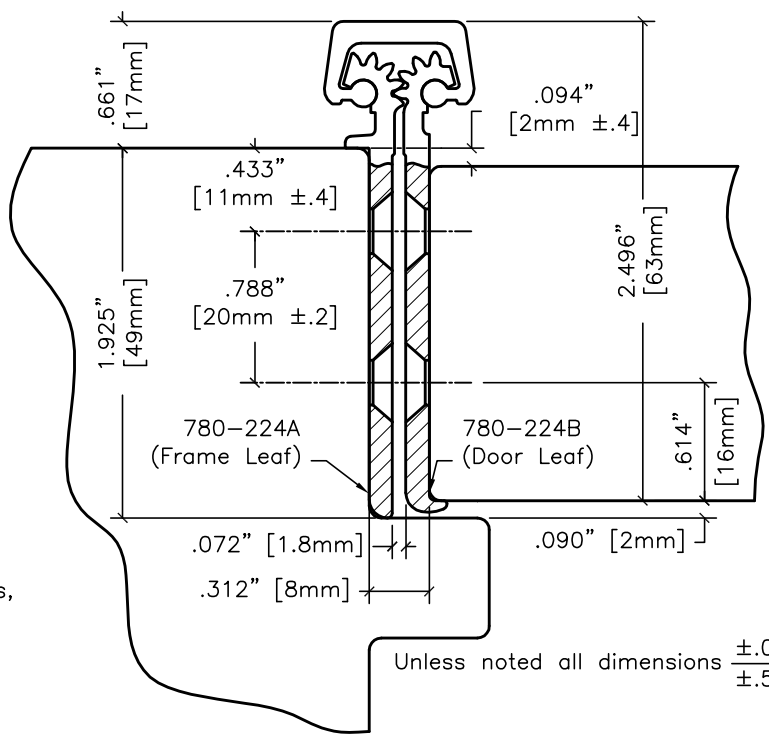
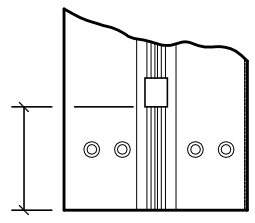


#12 x 82" F.H. countersunk wood or machine screws, (38 places).

16 bearings spaced equally @ 5.125" center to center.

2.684" [68.2mm] Ref.

End of hinge to first bearing, both ends.




Unless noted all dimensions $\pm .020$ " $\pm .5$ mm

Vertical Hole Spacing

Non cumulative tolerances on hole to hole spacing.

	Metric (mm)	Decimal (in.)
A	2108.0 $^{+0.00}$ _{-0.80}	82.992 $^{+0.000}$ _{-0.030}
B	40.0 $\pm .25$	1.575 $\pm .010$
C	85.0 $\pm .20$	3.346 $\pm .008$
D	130.0 $\pm .20$	5.118 $\pm .008$
E	200.0 $\pm .20$	7.874 $\pm .008$
F	257.0 $\pm .20$	10.118 $\pm .008$



HAGER COMPANIES
 HIGHWAY 78 WEST
 P.O. BOX 3368
 OXFORD, ALABAMA 36203

780-224 83" SD

DATE 10-25-96	REV. 01-15-02	DR. KBJ	SCALE None
FILENAME z:\roton\template\standard\780-224.dwg			
DRAWING NO.		780224083SD	