

**CONCORD (FORMERLY LALIQUE)**  
180° Glass-to-Glass Hinge  
CAT NO. SDH180

**\*NOTE:** Do not exceed either maximum weight or width when choosing proper quantity of hinges.

**Important Information:**

The door and fixed panel use the same cutout.

**Specifications:**

Glass Sizes: 3/8" (10mm) to 1/2" (12mm) thick tempered safety glass  
 Construction: Solid brass  
 Closing Type: Self-centering when within 15° of closed position  
 Cutout Required  
 Includes: Gaskets, screws and template

**Maximum Door Capacities for Two Hinges or Three Hinges**

Maximum Door Weight:	80 lbs.(36 kg)	1120 lbs.(55 kg)
Maximum Door Width:	28"(711mm)	34"(864mm)

**Use of Gaskets:**

For 3/8" (10mm) Glass: Use one thick gasket on each side  
 For 1/2" (12mm) Glass: Use one thin gasket on each side

**Recommendations:**

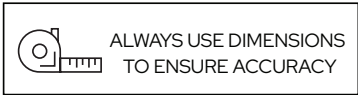
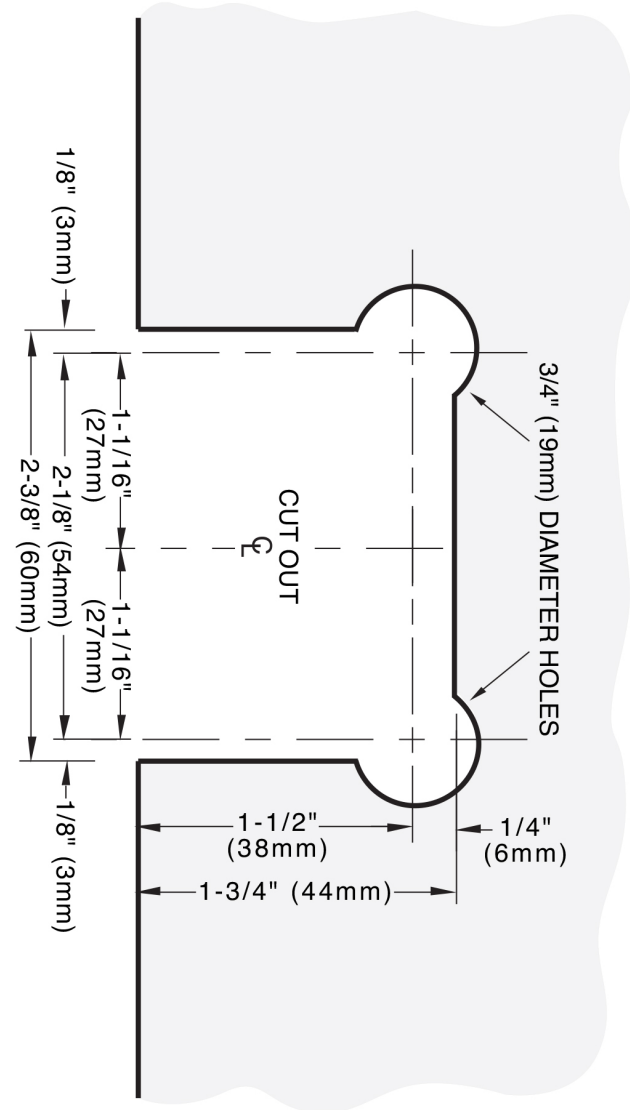
For public safety, we recommend the use of only tempered safety glass. Do not use power tools when installing these hinges.

**Maintenance Guidelines:**

- Never use an abrasive cleaner on the hardware. Many of the components are coated with a clear lacquer that will be irreparably damaged if subjected to harsh, abrasive chemicals. Advise your customer that drying the hardware with a clean, soft towel on a daily basis is the best way to maintain the hardware. If mineral deposits build-up, mix a couple of drops of a mild liquid soap (such as Ivory or a similar product) into a cup of warm water. Using a soft, non-abrasive cloth, clean the hardware. Rinse thoroughly with clean, warm water and dry.



**IMPORTANT:** Project measurements from the edge of the glass.



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