

## I HEADER PREPARATION

- A. DIM A MUST BE MAINTAINED FROM JAMB TO CENTER LINE OF SPINDLE.
- B. 'F' MUST BE MAINTAINED FROM PIVOT SIDE OF HEADER TO  $\phi$  OF SPINDLE REGARDLESS OF HEADER WIDTH
- C. FOR MORE DETAILS REFER TO TEMPLATE# 10-137

## II PIVOT INSTALLATION

- A. REFER TO TEMPLATES REQUIRED.

## III DOOR PREPARATION

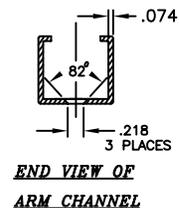
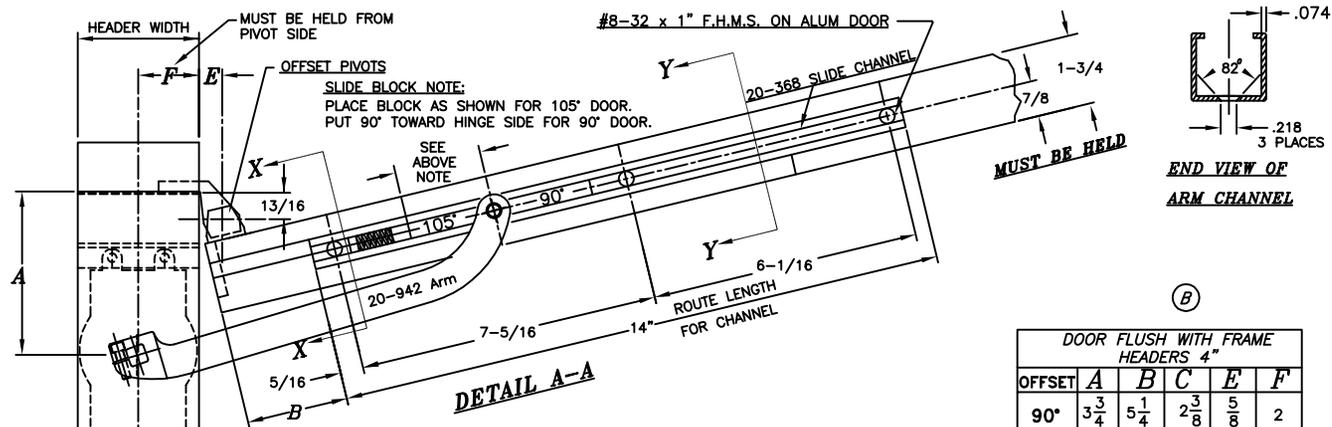
- A. ROUTE TOP OF DOOR FOR SLIDE CHANNEL INSTALLATION. ( DETAIL A-A). ON ALUM DOORS, SPACERS MAY BE NEEDED TO MAINTAIN REQ. 11/32" DIM. SEE X-X
- B. ROUTING IS NEEDED ON STOP SIDE OF DOOR FOR ARM CLEARANCE. SEE B-B

## IV DOOR INSTALLATION

- A. SET ON PIVOTS, ADJUST FOR CLEARANCES.

## V COMPLETE INSTALLATION

- A. MOUNT ARM ON SPINDLE AND SECURE WITH 1/4"-20 x 7/8" SOC. HD. CAP SCREW PROVIDED.
- B. OPEN DOOR AND ACTUATE ARM INTO OPEN POS., SLIP ARM OVER SLIDE PIN AND SECURE WITH PIN RETAINER.
- C. ADJUST CLOSER TO DESIRED DOOR SPEED. INSTALL ARM COVER WITH SCREWS PROVIDED.



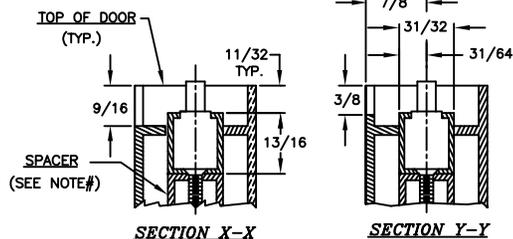
(B)

DOOR FLUSH WITH FRAME HEADERS 4"					
OFFSET	A	B	C	E	F
90°	3 3/4	5 1/4	2 3/8	5/8	2
105°	4 1/2	5 1/4	3 3/8	5/8	2

DOOR RECESSED 1/8" HEADERS 4" OR OVER					
OFFSET	A	B	C	E	F
90°	3 3/4	5 1/4	2 3/8	5/8	2
105°	4 3/16	5 1/4	3 3/8	5/8	2

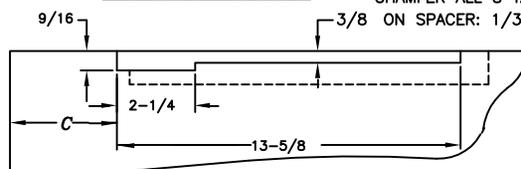
FOR CLOSER ADJ. SEE DWG. 10-052



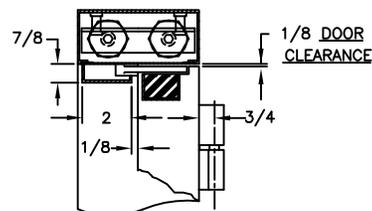
NOTE:  
DOOR MFG. TO SUPPLY APPROPRIATE SPACER & BACK-UP PLATES

ALUM. FRAME DOOR\*

CHAMFER ALL 3 TAP HOLES  
3/8 ON SPACER: 1/32 x 45°



DETAIL B-B



END VIEW - DOOR CLOSED

# JED-201-S TYPE SERIES

B 01/26/00	REVISE TABLE LOCATIONS	ECN1337	RM
DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED		APPROVALS	DATE
DECIMAL DIMENSIONS .XX	± .010	APPROVED	
DECIMAL DIMENSIONS .XXX	± .005	CHECKED	
ANGULAR ± °	FRACTIONAL ± 1/64	DRAWN	RM 6/7/97
FILE NO.	MATERIAL	SCALE	NONE
10-947			
NEXT ASSY.	FINISH	-INSTALLATION GUIDE-	
21-201-KITS		20-330 CLOSER WITH 20-900 PKG ON ALUM HEADER WITH ALUM DOOR ON OFFSET PIVOTS	
QTY. USED	HEAT TREAT	SHEET 1 OF 1 SHEETS	REV.
1		DWG. NO.	
		10-947	B

