



**AAMA 1503-09 THERMAL PERFORMANCE
TEST REPORT**

Rendered to:

CR LAURENCE CO., INC.

SERIES/MODEL: Impact Resistant Doors

TYPE: Swinging Door with Frame

Summary of Results		
Thermal Transmittance (U-Factor)		0.87
Condensation Resistance Factor - Frame (CRF _f)		31
Condensation Resistance Factor - Glass (CRF _g)		61
Unit Size:	37-3/4" x 82-3/8"	
Layer 1:	1/4"	Clear
Gap:	0.75"	A1-D: Aluminum Spacer 100% Air*
Layer 2:	1/4"	PPG Solarban 60 (e=0.035*, #3)

Reference must be made to Report No. G1019.02-301-46, dated 10/18/16 for complete test specimen description and data.



AAMA 1503-09 THERMAL PERFORMANCE TEST REPORT

Rendered to:

CR LAURENCE CO., INC.
2100 East 38th Street
Vernon, California 90058

Report Number: G1019.02-301-46
Test Date: 09/02/16
Report Date: 10/18/16

Test Sample Identification:

Series/Model: Impact Resistant Doors

Type: Swinging Door with Frame

Test Sample Submitted by: Client

Test Procedure: The condensation resistance factor (CRF) and thermal transmittance (U) were determined in accordance with AAMA 1503-09, *Voluntary Test Method for Thermal Transmittance and Condensation Resistance of Windows, Doors and Glazed Wall Sections*

- | | |
|---|---------|
| 1. Average warm side ambient temperature | 69.80 F |
| 2. Average cold side ambient temperature | -0.44 F |
| 3. 15 mph dynamic wind applied to test specimen exterior. | |
| 4. 0.0" \pm 0.04" static pressure drop across specimen. | |

Test Results Summary:

- | | |
|---|------|
| 1. Condensation resistance factor - Frame (CRF _f) | 31 |
| Condensation resistance factor - Glass (CRF _g) | 61 |
| 2. Thermal transmittance due to conduction (U) | 0.87 |
| (U-factors expressed in Btu/hr·ft ² ·F) | |

Test Sample Description:

Frame:

Material:	AL: Aluminum (Non-thermally broken)		
Size:	37-3/4" x 82-3/8"		
Daylight Opening:	N/A	Glazing Method:	N/A
Exterior Color:	Head/Jambs: Grey Sill: Mill Finish	Exterior Finish:	Head/Jambs: Anodized Sill: Mill Finish
Interior Color:	Head/Jambs: Grey Sill: Mill Finish	Interior Finish:	Head/Jambs: Anodized Sill: Mill Finish
Corner Joinery:	Coped / Screws / Sealed		

Panel:

Material:	AL: Aluminum (Non-thermally broken)		
Size:	32-1/2" x 79-1/4"		
Daylight Opening:	22-3/4" x 66-7/8"	Glazing Method:	Interior
Exterior Color:	Grey	Exterior Finish:	Anodized
Interior Color:	Grey	Interior Finish:	Anodized
Corner Joinery:	Square Cut / Screws / Sealed		

Glazing Information:

Layer 1:	1/4"	Clear	
Gap:	0.75"	A1-D: Aluminum Spacer	100% Air*
Layer 2:	1/4"	PPG Solarban 60 (e=0.035*, #3)	
Gas Fill Method:	N/A*		
Desiccant:	Yes		

*Stated per Client/Manufacturer

N/A Non-Applicable

Test Sample Description: (Continued)

Weatherstripping:

Description	Quantity	Location
Hollow vinyl bulb gasket	1 Row	All frame members.

Hardware:

Description	Quantity	Location
Hinge	3	Hinge jamb/stile.
Handle with lock assembly	1	Lock stile.
Keeper	1	Lock jamb.

Drainage:

Drainage Method	Size	Quantity	Location
No visible weeps.			

Test Duration:

1. The environmental systems were started at 10:54 hours, 09/01/16.
2. The thermal performance test results were derived from 02:46 hours, 09/02/16 to 06:46 hours, 09/02/16.

Condensation Resistance Factor (CRF):

The following information, condensed from the test data, was used to determine the condensation resistance factor:

T_h	=	Warm side ambient air temperature	69.80 F
T_c	=	Cold side ambient air temperature	-0.44 F
FT_p	=	Average of pre-specified frame temperatures (14)	23.26 F
FT_r	=	Average of roving thermocouples (4)	15.42 F
W	=	$[(FT_p - FT_r) / (FT_p - (T_c + 10))]$ x 0.40	0.229
FT	=	$FT_p(1-W) + W (FT_r)$ = Frame Temperature	21.47 F
GT	=	Glass Temperature	42.63 F
CRF_g	=	Condensation resistance factor – Glass	61
		$CRF_g = (GT - T_c) / (T_h - T_c) \times 100$	
CRF_f	=	Condensation resistance factor – Frame	31
		$CRF_f = (FT - T_c) / (T_h - T_c) \times 100$	

The CRF number was determined to be 31 (on the size as reported). When reviewing this test data, it should be noted that the frame temperature (FT) was colder than the glass temperature (GT) therefore controlling the CRF number. Refer to the 'CRF Report' page and the 'Thermocouple Location Diagram' page of this report.

Thermal Transmittance (U):

T_h	=	Average warm side ambient temperature	69.80 F
T_c	=	Average cold side ambient temperature	-0.44 F
P	=	Static pressure difference across test specimen	0.00 psf
		15 mph dynamic perpendicular wind at exterior	
Nominal sample area			21.59 ft ²
Total measured input to calorimeter			1411.96 Btu/hr
Calorimeter correction			91.73 Btu/hr
Net specimen heat loss			1320.23 Btu/hr
U	=	Thermal Transmittance	0.87 Btu/hr·ft ² ·F

Glazing Deflection:

	Glazing
Edge Gap Width	0.75"
Estimated center gap width upon receipt of specimen in laboratory (after stabilization)	0.73"
Center gap width at laboratory ambient conditions on day of testing	0.73"
Center gap width at test conditions	0.65"

The sample was inspected for the formation of frost or condensation, which may influence the surface temperature measurements. The sample showed no evidence of condensation/frost at the conclusion of the test.

Prior to testing the specimen was sealed with silicone on the interior side and checked for air infiltration per Section 9.3.4.

Required annual calibrations for the Architectural Testing Inc., an Intertek company ("Intertek-ATI"), 'thermal test chamber' (ICN 004287) in Fresno, California were last conducted in April 2016 in accordance with Intertek-ATI calibration procedure. A CTS Calibration verification was performed February 2016. A Metering Box Wall Transducer and Surround Panel Flanking Loss Characterization was performed April 2016.

CRF Report

Time: 04:46 05:16 05:46 06:16 06:46 AVERAGE

Pre-specified Thermocouples - Frame

1	26.90	27.16	26.97	26.79	26.57	26.88
2	17.13	17.25	17.17	17.02	16.97	17.11
3	16.89	17.11	17.09	17.00	16.89	17.00
4	33.91	33.89	33.97	33.91	33.85	33.90
5	35.41	35.43	35.47	35.36	35.44	35.42
6	15.57	15.57	15.60	15.46	15.56	15.55
7	17.02	17.02	16.98	16.92	16.98	16.99
8	35.16	35.11	35.15	34.95	35.12	35.09
9	15.47	15.73	15.77	15.52	15.77	15.65
10	16.67	16.54	16.62	16.64	16.78	16.65
11	31.55	31.57	31.56	31.64	31.64	31.59
12	15.80	15.85	15.84	15.88	15.91	15.86
13	16.75	16.94	16.71	16.91	16.87	16.84
14	31.12	31.14	31.08	31.12	31.15	31.12
FT _p	23.24	23.31	23.28	23.22	23.25	23.26

Pre-specified Thermocouples - Glass

15	27.30	27.25	27.29	27.36	27.23	27.28
16	52.69	52.70	52.67	52.72	52.71	52.70
17	41.21	41.22	41.11	41.20	41.01	41.15
18	42.51	42.56	42.50	42.51	42.43	42.50
19	53.09	53.13	53.05	53.09	53.08	53.09
20	39.04	39.00	39.06	39.11	39.00	39.04
GT	42.64	42.64	42.61	42.66	42.58	42.63

Cold Point (Roving) Thermocouples

21	15.47	15.73	15.77	15.52	15.77	15.65
22	14.93	15.52	15.61	15.25	15.38	15.34
23	15.57	15.57	15.60	15.46	15.56	15.55
24	14.90	15.19	15.17	15.13	15.28	15.13
FT _R	15.22	15.50	15.54	15.34	15.50	15.42
W	0.23	0.23	0.23	0.23	0.23	0.23
FT	21.36	21.54	21.53	21.41	21.49	21.47

Warm Side - Room Ambient Air Temperature

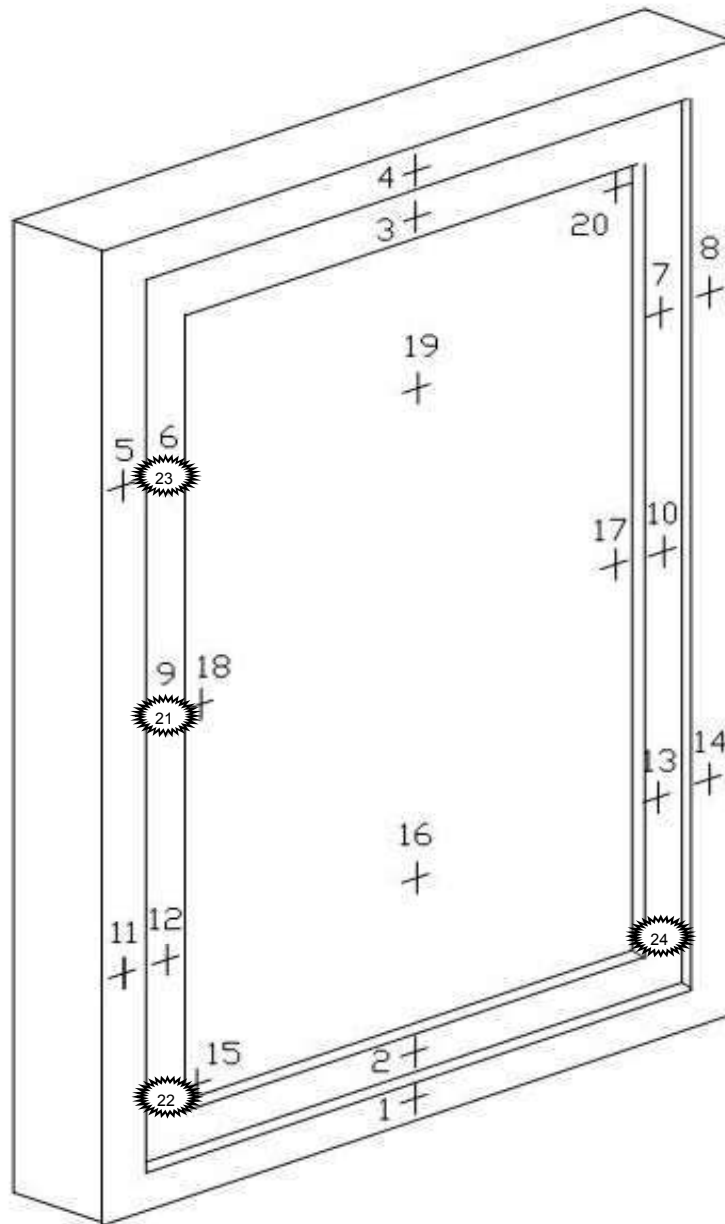
69.81 69.81 69.81 69.83 69.80 69.81

Cold Side - Room Ambient Air Temperature





-0.44 -0.44 -0.44 -0.44 -0.44 -0.44

CRF _f	31	31	31	31	31	31
CRF _g	61	61	61	61	61	61

Thermocouple Location Diagram



Cold Point Locations

	21. 15.65
	22. 15.34
	23. 15.55
	24. 15.13

Intertek-ATI will service this report for the entire test record retention period. Test records that are retained such as detailed drawings, datasheets, representative samples of test specimens, or other pertinent project documentation will be retained by Intertek-ATI for the entire test record retention period. The test record retention end date for this report is September 02, 2020.

This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. It is the exclusive property of the client so named herein and relates only to the specimen tested. This report may not be reproduced, except in full, without the written approval of Intertek-ATI.

For INTERTEK-ATI



Digitally Signed by: William Smeds

William Simon Smeds
Technician



Digitally Signed by: Kenny C. White

Kenny C. White
Laboratory Manager
Individual-In-Responsible-Charge

WSS:ss
G1019.02-301-46

Attachments (pages): This report is complete only when all attachments listed are included.
Appendix-A: Drawings (14)

Revision Log

<u>Rev. #</u>	<u>Date</u>	<u>Page(s)</u>	<u>Revision(s)</u>
0	10/18/16	All	Original Report Issue. Work requested by Mr. Ronald Wooten of CR Laurence Co., Inc.

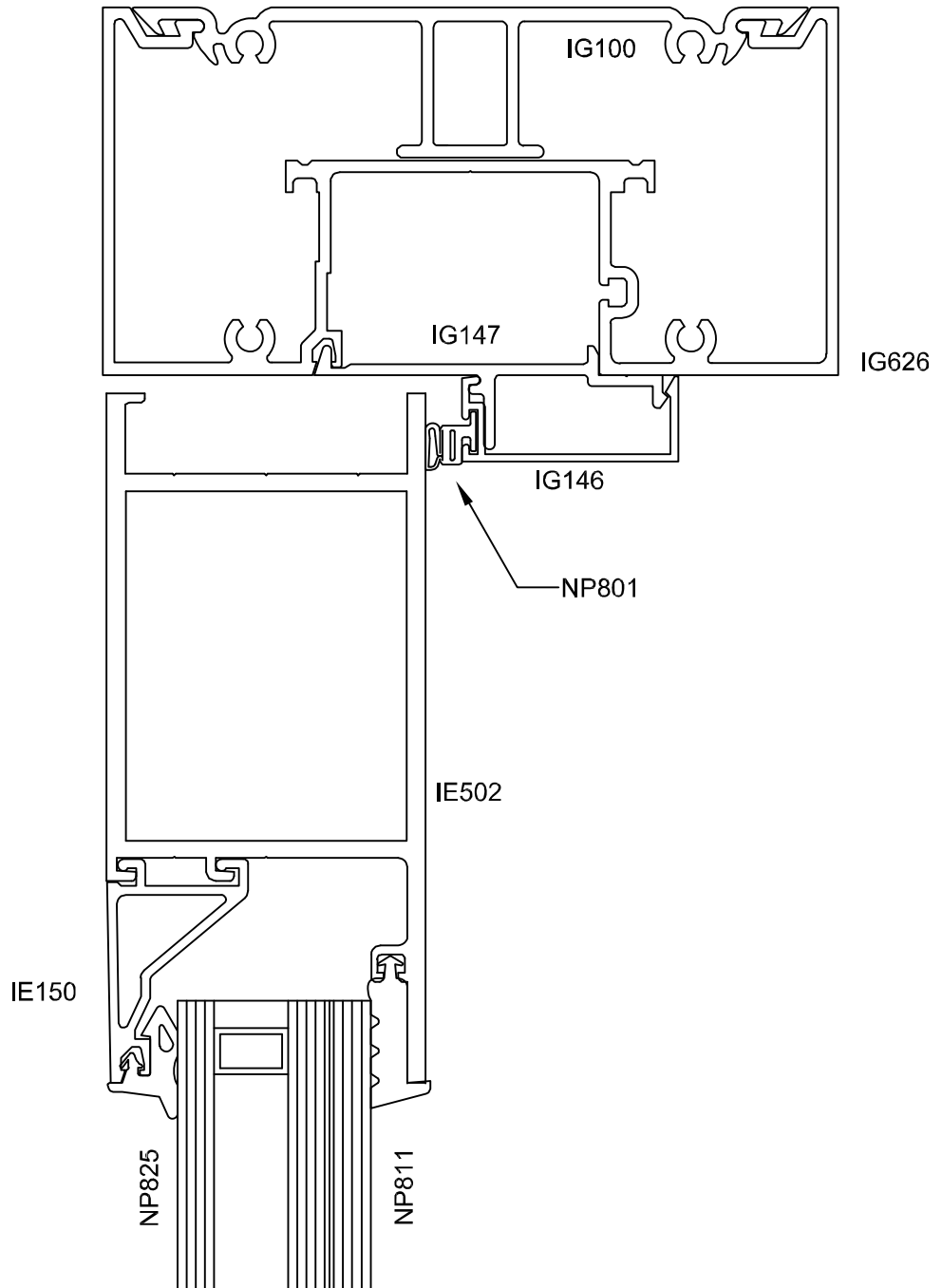
This report produced from controlled document template ATI 00025(c), revised 04/21/2016.

Appendix A: Drawings

Company Name: CR Laurence

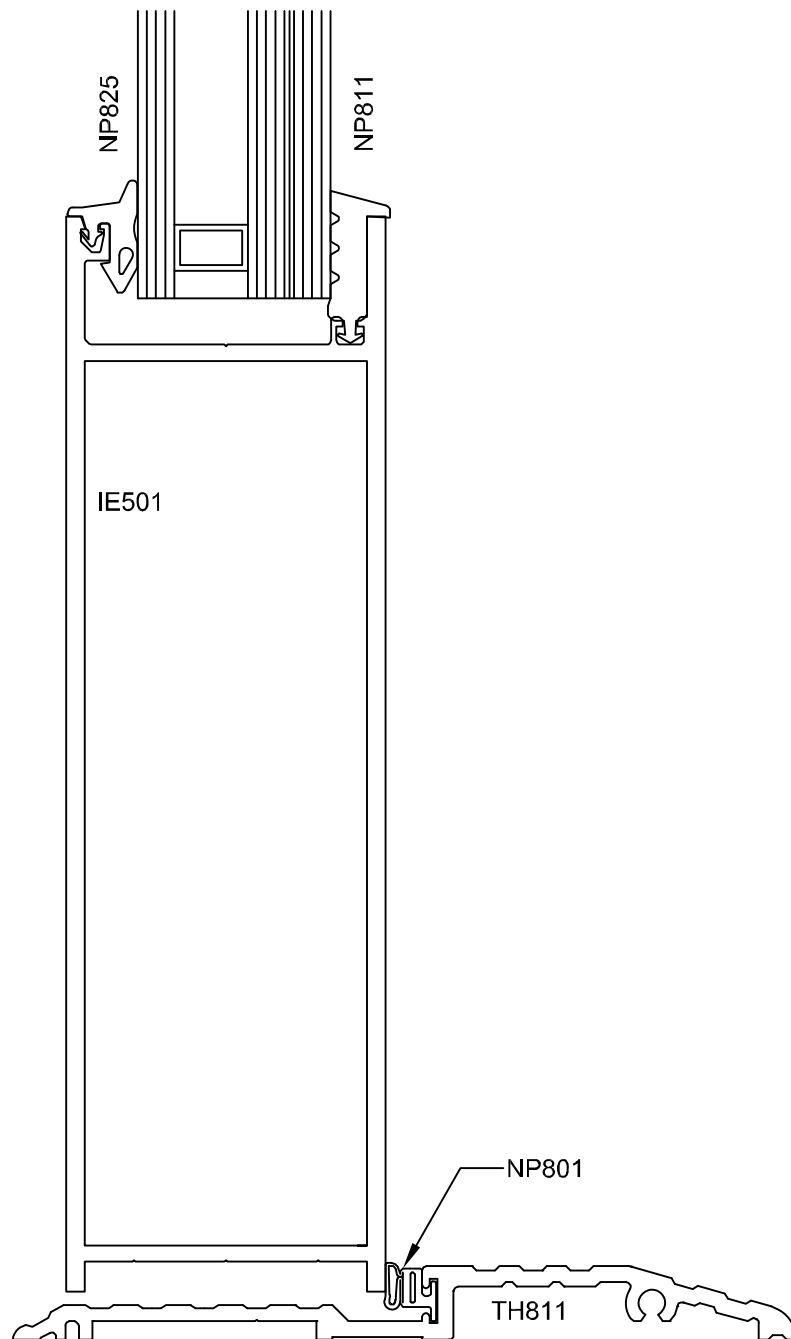
Series/Model: IG600 Hurricane Resistant Entrance Door

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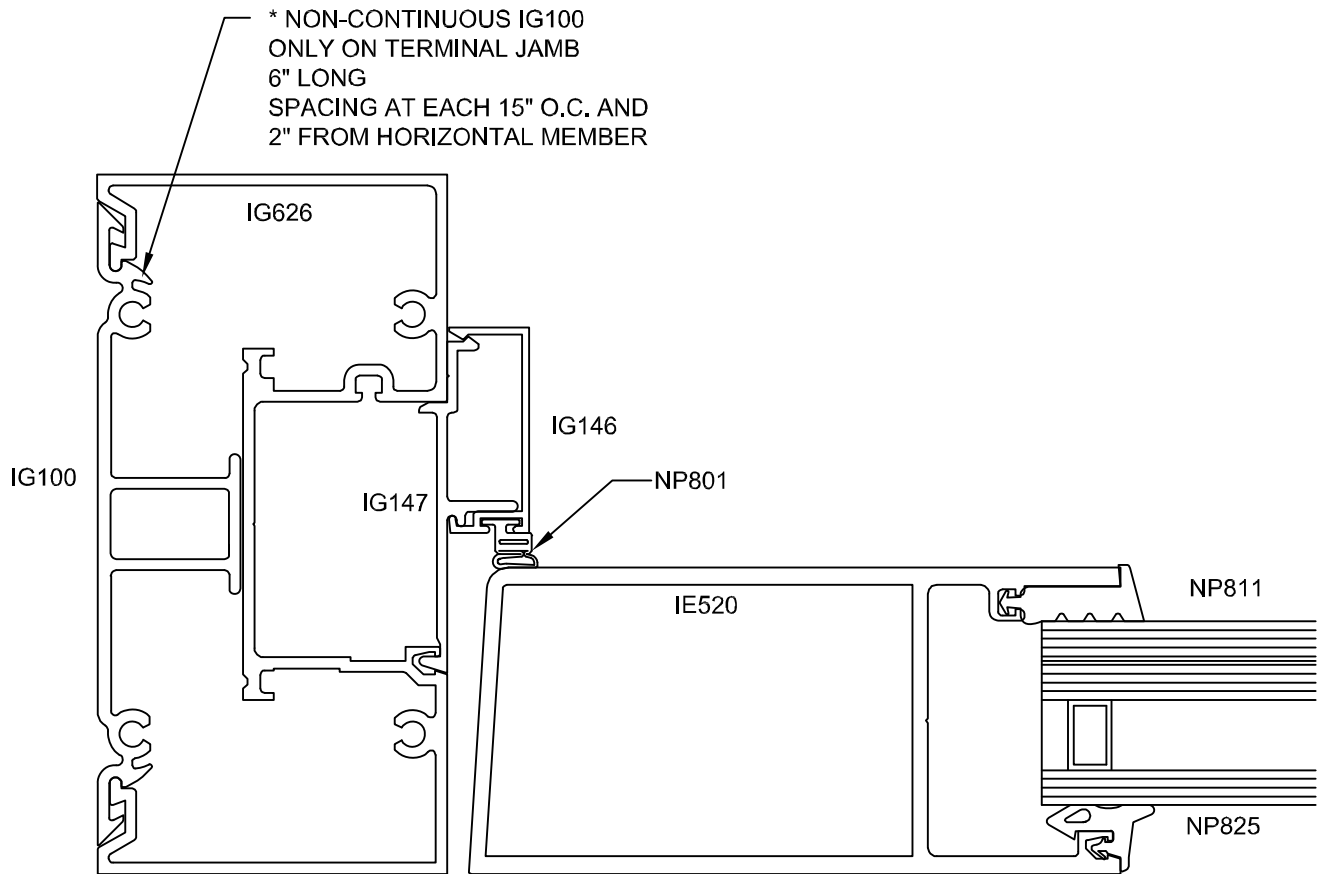


IG600 HURRICANE RESISTANT ENTRANCE TOP RAIL

IG626 / IG100 / IG147 / IG146 / IE502 / IE150



**IG600 HURRICANE RESISTANT
ENTRANCE 7" BOTTOM RAIL
AIR RESISTANT THRESHOLD
IE501 / TH811**



IG600 HURRICANE RESISTANT ENTRANCE JAMB

IG626 / IG100 / IG147 / IG146 / IE520