MATERIAL SAFETY DATA SHEET

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	US–CHEMT	/ Zip: 'REC Phone('REC Phone(ITEC Phone: late: red:	P.O. BOX BUTLER (800)424– (703)527–	/ PA / 16003–046 9300 3887 6666			
			CHEMICAL PRODU	CT IDENTIFICA	TION		
	Product Na		LEVEL 3	LEXGARD *SPE	CIFY SIZE*		
	HMIS Rati		Instability Personal Health: M	ility: Slight(1) /Reactivity: Mini Protective Equip			
				Reactivity: Mini	nal(0)		
Other:	Other: EMERGENCY OVERVIEW: PLASTIC FILM OR SHEET. CAN BURN IN A FIRE CREATING DENSE TOXIC SMOKE. MOLTEN PLASTIC CAN CAUSE SEVERE TERMAL BURNS. VAPOR PRODUCED DURING MELT PROCESSING MAY CAUSE EYE, SKIN, AND RESPIRATORY TRACT IRRITATION. SECONDARY OPERATIONS, SUCH AS GRINDING, SANDING, OR SAWING CAN PRODUCE DUST WHICH MAY BE PRESENT AN EXPLOSION OR RESPIRATORY HAZARD. II. COMPOSITION, INFORMATION ON INGREDIENTS						
Chemical Ingredien		% By Weight	ACGIH TLV TWA/STEL	OSHA PEL TWA/STEL	Other TWA/STEL	LD50	LC50
Other:		•	RIMARILY OF HIGH M			HICH ARE NOT	
Ourer.	EXPECTED TO			OLECULAR WEIC	III I OL I MEKS W	IIICH ARE NOT	
Even			S IDENTIFICATION		-	ECHANICAL	CTION
Eyes:		PRODUC	CT MAY CAUSE IRR	TTATION OR IN.	URY DUE TO M	ECHANICAL A	ACTION.
Skin:		PRODUC	CT MAY CAUSE IRR	ITATION OR IN	URY DUE TO M	ECHANICAL A	ACTION.
Ingestion		NOT AC	UTELY TOXIC.				
Inhalatio	า:	INHALA	TION OF PRODUCT	NOT LIKELY D	UE TO PHYSICA	L FORM.	
	Conditions ed by Exposu	CHRONI NTP: NO OSHA: N IARC: NO GREASE DUCTWO	C/CARCINOGENICI T TESTED. OT REGULATED. OT LISTED. –LIKE PROCESSING ORK, MOLDS, AND TO SKIN.	FUME CONDE			AND FECTS

IMPAIRMENTS MAY BE AFFECTED BY EXPOSURE TO COMPONENTS IN THE PROCESSING VAPORS.

	IV. FIRST AID MEASURES
Eyes:	IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER. GET MEDICAL ATTENTION IF IRRITATION DEVELOPS OR PERSITS. AFTER INITIAL FLUSHING, REMOVE ANY CONTACT LENSES.
Skin:	WASH WITH SOAP AND WATER. GET MEDICAL ATTENTION IF IRRITATION DEVELOPS OR PERSISTS. FOR HOT PRODUCT, IMMEDIATELY IMMERSE IN OR FLUSH AFFECTED AREA WITH LARGE AMOUNTS OF COLD WATER TO DISSIPATE HEAT. COVER WITH CLEAN COTTON SHEETING OR GAUZE AND GET PROMPT MEDICAL ATTENTION.
Ingestion:	NO HAZARD IN NORMAL INDUSTRIAL USE. DO NOT INDUCE VOMITING. SEEK MEDICAL ATTENTION IF SYMPTOMS DEVELOP.
Inhalation:	NO SPECIFIC TREATMENT IS NECESSARY SINCE THIS MATERIAL IS NOT LIKELY TO BE HAZARDOUS BY INHALATION. IF EXPOSED TO EXCESSIVE LEVELS OF DUSTS, OR FUMES, REMOVE TO FRESH AIR AND GET MEDICAL ATTENTION IF COUGH OF OTHER SYMPTOMS DEVELOP.
Other:	PROCESSING FUMES: PROCESSING FUMES INHALATION MAY BE IRRITATING TO THE RESPIRATORY TRACT. IF SYMPTOMS ARE EXPERIENCED REMOVE VICTIM FROM THE SOURCE OF CONTAMINATION OR MOVE VICTIM TO FRESH AIR AND OBTAIN MEDICAL ADVICE.
	V. FIRE FIGHTING MEASURES
Flash Point:	NOT ESTABLISHED
Lower Flammability Limit:	NOT ESTABLISHED
Upper Flammability Limit:	NOT ESTABLISHED
Extinguishing Agents:	WATER SPRAY AND FOAM. CARBON DIOXIDE AND DRY CHEMICAL ARE NOT RECOMMENDED BECAUSE THEIR LACK OF COOLING CAPACITY MAY PERMIT RE–IGNITION.
Unusual Fire or Explosion Hazards:	INTENSE HEAT, SMOKE, CARBON DIOXIDE, CARBON MONOXIDE, HYDROCARBON FRAGMENTS. CONDITIONS OF FLAMMABILITY: REQUIRES A CONTINUOUS FLAME SOURCE TO IGNITE. EXPLOSION DATA: MATERIAL NOT SENSITIVE TO MECHANICAL IMPACT BUT IS SENSITIVE TO STATIC DISCHARGE UNDER DUST CLOUD CONDITIONS.
Fire Fighting Procedures:	DO NOT ENTER FIRE AREA WITHOUT PROPER PROTECTION INCLUDING SELF-CONTAINED BREATHING APPARTUS AND FULL PROTECTIVE EQUIPMENT. FIGHT FIRE FROM A SAFE DISTANCE AND A PROTECTED LOCATION DUE TO THE POTENTIAL OF HAZARDOUS VAPOURS AND DECOMPOSITION PRODUCTS. WATER MAY BE THE MOST SUITABLE EXTINGUISHING MEDIA DUE TO ITS COOLING PROPERTIES ON MOLTEN COMPOUNDS.
	VI. ACCIDENTAL RELEASE MEASURES
Containment/Cleanup:	GENERAL: GATHER AND STORE IN A CLOSED CONTAINER PENDING A WASTE DISPOSAL EVALUATION.
	VII. HANDLING AND STORAGE

Other:	HANDLING: WHEN HANDLING HEATED MOLTEN MATERIAL, USE PROTECTIVE EQUIPMENT AND VENTILATION RECOMMENDED IN SECTION VIII. STORAGE: STORE IN A COOL DRY PLACE. AVOID EXCESSIVE HEAT AND IGNITION SOURCES.
	VIII. EXPOSURE CONTROLS/PERSONAL PROTECTION
Eyes:	WEAR SAFETY GLASSES WITH SIDE SHIELDS OR CHEMICAL GOGGLES. IN ADDITION, USE FULL–FACE SHIELD WHEN CLEANING PROCESSING FUME CONDENSATES FROM HOODS, DUCTS, AND OTHER SURFACES.
Skin:	WHEN HANDLING PELLETS OR POWDER, AVOID PROLONGED OR REPEATED CONTACT WITH SKIN. WEAR LONG PANTS, LONG SLEEVES, WELL INSULATED GLOVES, AND A FACE SHIELD DURING MELT PROCESSING. APPROPRIATE CLOTHING– INCLUDING CHEMICAL RESISTANT GLOVES– SHOULD BE WORN TO PREVENT CONTACT WITH PROCESSING FUMES CONDENSATE.
Respiratory:	WHEN USING THIS PRODUCT AT ELEVATED TEMPERATURES, IMPLEMENT ENGINEERING SYSTEMS, ADMINISTRATIVE CONTROLS, OR A RESPIRATORY PROTECTION PROGRAM (INCLUDING A RESPIRATOR APPROVED FOR PROTECTION FROM ORGANIC VAPORS, ACID GASES, AND PARTICULATE MATTER) IF PROCESSING FUMES ARE NOT ADEQUATELY CONTROLLED OR OPERATORS EXPERIENCE SYMPTOMS OF OVEREXPOSURE. IF DUST OR POWDER ARE PRODUCED FROM SECONDARY OPERATIONS SUCH AS SAWING OR GRINDING, USE A RESPIRATOR APPROVED FOR PROTECTION FROM DUST.
Engineering:	A CONTINUOUS SUPPLY OF FRESH AIR TO THE WORKPLACE TOGETHER WITH REMOVAL OF PROCESSING FUMES THROUGH EXHAUST SYSTEMS IS RECOMMENDED. PROCESSING FUME CONDENSATE MAY BE A FIRE HAZARD AND TOXIC; REMOVE PERIODICALLY FROM EXHAUST HOODS, DUCTWORK, AND OTHER SURFACES USING APPROPRIATE PERSONAL PROTECTION. LOCAL VENTILATION REQUIREMENTS MUST BE DETERMINED TO LIMIT EXPOSURE TO PROCESSING FUMES IN THE WORKPLACE.
	IX. PHYSICAL AND CHEMICAL PROPERTIES
Appearance:	SHEET OR FILM
Solubility in Water:	INSOLUBLE
Specific Gravity:	(WATER = 1) > 1
Vapor Pressure:	(MMHG) NOT APPLICABLE
Physical State:	SOLID
r nysicai State.	SOLID
Volatile Content:	% VOLATILES: NEGLIGIBLE
Other:	MELTING POINT: THIS PRODUCT DOES NOT EXHIBIT A SHARP MELTING POINT BUT SOFTENS GRADUALLY OVER A WIDE RANGE OF TEMPERATURES. EVAPORATION RATE: NOT APPLICABLE OCTANOL;WATER;PARTITION COEFFCIENT: NOT ESTABLISHED
	X. STABILITY AND REACTIVITY
Stability:	STABLE
Hazardous Decompositio Products:	n PROCESSING FUMES EVOLVED AT RECOMMENDED PROCESSING CONDITIONS MAY INCLUDE TRACE LEVELS OF PHENOL, ALKYPHENOLS, DIARYLCARBONATE AND OTHER FORMULA DEPENDENT VOLATILE ORGANIC COMPOUNDS.
Conditions To Avoid:	DO NOT EXCEED MELT TEMPERATURE RECOMMENDATIONS IN PRODUCT LITERATURE. SEE SECTION FOR RESPIRATORY PROTECTION ADVICE.
Other:	

REACTIVITY: NOT REACTIVE UNDER RECOMMENDED CONDI	TIONS OF
HANDLING, STORAGE, PROCESSING, AND USE.	

	XI. TOXICOLOGICAL INFORMATION
Acute Toxicology Data:	ACUTE ORAL: ESTIMATED TO BE >5.0 G/KG ACUTE DERMAL: PRODUCT NOT CONSIDERED PRIMARY SKIN IRRITANT. DRAIZE SKIN PRIMARY IRRITATION SCORE (RABBIT) FOR SIMILAR PRODUCTS, IN FINELY DIVIDED FORM, FOR A 24–HOUR EXPOSURE IS O. NOT EXPECTED TO BE A SKIN SENSITIZER BASED ON RESULTS OF MODIFIED BUEHLER GUINEA PIG SENSITIZATION TEST FROM SIMILAR PRODUCTS. DERMAL LD50 (RABBIT)>2G/KG, ESTIMATED. ACUTE INHALATION: PROCESSING FUMES FROM SIMILAR PRODUCTS ARE NOT CONSIDERED TOXIC. IN ACUTE INHALATION TESTS, LABORATORY RATS WERE EXPOSED TO PROCESSING FUMES AT CONCENTRATIONS EXAGGERATING THOSE THAT WOULD LIKELY OCCUR IN WORKPLACE SITUATIONS. NO DEATHS OR SIGNS OF TOXICITY, EXCEPT TRANSIENT IRRITANCY IN SOME CASES, WERE NOTED DURING THE 6 HOUR FUME EXPOSURE TESTS. THER WERE NO DISTINCT OR CONSISTENT TREATMENT RELATED TISSUE OR ORGAN CHANGES NOTED IN GROSS NECROPSIES.
Special Hazard Information:	EYE CONTACT: PRODUCT MAY CAUSE IRRITATION OR INJURY DUE TO MECHANICAL ACTION.
	SKIN CONTACT: PRODUCT MAY CAUSE IRRITATION OR INJURY DUE TO MECHANICAL ACTION.
	XII. ECOLOGICAL INFORMATION
Environmental Fate and Distribution: Ecotoxicity:	THIS MATERIAL IS NOT EXPECTED TO BE HARMFUL TO THE ECOLOGY.
	XIII. DISPOSAL CONSIDERATIONS
Disposal Method:	RECYCLING IS ENCOURAGED. LANDFILL OR INCINERATE IN ACCORDANCE WITH FEDERAL, STATE, AND LOCAL REQUIREMENTS. COLLECTED PROCESSING FUME CONDENSATES AND INCINERATOR ASH SHOULD BE TESTED TO DETERMINE WASTE CLASSIFICATION.
Other:	POSSIBLE EPA WASTE CODES: SPENT OR DISCARDED MATERIAL IS NOT EXPECTED TO BE A HAZARDOUS WASTE.
	XIV. TRANSPORT INFORMATION
Other:	REGULATORY STATUS: NOT REGULATED.
	XV. REGULATORY INFORMATION
TSCA Status:	THIS PRODUCT IS IN COMPLIANCE WITH ALL RULES AND ORDERS OF THE TSCA.
EPA Sara Title III Chemica Listings:	a /THE PRODUCTS COVERED BY THIS MSDS ARE ARTICLES AS DEFINED BY SECTION 313, TITLE III OF SARA(EMERGENCY PLANNING AND COMMUNITY RIGHT-TO-KNOW ACT) AND THEREFORE ARE EXEMPT FROM NOTIFICATION REQUIREMENTS.
Supplemental State Compliance Information:	

XVI. OTHER INFORMATION

WARRANTY INFORMATION

THIS INFORMATION IS OFFERED IN GOOD FAITH AS TYPICAL VALUES AND NOT AS A PRODUCT SPECIFICATION. NO WARRANTY, EXPRESSED OR IMPLIED, IS HEREBY MADE. THE RECOMMENDED INDUSTRIAL HYGIENE AND SAFE HANDLING PROCEDURES ARE BELIEVED TO BE GENERALLY APPLICABLE. HOWEVER, EACH USER SHOULD REVIEW THESE RECOMMENDATIONS IN THE SPECIFIC CONTEXT OF THE INTENDED USE AND DETERMINE WHETHER

THEY ARE APPROPRIATE.