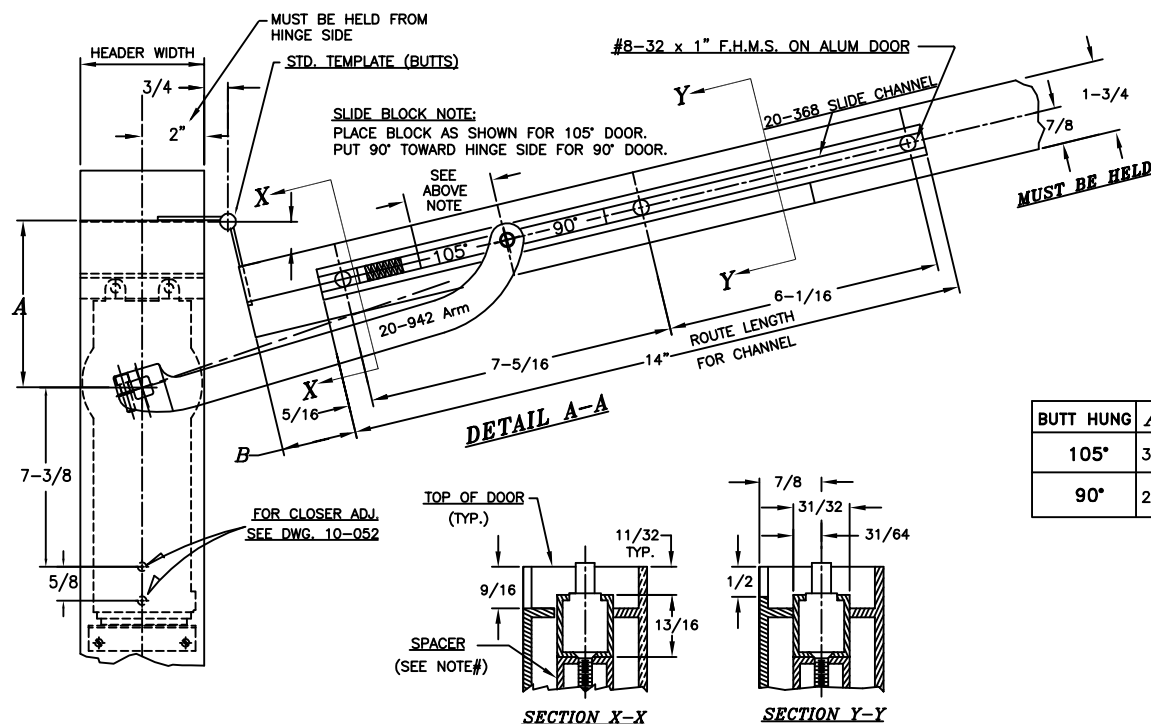


I HEADER PREPARATION

- DIM A MUST BE MAINTAINED FROM JAMB TO CENTER LINE OF SPINDLE.
- 'F' MUST BE MAINTAINED FROM PIVOT SIDE OF HEADER TO C OF SPINDLE REGARDLESS OF HEADER WIDTH
- FOR MORE DETAILS REFER TO TEMPLATE# 10-137

II DOOR PREPARATION (BUTT HINGE)

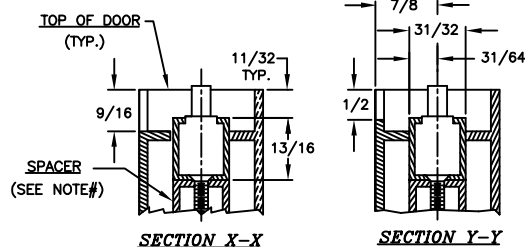
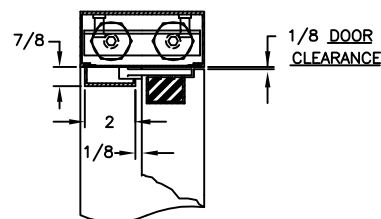
- ROUTE TOP OF DOOR FOR SLIDE CHANNEL INSTALLATION. (DETAIL A-A). ON ALUM DOORS, SPACERS MAY BE NEEDED TO MAINTAIN REQ. 11/32" DIM. SEE X-X
- ROUTING IS NEEDED ON STOP SIDE OF DOOR FOR ARM CLEARANCE. SEE B-B
- PREPARE DOOR FOR BUTTS AS NORMAL

III DOOR INSTALLATION

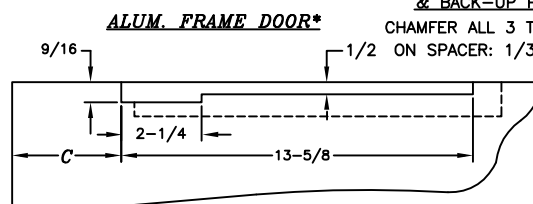
- SET ON PIVOTS, ADJUST FOR CLEARANCES.

IV COMPLETE INSTALLATION

- MOUNT ARM ON SPINDLE AND SECURE WITH 1/4-20 x 7/8" SOC. HD. CAP SCREW PROVIDED.
- OPEN DOOR AND ACTUATE ARM INTO OPEN POS., SLIP ARM OVER SLIDE PIN AND SECURE WITH PIN RETAINER.
- ADJUST CLOSER TO DESIRED DOOR SPEED. INSTALL ARM COVER WITH SCREWS PROVIDED.



NOTE:
DOOR MFG. TO SUPPLY
APPROPRIATE SPACER
& BACK-UP PLATES
CHAMFER ALL 3 TAP HOLES
ON SPACER: 1/32 x 45°



JED-201-S TYPE SERIES BUTT HINGES

B 01/27/00 1-13/16 WAS 3-7/8 ECN1337		RM	
DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED DECIMAL DIMENSIONS .XX ± .010 DECIMAL DIMENSIONS .XXX ± .005 ANGULAR ± ° FRACTIONAL ± 1/64	APPROVALS	DATE	
	CHECKED		
	DRAWN	RM	6/7/97
	SCALE	NONE	
FILE NO. 10-948	MATERIAL		
NEXT ASSY. 21-201-KITS	FINISH		
QTY. USED 1	HEAT TREAT		
		-INSTALLATION GUIDE- 20-330 CLOSER WITH 20-3072 PKG ON ALUM HEADER WITH ALUM DOOR ON BUTT HINGE	
		SHEET 1 OF 1 SHEETS	
		DWG. NO.	REV.
		10-948	B

