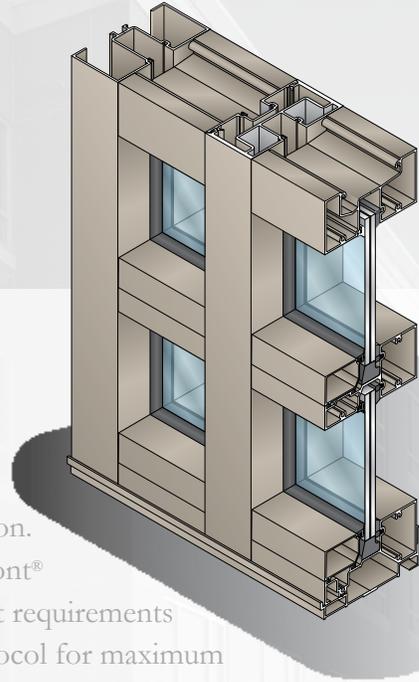


Storm Front®

HURRICANE RESISTANT STOREFRONT SYSTEMS IG500 & IG600 IMPACT RESISTANT

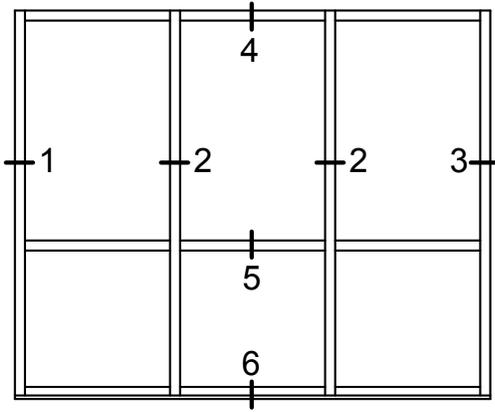


- 2-1/2" x 5" (63 x 127 mm) Framing
- 9/16" (14 mm) Glazing (Series IG500)
- 1-5/16" (33 mm) Glazing (Series IG600)
- Large Missile Impact Tested
- Structurally Tested to 210 mph
- Integral Secondary Water Control
- Screw Spline Assembly
- Dry Glazed
- Exterior Glazed

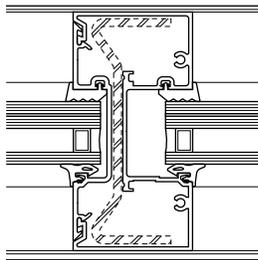


The Storm Front® System is a dry glazed system that saves both time and money at installation. The IG500 and IG600 Storm Front® Systems have passed the stringent requirements of the Miami/Dade County protocol for maximum protection from high winds and wind borne debris. The Storm Front® Entrance incorporates a patented one glazing bead design, ensuring maximum protection at the entrance area.

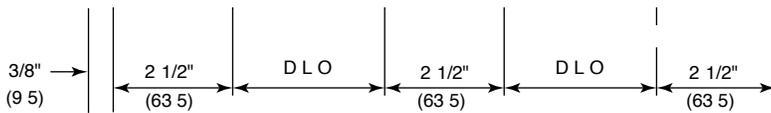
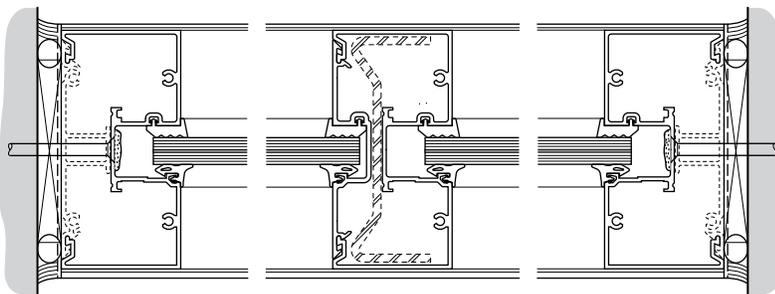
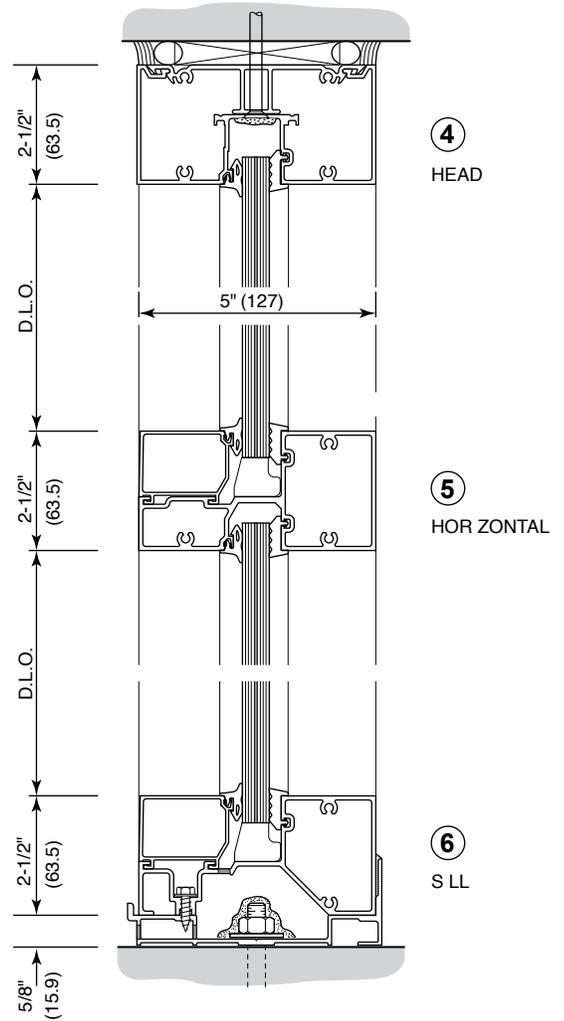
IG500-IG600 STORM FRONT® TYPICAL DETAILS



IG500 Series is shown, IG600 Series is similar but with 1-5/16" (33 mm) glazing.



IG600 TYPICAL VERTICAL



①
JAMB

②
VERT CAL

③
JAMB

Air: < .06 CFM
Water: 12 PSF
Design: +/- 65 PSF

N.O.A. # 09-1015.04
F.P.A. # 9449.4

NOT TO SCALE