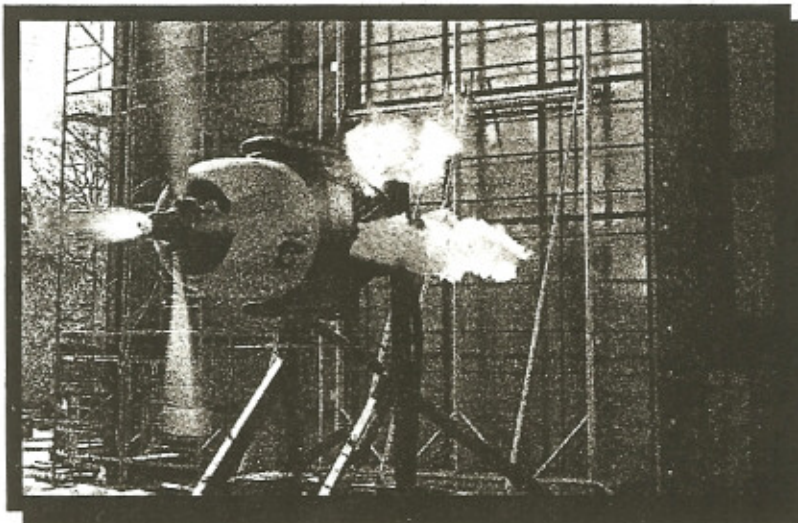




CONSTRUCTION CONSULTING LABORATORY, *INTERNATIONAL*



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**TEST REPORT:**

**AAMA PERFORMANCE TEST  
U.S. ALUMINUM, INC. SERIES 7400 ALUMINUM FIXED WINDOW  
REPORT #CCLI-02-160**

**January 16, 2003**

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*Prepared for:*

**UNITED STATES ALUMINUM CORPORATION**  
200 Singleton Drive  
Waxahachie, TX 75165

1601 Luna Road  
Carrollton, Texas 75006

**S- UNITED, INC.**  
*A Quality Control Company*

Office: (972) 242-0556  
FAX: (972) 245-6047



AAMA PERFORMANCE TEST  
**U.S. ALUMINUM, INC. SERIES 7400 ALUMINUM  
FIXED WINDOW**  
REPORT #CCLI-02-160

January 16, 2003

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## APPENDIX

APPENDIX A:	U.S. ALUMINUM, INC. SERIES 7400 ALUMINUM FIXED WINDOW DRAWINGS
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AAMA PERFORMANCE TEST  
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## 2. INTRODUCTION

This report presents the performance results of U.S. Aluminum, Inc. Series 7400 Aluminum Fixed Window. Tests were conducted at the U.S. Aluminum, Inc. testing facility in Waxahachie, TX.

## 3. SCOPE

Construction Consulting Laboratory, *International* (CCLI) was requested to witness and report the testing results of U.S. Aluminum, Inc. Series 7400 Aluminum Fixed Window. Tests were performed in accordance with ANSI/AAMA/NWWDA 101-I.S.2-97 test specification.

## 4. SUMMARY

The U.S. Aluminum, Inc. Series 7400 Aluminum Fixed Window was tested in accordance with ANSI/AAMA/NWWDA 101-I.S.2-97 test specifications and achieved an Architectural Window Design F-AW95 classification.

## 5. TEST SPECIMEN

**Product Type:** Aluminum Fixed Window, **Product Drawings, Appendix A,**  
**Series Model:** U.S. Aluminum, Inc. Series 7400  
**Publication No:** ANSI/AAMA/NWWDA 101-I.S.2-97 F-AW95 60 x 96  
**Frame Size:** 5'-0" x 8'-0"  
**Configuration:** O

Refer to Mock-Up drawings in **Appendix A**. This report is not complete unless this laboratory symbol is stamped onto drawings.



Construction Consulting  
Laboratory, International  
1601 Luna Road  
Carrollton, Texas 75006  
Phone (972) 242-0556

Report # 02-160 Reviewed By [Signature]  
Date: 1-24-03

Weather-Stripping: None

Hardware: None





AAMA PERFORMANCE TEST  
**U.S. ALUMINUM, INC. SERIES 7400 ALUMINUM  
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## 1. PROJECT DATA

<b><u>Project:</u></b>	AAMA Performance Test Series 7400 Aluminum Fixed Window
<b><u>Date of Testing:</u></b>	October 8, 2002
<b><u>Tested For:</u></b>	U.S. Aluminum, Inc. 200 Singleton Drive Waxahachie, TX 75165

**Witnessed By:** (All or Partial Viewing)

Terry Hopgood

Jeffrey Crump

U.S. Aluminum, Inc.

Construction Consulting Laboratory, International



AAMA PERFORMANCE TEST  
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**Glass:** 1" overall thickness sealed insulating glass: 2 pcs. 1/4" annealed glass with 1/2" air space.

**Glazing:** Interior glazed with 1/8" polyshim tape and silicone cap bead at exterior of glass with aluminum snap in glazing bead with drive in wedge gasket at interior of glass.

**Weep Arrangement:** None

**Sealant:** Narrow joint seam sealer at all frame corners.

**Reinforcement:** None

**Installation Features:** Test specimen was installed in a #2 (2" x 8") yellow pine wood test buck attached with #10 x 2 1/2" screws spaced 3" from each and 12" apart at interior of frame head, sill and jambs.

**Other Features:** Frame members are thermally broken using a 14.6 mm thermobar. Frame corners are coped and butted using two (2) #10 x 1" PHSMS.

**Date testing started:** October 8, 2002

**Date testing completed:** October 8, 2002

**Test performed at:** U.S. Aluminum testing facility in Carrollton, TX.

## 6. PERFORMANCE RESULTS

### AAMA/NWWDA 101.S.2-97

#### Specification

Paragraph No	Title Of Test	Test Method	Measured	Allowed
2.1.2	Air Infiltration @6.24 PSF	ASTM E 283-91	0.086 cfm/sf	0.10 cfm/sf

(The tested specimen exceeds the performance levels in ANSI/AAMA/NWWDA 101/I.S.2-97 for air infiltration. Air values were reported at the request of the manufacturer.)

#### GATEWAY PERFORMANCE - DESIGN F-AW 40

2.1.3	Water Resistance @ 8.00 PSF	ASTM E 547 & 331-96	No Leakage	No Leakage
2.1.4.2	Uniform Structural	ASTM E 330-97		
	-Exterior		60.00 PSF	60.00 PSF
	-Interior		60.00 PSF	60.00 PSF
	-Permanent Set		0.005	0.192"



AAMA PERFORMANCE TEST  
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<u>Specification Paragraph No</u>	<u>Title Of Test</u>	<u>Test Method</u>	<u>Measured</u>	<u>Allowed</u>
<b>OPTIONAL PERFORMANCE - DESIGN F-AW 95</b>				
4.3	Water Resistance @12.00 PSF	ASTM E 547 & 331-96	No Leakage	No Leakage
4.4.1	-Uniform Load Deflection @ 95 PSF	ASTM E 330-97		
	-Exterior		.023"	.069"
	-Interior		.018"	.069"
4.4.2	Uniform Structural	ASTM E 330-97		
	-Exterior		142.50 PSF	142.50 PSF
	-Interior		142.50 PSF	142.50 PSF
	-Permanent Set		0.005	0.192"
2.1.8	Forced Entry Resistance ASTM F 588-97 Grade 10		No Entry	No Entry

Detailed extrusion and assembly drawings indicating measured wall thickness and corner construction are on file and were compared to the test sample submitted. These records will be retained at CCLI for a period of four years.


## 7. CONCLUSION

The test specimen, U.S. Aluminum, Inc. Series 7400 Aluminum Fixed Window meets the Architectural Window F-AW95 performance requirements of the ANSI/AAMA/NWDA 101 I.S.2-97 test specification. The above results were obtained by using the designated test methods and indicate compliance with the above specification. This report does not constitute certification of this product, which may only be granted by the program administrator.

Respectfully submitted,

CONSTRUCTION CONSULTING LABORATORY, *INTERNATIONAL*

  
JEFFREY CRUMP  
TESTING TECHNICIAN

  
WESLEY A. WILSON  
TESTING MANAGER