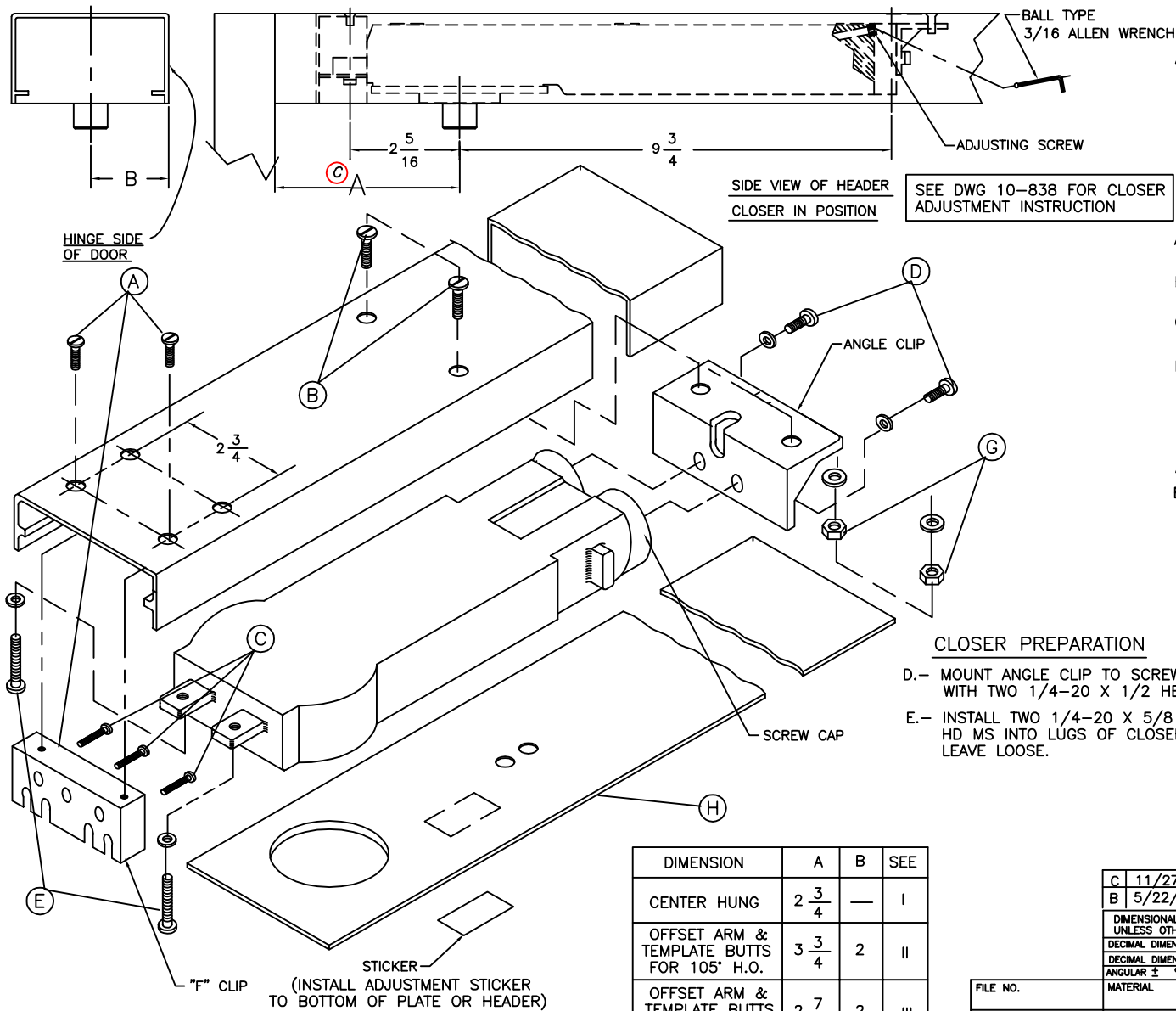




HEADER PREPARATION I

- A.- MOUNT "F" CLIP WITH TWO 10-32 X 3/8 FHMS.
- B.- MOUNT TWO 1/4-20 X 7/8 FHMS ON HEADER FOR ANGLE CLIP AND SECURE WITH TWO 1/4-20 NUTS (G).
- C.- SECURE "F" CLIP TO JAMB WITH THREE 8-32 X 1/2 PAN HD PHILL SCREWS.

HEADER PREPARATION II

- A.- SECURE "F" CLIP "A" TO HEADER USING TWO 10-32 X 3/8 FHMS.
- B.- MOUNT "F" CLIP "A" TO JAMB USING THREE 8-32 X 1/2 PAN HD PHILL SCREWS.
- C.- SECURE SECOND "F" CLIP (NOT SHOWN) TO HEADER WITH TWO 10-32 X 3/8 FHMS.
- D.- MOUNT TWO 1/4-20 X 7/8 FHMS ON HEADER FOR ANGLE CLIP AND SECURE WITH 1/4-20 NUTS (G).

HEADER PREPARATION III

- A.- MOUNT "F" CLIP WITH TWO 10-32 X 3/8 FHMS.
- B.- MOUNT TWO 1/4-20 X 7/8 FHMS ON HEADER FOR ANGLE CLIP AND SECURE WITH TWO 1/4-20 NUTS (G).

CLOSER PREPARATION

- D.- MOUNT ANGLE CLIP TO SCREW CAPS WITH TWO 1/4-20 X 1/2 HEX HD MS.
- E.- INSTALL TWO 1/4-20 X 5/8 FILLISTER HD MS INTO LUGS OF CLOSER. LEAVE LOOSE.

CLOSER INSTALLATION

- F.- INSERT CLOSER LUGS INTO "F" CLIP (A) AT AN ANGLE, RAISE OPPOSITE END OF CLOSER TO ALIGN ANGLE CLIP HOLES WITH MOUNTING SCREWS (B).
- G.- SECURE SCREWS (E) AND NUTS (G) IN POSITION.
- H.- MAKE SURE ALL SCREWS ARE TIGHT.
- I.- INSTALL AND SECURE COVER PLATE.

DIMENSION	A	B	SEE
CENTER HUNG	2 $\frac{3}{4}$	—	I
OFFSET ARM & TEMPLATE BUTTS FOR 105° H.O.	3 $\frac{3}{4}$	2	II
OFFSET ARM & TEMPLATE BUTTS FOR 90° H.O.	2 $\frac{7}{8}$	2	III

C	11/27/95	RE-POSITION "A" DIMENSION	ECN975	RM
B	5/22/95	ADDED ADJ SCREW INFORMATION	ECN 905	GCS
DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED		APPROVALS	DATE	
DECIMAL DIMENSIONS .XX ± .010		APPROVED		
DECIMAL DIMENSIONS .XXX ± .005		CHECKED		
ANGULAR ± ° FRACTIONAL ± 1/64		DRAWN	R.M.	
MATERIAL		SCALE	NONE	
FILE NO.	FINISH	INSTALLATION INSTR.		
NEXT ASSY. 21-101(KITS)	HEAT TREAT			
QTY. USED 1 EA		20-330 O.H. ADJ MECH	DWG. NO. 10-847	REV. C

jackson
CORPORATION

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SHEET 2 OF 2 SHEETS