

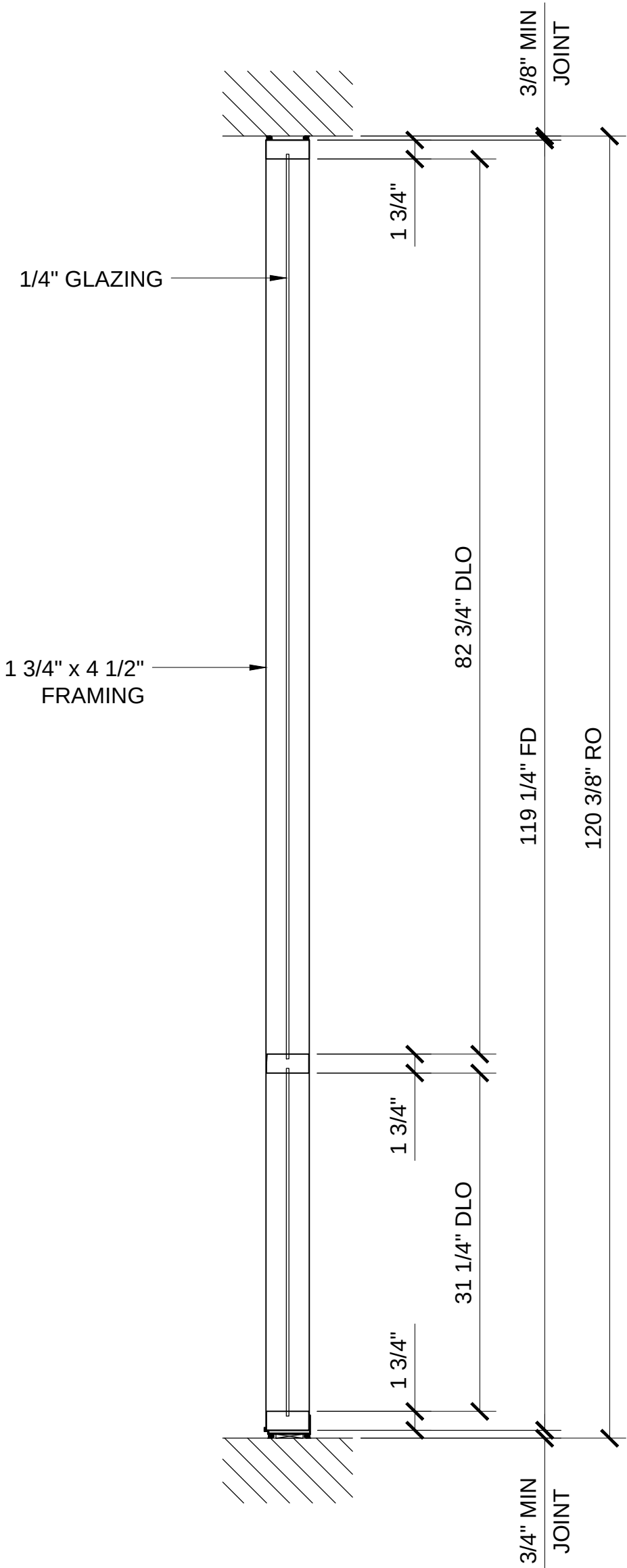
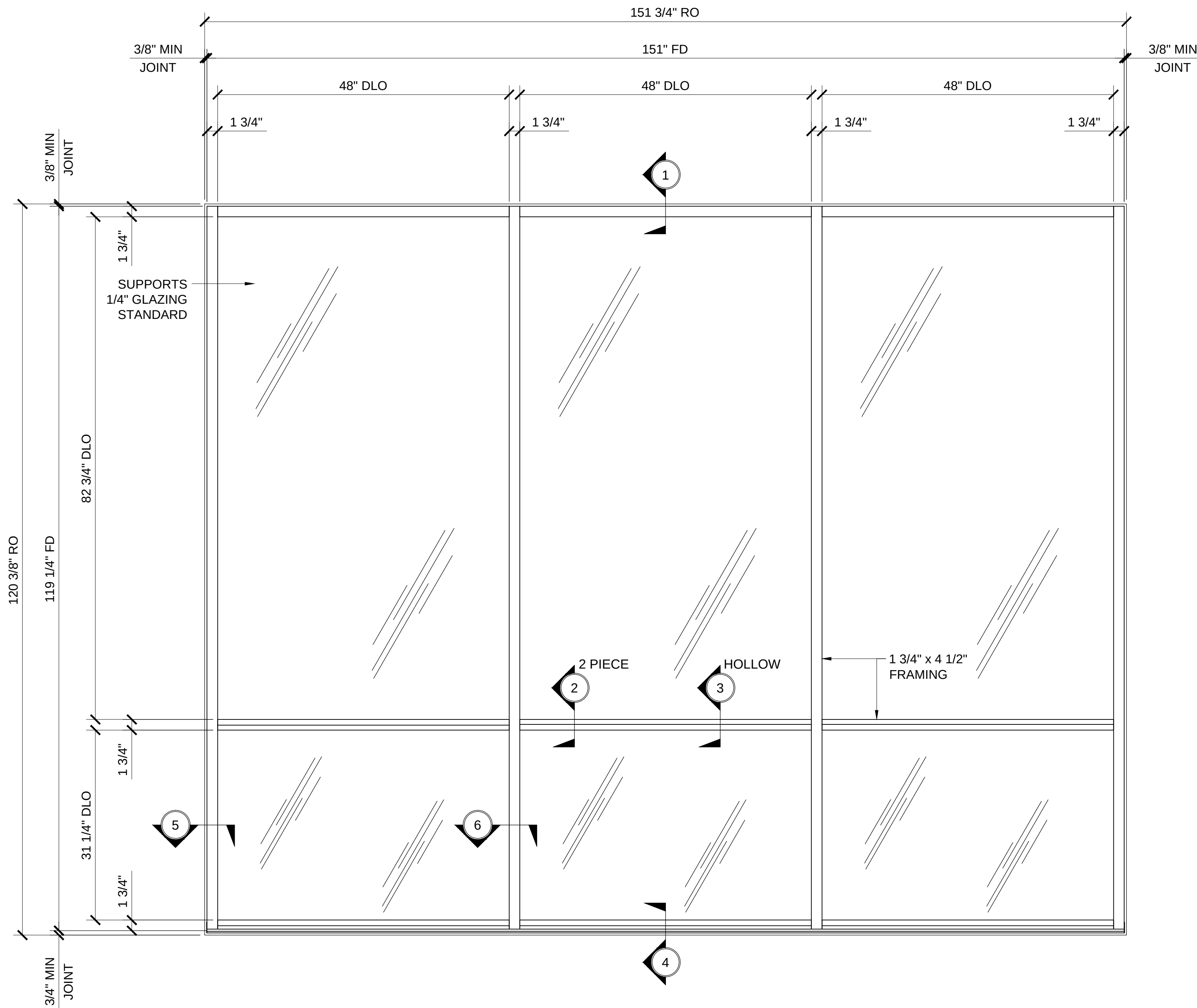


400 SERIES SPECIFICATIONS

Fabrication and installation labor costs have always been a decisive factor in selecting framing systems for storefront projects. U.S. Aluminum offers cost efficient versatile Center Glazed Systems with clean lines and superb performance. Series 400 may be interior or exterior glazed. A top load E.P.D.M. gasket is used to position and weatherseal the glass in the aluminum pocket. Center Glazed Systems are compatible with most U.S. Aluminum entrance doors.

1 3/4" x 4" frame
1/4" Glazing infill
Full range of accessory components
Available in an array of architectural coatings and anodized finishes
Screw spline assembly
Shear block assembly (SHOWN)
Stacking installation option
Interior or Exterior Glazed (EXTERIOR GLAZED OPTION SHOWN)

GLASS SIZING NOTE:
REFERENCE U.S. ALUMINUM
CATALOGS AND WEBSITE'S
LOAD CHARTS FOR SIZING
GUIDELINES.



STANDARD ABBREVIATIONS

RO	ROUGH OPENING
FD	FRAME DIMENSION
DLO	DAYLITE OPENING
DO	DOOR OPENING
DD	DOOR DIMENSION
SMC	SURFACE MOUNTED CLOSER
OHCC	OVERHEAD CONCEALED CLOSER

Revisions By:



Disposition:
U.S. ALUMINUM
SERIES 400 CENTER GLAZED
STOREFRONT SYSTEM

Drawn By: AAD
Date: 12/14/12
Scale: AS NOTED
File Name: SF 400
Sheet



CAL[®]
US ALUMINUM

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Description:
U.S. ALUMINUM
SERIES 400 CENTER GLAZED
STOREFRONT SYSTEM

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