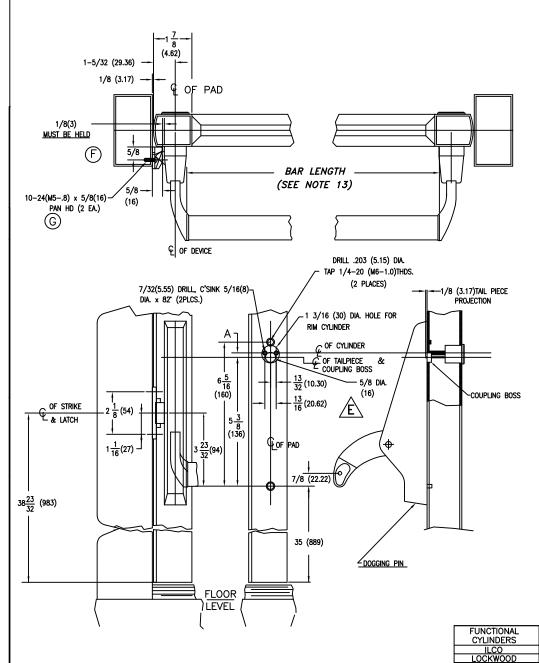
(F)

STRIKE

 $1\frac{1}{16}$ (27)



MOUNTING INSTRUCTIONS

- DETERMINE HAND OF DOOR AND ESTABLISH CENTER LINE OF PADS ON STILES.
- PREPARE STILES PER TEMPLATES:
 10-484 TEMPLATE FOR ACTIVE STILE.
 10-475 TEMPLATE FOR INACTIVE STILE.
- 3. DRILL CYLINDER MOUNTING HOLES ONLY IF REQUIRED
- 4. LOCATE CENTER LINE OF CYLINDER ON EXTERIOR SIDE OF ACTIVE STILE AND DRILL IF REQUIRED.
- 5. TRIM TAIL PIECE TO FIT AS SHOWN.
- 6. MOUNT CYLINDER IN PLACE AND SECURE WITH MOUNTING SCREWS. (SCREWS MUST BE FLUSH WITH DOOR.)
- 7. DETERMINE FUNCTION DESIRED:
 - A.) REGULAR FUNCTION KEY REMOVABLE IN EITHER LOCKED OR UNLOCKED POSITION. FULLY RELEASE LATCH THEN SET INDEX MARK ON COUPLING BOSS STRAIGHT UP.
 - B.) NIGHT LATCH FUNCTION: KEY REMOVABLE IN LOCKED POSITION ONLY. PREFORM STEP 'A' THEN ROTATE' COUPLING BOSS 90° TOWARDS HINGE SIDE.
- DRILL .203 (5.16)DIA. AND TAP 1/4-20(M6-1.0) THD (4 PLCS.) ON ACTIVE AND INACTIVE STILES.
 - & INSTALL FOUR (4) 1/4-20 SHOULDER STUDS. MOUNT ACTIVE PAD TO STILE WITH THREE $1/4-20(M6-1.0) \times 1/2(12.7)$ SOC. SET SCREWS.
- 9. LOCATE AND DRILL MOUNTING HOLES FOR ADJUSTABLE STRIKE. (CENTER ON LATCH)
- 10. MOUNT AND SECURE STRIKE AS SHOWN.

ым. Д

1/4 (6.35)

3/8 (9.52)

YALE

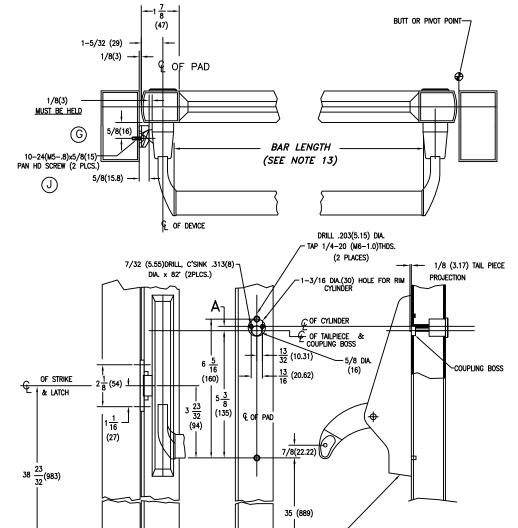
SARGENT

- 11. CHECK OPERATION TO ASSURE THAT ALL PARTS AND CYLINDER ARE FUNCTIONING PROPERLY. ADJUST AS REQUIRED.
- 12. MOUNT INACTIVE PAD TO STILE WITH THREE (3) 1/4-20(M6-1.0) x 1/2 (12.7) SOC. SET SCREWS.
- 13. CUT LENGTH OF PANIC BAR BY MEASURING FROM INSIDE TO INSIDE EDGE OF MOUNTING PADS. 1/32 (.79) FIT TO SIZE.
- 14. LOOSEN INACTIVE PAD. INSTALL AND SECURE PANIC BAR WITH TWO 1/4-20(M6-1.0) x1(25.4) OVAL HD.M.S. (PHIL.) RETIGHTEN PAD SET SCREWS.

DOGGING INSTRUCTIONS:

TO DOG- DEPRESS CROSS BAR TURN KEY
TOWARD LOCK SIDE OR PUSH DOGGING
TO UNDOG- DEPRESS CROSS BAR TURN KEY
TOWARD LOCK SIDE OR ROTATE DOGGING
PIN UNTIL IT RELEASES.

		G 1.28.08 PAN HEAD WAS OVAL ECN1999						RM		
		F 6.27.03 INCORPORATE SINTERED ROLLER-LESS "C" STRIKE E 5/16/89 5/8 WAS 19/32						5	RM	
									RM	
		DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED	APPROVED		DATE		•	_ •	9	
		DECIMAL DIMENSIONS .XXX ± .010 DECIMAL DIMENSIONS .XXX ± .005	CHECKED				lac	ks		
		ANGULAR ± X O FRACTIONAL ± 1/64	DRAWN	RM	6/28/97		COR	PORAI	· / O M	
[FILE NO.	MATERIAL	SCALE NONE			3447 UNION PACIFIC AVE. 100 ANGELES, CALIF. 90023				
ľ	NEXT ASSY. 1095-KITS	FINISH	INSTALLATION GUIDE 1095			SHEET 1 DWG. NO.	OF 1 Sł	REV.		
ſ	OTY. USED 1	HEAT TREAT	RIM PANIC DEVICE FOR CENTER HUNG NARROW STILE				10-	480	G	



FLOOR LEVEL <u> ∠DOGGING PIN</u>

MOUNTING INSTRUCTIONS

- DETERMINE HAND OF DOOR AND ESTABLISH CENTER LINE OF PADS ON STILES.
- PREPARE STILES PER TEMPLATES: 10-484 TEMPLATE FOR ACTIVE STILE. 10-475 TEMPLATE FOR INACTIVE STILE.
- 3. DRILL CYLINDER MOUNTING HOLES ONLY IF REQUIRED
- 4. LOCATE CENTER LINE OF CYLINDER ON EXTERIOR SIDE OF ACTIVE STILE AND DRILL IF REQUIRED.
- 5. TRIM TAIL PIECE TO FIT AS SHOWN.
- 6. MOUNT CYLINDER IN PLACE AND SECURE WITH MOUNTING SCREWS. (SCREWS MUST BE FLUSH WITH DOOR.)
- 7. DETERMINE FUNCTION DESIRED:
 - A.) REGULAR FUNCTION KEY REMOVABLE IN EITHER LOCKED
 OR UNLOCKED POSITION. FULLY RELEASE LATCH THEN
 SET INDEX MARK ON COUPLING BOSS STRAIGHT UP.
 - B.) NIGHT LATCH FUNCTION: KEY REMOVABLE IN LOCKED

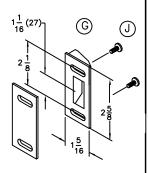
 POSITION ONLY. PREFORM STEP 'A' THEN ROTATE'
 COUPLING BOSS 90° TOWARDS HINGE SIDE.
- DRILL .203 (5.15)DIA. AND TAP 1/4-20 THD (4 PLCS.) ON ACTIVE & INACTIVE STILES & INSTALL FOUR (4) 1/4-20(M6-1.0) SHOULDER STUDS. MOUNT ACTIVE PAD TO STILE WITH THREE 1/4-20(M6-1.0)x1/2(12.7) SOC. SET SCREWS.
- LOCATE AND DRILL MOUNTING HOLES FOR ADJUSTABLE STRIKE. (CENTER ON LATCH)
- 10. MOUNT AND SECURE STRIKE AS SHOWN.
- CHECK OPERATION TO ASSURE THAT ALL PARTS AND CYLINDER ARE FUNCTIONING PROPERLY. ADJUST AS REQUIRED.
- 12. MOUNT INACTIVE PAD TO STILE WITH THREE (3) 1/4-20 (M6-1.0)x 1/2(12.7) SOC. SET SCREWS.
- 13. CUT LENGTH OF PANIC BAR BY MEASURING FROM INSIDE TO INSIDE EDGE OF MOUNTING PADS. 1/32± (.79) FIT TO SIZE.
- 14. LOOSEN INACTIVE PAD. INSTALL AND SECURE PANIC BAR WITH TWO 1/4-20(M6-1.0) x 1(25.4) OVAL HD.M.S. (PHIL.) RETIGHTEN PAD SET SCREWS.

DOGGING INSTRUCTIONS:

TO DOG- DEPRESS CROSS BAR TURN KEY
TOWARD HINGE SIDE OR PUSH DOGGING
PIN UP AND TURN 90 EITHER DIRECTION.
TO UNDOG- DEPRESS CROSS BAR TURN KEY
TOWARD LOCK SIDE OR ROTATE DOGGING
PIN UNTIL IT RELEASES.

FUNCTIONAL CYLINDERS	DIM.
ILCO	
LOCKWOOD	1
YALE]
CORBIN	1/4(6.35)
SCHLAGE	1
RUSSWIN	1
WELCH	1
KEIL	
SARGENT	1 3/8(Q 52)

	J 1.28.08 PAN HEAD WAS	OVAL	ECN1999 RM				
	H 6.20.05 REVISE "DOGGIN	ig instructions" hing	GE WAS LOCK ECN1846 RM				
	G 6.26.03 INCORPORA	TE CENTERED "C" :	STRIKE ECN1625 RM				
	F 6/11/98 R E D R	A W N ECN114	43 RM				
	DIMENSIONAL TOLERANCES	APPROVALS DATE					
	UNLESS OTHERWISE SPECIFIED	APPROVED	원				
DECIMAL DIMENSIONS .XX ± .010 DECIMAL DIMENSIONS .XXX ± .005		CHECKED	Iackson				
	ANGULAR ± X P FRACTIONAL ± 1/64	DRAWN RM 6/28/97	CORPORATION				
FILE NO.	MATERIAL	SCALE NONE	3447 UNION PACIFIC AVE. 6 LOS ANGELES, CALIF. 90023				
NEXT ASSY. 1095-KITS	FINISH	INSTALLATION GU					
QTY. USED 1	HEAT TREAT	OFFSET PIVOT OR BUTT HINGE 10-481					



"C" STRIKE

