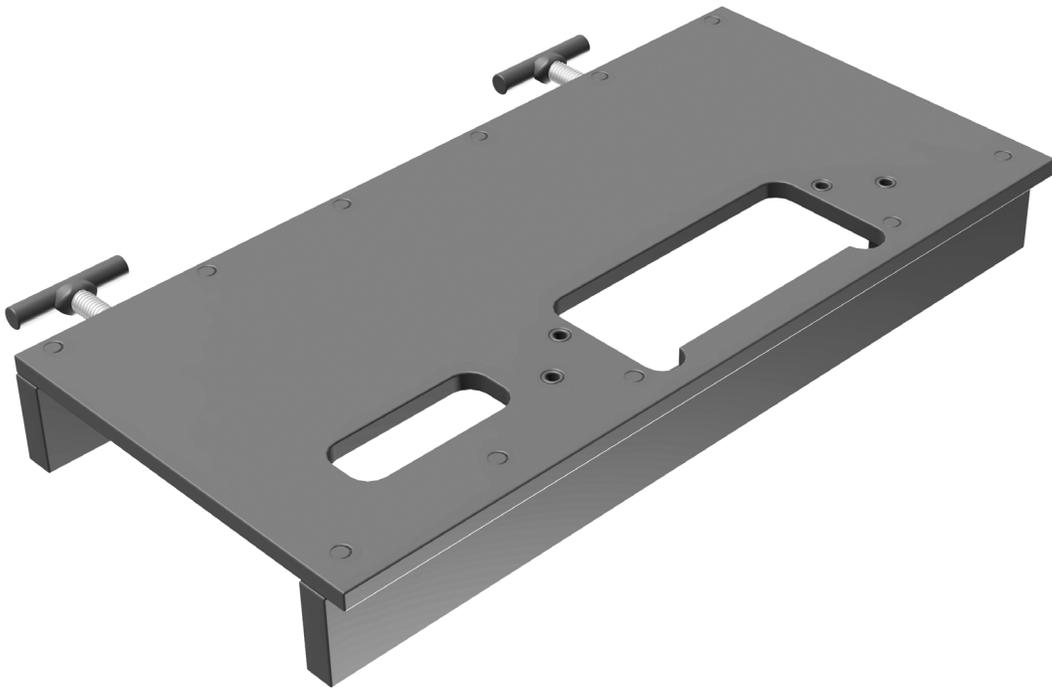


# USER GUIDE

## CRL RJT4 ROUTER JIG



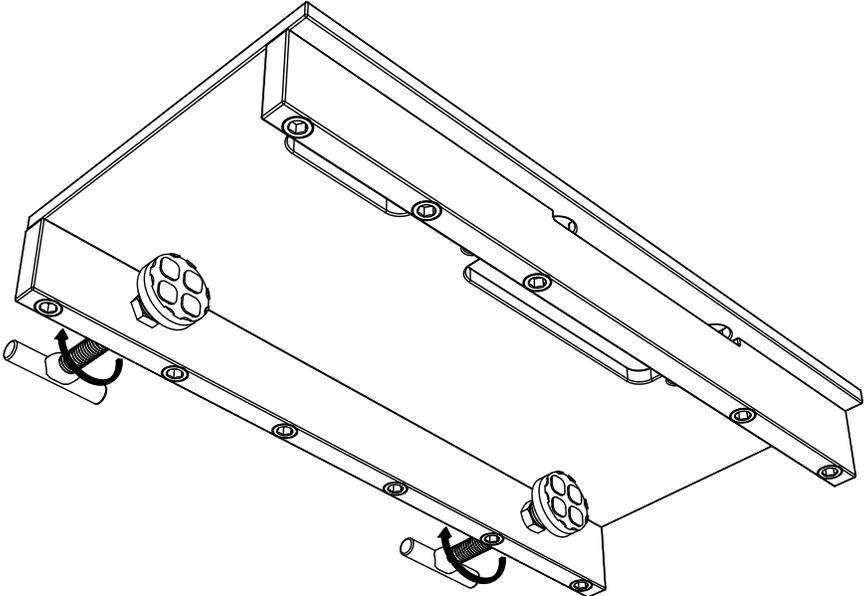
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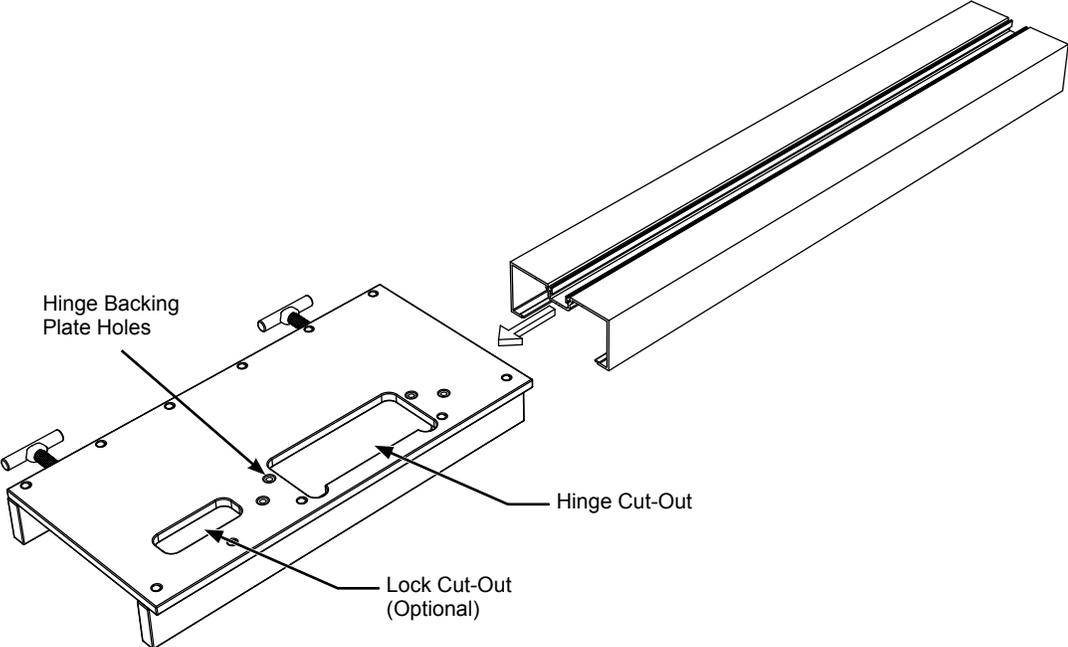
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# CRL RJT4 ROUTER JIG

1. Loosen the grip knobs by turning counterclockwise.

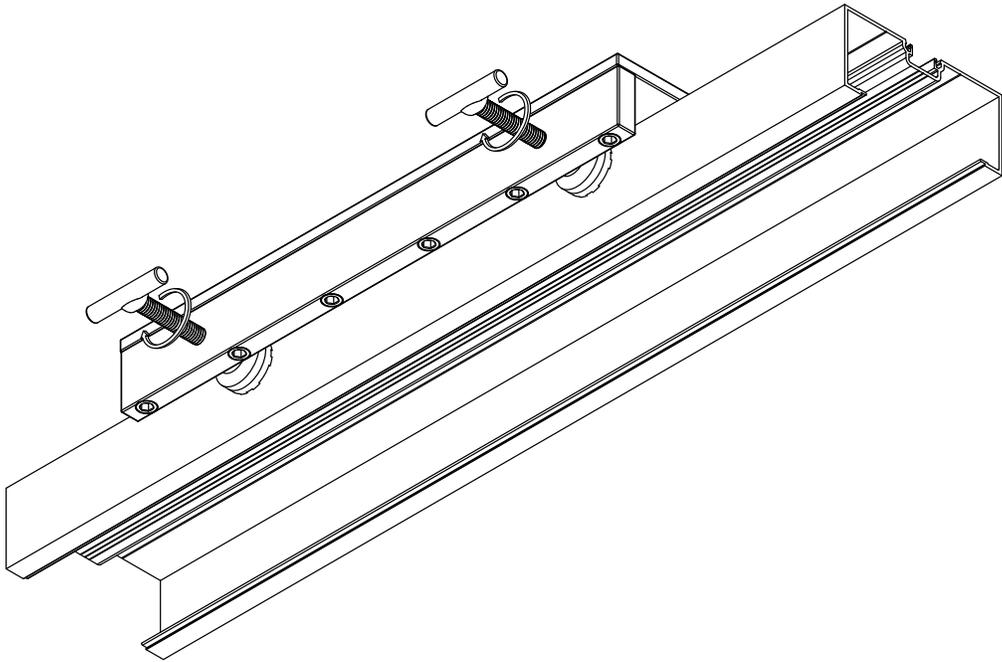


2. Insert the jamb extrusion into the jig and position it into place.

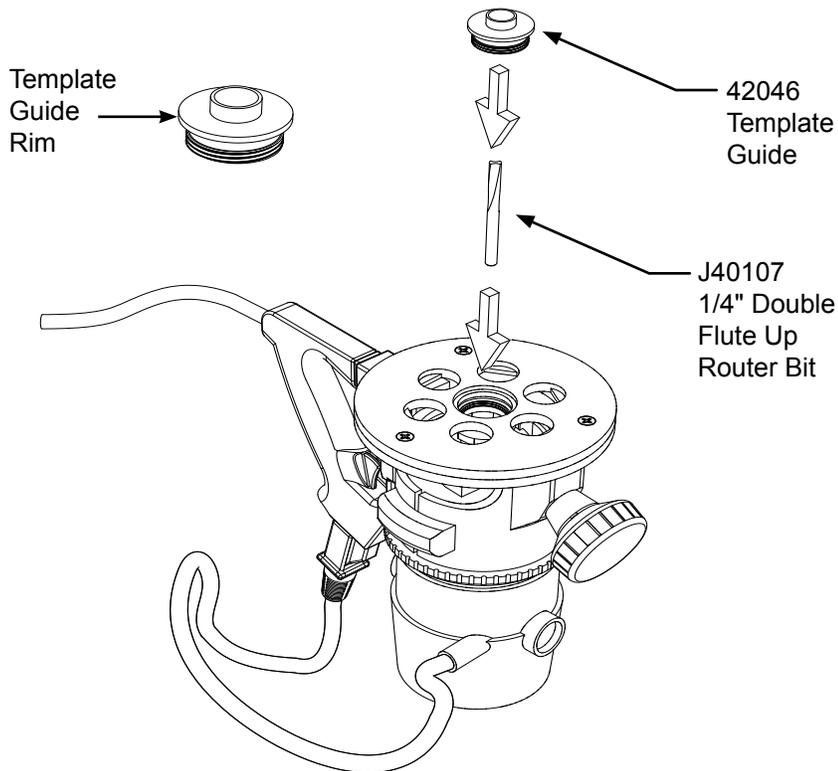


# CRL RJT4 ROUTER JIG

3. Tighten the grips until snug. Do not overtighten.

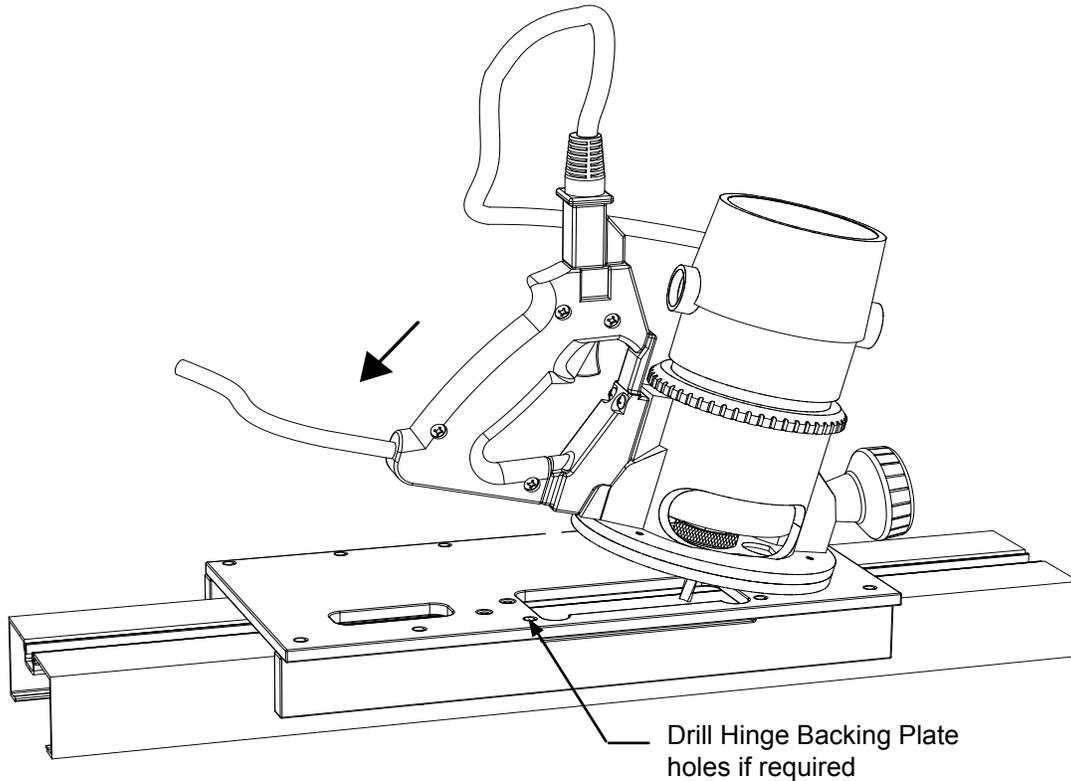


4. Insert and lock the J40107 1/4" double flute router bit into the chuck leaving approximately 1/2" above the baseplate. Thread the 42046 template guide into the center hole. The rim of the guide must be flush or below the baseplate surface.



## CRL RJT4 ROUTER JIG

5. A 5/16" starter hole can be drilled in the center of the cut-out area in which to insert the router bit or you can plunge the router by resting the base plate edge on the work and slowly dropping the spinning bit into the aluminum. Take care to hold the router firmly to prevent walking.



6. With the router baseplate flat to the router jig surface and powered up, cut to the closest template edge and follow the perimeter with the 42046 Template Guide until the cutout is complete.

7. Remove the Router Jig and debur work.

