



INSTALLATION INSTRUCTIONS 20 SERIES SIGNAL SWITCH

- ① REMOVE PANIC ASSEMBLY FROM DOOR(PARTIALLY RELEASE 3 EACH 1/4-20 SET SCREWS.)
- ② DETACH ACTIVE HEAD ASSEMBLY (2 EACH 8-32 FLAT HEAD SCREWS).
- ③ RELIEVE SET SCREW 10-32 PARTIALLY (FROM INSIDE SURFACE OF PUSH BAR.)
- ④ SLIDE "FACIA PLATE" UNTIL (6) 8-32 PAN HEAD SCREWS ARE EXPOSED.
- ⑤ RELIEVE PARTIALLY 4-40 SET SCREW FROM BOTTOM SURFACE OF BASE, NEAR DOGGING PUSH BUTTON. TO RELIEVE BASE COVER LATER.
- ⑥ REMOVE 8-32 PAN HEAD SCREWS FROM PUSH BAR, DETACH PUSH BAR END CAP. (SEE DETAIL "P" FOR MATERIAL REMOVAL.)
- ⑦ REMOVE PARTIALLY 2 EACH 8-32 FLAT HEAD SCREWS FROM BOTTOM SURFACE OF BASE EXTRUSION, REMOVE BASE "INACTIVE END CAP" AND SLIDE OUT BASE COVER.
- ⑧ REMOVE REAR CONTROL BRACKET ASSEMBLY & REPLACE WITH NEW BRACKET ASSEMBLY WITH HOLE FOR WIRE HARNESS ASSY.
- ⑨ REATTACH CONTROL BRACKET ASSEMBLY ALONG WITH SWITCH ASSEMBLY (AS SHOWN). ROUTE WIRE ASSEMBLY THRU "NEW BASE" INACTIVE END CAP AND RE-ATTACH. SEE DETAIL "P"
- ⑩ REASSEMBLE NEW & UNCHANGED PARTS IN REVERSE ORDER 10. THRU 1.

<p>FILE NO. 10-1177</p> <p>NEXT ASSY. 30-2989-XXX</p> <p>QTY. USED</p>		<p>DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED</p> <p>DECIMAL DIMENSIONS .XX ± .010</p> <p>DECIMAL DIMENSIONS .XXX ± .005</p> <p>ANGULAR ± 30° FRACTIONAL ± 1/64</p> <p>MATERIAL</p>		<p>APPROVALS</p> <p>DATE</p>	
<p>SCALE FULL</p>		<p>CHECKED</p> <p>DRAWN RM 08/01/00</p>		<p>SIGNAL SWITCH KIT</p>	
<p>FINISH</p> <p>HEAT TREAT</p>		<p>20 SERIES PANICS</p>		<p>SHEET 1 OF 1 SHEETS</p> <p>DWG. NO. 10-1177</p> <p>REV. A</p>	

