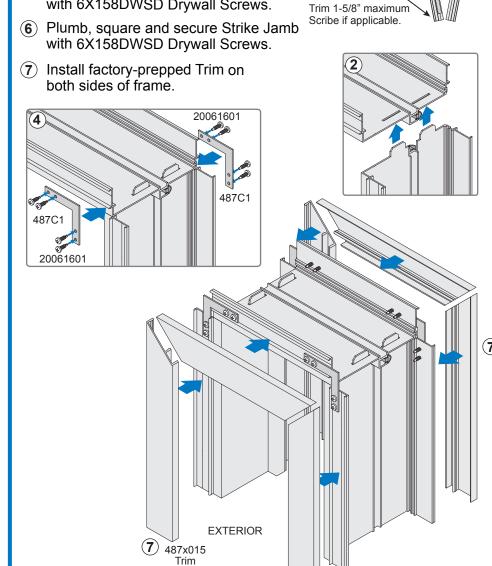
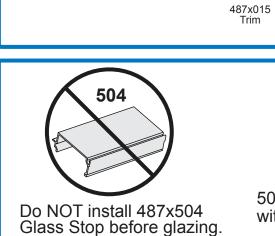


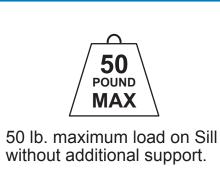
All vertical members are cut with an additional 1-5/8" (41.3 mm) Scribe length for field cutting to allow for varying unlevel floor conditions. Fabricated frames can be ordered to exact dimensions for "cut-free" installation.

DOOR INSTALLATION

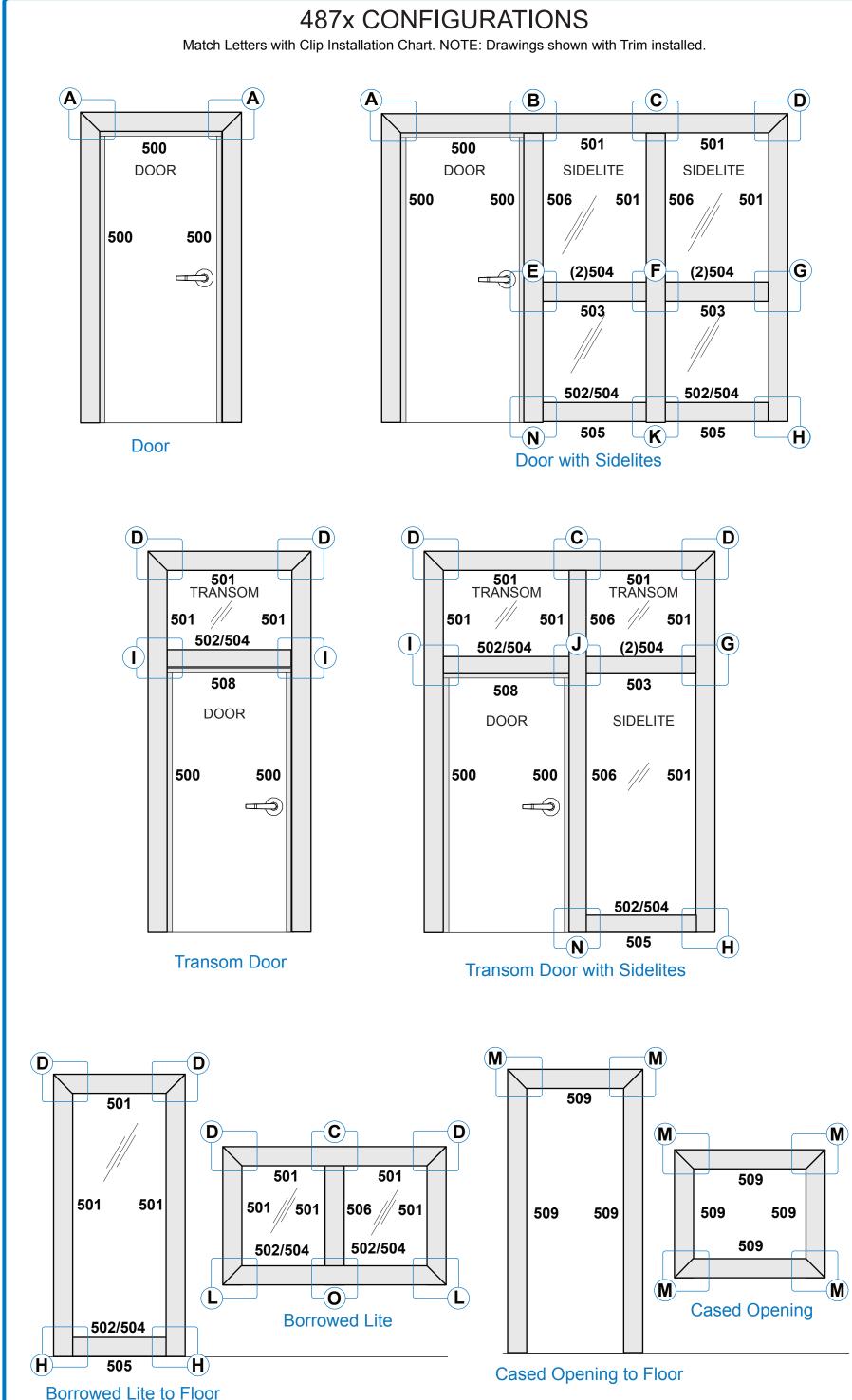
- 1) Lift 487x500 Door Header into place and adjust to proper height. Do not secure.
- Insert tabbed Jambs into slotted Header. 3 Level and secure Header with 6X158DWSD
- Drywall Screws. 4) Install C1 Corner Clips at top corners on both
- sides of frame. 5) Plumb, square and secure Hinge Jamb
- with 6X158DWSD Drywall Screws.

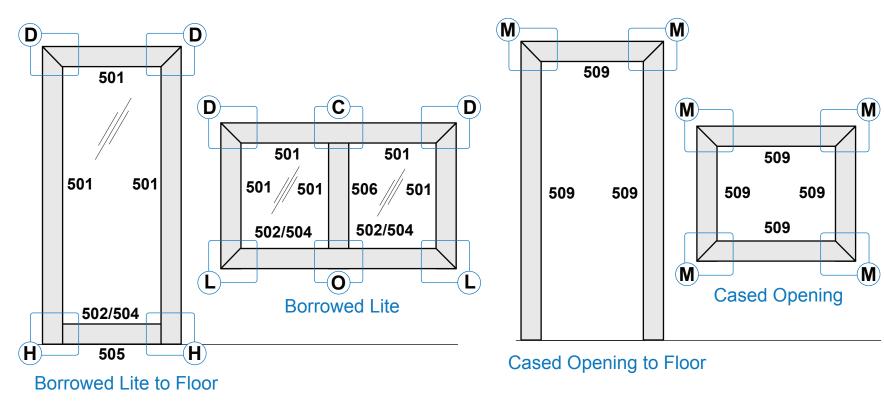






487x PROFILE IDENTIFICATION Match numbers in configuration illustrations on the right to identify the correct profile. Secure with Clips shown on Clip Installation Chart.





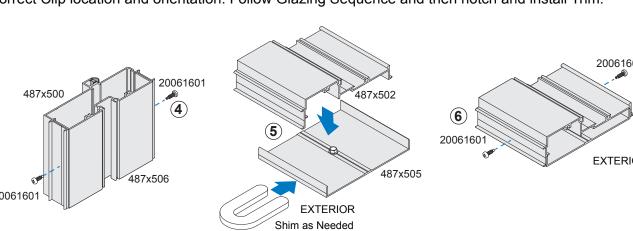
SIDELITE INSTALLATION

- NOTE: If applicable, measure and cut Scribe from bottom (straight end) of Jambs and vertical Trim before installing.
- (1) Install Door Header and Jambs as shown above.

015

- (2) Install, level and secure 487x501 Sidelite Header with 6X158DWSD Drywall Screws.
- (3) Install 487x501 Sidelite Jamb at wall. Level and secure with 6X158DWSD Drywall Screws.
- (4) Install 487x506 Sidelite Jamb at Door and secure with 20061601 Screws.
- (5) Install, level and secure 487x505 Floor Track with fasteners suitable for substrate.
- (6) Install 487x502 Sill and secure to Floor Track with 20061601 Screws.

NOTE: Install Clips as you level and secure each section. Match letters to Clip Installation Chart for correct Clip location and orientation. Follow Glazing Sequence and then notch and install Trim.



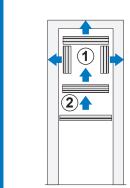
TRANSOM DOOR INSTALLATION

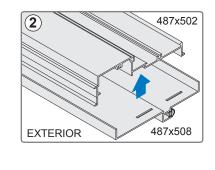
- NOTE: If applicable, measure and cut Scribe from bottom (straight end) of Jambs and vertical Trim before installing. 1 Position 487x501 Transom Header and Jambs in opening. Temporarily
- (2) Tape 487x502 with 487x508 Door Header together and lift into place. Adjust to proper height. Do not secure.
- (3) Insert tabbed 487x500 Door Jambs into slotted Door Header.
- (4) Square and secure Door Jambs with 6X158DWSD Drywall Screws. Square and secure Transom Frame with 6X158DWSD Drywall Screws.

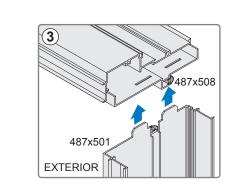
Secure Door Header 487x508 to 487x502 with 20061601 Screws.

NOTE: Install Clips as you level and secure each section. Match letters

to Clip Installation Chart for correct Clip location and orientation. Follow Glazing Sequence and then notch and install Trim. Trim 1-5/8" maximum Scribe if applicable.







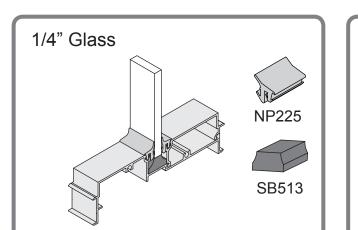
(1) Insert glass into deep pocket

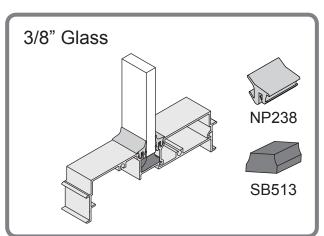
(3) Slide into shallow pocket.

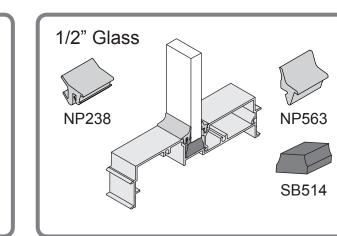
(4) Lift up into top pocket.

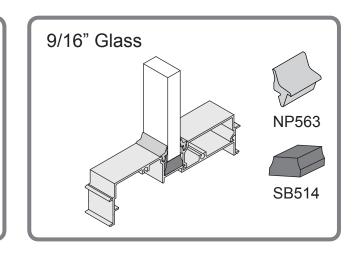
5 Position Setting Blocks.

(2) Swing into place.









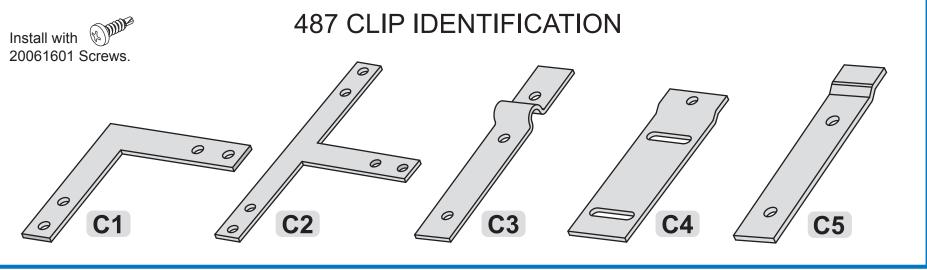
1-1/2" TRIM INSTALLATION

CRL Fabricated Frames come standard with Trim that is mitered at the outer top corners of the frame. Intermediate Vertical Trim is straight cut to underside of Header and runs through the Sill. All Vertical Trim has an additional 1-5/8" (41.3 mm) Scribe added at the bottom to allow for unlevel floor conditions. Cut Trim to desired length at the Scribe end only. Trim for

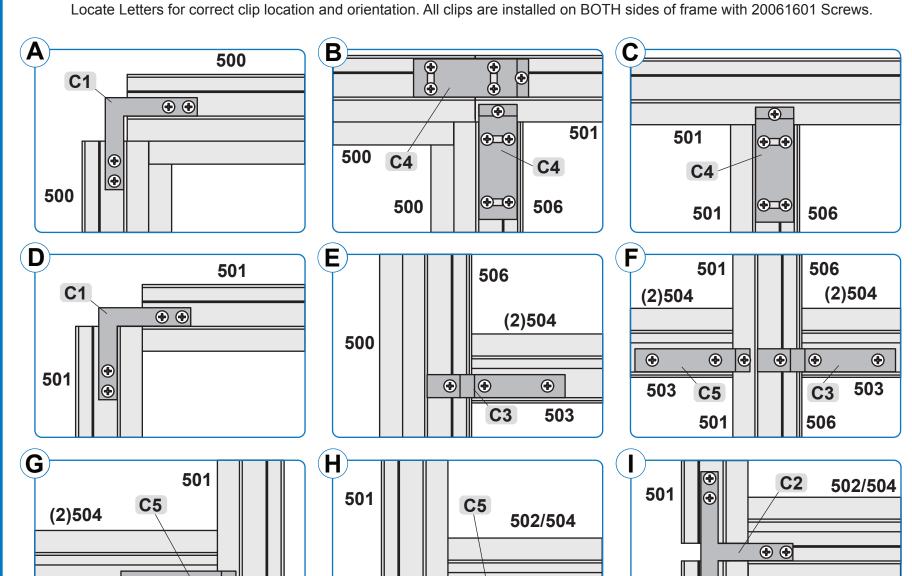
Hinge and Strike Jambs is factory notched for Hinges

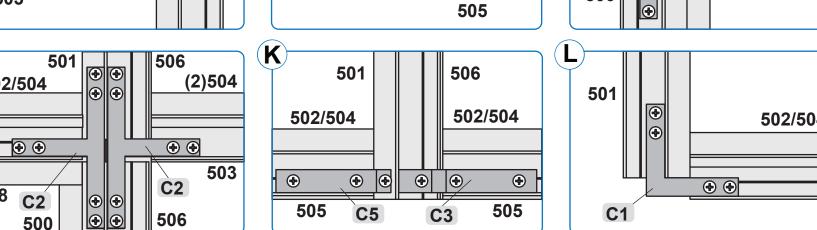
and Strike Plates (S). Customer is responsible for

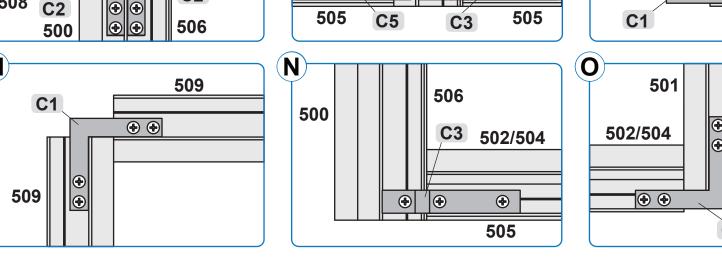
notching over all Clips (P,Q, and R).

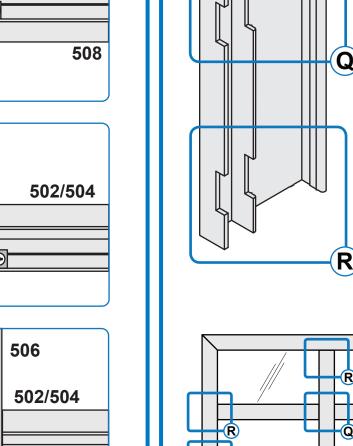












GLAZING SEQUENCE (6) Lower glass.



- 7 Install 487x504 Glass Stop(s).
- (8) Install WB452 Edge Block.
- (10) Cut and install Glazing Gaskets. NOTE: Maximum 50 LB (23 KG) each Sidelite. Additional shim support under the sill is required for any loads over 50 lbs.

