



B 8/12/03 ADD NEW REF. POINT		ECN1692	RM
DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED	APPROVALS	DATE	
DECIMAL DIMENSIONS .XX ± .010	APPROVED		
DECIMAL DIMENSIONS .XXX ± .005	CHECKED		
ANGULAR ± 1/4° FRACTIONAL ± 1/64	DRAWN	R.M. 7/26/97	
FILE NO. 20-580	MATERIAL	SCALE	FULL
NEXT ASSY.	FINISH	WALKING BEAM PIVOT SET (20-580 W/20-4114 ARM) FOR METAL & ALUMINUM DOORS	
QTY. USED 1	HEAT TREAT	SHEET 1 OF 1 SHEETS	
		DWG. NO.	REV.
		20-580	B



3447 UWOW PACIFIC AVE.
LOS ANGELES, CALIF. 90023