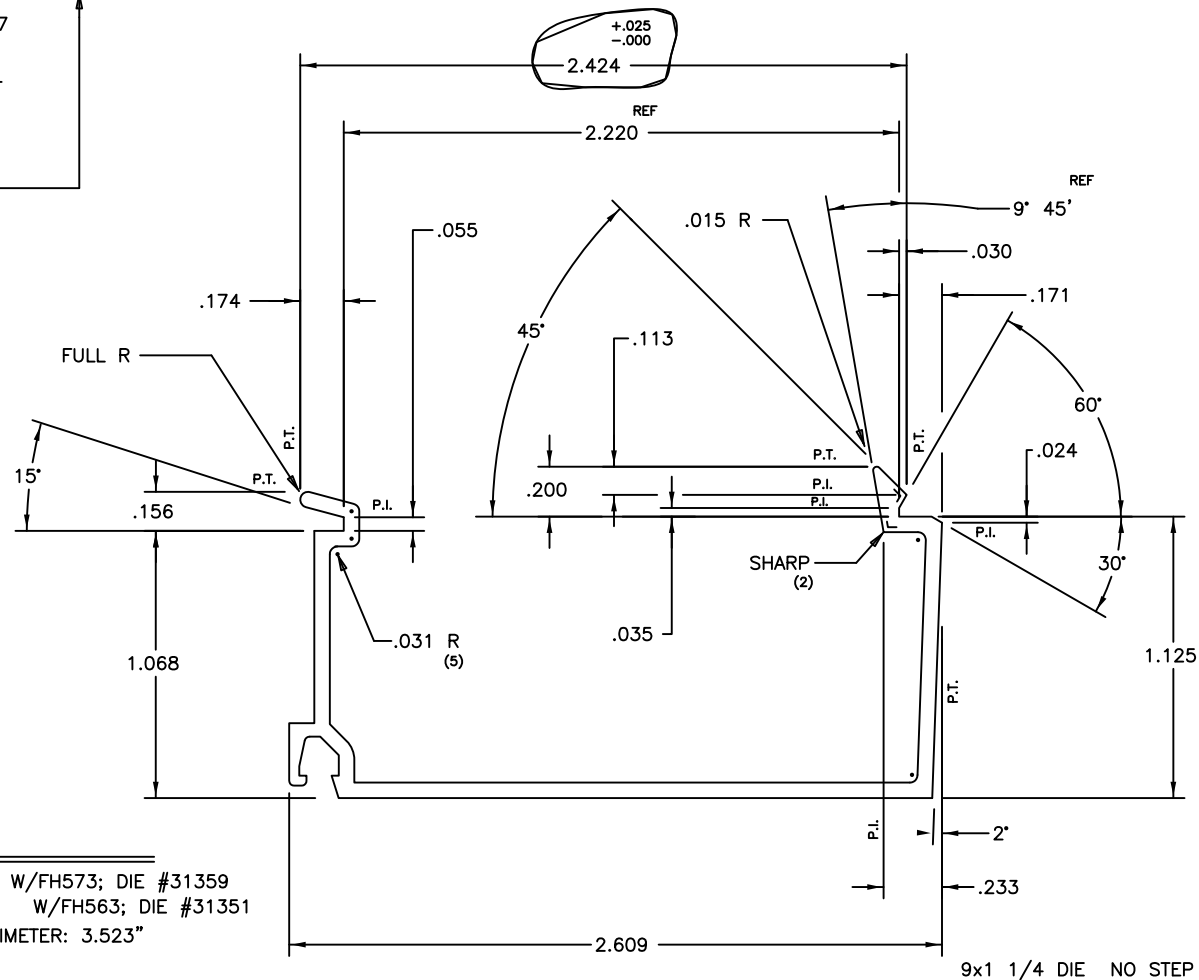
2x SIZE

SCALE: 4X SIZE

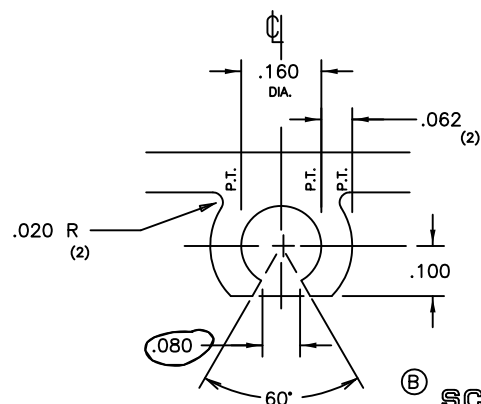
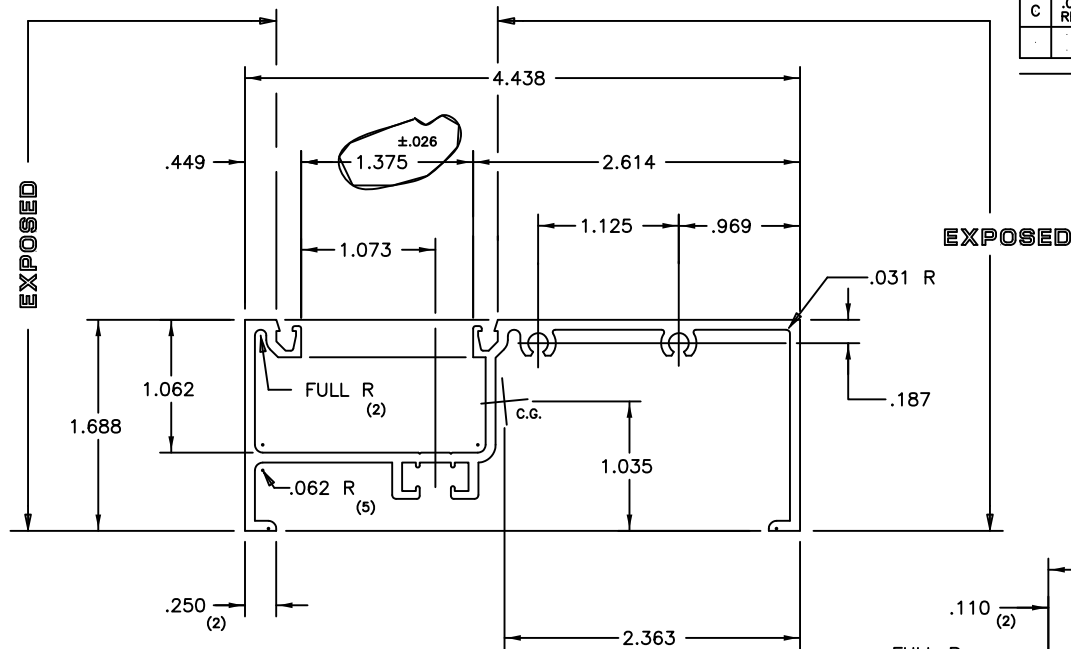
NOTES:

- 1.SNAP-FITS W/FH573; DIE #31359  
W/FH563; DIE #31351  
2.PAINT PERIMETER: 3.523"

### SECTION PROPERTIES:

$$\begin{array}{ll} l_{xx} = 0.355 & \text{in } 4 \\ S_{xx} = 0.271 & \text{in } 3 \\ l_{yy} = 0.066 & \text{in } 4 \\ S_{yy} = 0.072 & \text{in } 3 \end{array}$$


|        |         |         |
|--------|---------|---------|
| .346   | P-21780 |         |
| .415   | 3.500   |         |
| 11.203 | SOLID   |         |
| 27     |         | T-31365 |

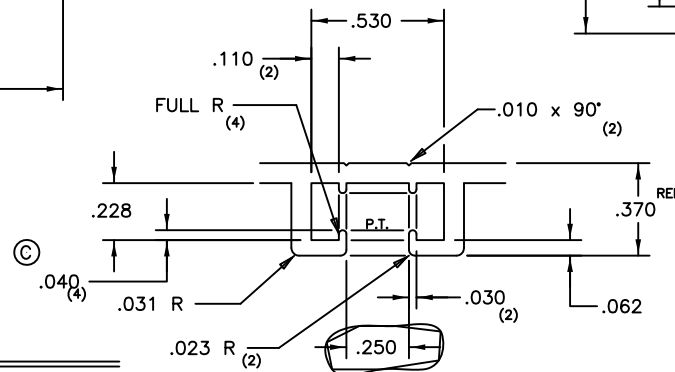


## SCREW RACE DETAIL

SCALE: 4X SIZE (2 PLACES)

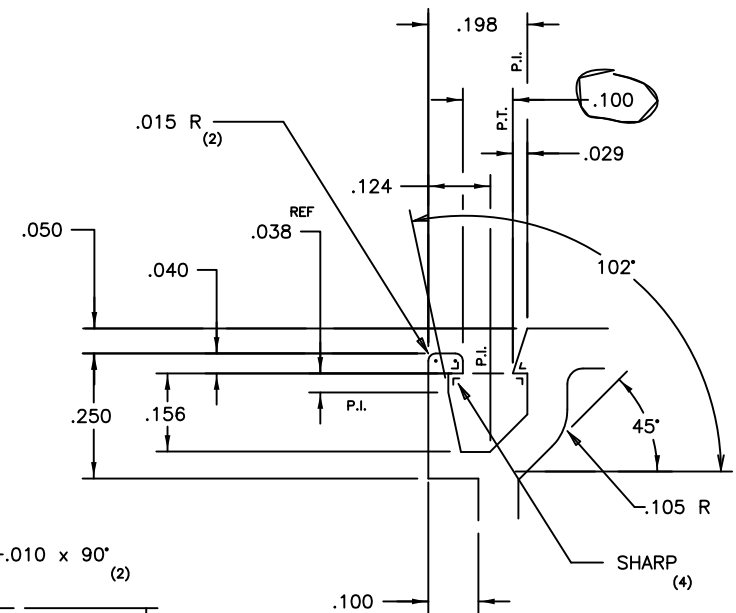
NOTES:

1. MATES W/FF400, DIE #31332
2. PAINT PERIMETER: 6.043"
- ③ 3. THERMO DETAIL AREA: .132; "AA"
4. DEBRIDGE WITH A .218 x .015 MAX  
PENETRATION INTO THERMO MATERIAL.
5. F & D PART NO. IS FT582



DETAIL "A"

SCALE: 2X SIZE



## GASKET POCKET DETAIL

SCALE: 4X SIZE (2 PLACES)

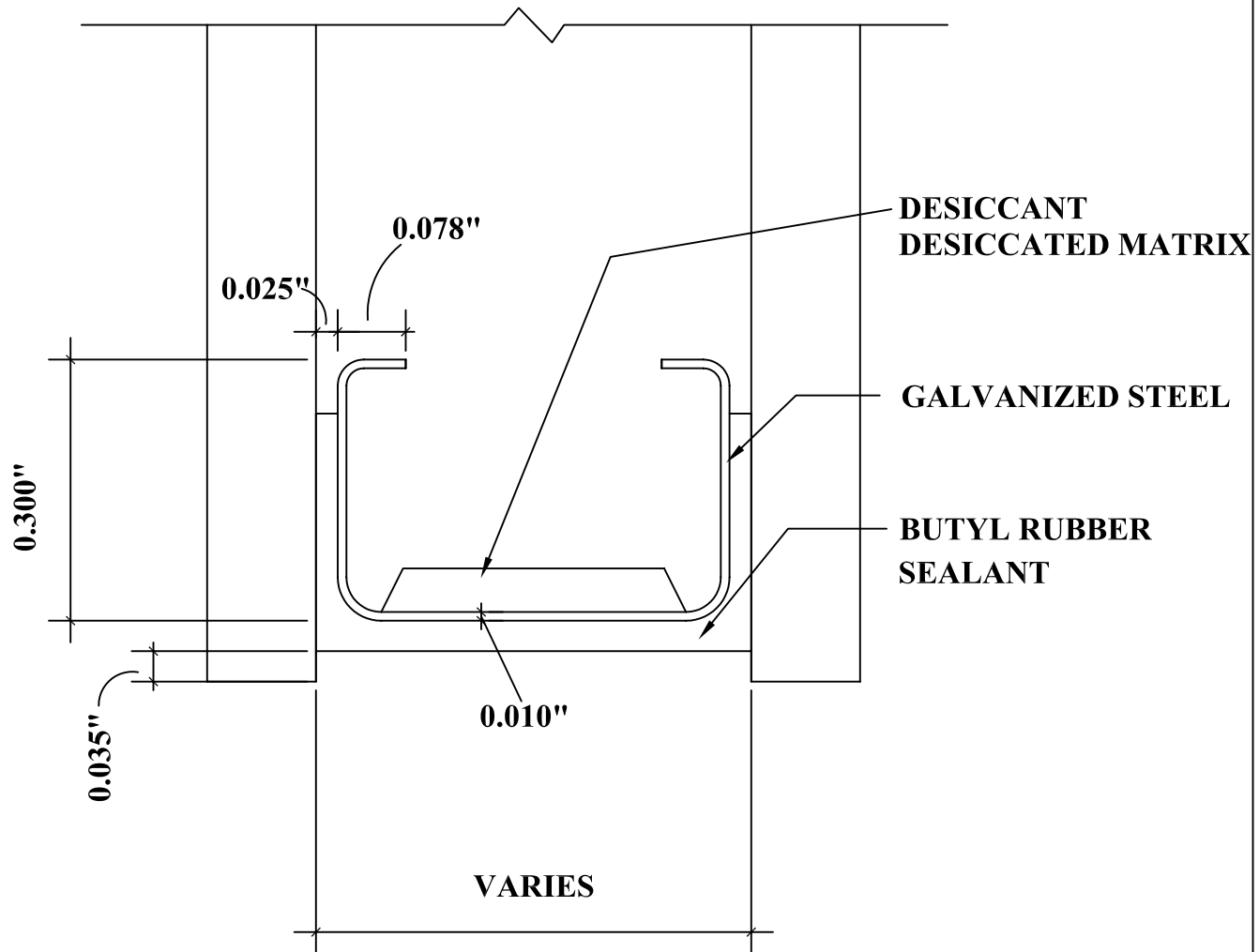
### SECTION PROPERTIES:

$$\begin{array}{ll} l_{xx} = 2.195 & \text{in } 4 \\ S_{xx} = 0.929 & \text{in } 3 \\ l_{yy} = 0.270 & \text{in } 4 \\ S_{yy} = 0.261 & \text{in } 3 \end{array}$$

10x1 1/2 W/P 10x1 1/4 DIE NO STEP

|                                     |    |
|-------------------------------------|----|
| <input checked="" type="checkbox"/> | CA |
| <input checked="" type="checkbox"/> | TX |

|  |            |         |                |
|--|------------|---------|----------------|
|  | .918 (C)   | P-21774 | 1 / W/P 31362  |
|  | 1.102 (C)  | 4.800   | 10x31362       |
|  | 23.515 (C) | SOLID   | 12x7 1/2 31362 |
|  | 21         | 8" = 59 | T-31362   C    |



DETAIL FOR THERMAL MODELING OF  
GED INTERCEPT SPACER - STANDARD (CU-D)