



SERIES 451 CENTER / EXTERIOR GLAZED SHEAR BLOCK STOREFRONT SYSTEM

Technical drawing of a window unit showing dimensions, components, and assembly details.

Dimensions:

- Overall Width: 152 3/4" RO
- Overall Height: 121 1/8" RO
- Top Section Width: 48" DLO (each of three sections)
- Top Section Height: 82 3/4" DLO
- Bottom Section Width: 48" DLO (each of three sections)
- Bottom Section Height: 31 1/4" DLO
- Vertical Spacing: 120" FD (between top and bottom sections)
- Horizontal Spacing: 2" (between vertical dividers)
- Joint Width: 3/8" MIN JOINT (top and bottom), 3/4" MIN JOINT (left and right)

Components and Assembly Details:

- 1:** Top center hinge/connector.
- 2:** 2 PIECE hinge/connector (middle left).
- 3:** HOLLOW hinge/connector (middle right).
- 4:** Bottom center hinge/connector.
- 5:** HOLLOW hinge/connector (bottom left).
- 6:** HOLLOW hinge/connector (bottom middle left).
- 7:** 2 PIECE hinge/connector (bottom middle right).
- 8:** EXPANSION hinge/connector (bottom right).

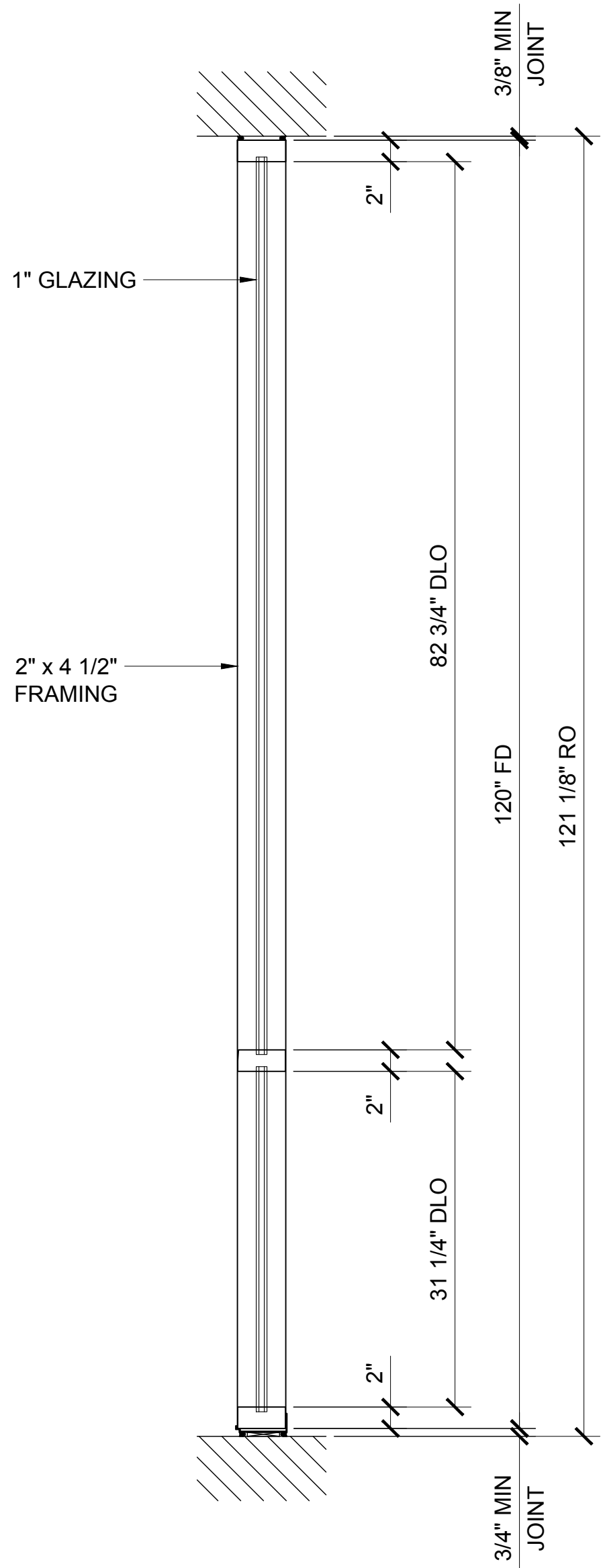
Other Labels:

- SUPPORTS 1" GLAZING STANDARD (pointing to the top left corner).
- 2" x 4 1/2" FRAMING (pointing to the right side of the unit).

Diagram illustrating the elevation view of a window assembly. The assembly consists of a central glazing unit flanked by side panels, all supported by a 2" x 4 1/2" framing. The dimensions and components are as follows:

- Overall Width:** 152 3/4" RO (Right Outside)
- Glazing Unit Width:** 152" FD (Fixed Dimension)
- Side Panel Widths:** 48" DLO (Distance to Left Outside) and 48" DLO (Distance to Right Outside).
- Joint Dimensions:** 3/8" MIN JOINT (Minimum joint width on both ends).
- Glazing Thickness:** 1" GLAZING.
- Side Panel Thickness:** 2" (Thickness of the side panels).
- Framing:** 2" x 4 1/2" FRAMING.

2" x 4 1/2" frame
 1" Glazing Infill (SHOWN) Optional snap-in reducers for 1/4" or 1/2" glass are available
 Full range of accessory components
 Available in an array of architectural coatings and anodized finishes
 Screw spline assembly
 Shear block assembly (SHOWN)
 Stacking installation option
 Interior or Exterior Glazed (EXTERIOR GLAZED OPTION SHOWN)



RO	ROUGH OPENING
FD	FRAME DIMENSION
DLO	DAYLITE OPENING
DO	DOOR OPENING
DD	DOOR DIMENSION
SMC	SURFACE MOUNTED CLOSER
OHCC	OVERHEAD CONCEALED CLOSER

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Description:
U.S. ALUMINUM
SERIES 451 CENTER GLAZED
STOREFRONT SYSTEM

Drawn By:	AAD
Date:	11/28/16
Scale:	AS NOTED
File Name:	451 SF.dwg

Sheet



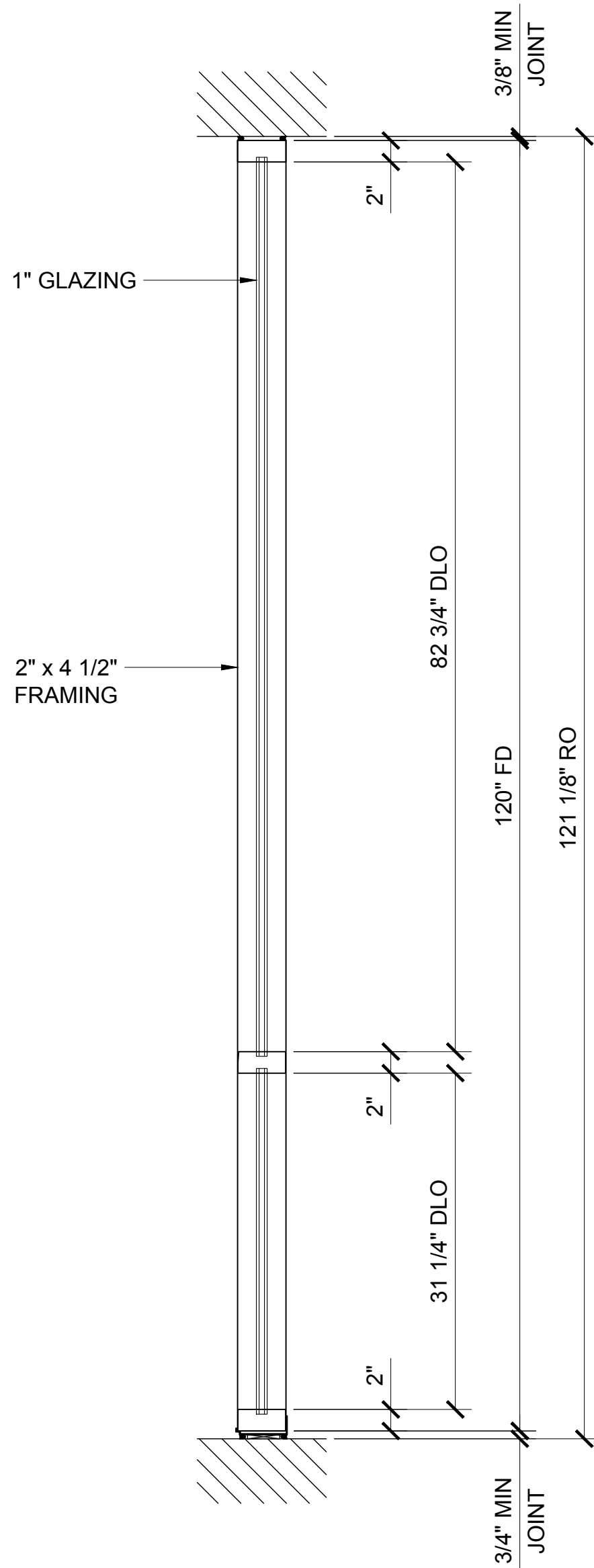
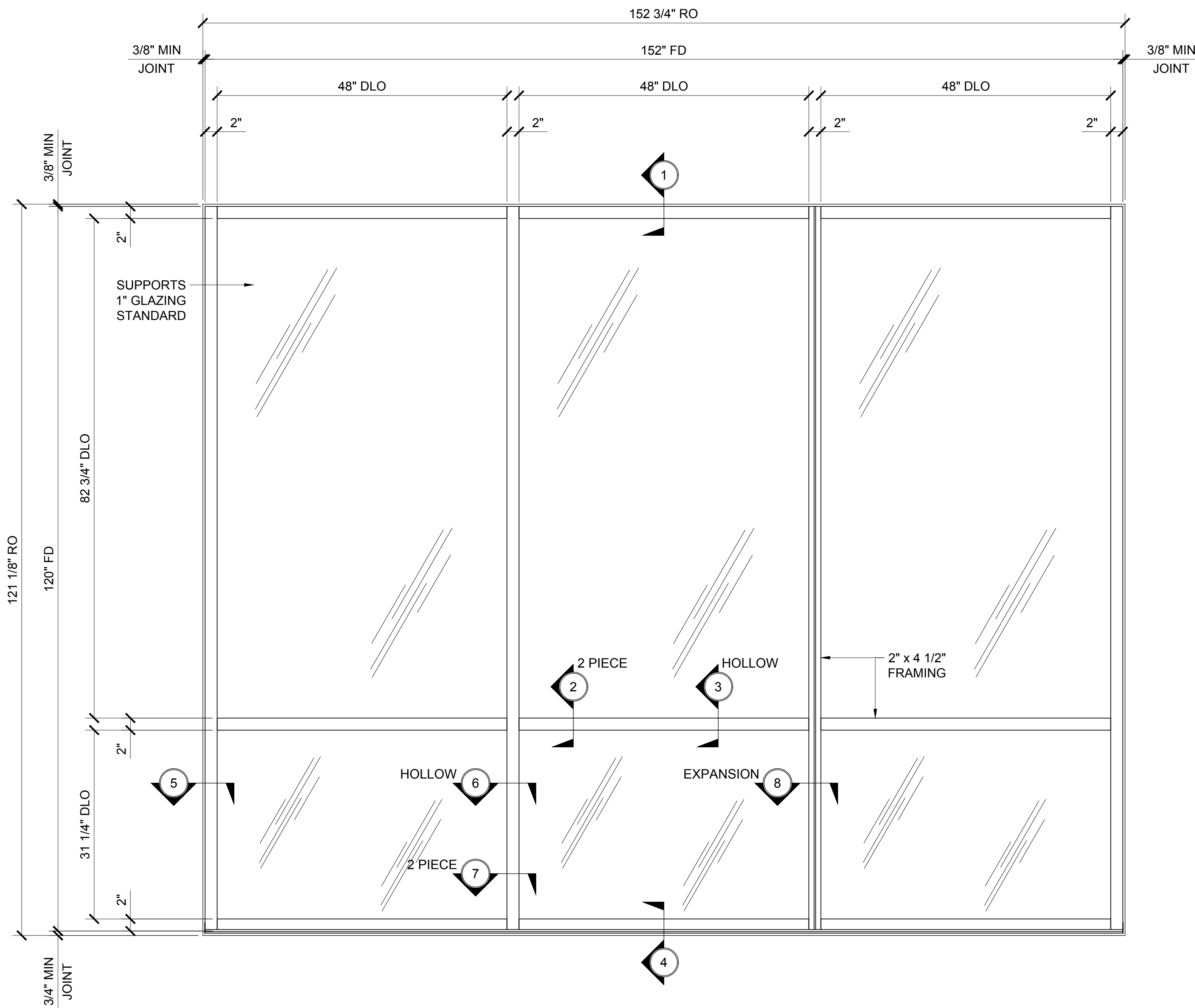


451 SERIES SPECIFICATIONS

Fabrication and installation labor costs have always been a decisive factor in selecting framing systems for storefront projects. U.S. Aluminum offers cost efficient versatile Center Glazed Systems with clean lines and superb performance. Series 451 may be interior or exterior glazed. A top load E.P.D.M. gasket is used to position and weatherseal the glass in the aluminum pocket. Center Glazed Systems are compatible with most U.S. Aluminum entrance doors.

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GLASS SIZING NOTE:
REFERENCE U.S. ALUMINUM
CATALOGS AND WEBSITE'S
LOAD CHARTS FOR SIZING
GUIDELINES.



STANDARD ABBREVIATIONS

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2 (2)

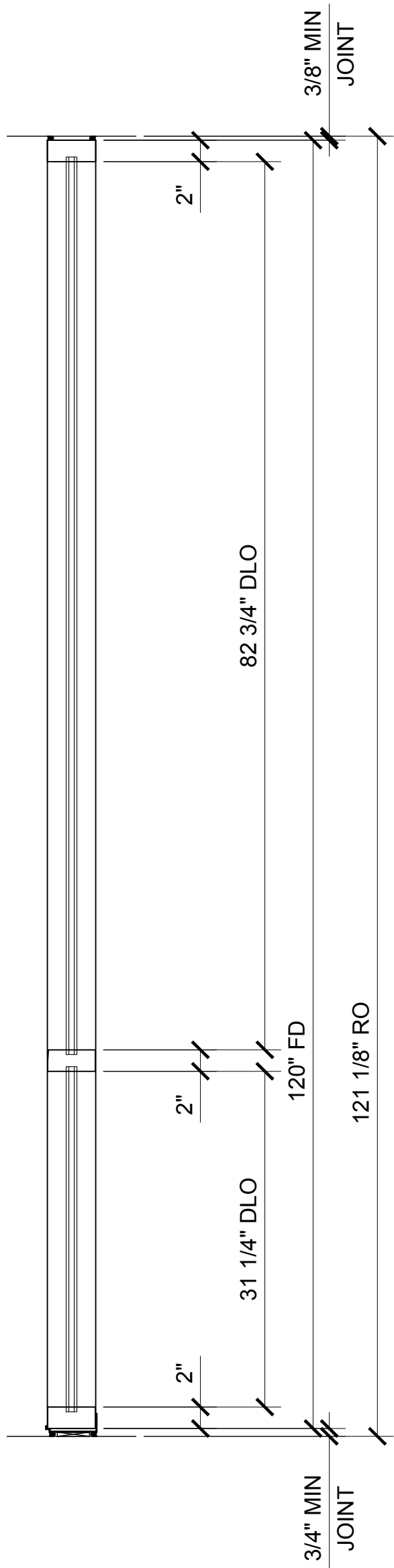
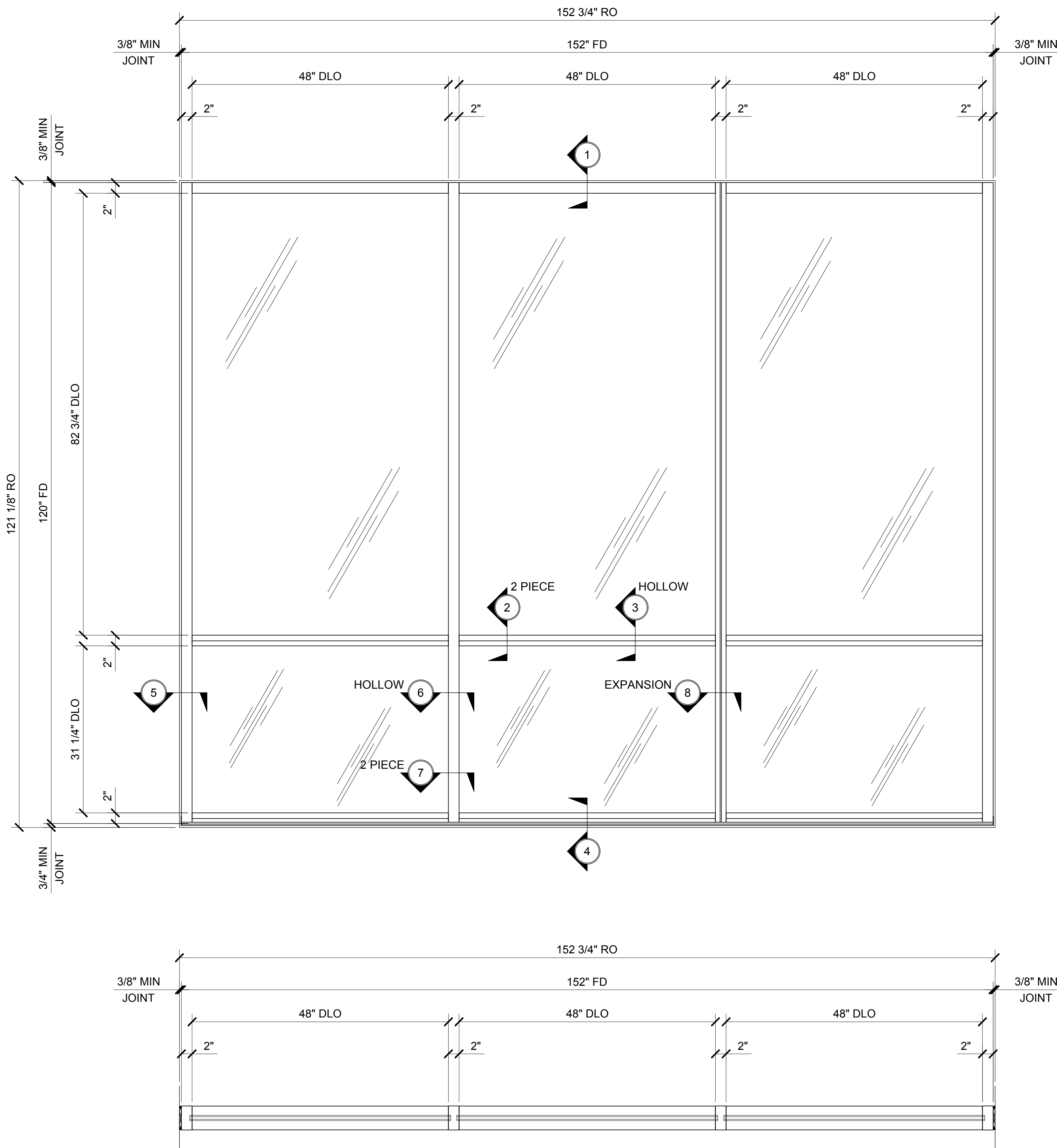


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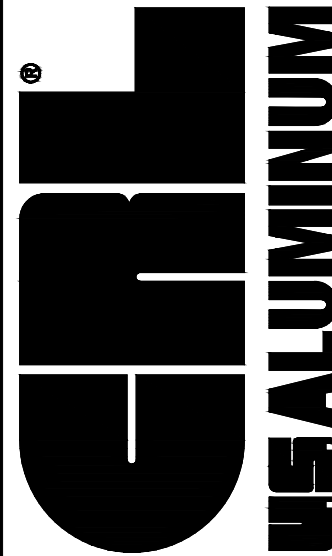
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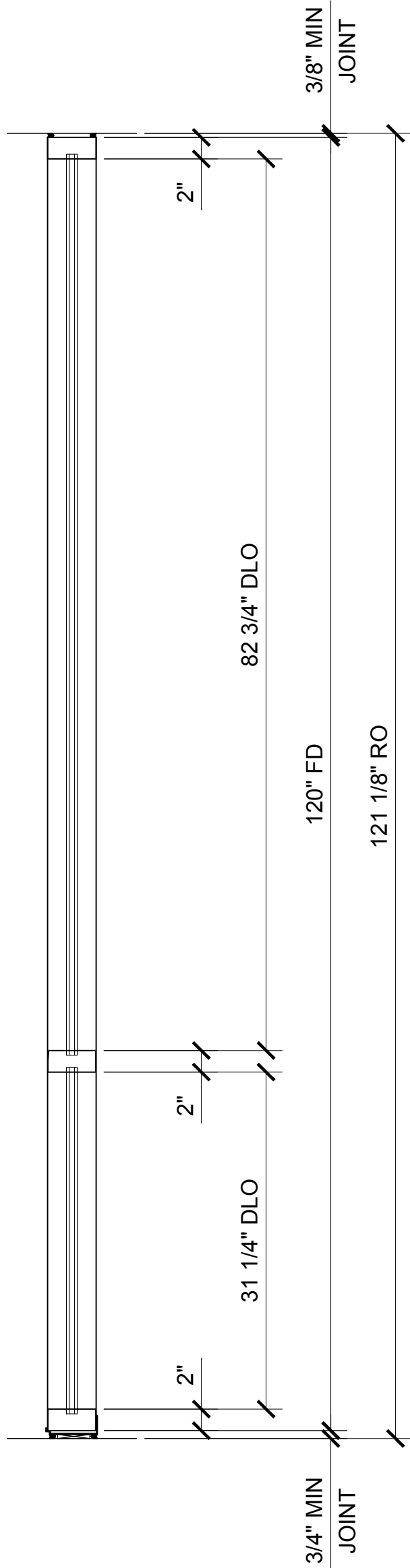
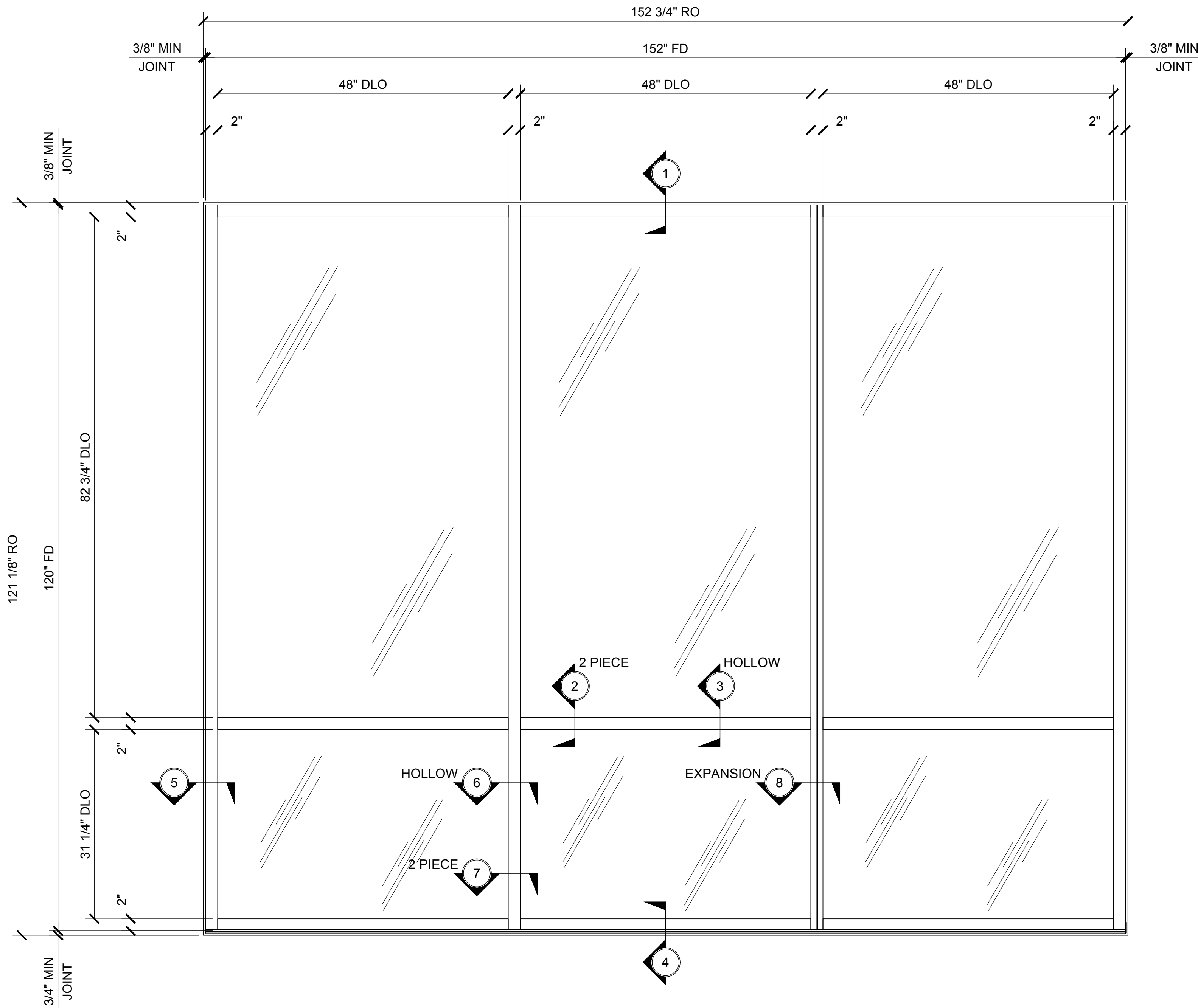


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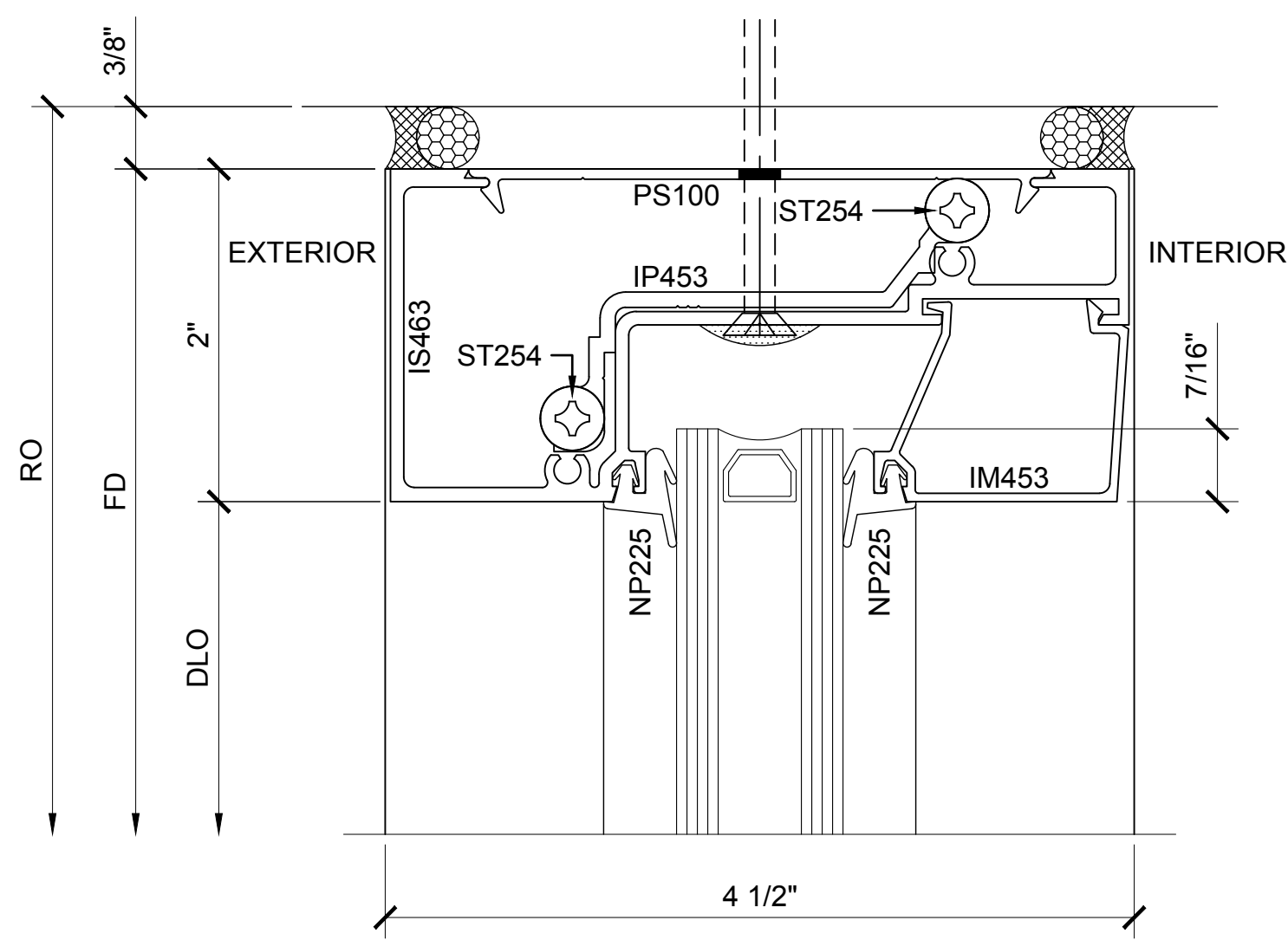
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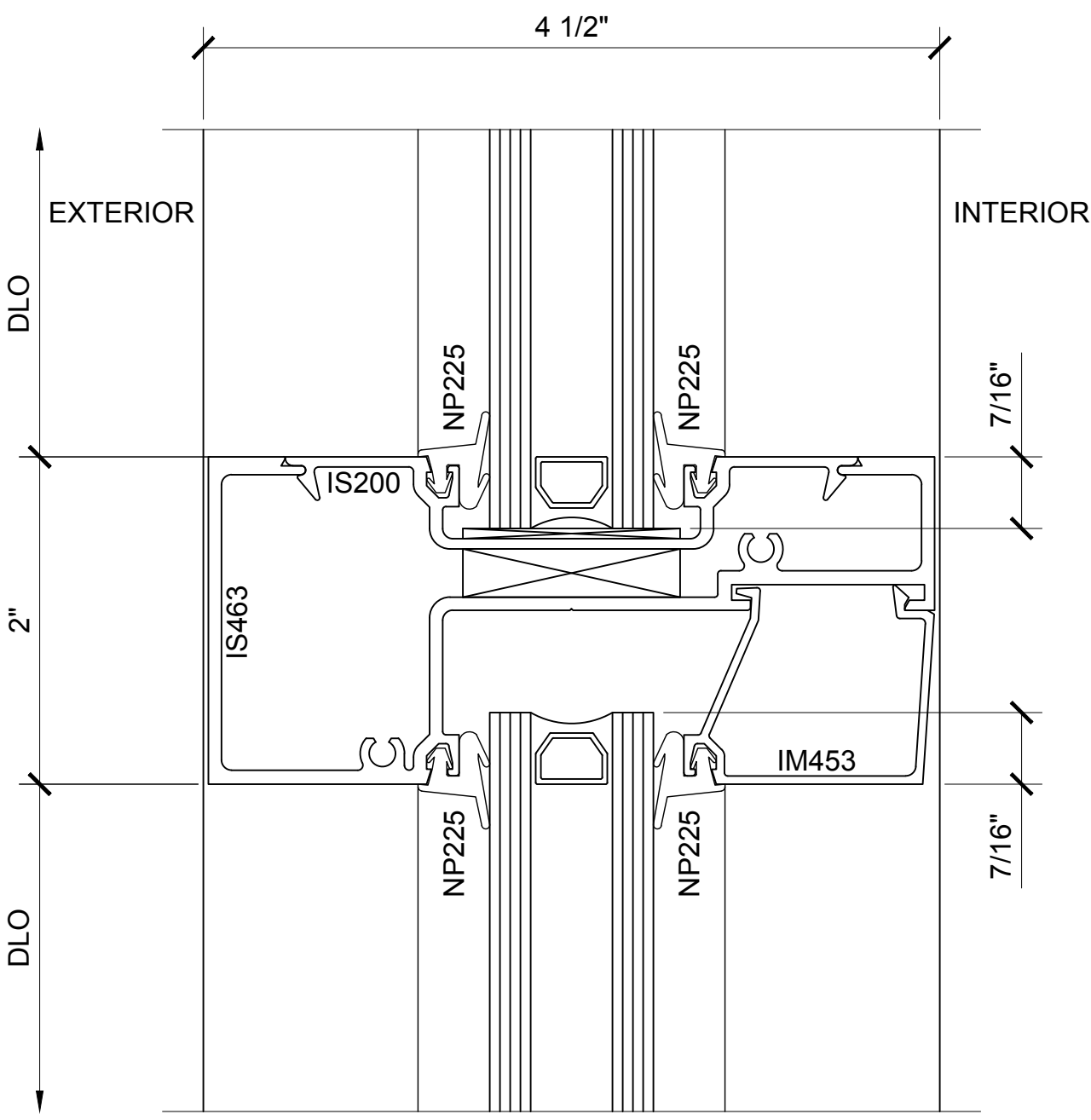
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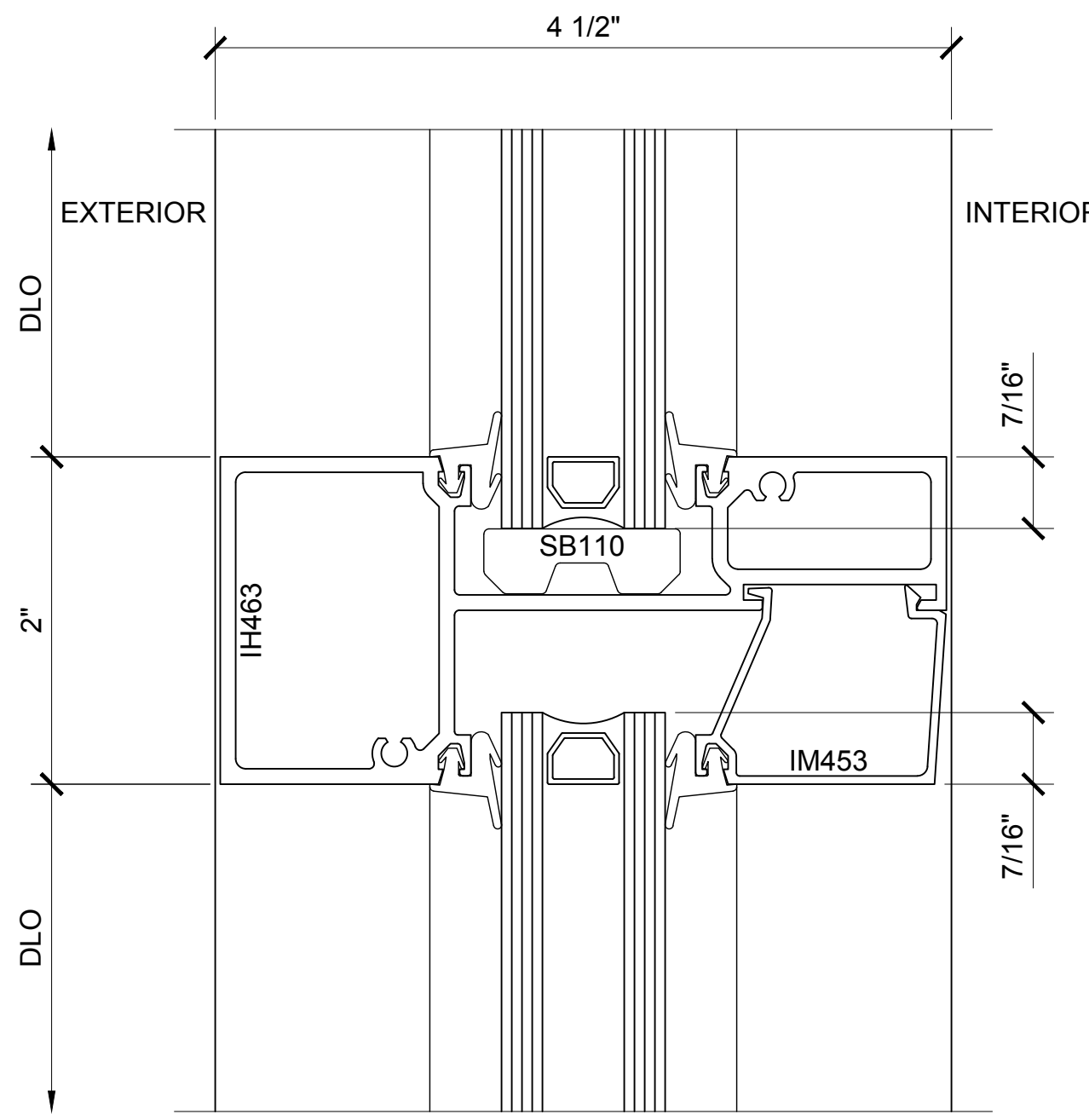
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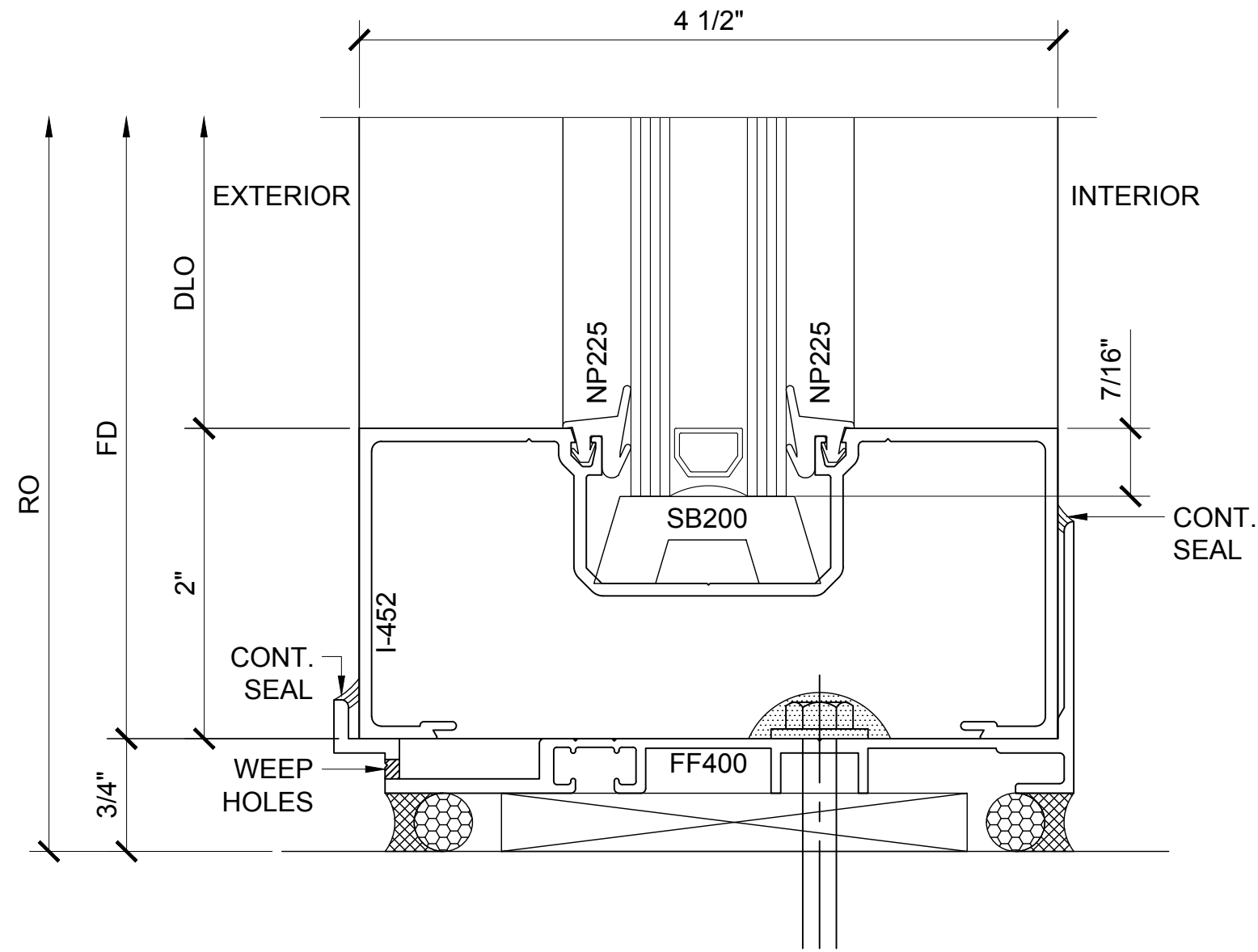
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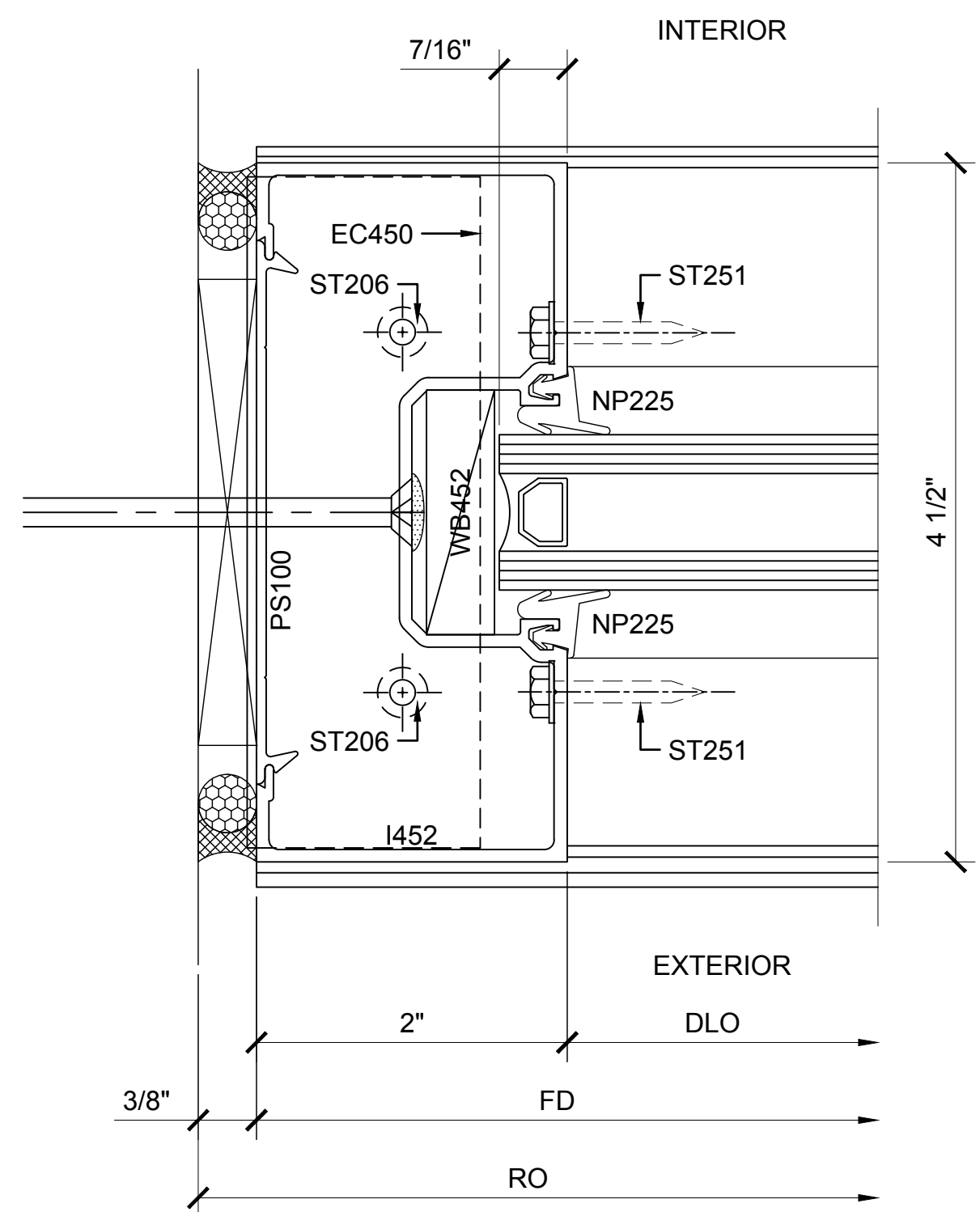
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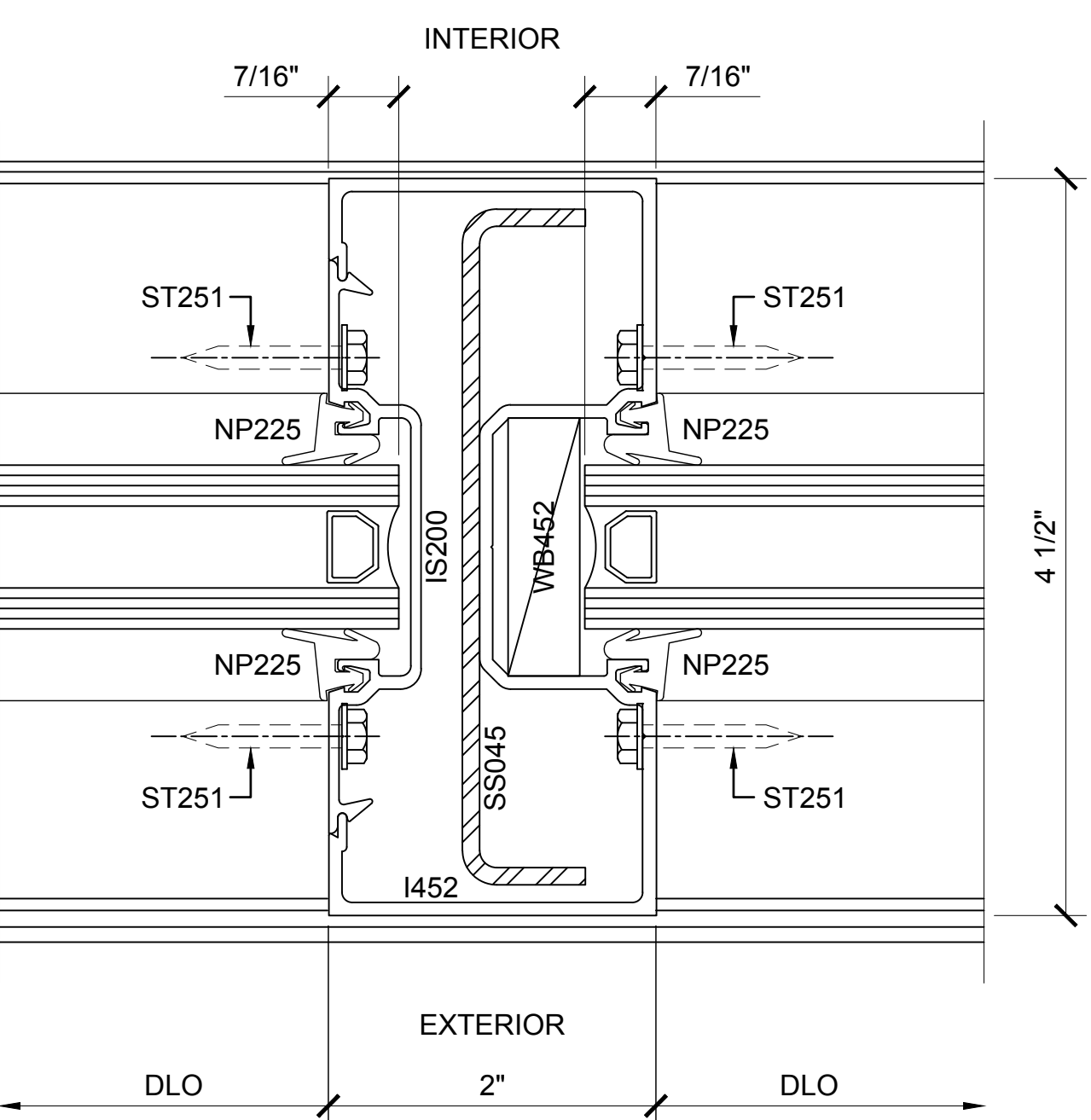
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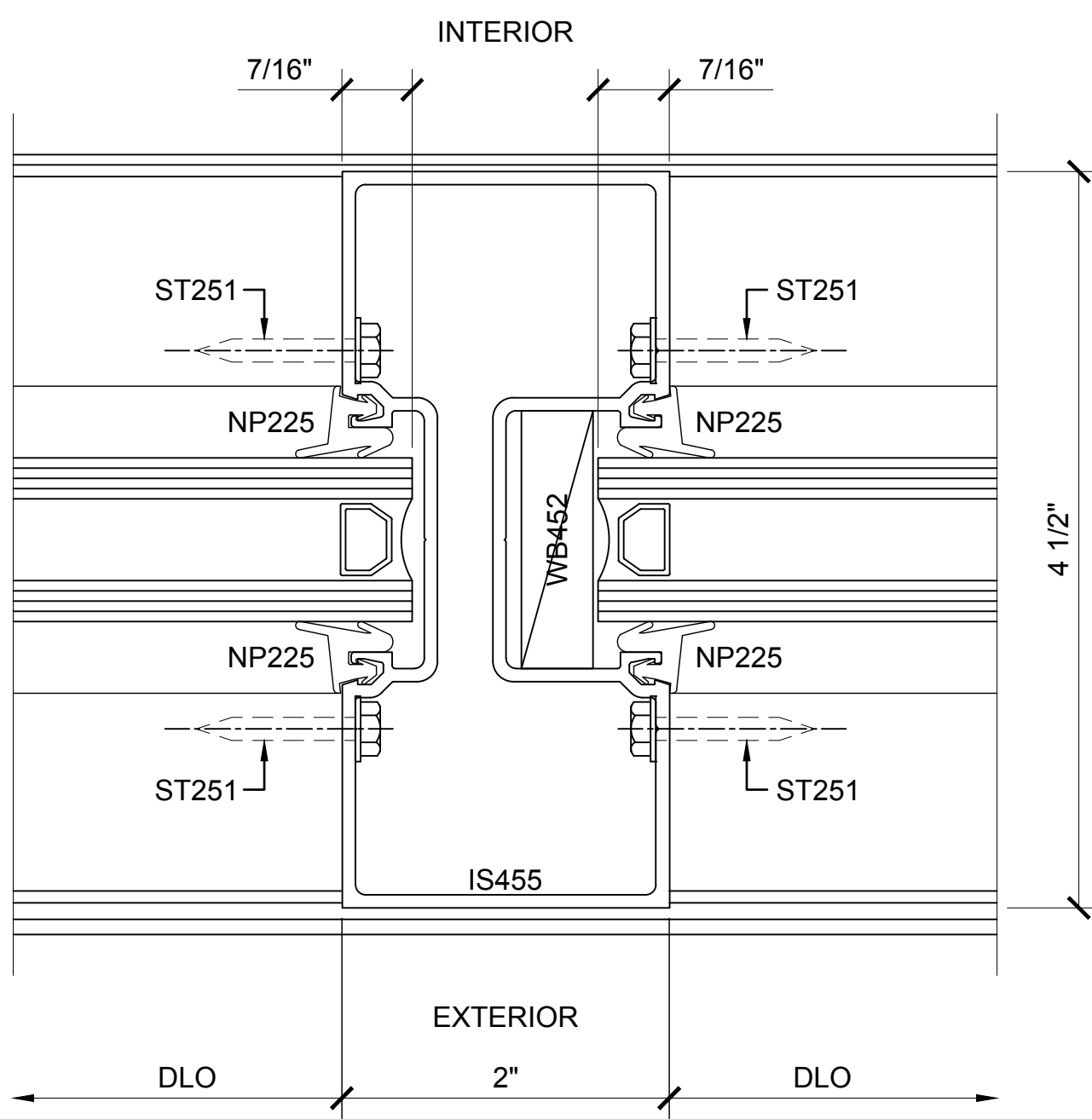
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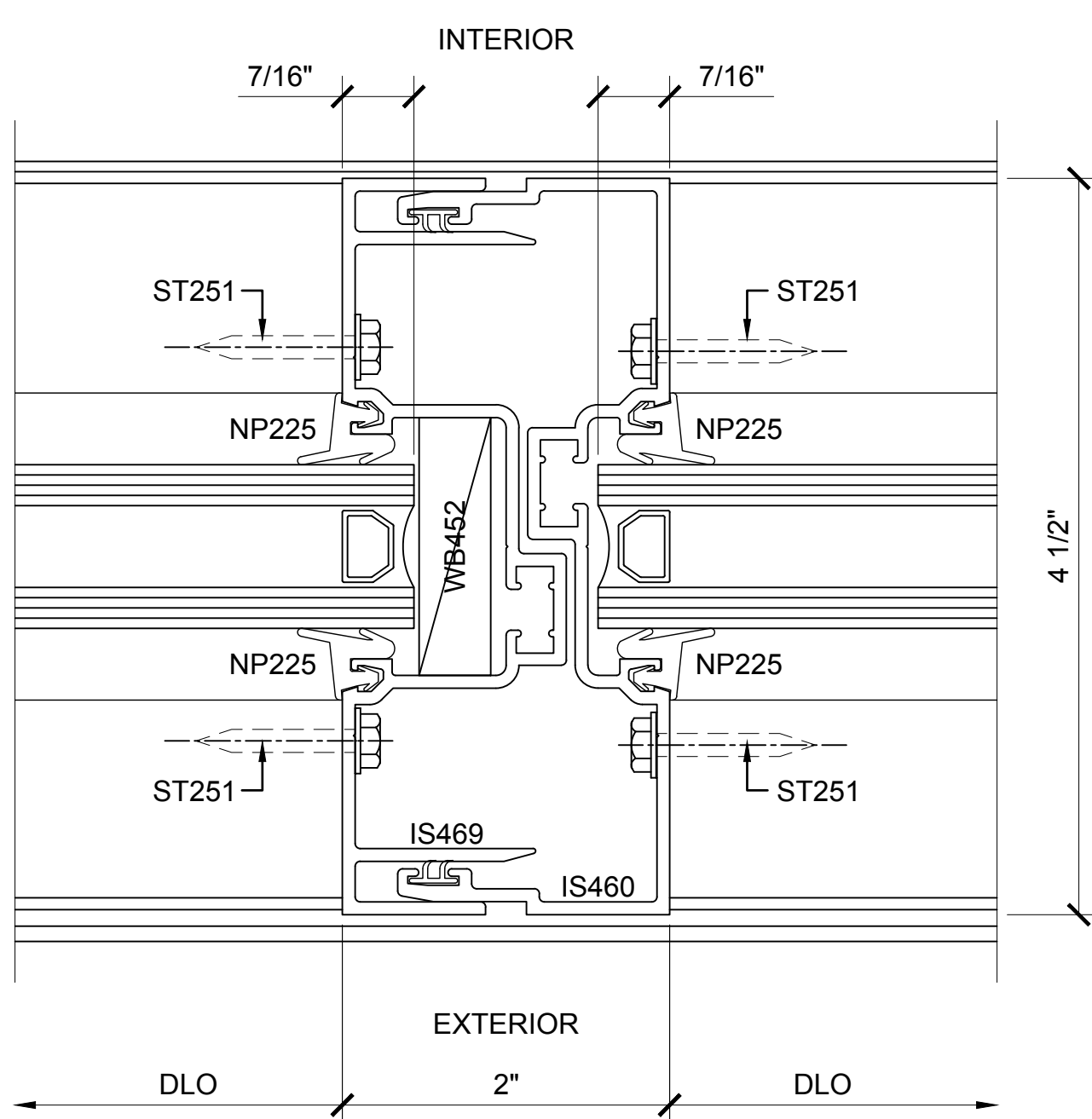
SECTION DETAIL AT JAMB 5



SECTION DETAIL AT 2 PIECE INTERMEDIATE VERTICAL 7



SECTION DETAIL AT HOLLOW INTERMEDIATE VERTICAL 6



SECTION DETAIL AT EXPANSION MULLION 8

SERIES 451 CENTER / INTERIOR GLAZED SCREW SPLINE STOREFRONT SYSTEM

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STOREFRONT SYSTEM

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2 (4)



SERIES 451 CENTER GLAZED STOREFRONT SYSTEM WIDE STYLE MULLIONS

Architectural drawing of a window unit with four panes. The drawing includes the following dimensions and labels:

- Overall Dimensions:**
 - Width: 162 3/8" RO
 - Height: 121 1/8" RO
- Joint and Gap Specifications:**
 - Top Joint: 3/8" MIN JOINT
 - Bottom Joint: 3/4" MIN JOINT
 - Left Joint: 3/8" MIN JOINT
 - Right Joint: 3/8" MIN JOINT
 - Horizontal Gaps: 4 1/2"
 - Vertical Gaps: 2"
- Pane Dimensions and Labels:**
 - Top Panes: 48" DLO (Distance from Left Outer edge)
 - Bottom Panes: 31 1/8" DLO
 - Right Pane: 48" DLO
 - Labels 1, 2, 3, and 4 are positioned in the top-left, top-middle, top-right, and bottom-right panes respectively.
- Other Features:**
 - Diagonal lines in the panes indicate the location of the panes.
 - A dashed line is shown on the right side of the unit.

Technical drawing of a fire door assembly. The drawing shows a side elevation of a door assembly with three doors. The overall length is 162 inches. The doors are 48 inches wide each, with 4 1/2 inch overlaps between them. The drawing includes dimensions for the door width (48" DLO), the overlap (4 1/2"), and the total length (162 3/8" RO, 162" FD). A note on the left indicates a 3/8" minimum joint.

3/8" MIN JOINT

162 3/8" RO

162" FD

48" DLO

4 1/2"

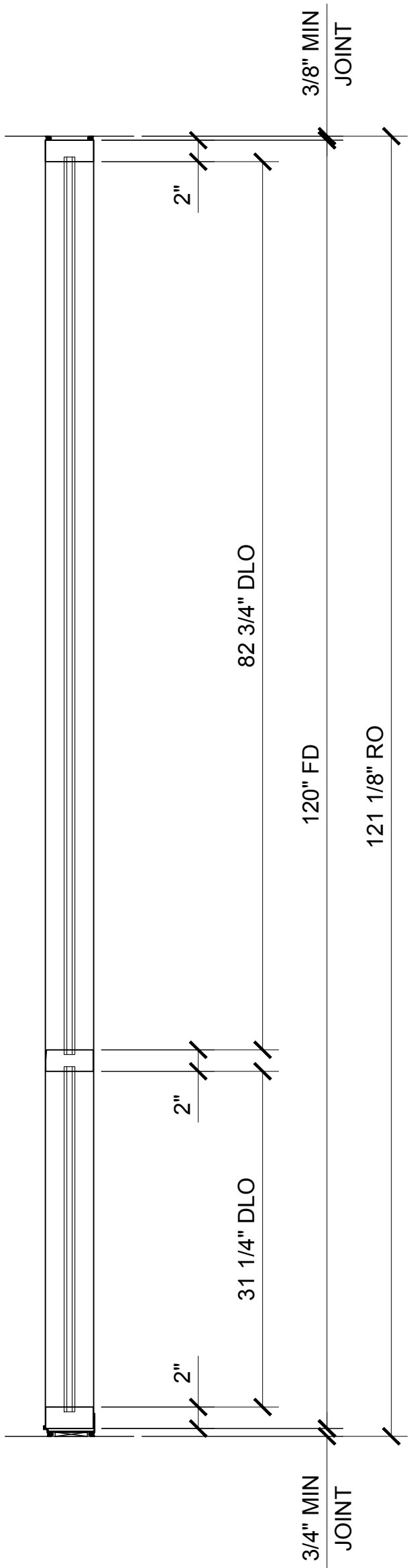
48" DLO

4 1/2"

48" DLO

4 1/2"

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Interior or Exterior Glazed



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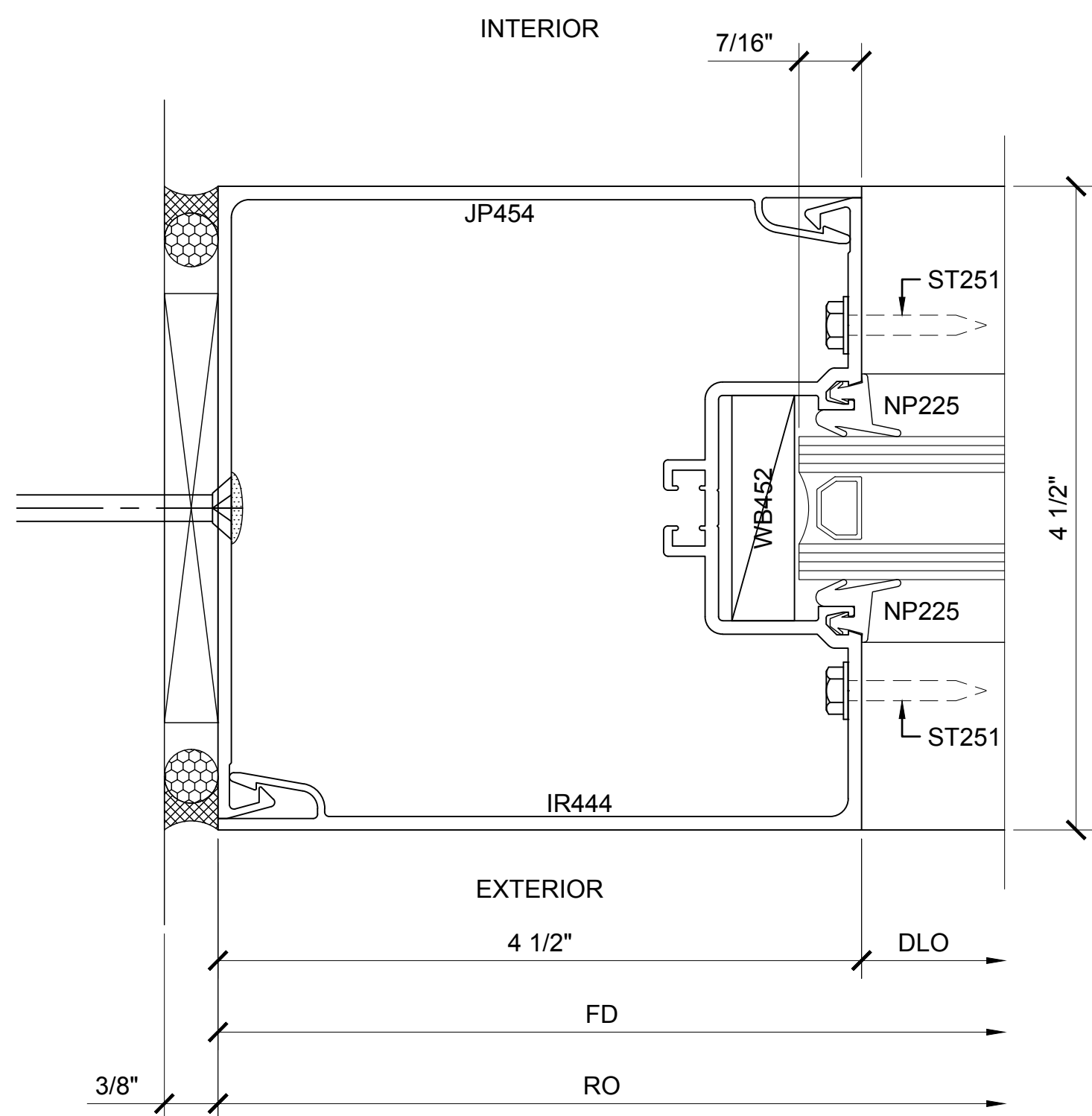
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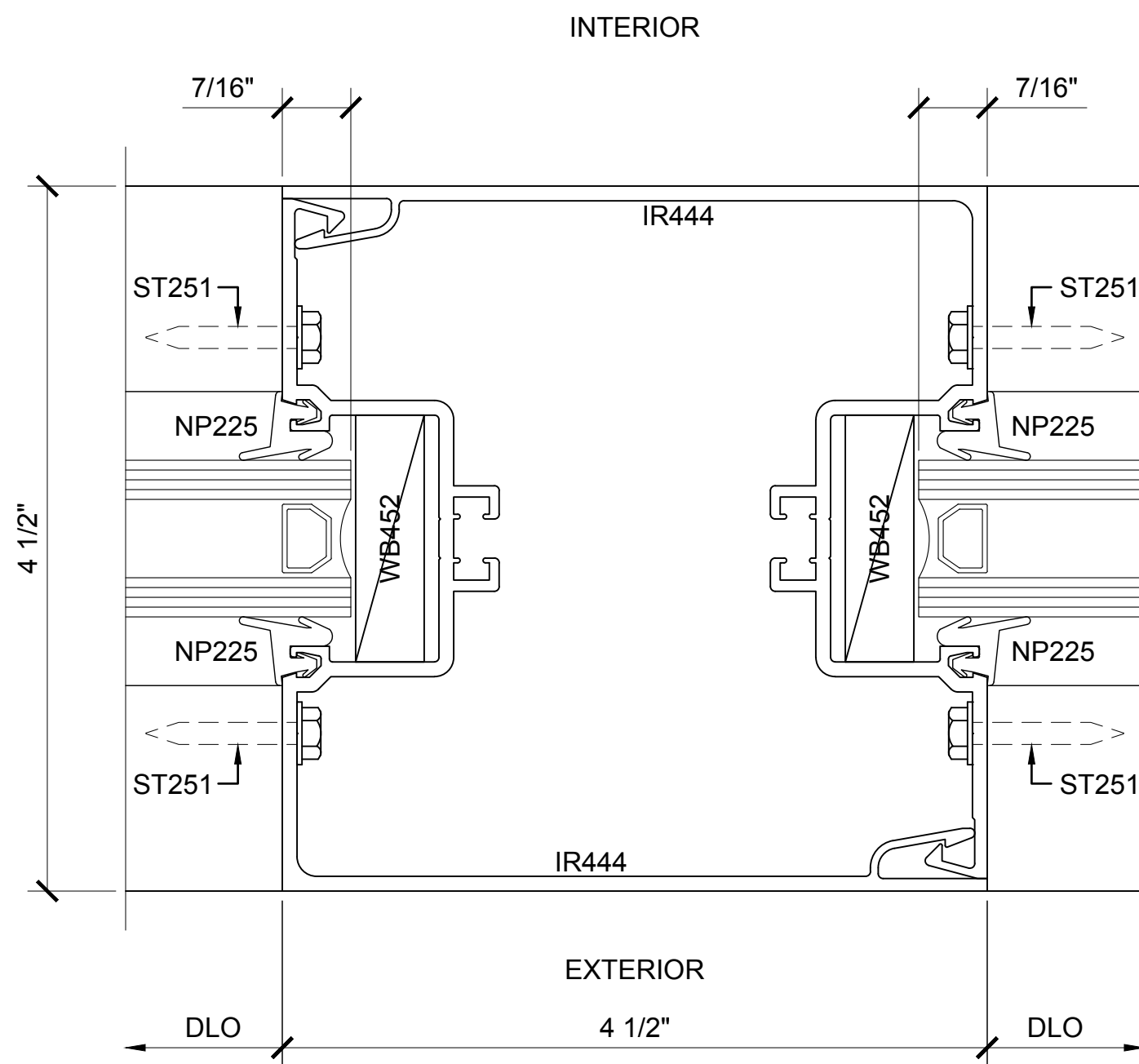
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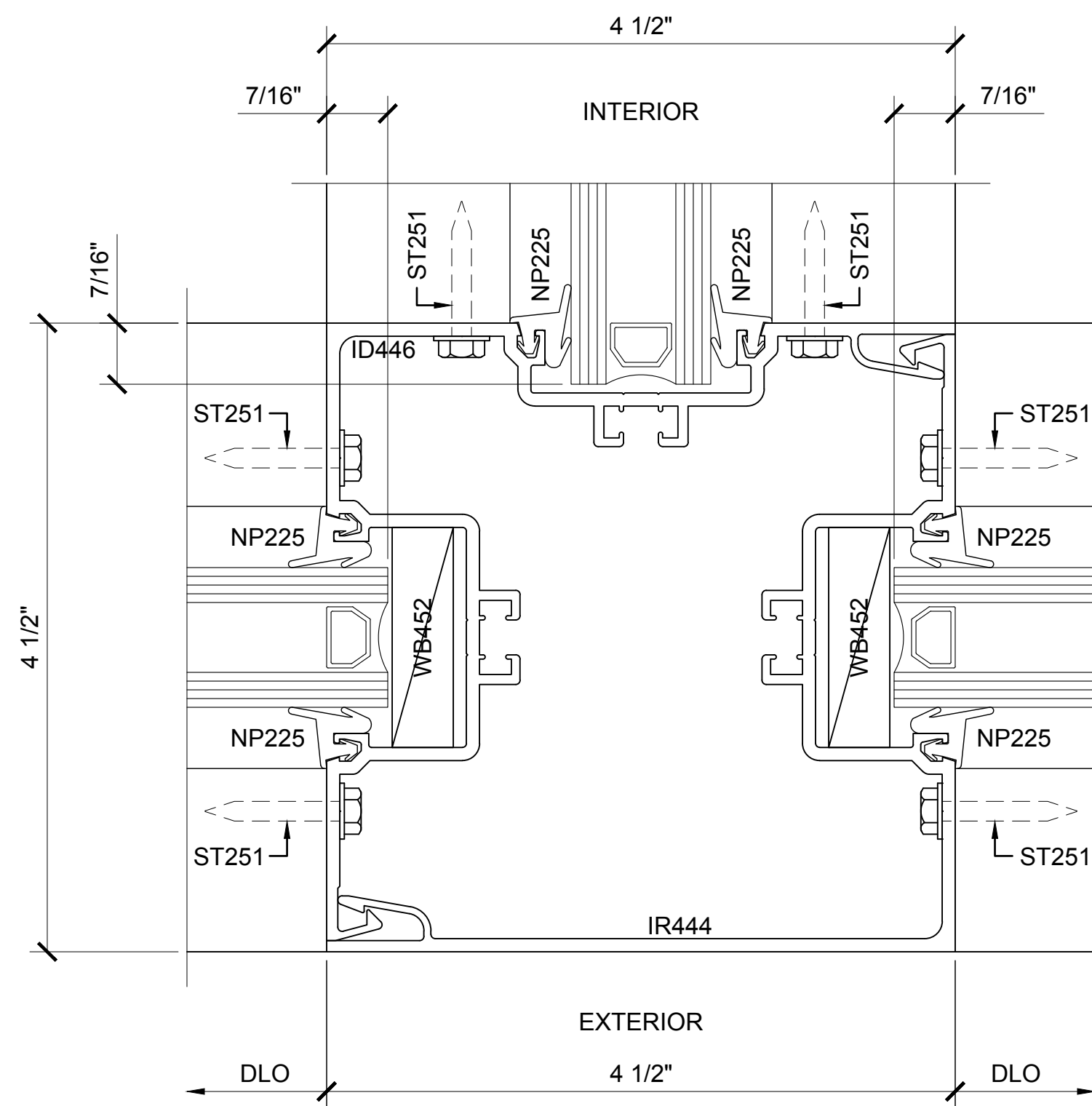
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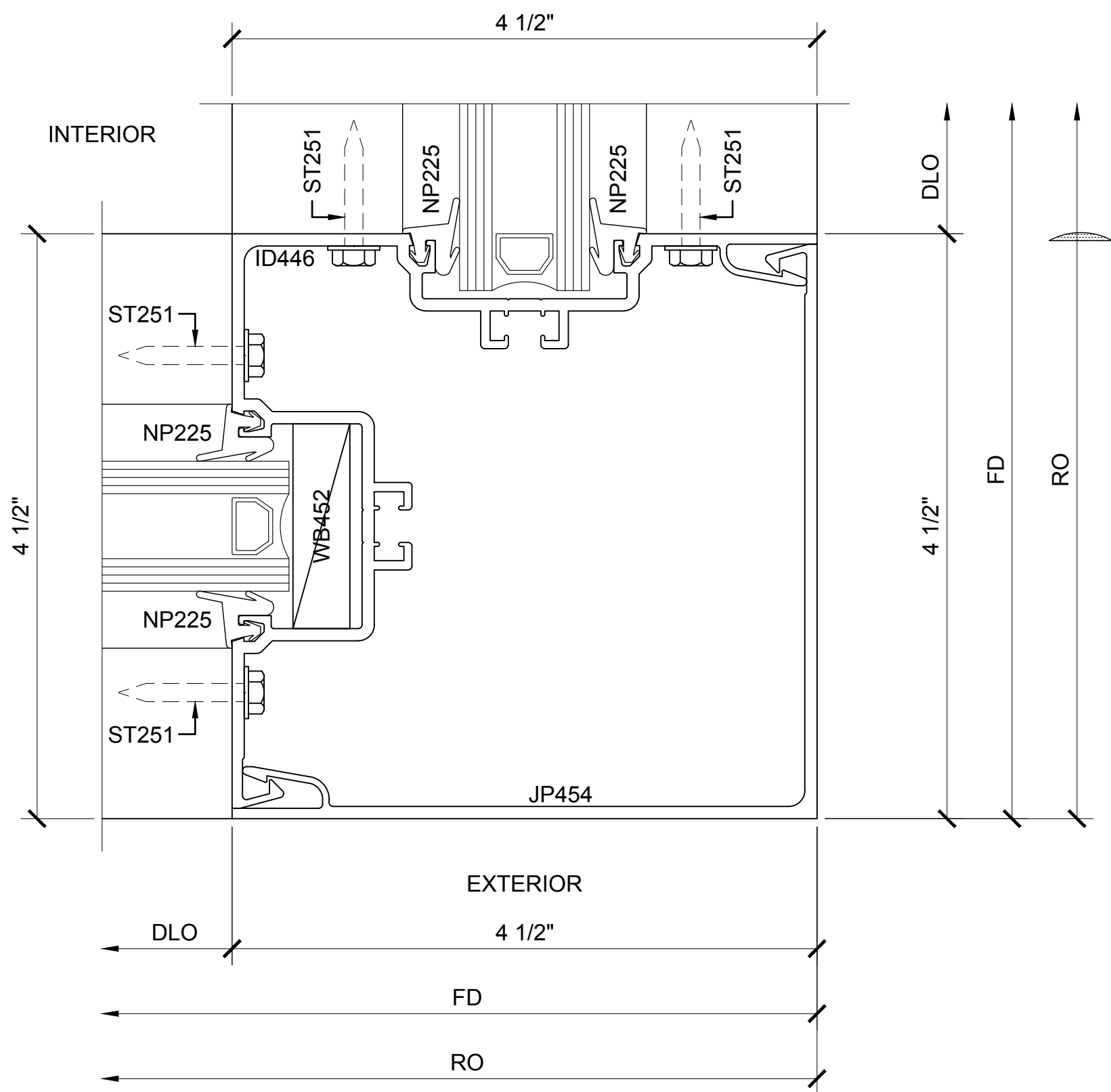
SECTION DETAIL AT WIDE STYLE JAMB 1



SECTION DETAIL AT WIDE STYLE INTERMEDIATE VERTICAL 2



SECTION DETAIL AT WIDE STYLE "T" VERTICAL 3



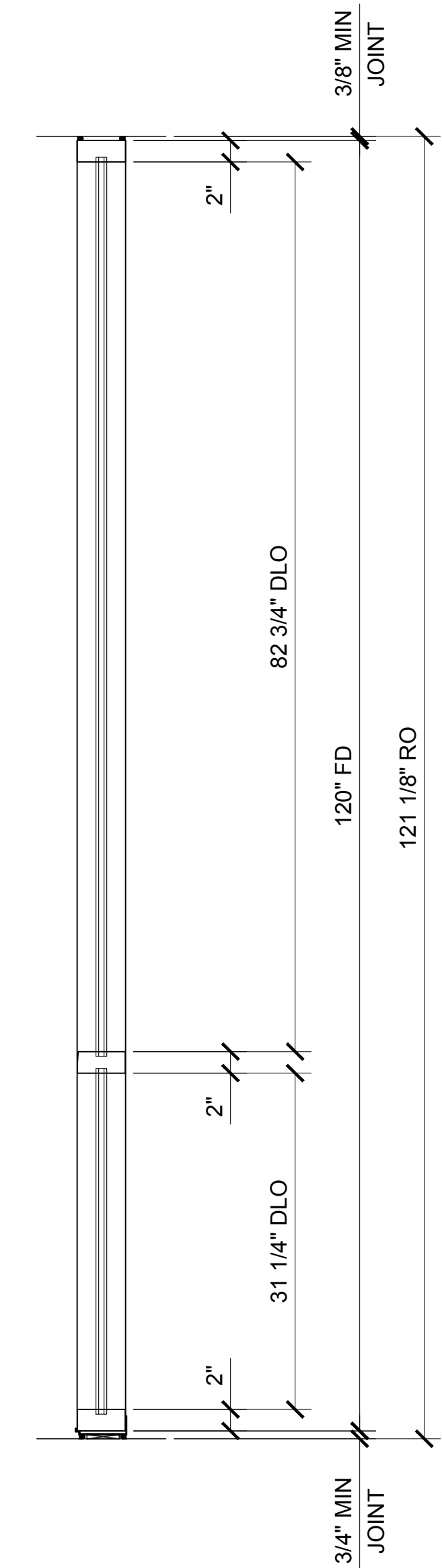
SECTION DETAIL AT WIDE STYLE CORNER VERTICAL 4

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2 (5)	



SERIES 451 CENTER GLAZED STOREFRONT SYSTEM POST COVERS

GLASS SIZING NOTE:
REFERENCE U.S. ALUMINUM
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LOAD CHARTS FOR SIZING
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DO	DOOR OPENING
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Revisions By

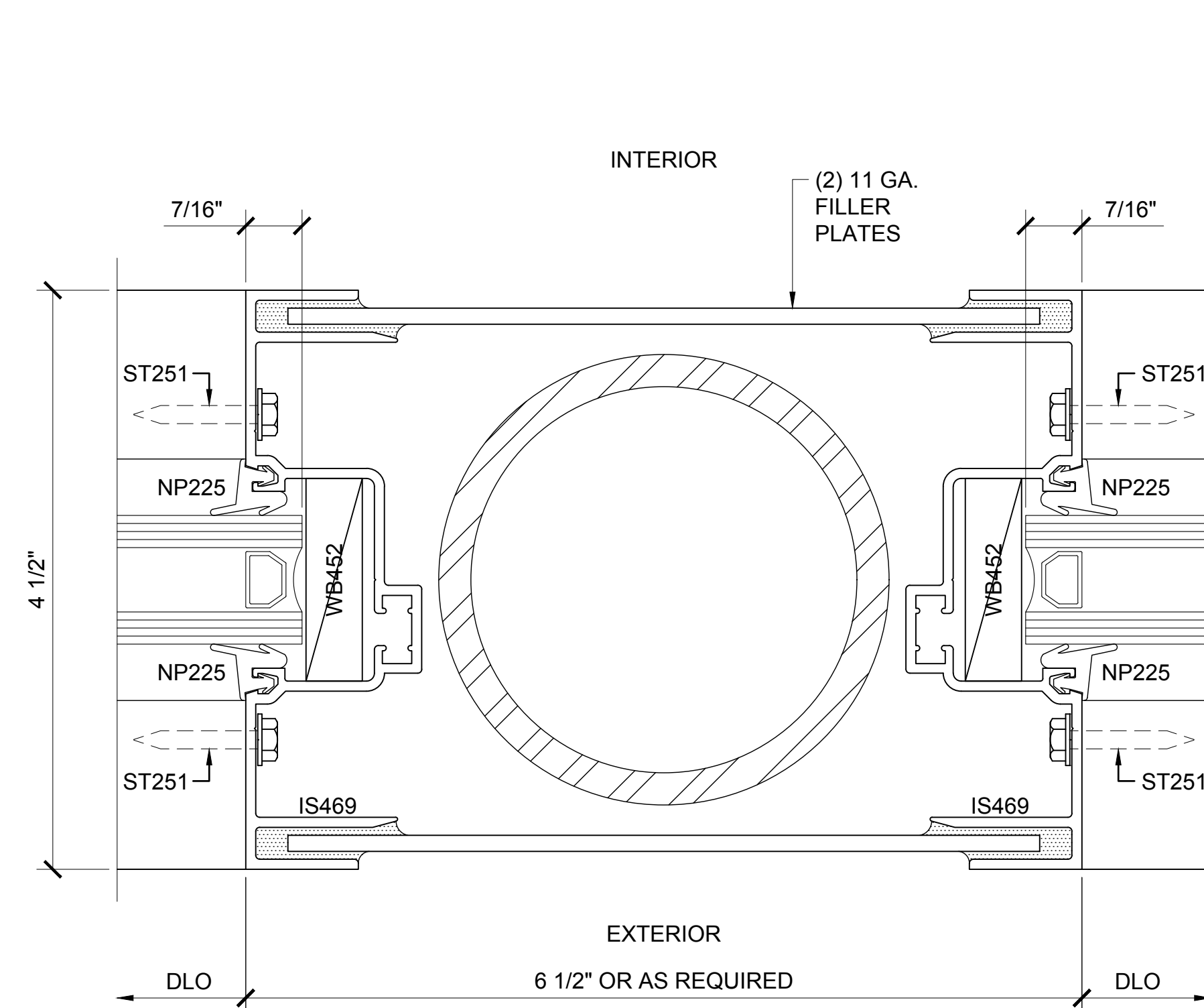
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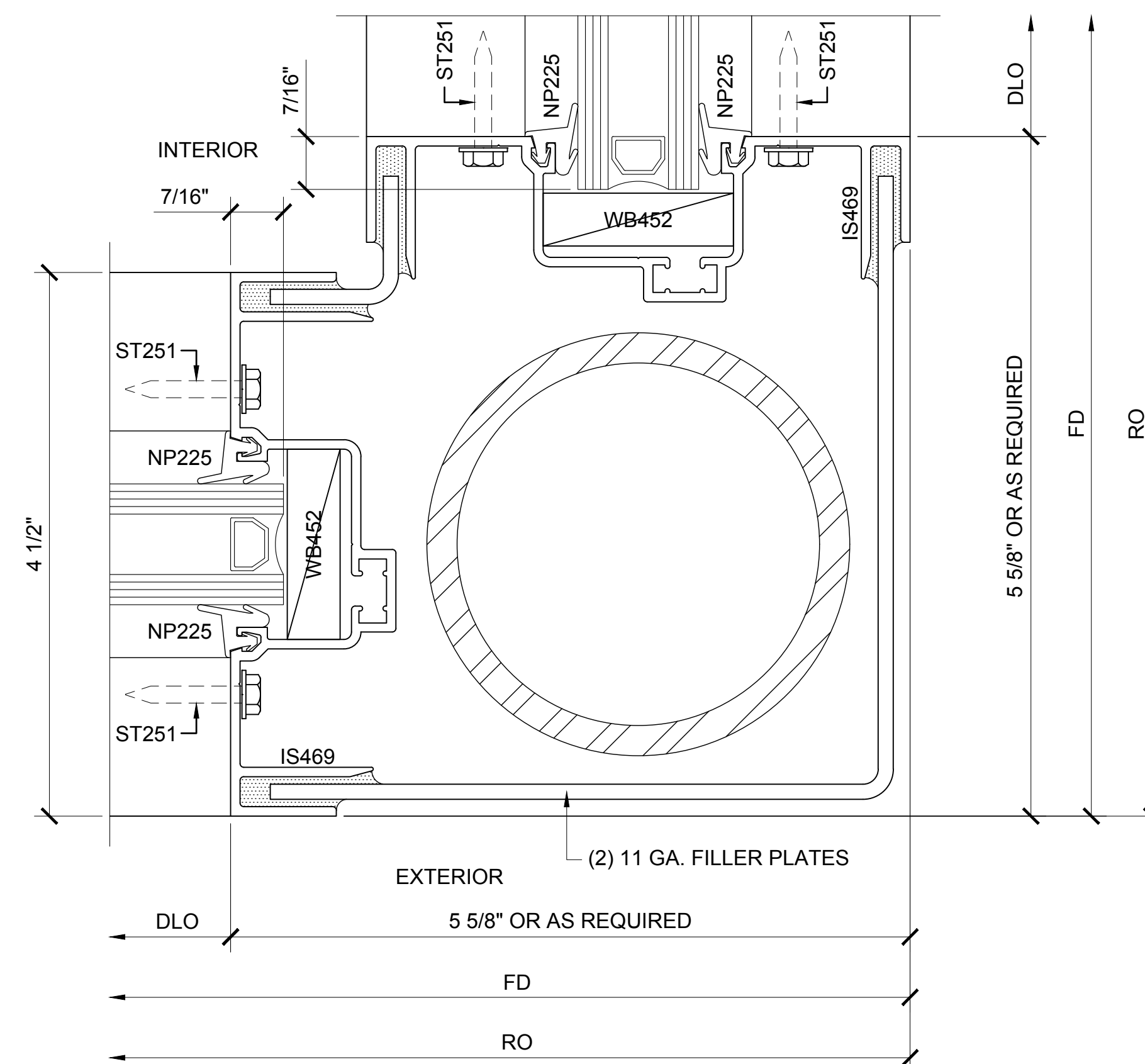
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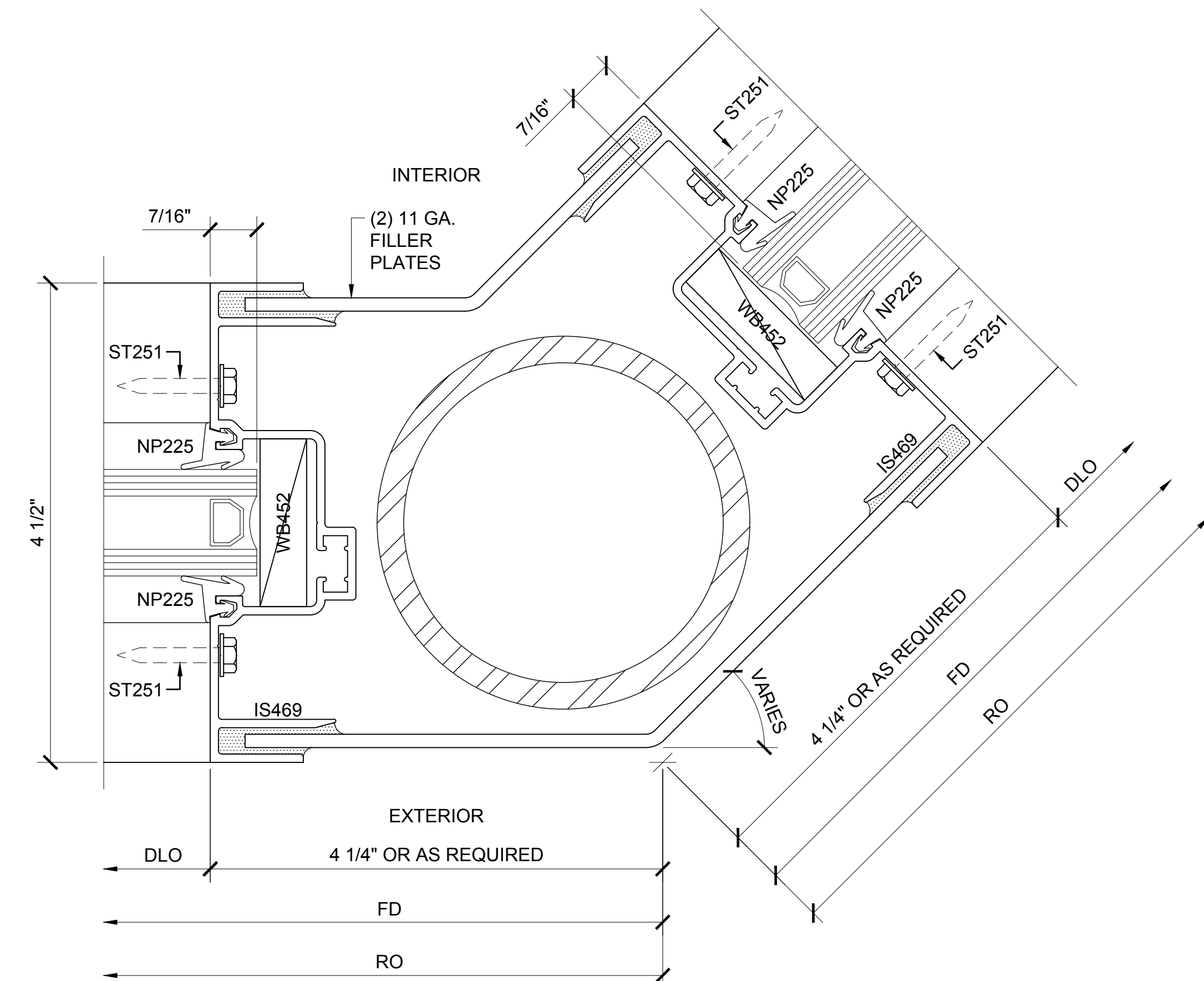
SECTION DETAIL AT INTERMEDIATE
POST COVER

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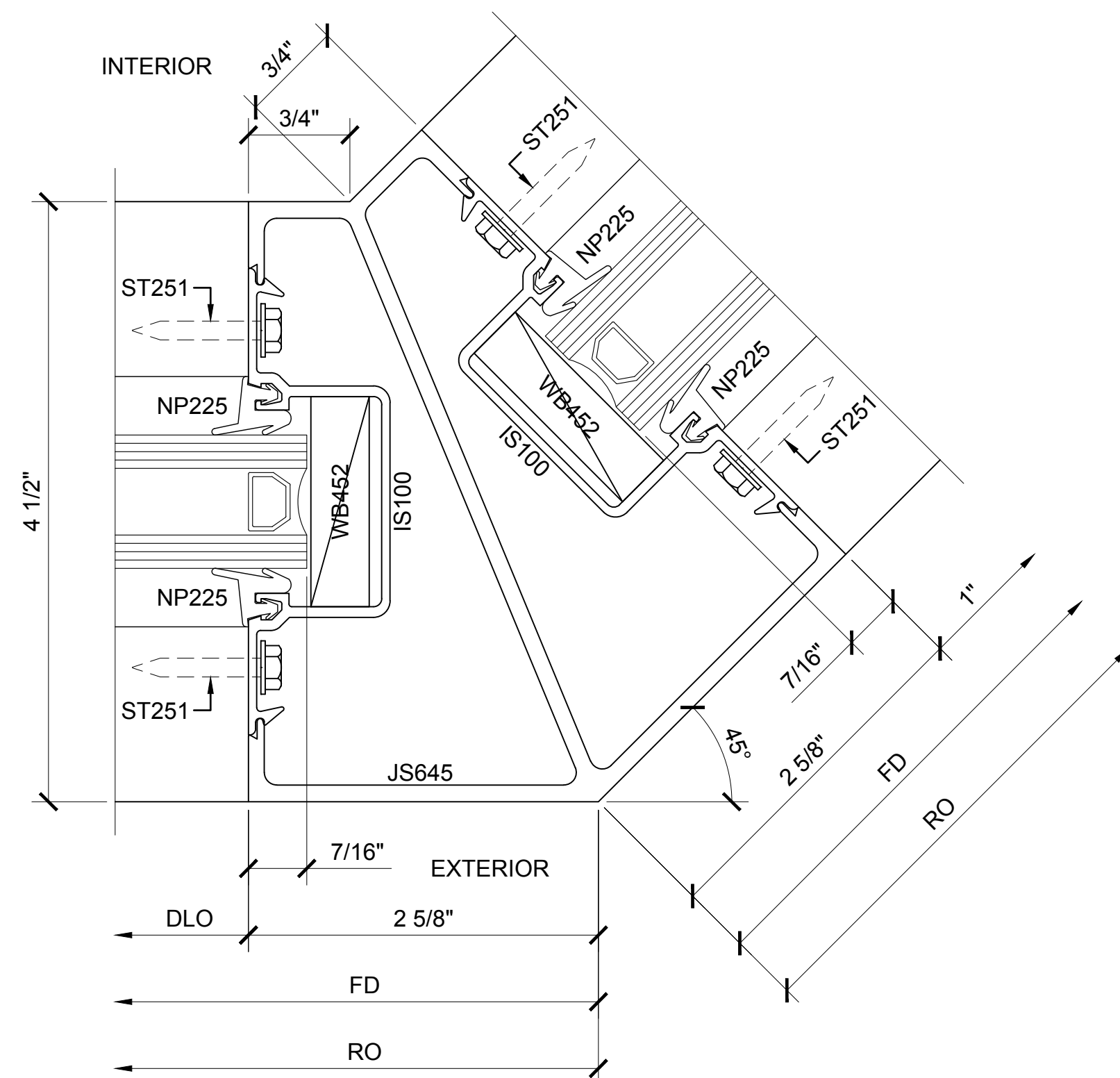
SECTION DETAIL AT 90° CORNER
POST COVER

2



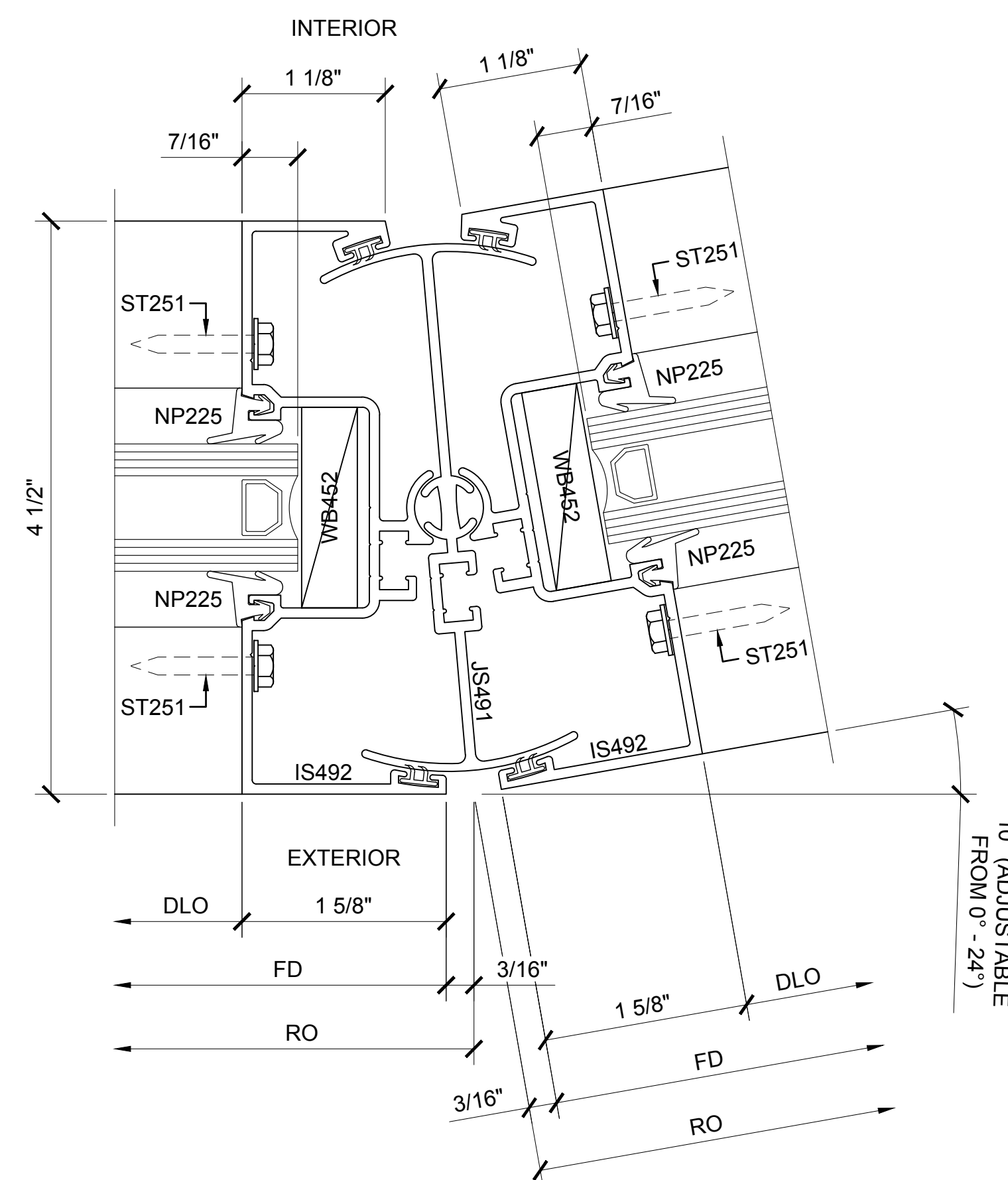
SECTION DETAIL AT ADJUSTABLE ANGLE
POST COVER

5



SECTION DETAIL AT 45° CORNER
POST COVER

2



SECTION DETAIL AT ADJUSTABLE ANGLE
POST COVER

6

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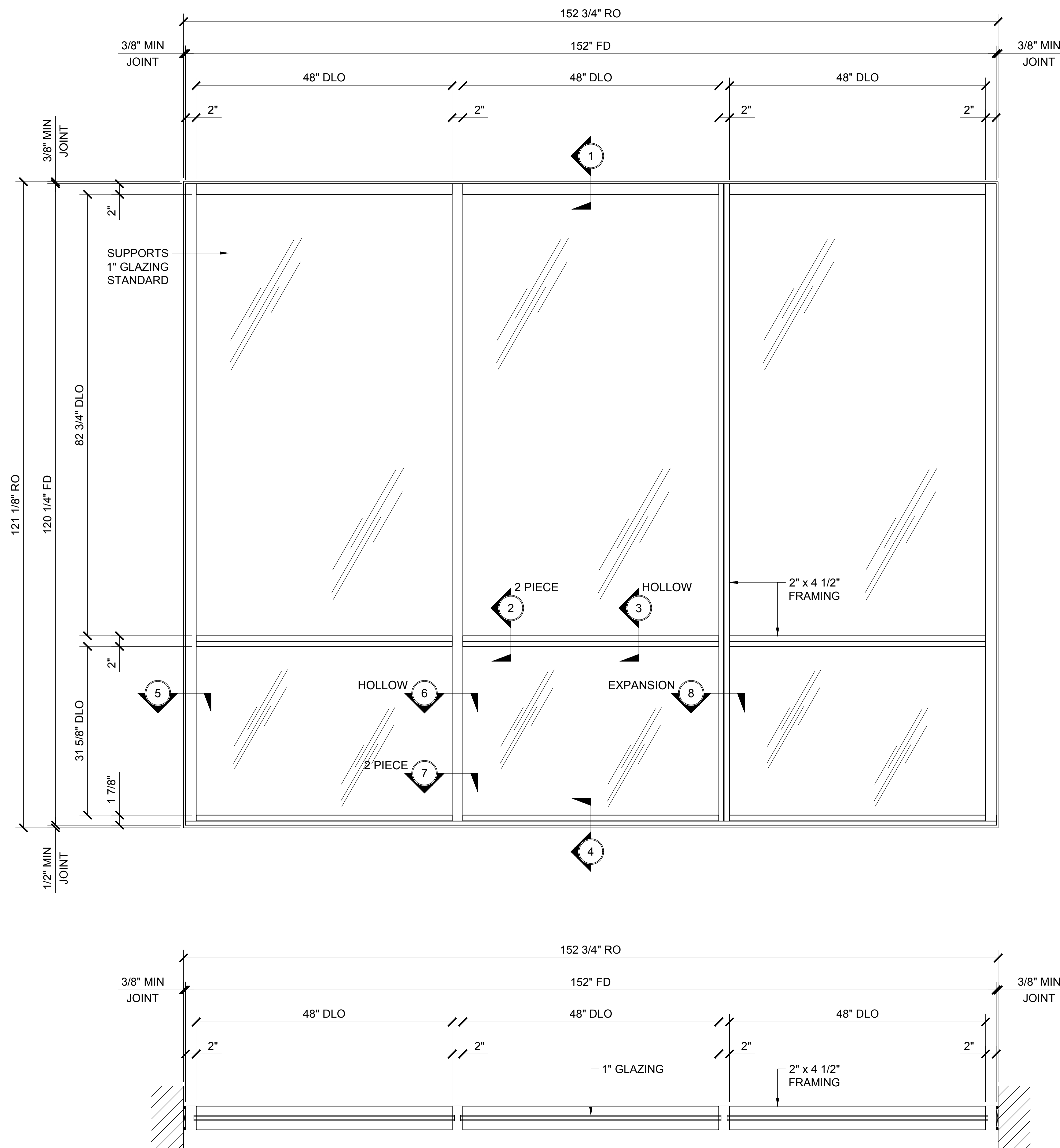
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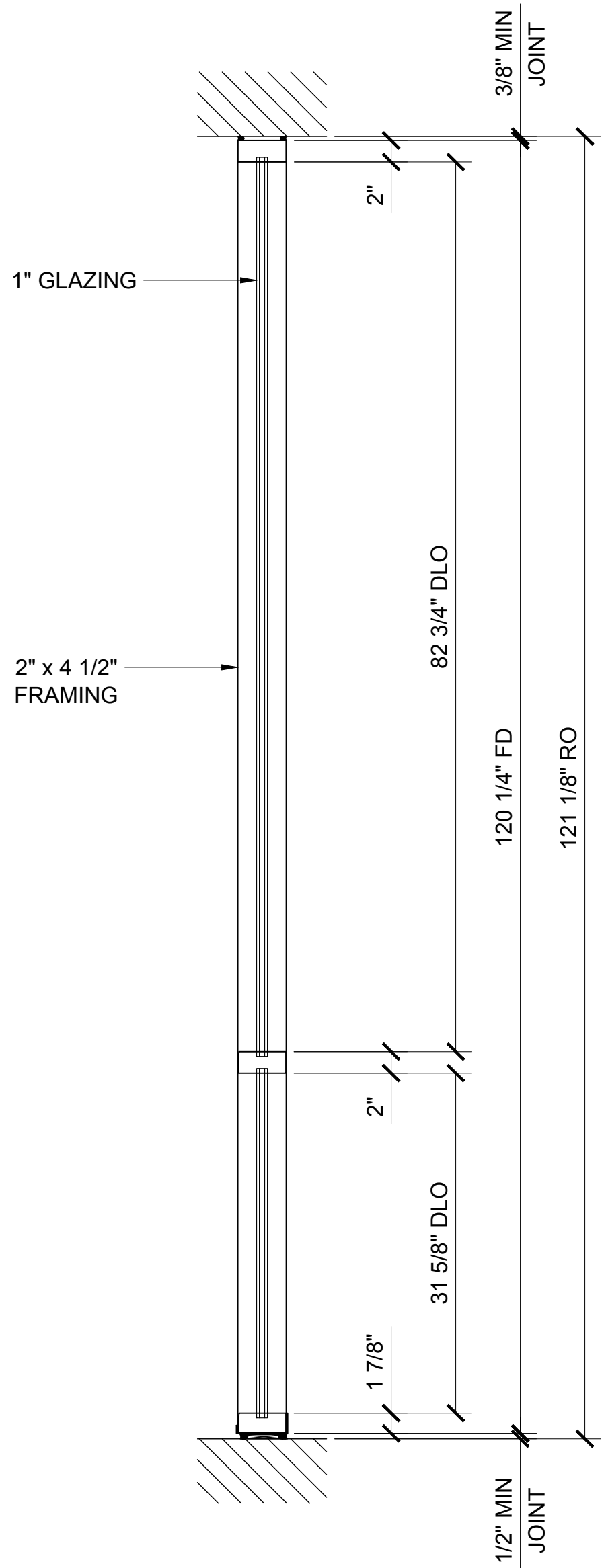
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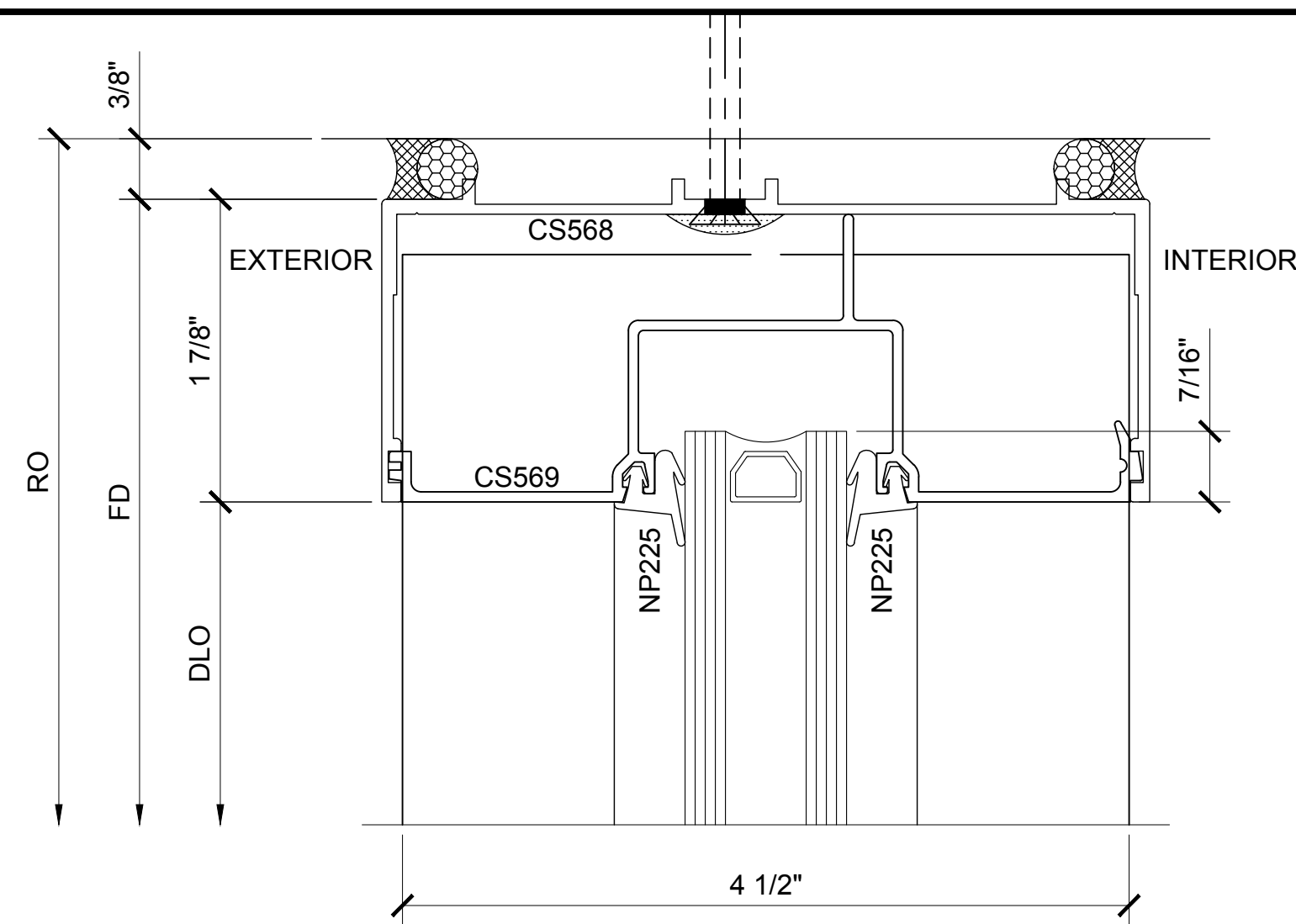
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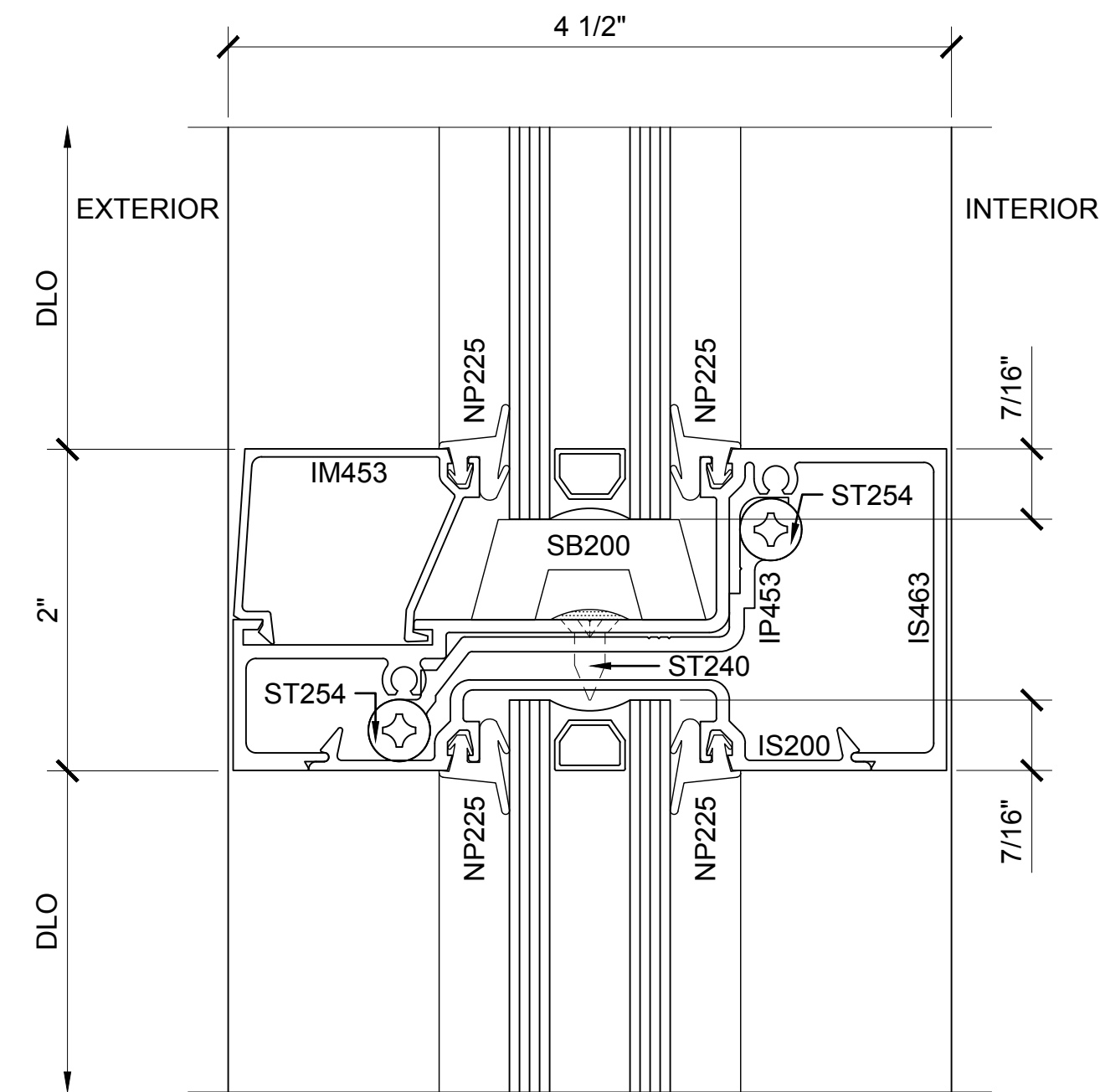
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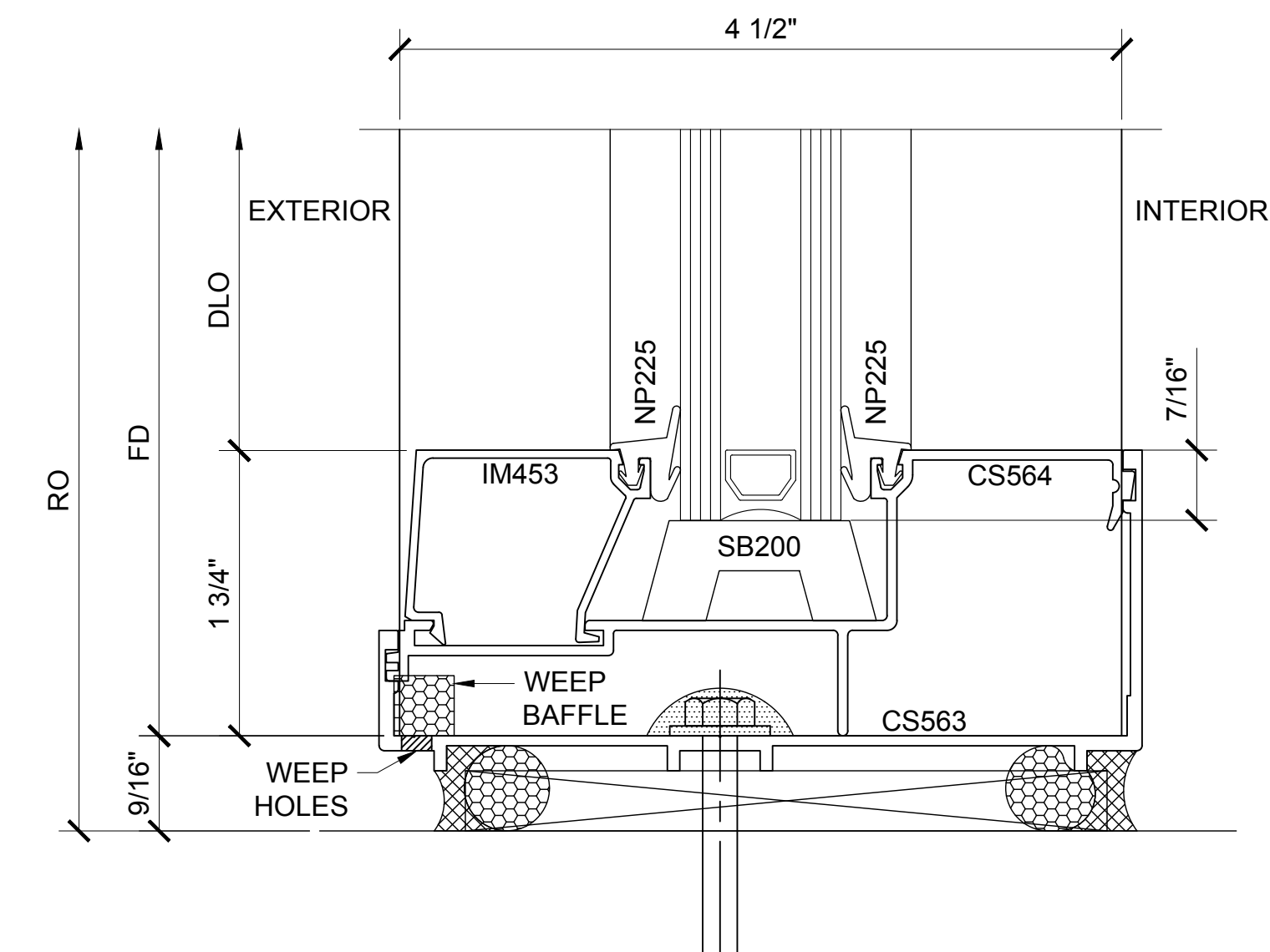
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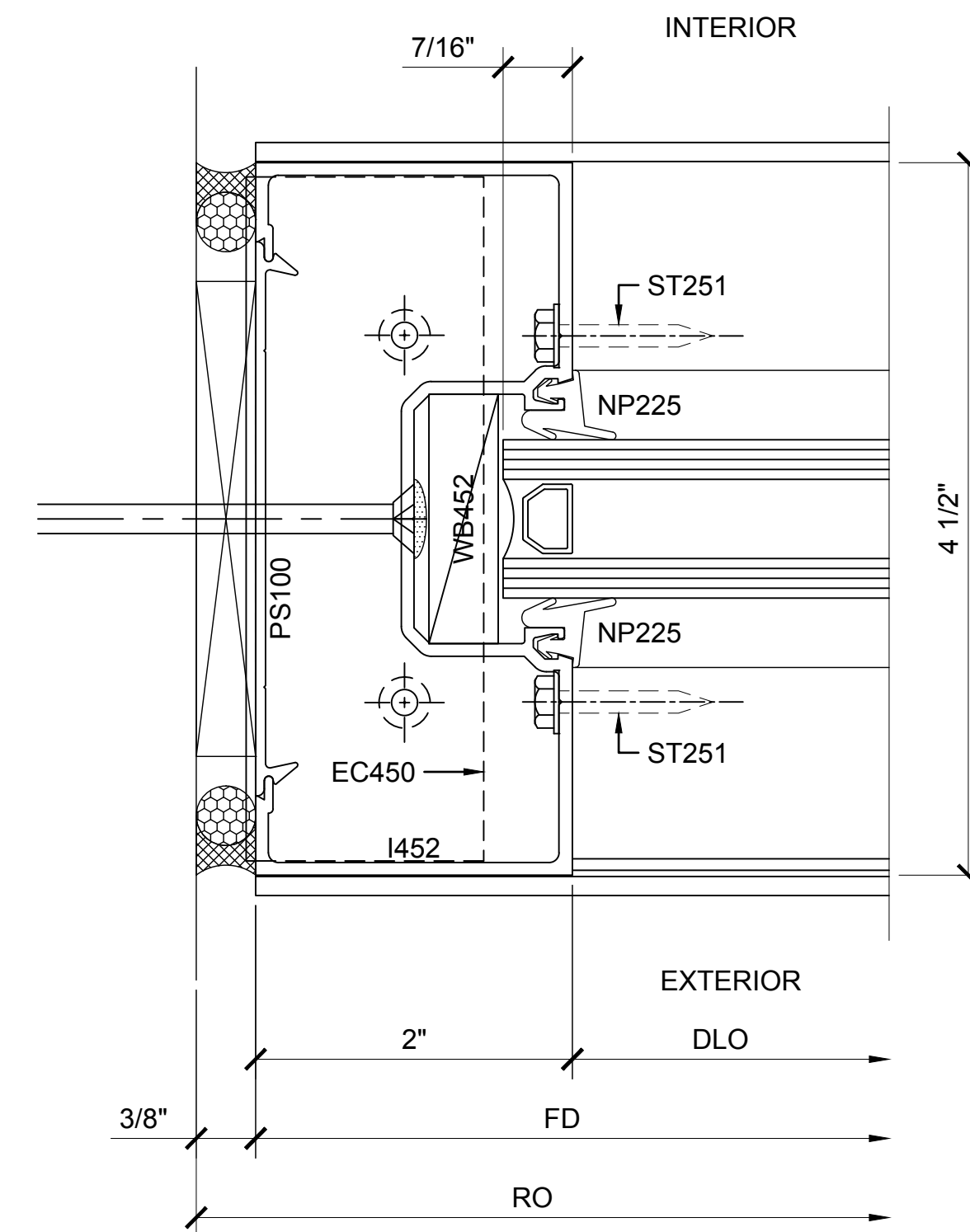


SECTION DETAIL AT INTERMEDIATE HORIZONTAL 2

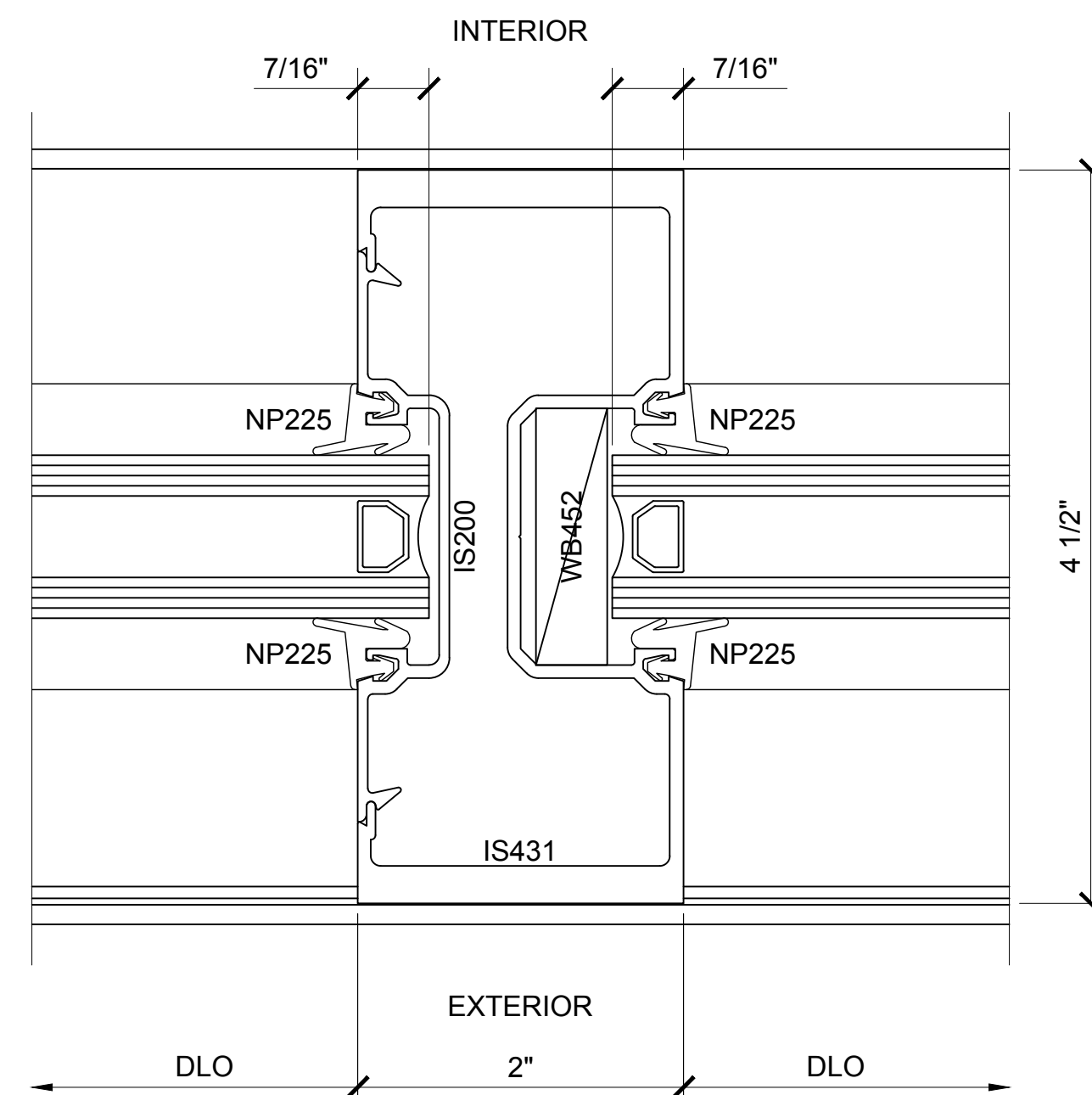


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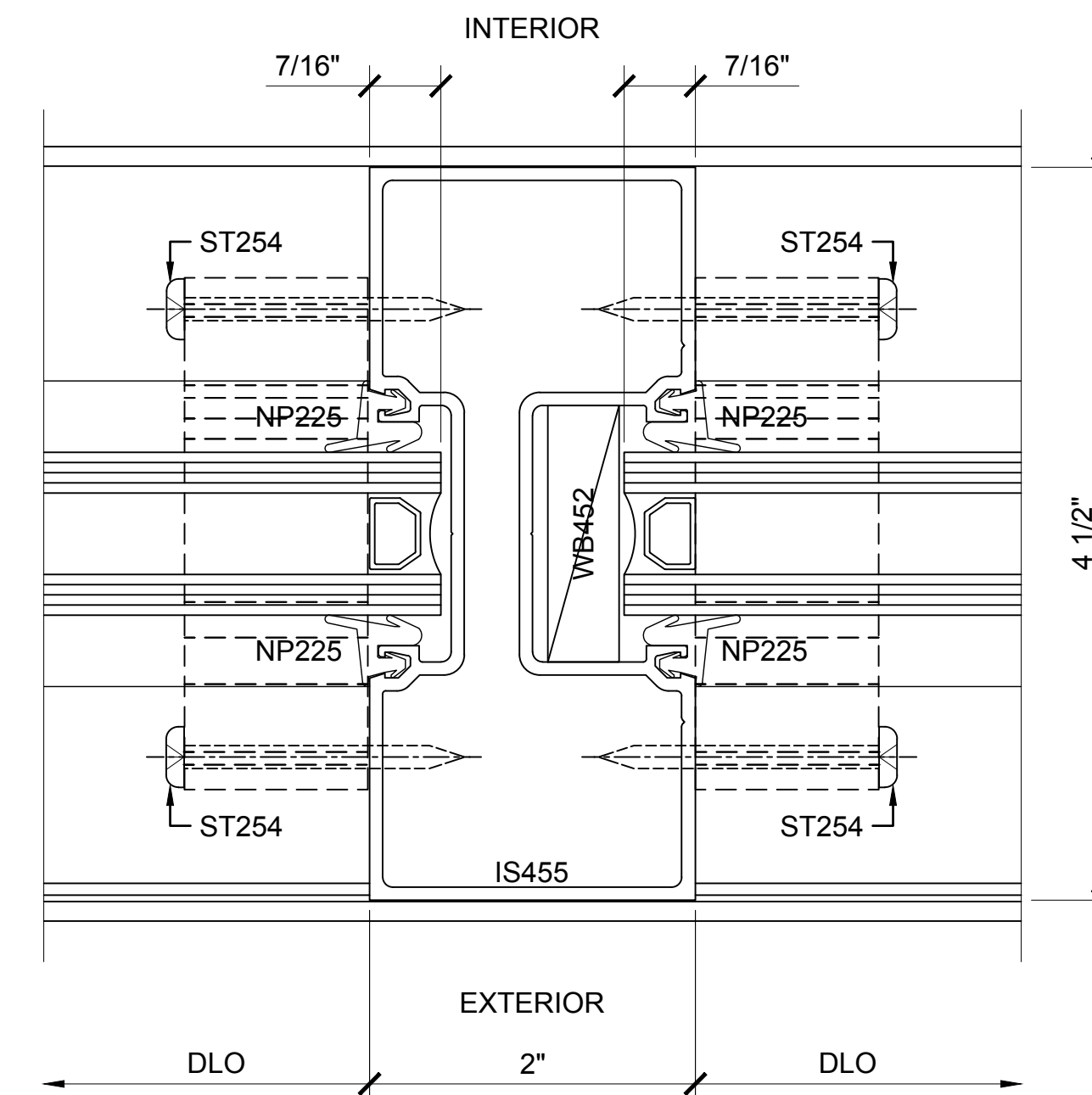
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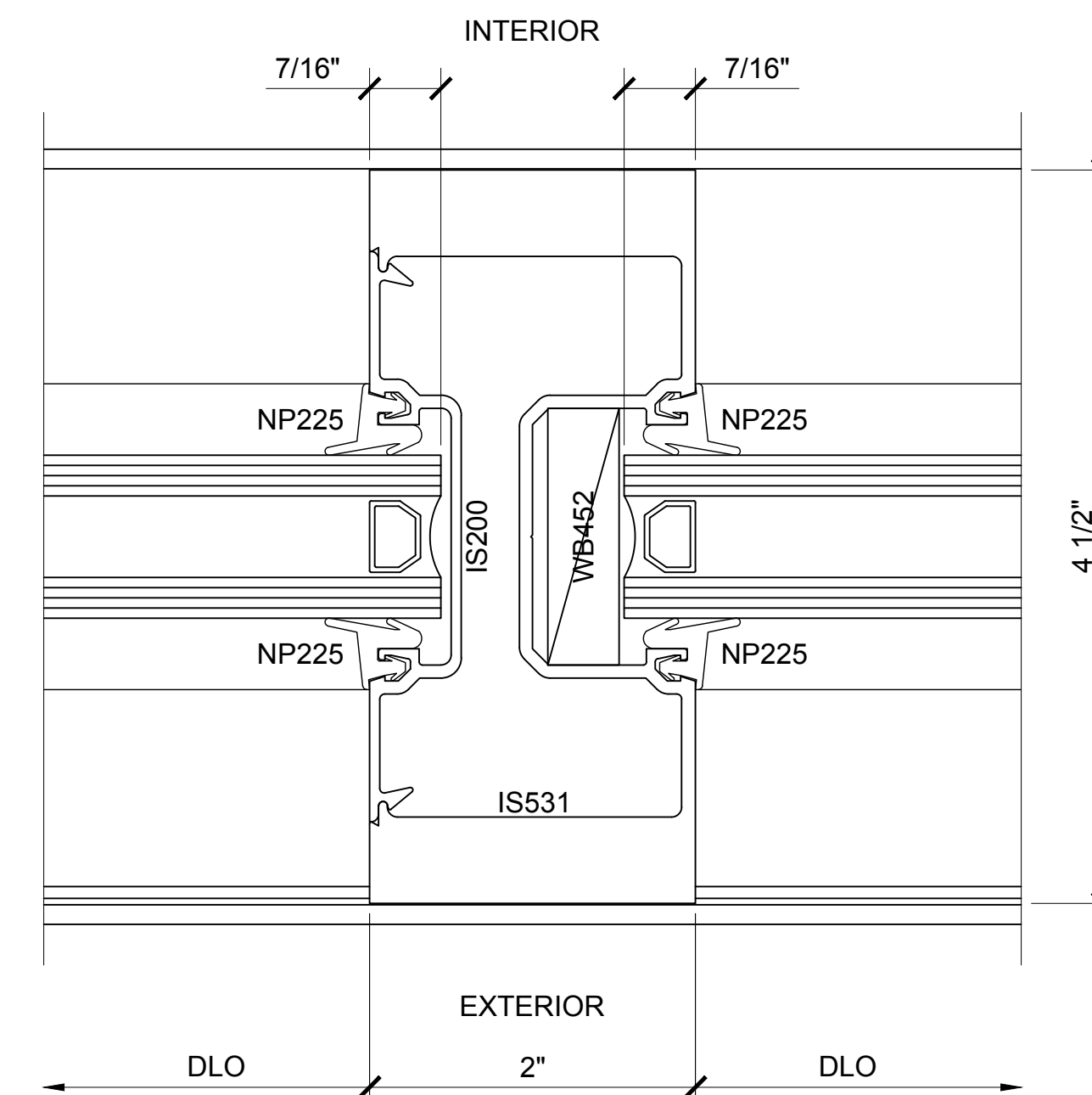
SECTION DETAIL AT JAMB 5



SECTION DETAIL AT 2 PIECE INTERMEDIATE VERTICAL 7



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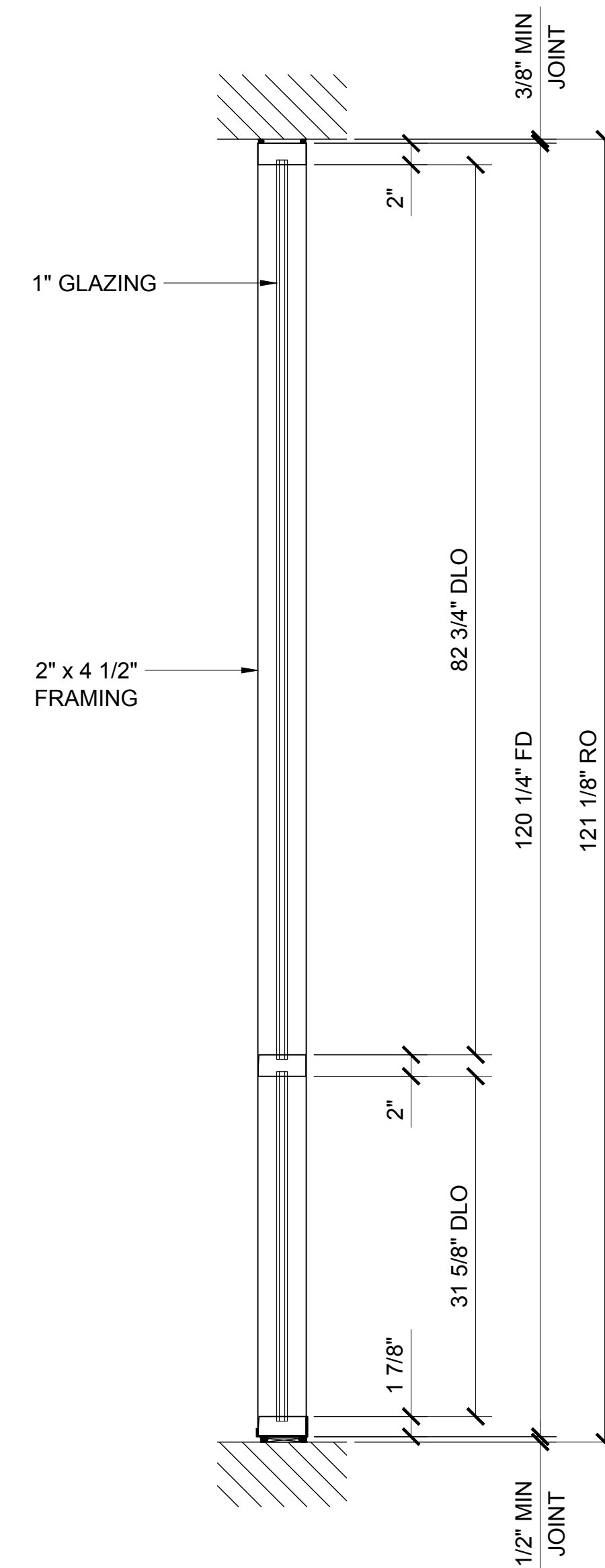
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2 (7)



SERIES 451 CENTER / INTERIOR GLAZED STACKED STOREFRONT SYSTEM

GLASS SIZING NOTE:
REFERENCE U.S. ALUMINUM
CATALOGS AND WEBSITE'S
LOAD CHARTS FOR SIZING
GUIDELINES.



451 SERIES SPECIFICATIONS

Fabrication and installation labor costs have always been a decisive factor in selecting framing systems for storefront projects. U.S. Aluminum offers cost efficient versatile Center Glazed Systems with clean lines and superb performance. Series 451 may be interior or exterior glazed. A top load E.P.D.M. gasket is used to position and weatherseal the glass in the aluminum pocket. Center Glazed Systems are compatible with most U.S. Aluminum entrance doors.

2" x 4 1/2" frame
 1" Glazing infill (SHOWN) Optional snap-in reducers for 1/4" or 1/2" glass are available
 Full range of accessory components
 Available in an array of architectural coatings and anodized finishes
 Screw spline assembly
 Shear block assembly
 Stacking installation option (SHOWN)
 Interior or Exterior Glazed (INTERIOR GLAZED OPTION SHOWN)

STANDARD ABBREVIATIONS

RO	ROUGH OPENING
FD	FRAME DIMENSION
DLO	DAYLITE OPENING
DO	DOOR OPENING
DD	DOOR DIMENSION
SMC	SURFACE MOUNTED CLOSER
OHCC	OVERHEAD CONCEALED CLOSER

Revisions By



C.R.LAURENCE CO. ARCHITECTURAL PRODUCTS
2503 E. Vernon Avenue, Los Angeles, CA 90058-1897
PH (800) 421-6144 FX: 800-587-7501 www.crlaurence.com

Discription:

U.S. ALUMINUM
SERIES 451 CENTER GLAZED
STOREFRONT SYSTEM

Drawn By:	AAD
Date:	11/28/16
Scale:	AS NOTED
File Name:	451 SF.dwg

Sheet



CAL[®]
US ALUMINUM

U.S. ALUMINUM
SERIES 451 CENTER GLAZED
STOREFRONT SYSTEM

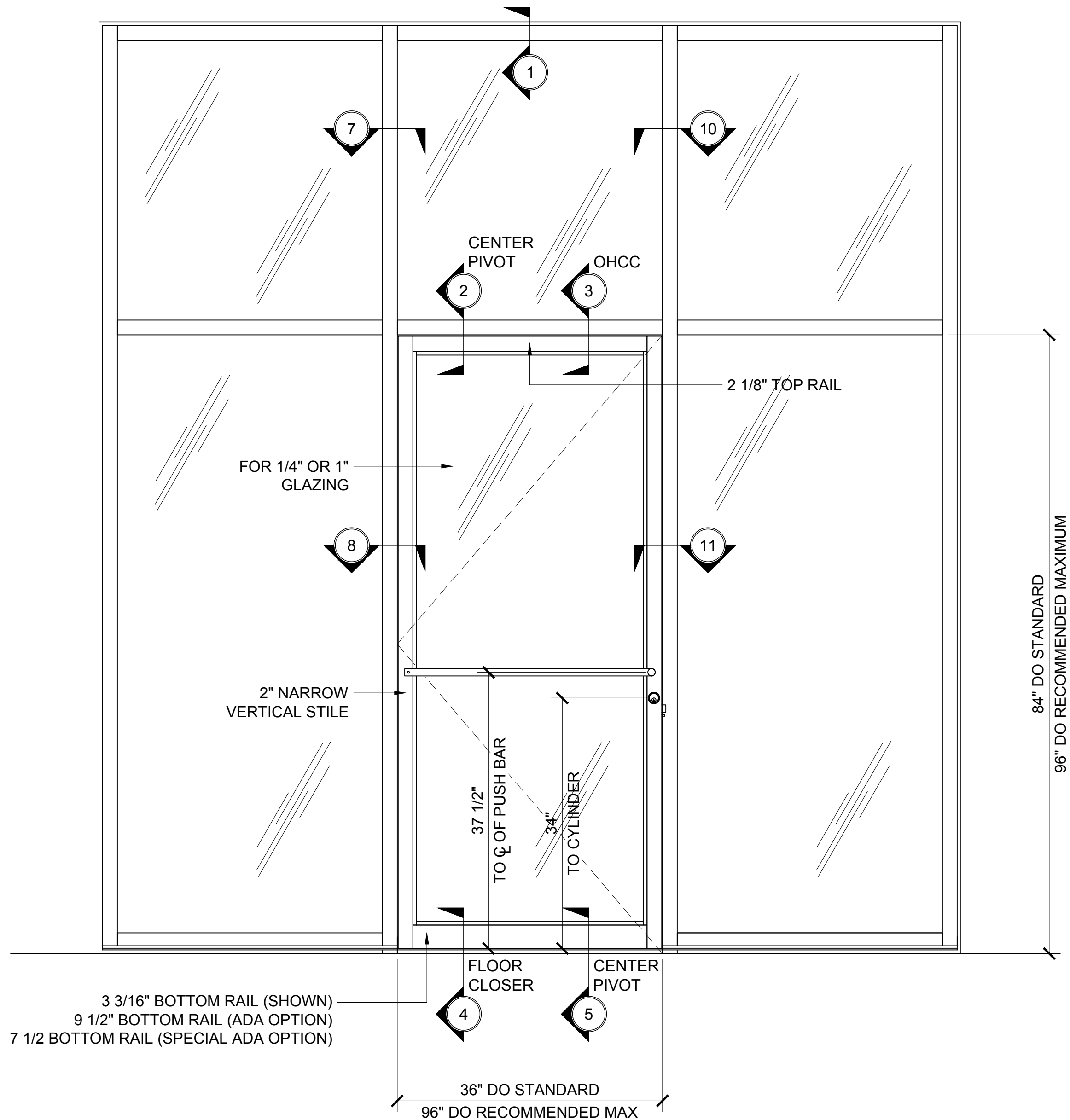
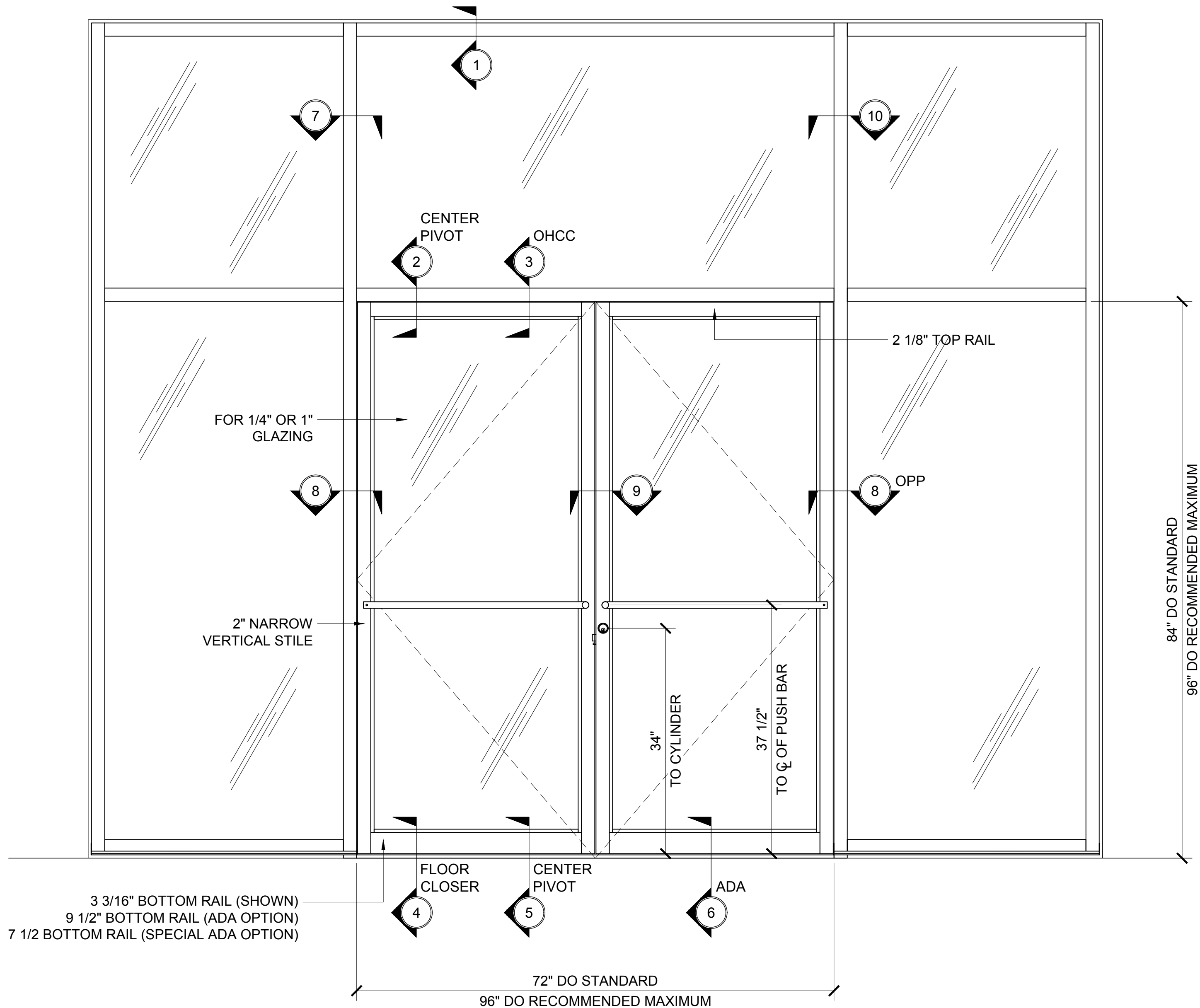
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SERIES 451 CENTER GLAZED STOREFRONT SYSTEM CENTER HUNG DOOR FRAMING

451 SERIES SPECIFICATIONS

Fabrication and installation labor costs have always been a decisive factor in selecting framing systems for storefront projects. U.S. Aluminum offers cost efficient versatile Center Glazed Systems with clean lines and superb performance. Series 451 may be interior or exterior glazed. A top load E.P.D.M. gasket is used to position and weatherseal the glass in the aluminum pocket. Center Glazed Systems are compatible with most U.S. Aluminum entrance doors.

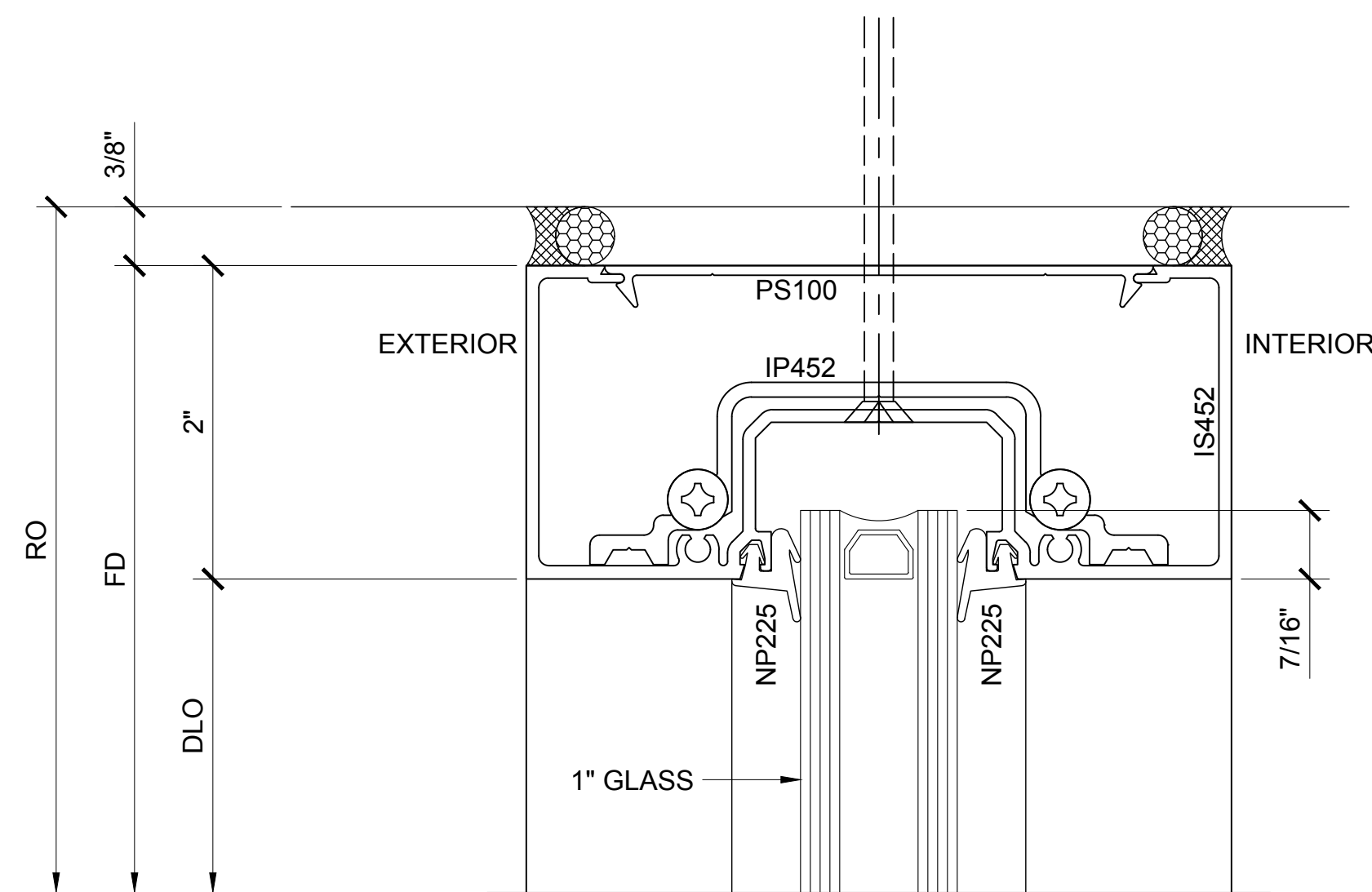
2" x 4 1/2" frame
1" Glazing infill (SHOWN) Optional snap-in reducers for 1/4" or 1/2" glass are available
Full range of accessory components
Available in an array of architectural coatings and anodized finishes
Screw spline assembly
Shear block assembly
Stacking installation option
Interior or Exterior Glazed



CENTER-HUNG NARROW STILE SERIES 250 DOOR TYPICAL ELEVATIONS

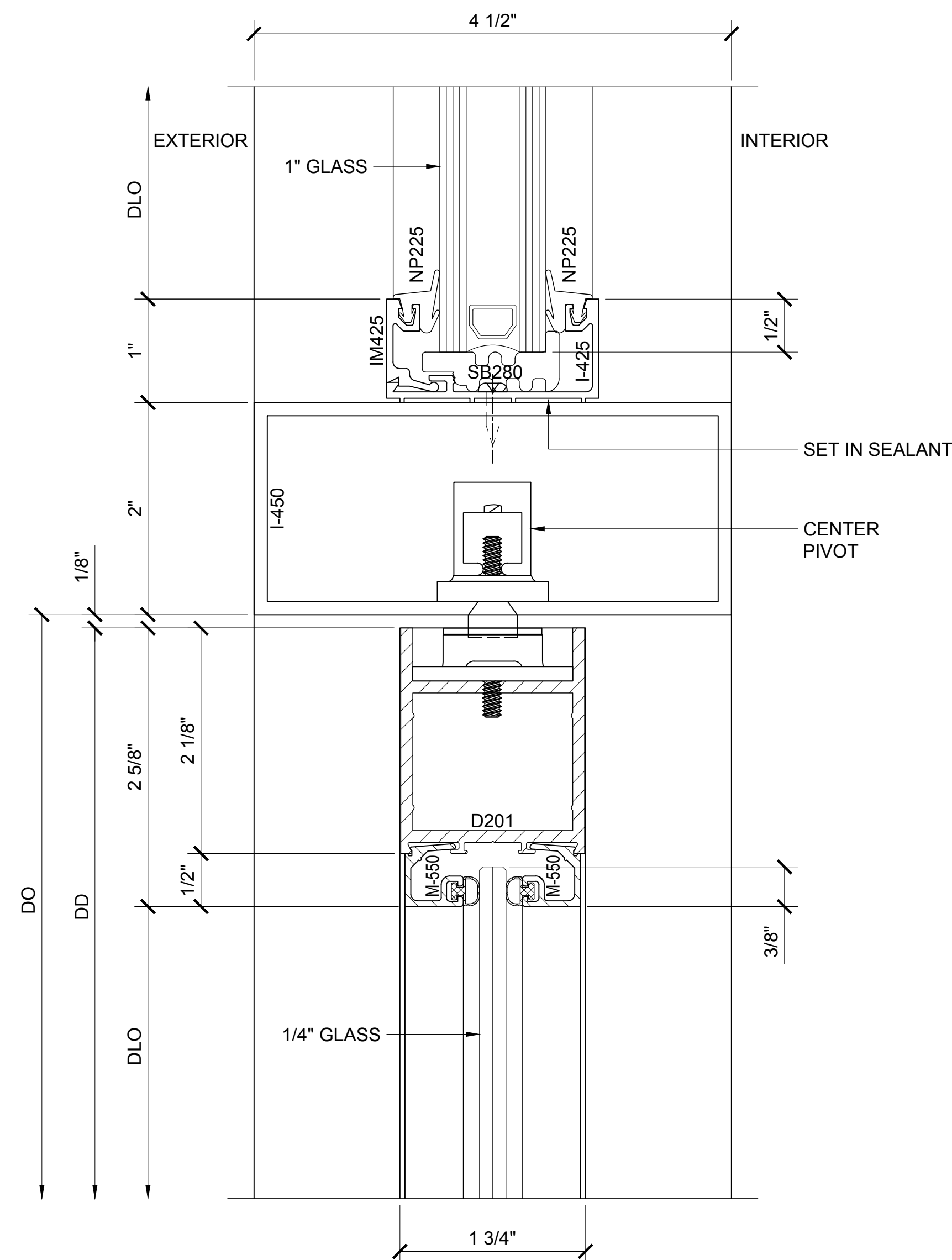
STANDARD ABBREVIATIONS

RO	ROUGH OPENING
FD	FRAME DIMENSION
DLO	DAYLITE OPENING
DO	DOOR OPENING
DD	DOOR DIMENSION
SMC	SURFACE MOUNTED CLOSER
OHCC	OVERHEAD CONCEALED CLOSER



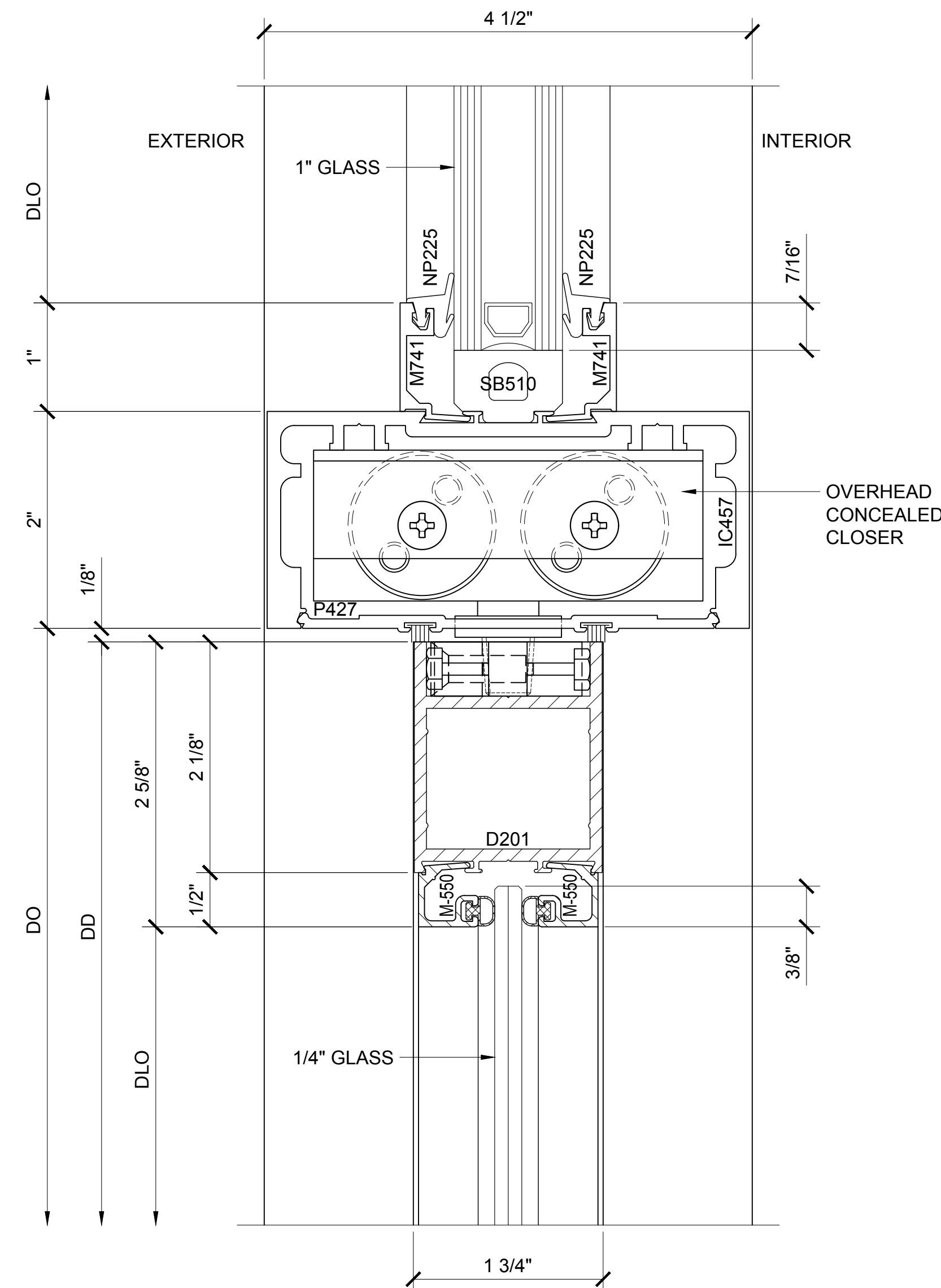
SECTION DETAIL @ STOREFRONT HEAD

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SECTION DETAIL @ DOOR HEAD WITH PIVOT

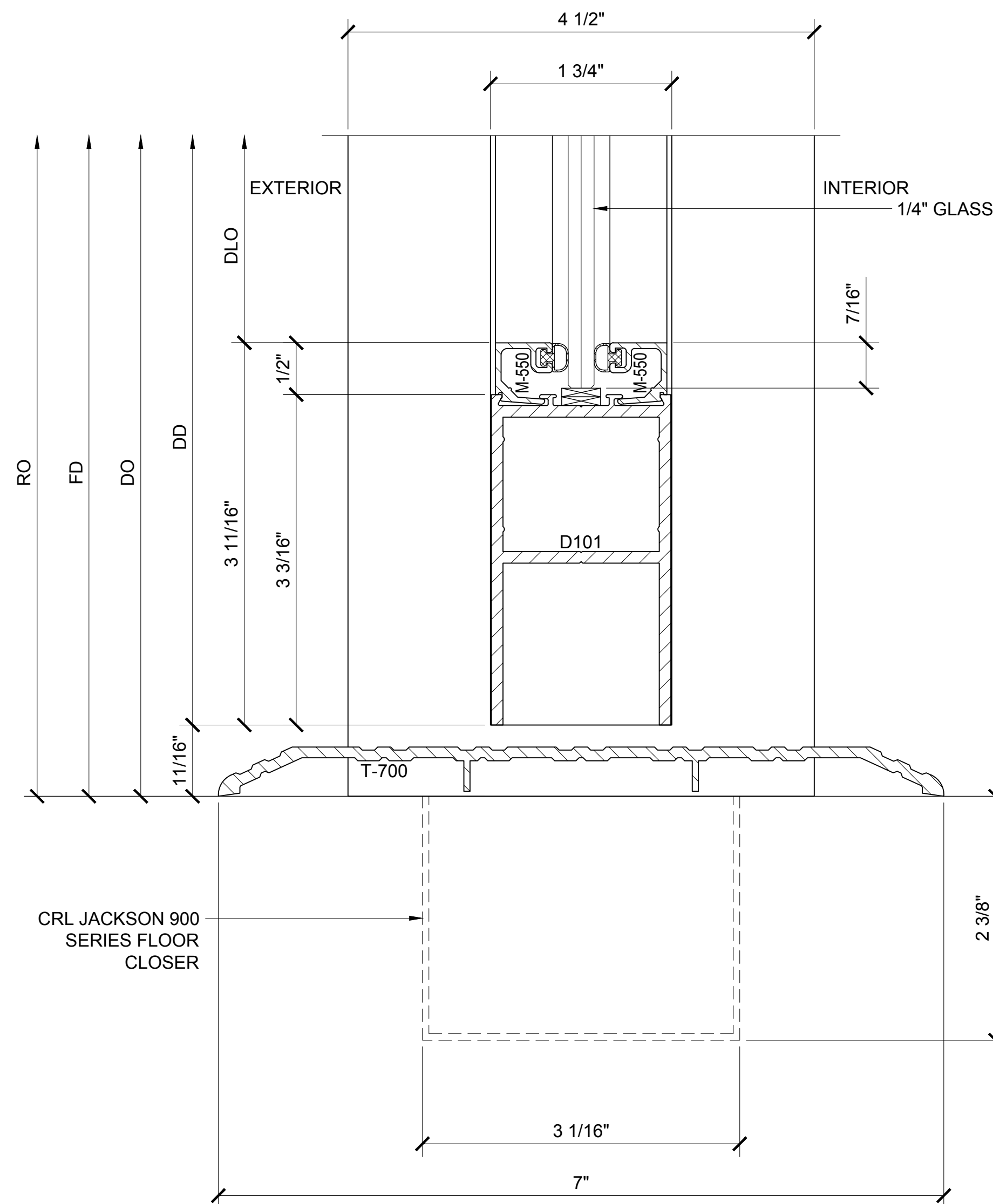
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SECTION DETAIL @ DOOR HEAD WITH OHCC

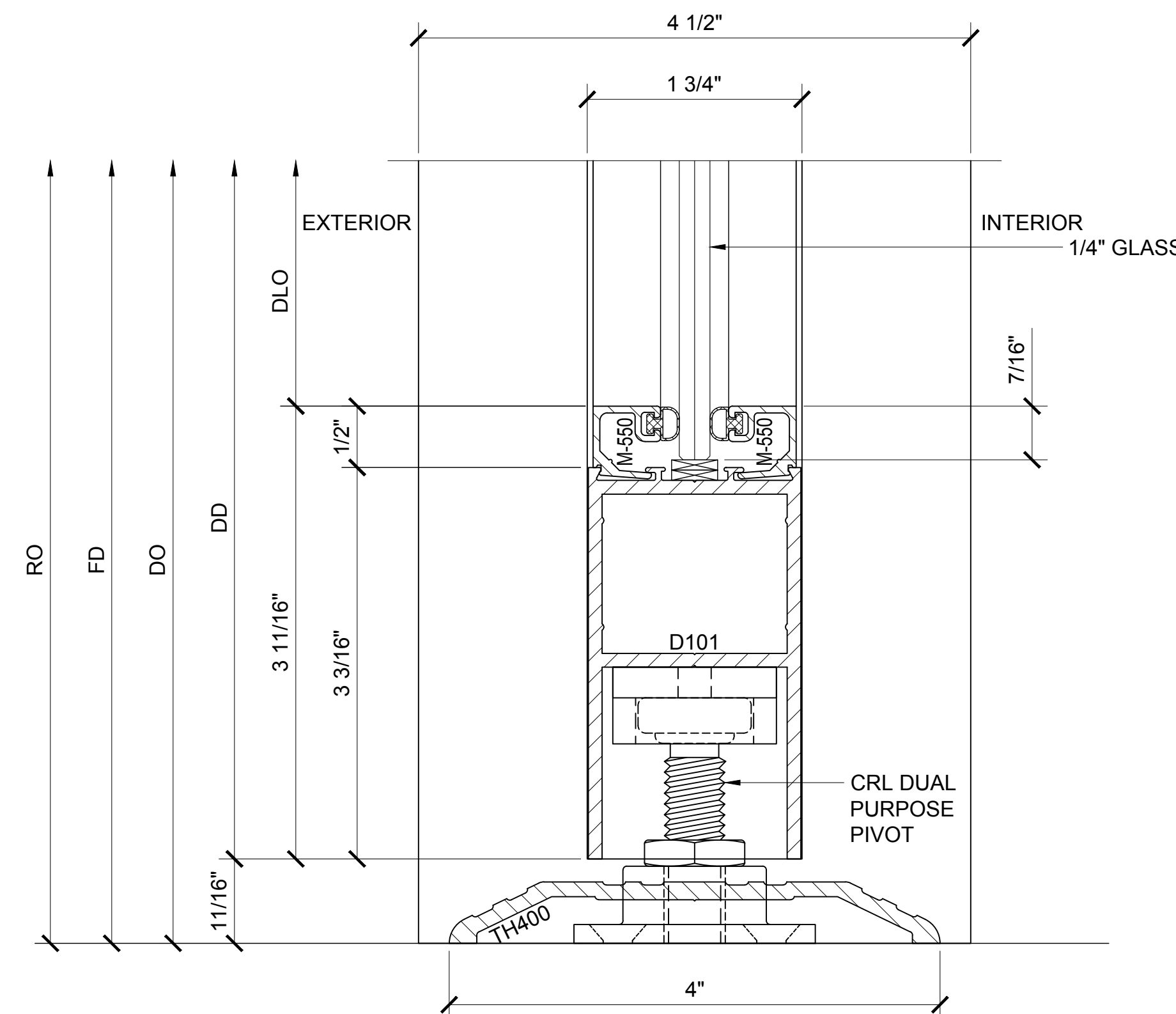
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Revisions By:



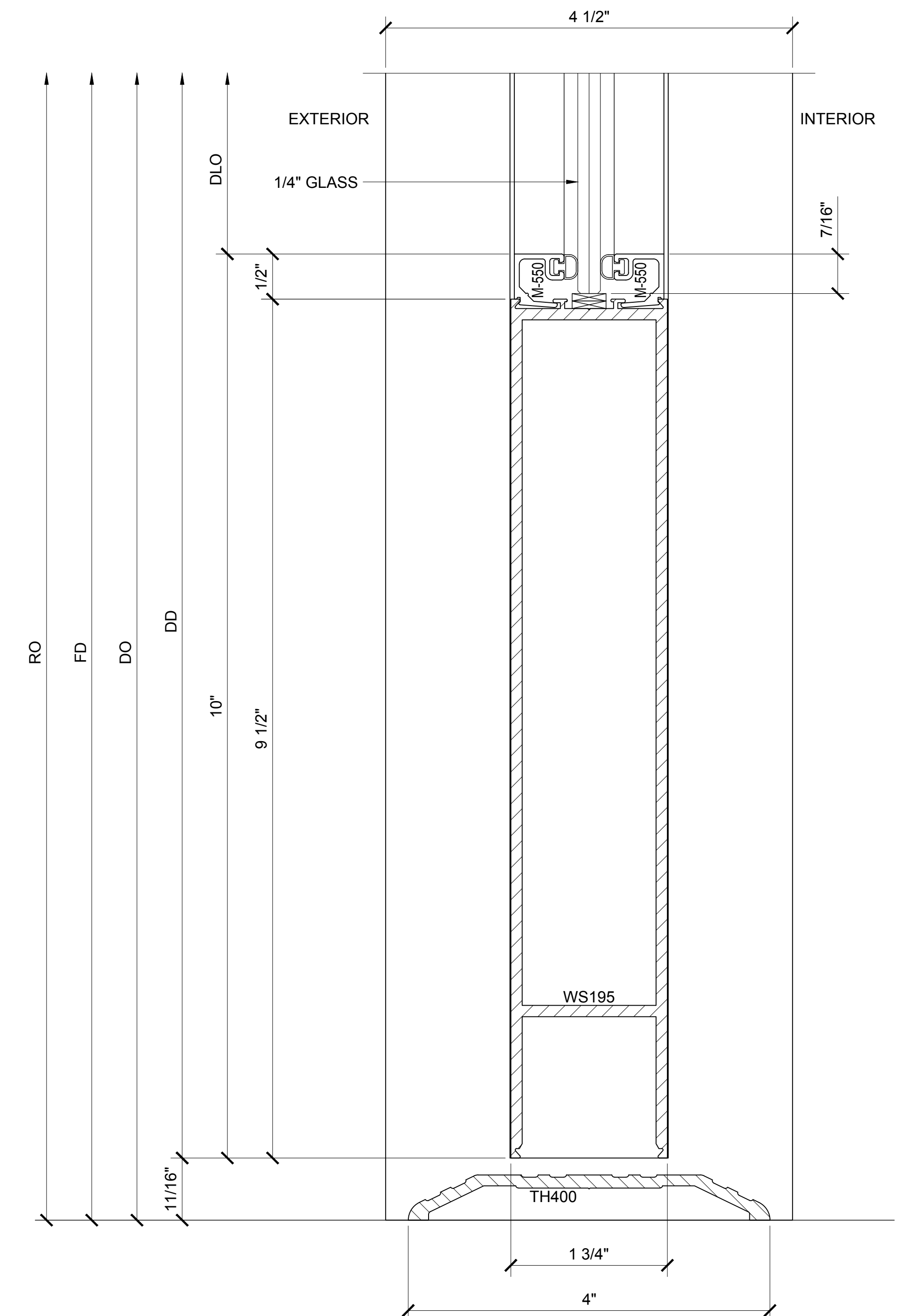
SECTION DETAIL @ DOOR SILL

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SECTION DETAIL @ DOOR SILL

5



SECTION DETAIL @ ADA DOOR SILL

(7 1/2" VERSION IS ALSO AVAILABLE)

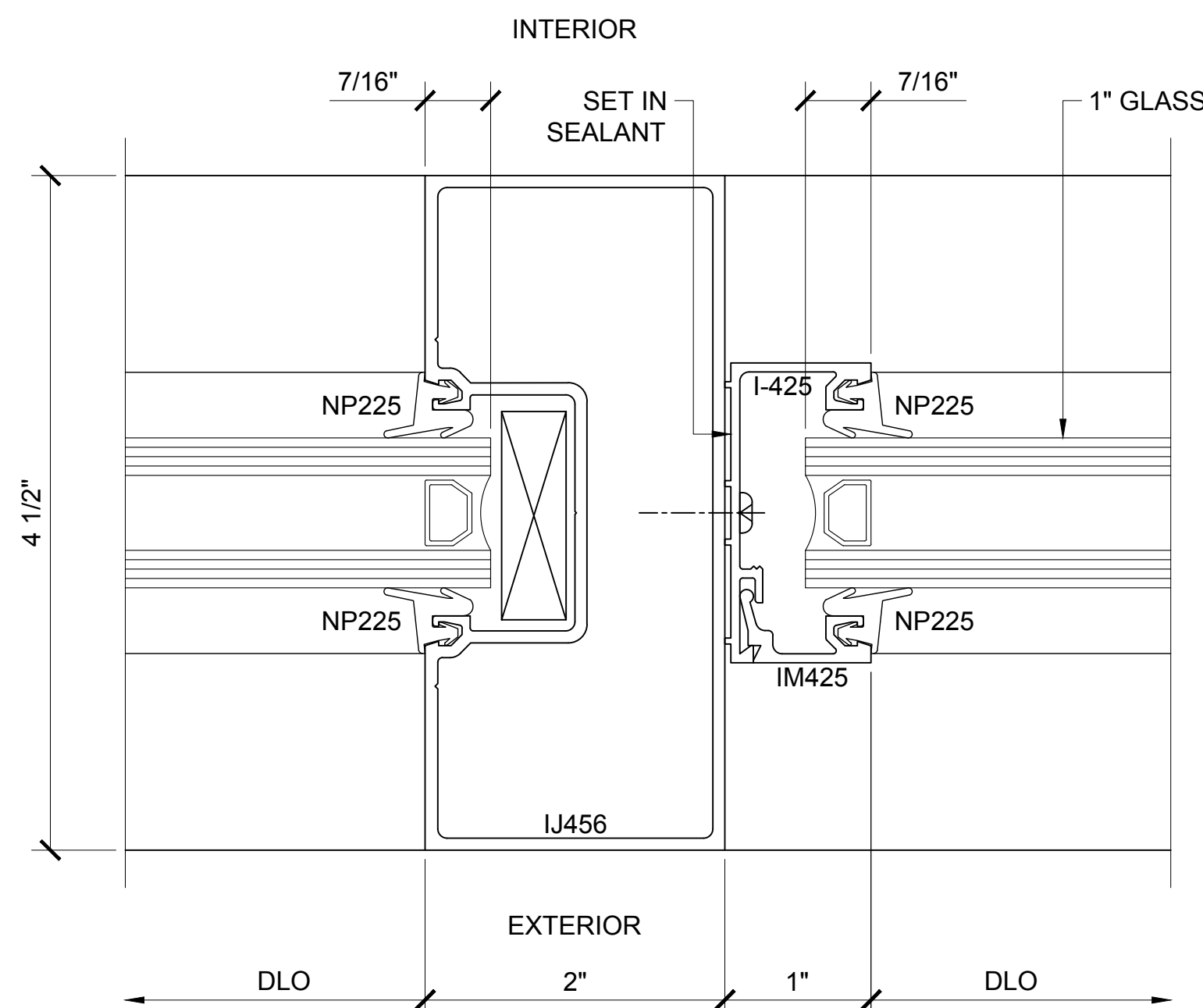
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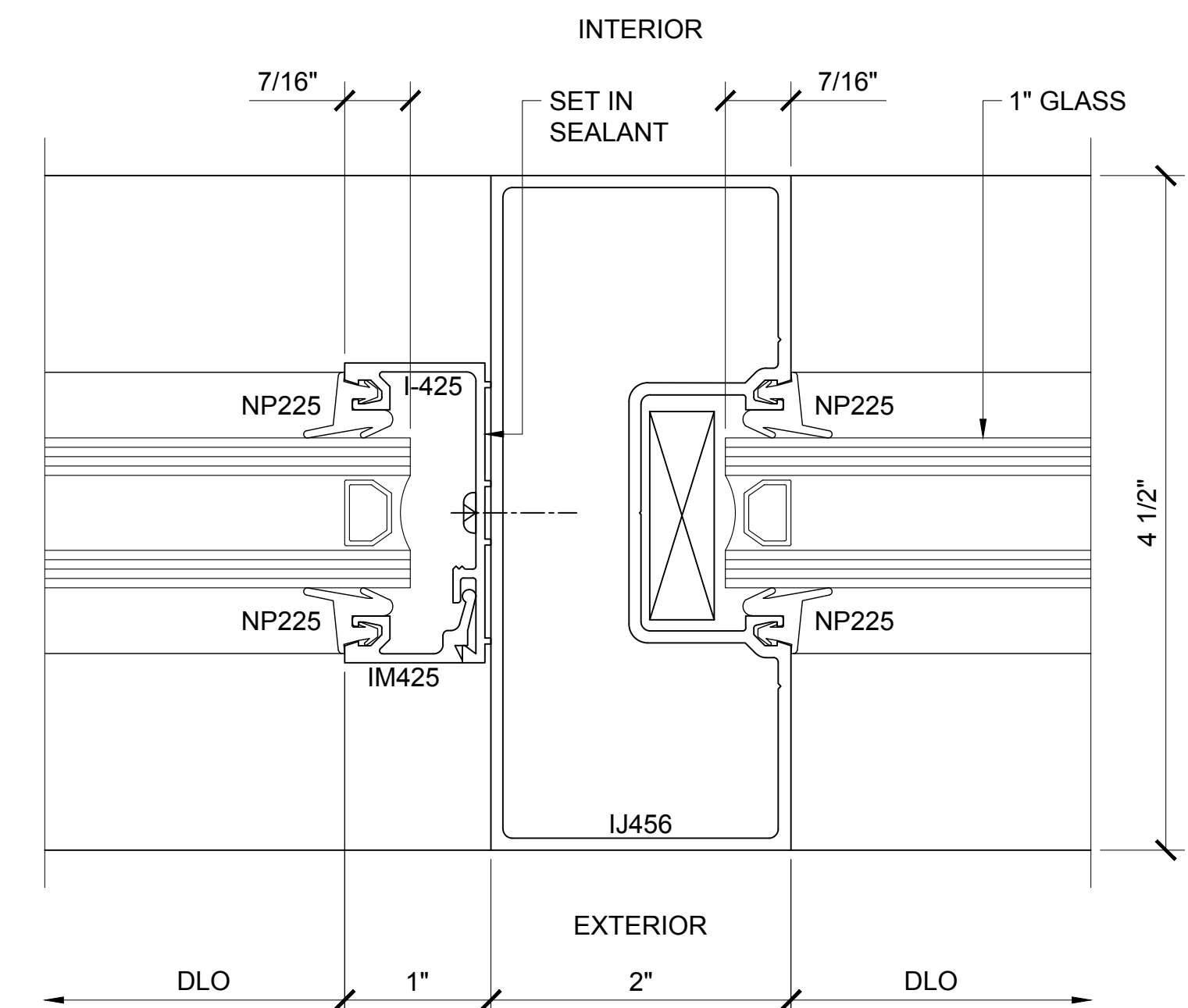
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U.S. ALUMINUM
SERIES 451 CENTER GLAZED
STOREFRONT SYSTEM

Drawn By: AAD
Date: 11/28/16
Scale: AS NOTED
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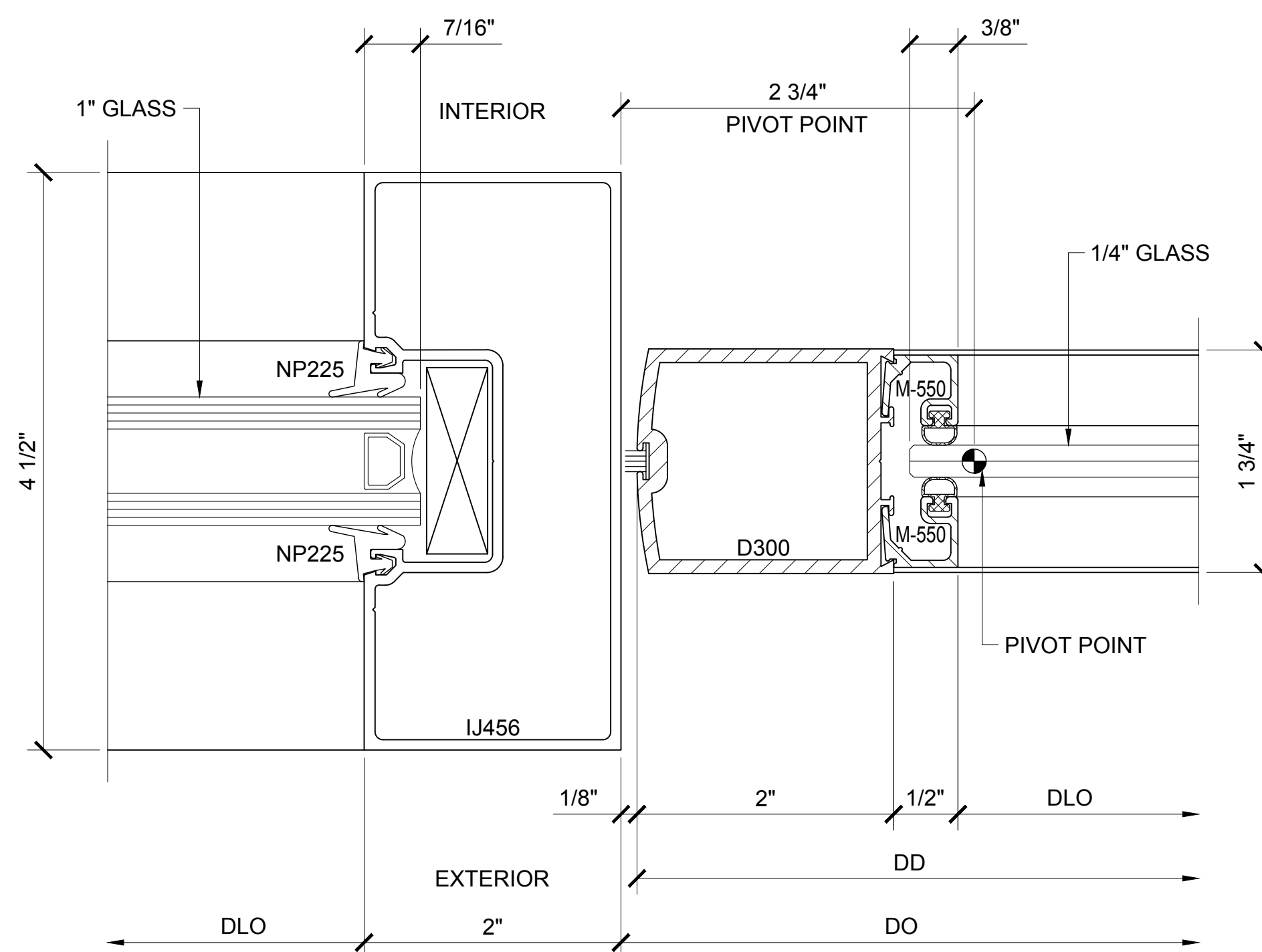
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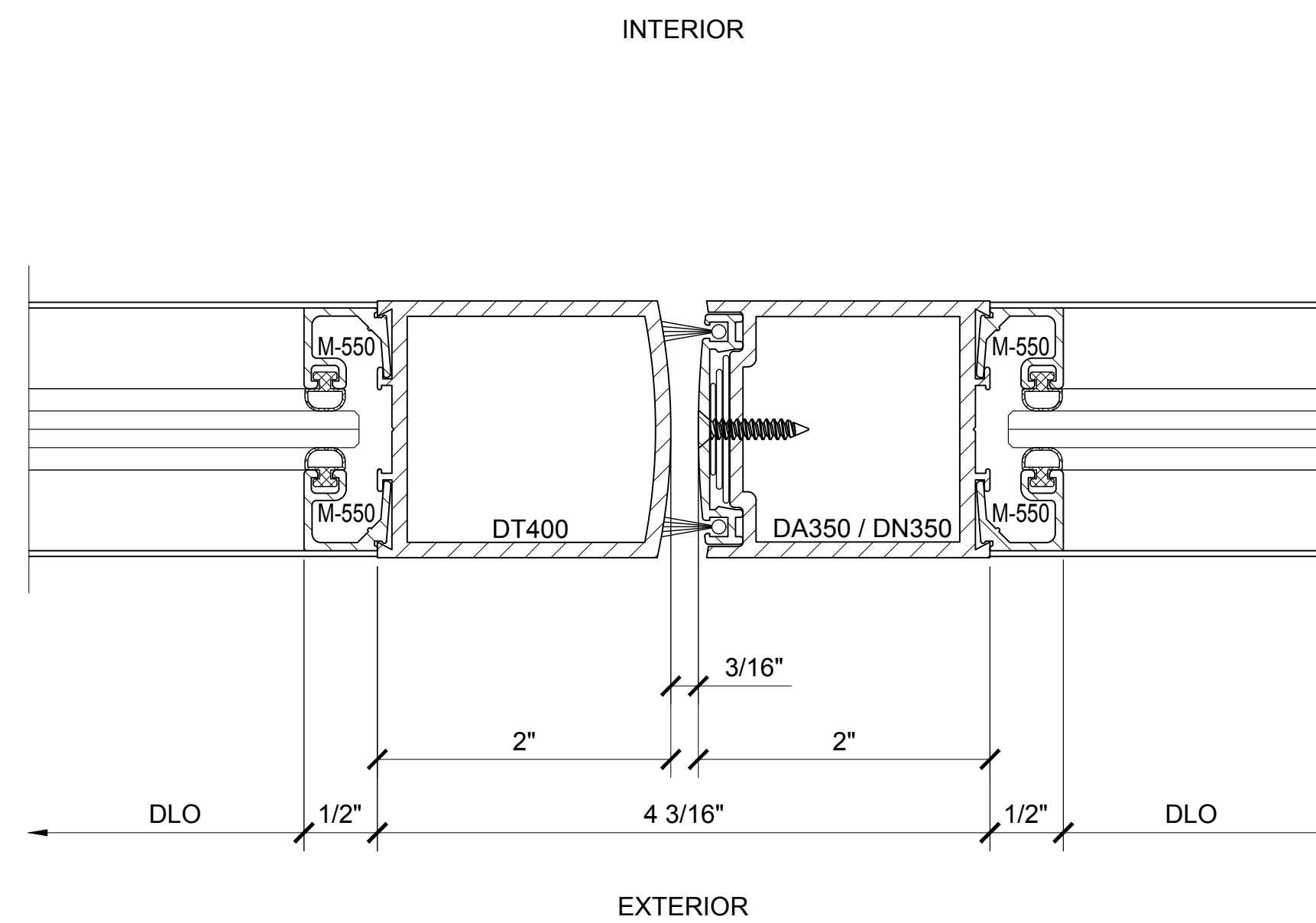
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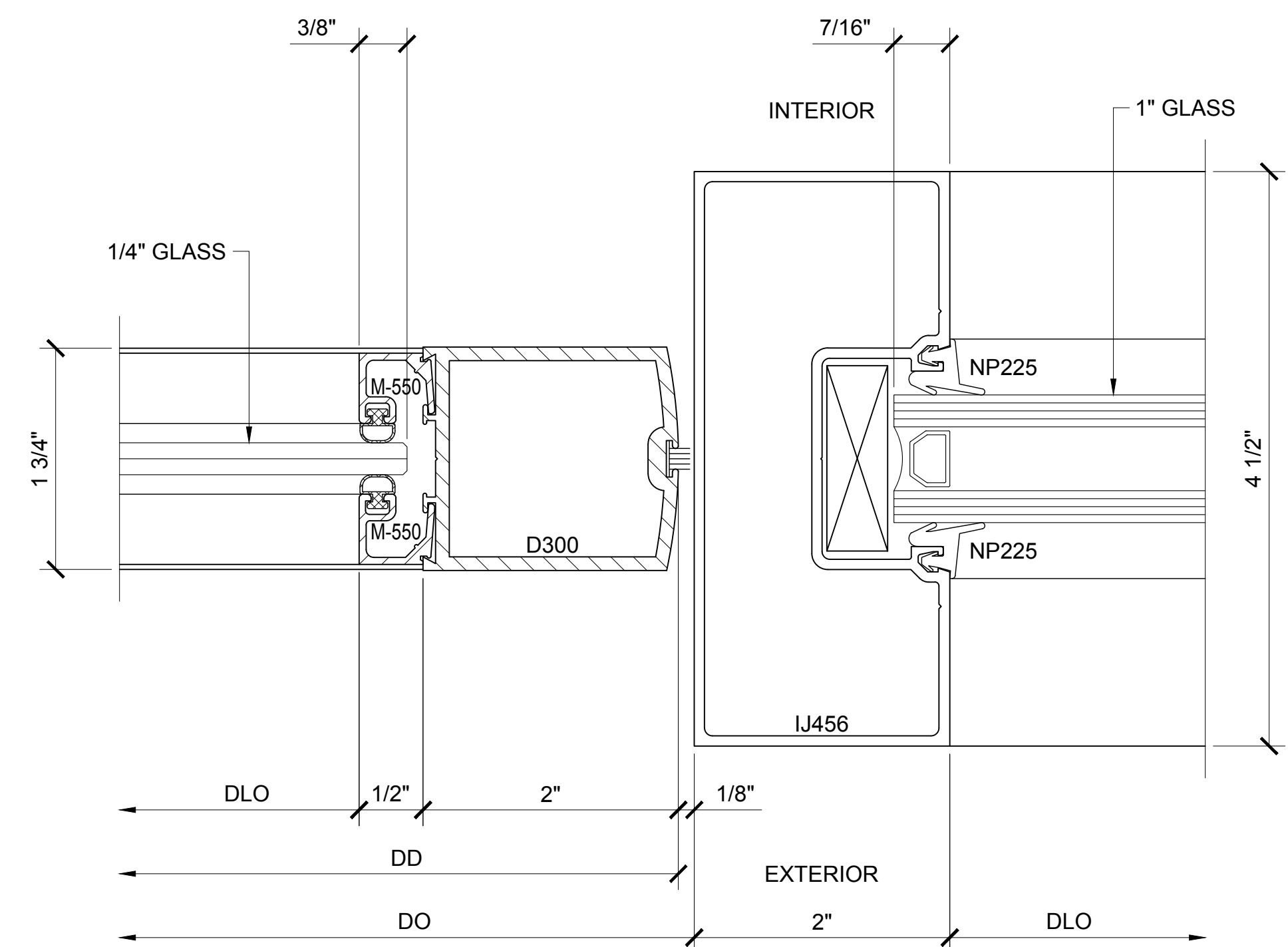
SECTION DETAIL @ DOOR JAMB

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SECTION DETAIL @ MEETING STILES

9



SECTION DETAIL @ DOOR JAMB

11

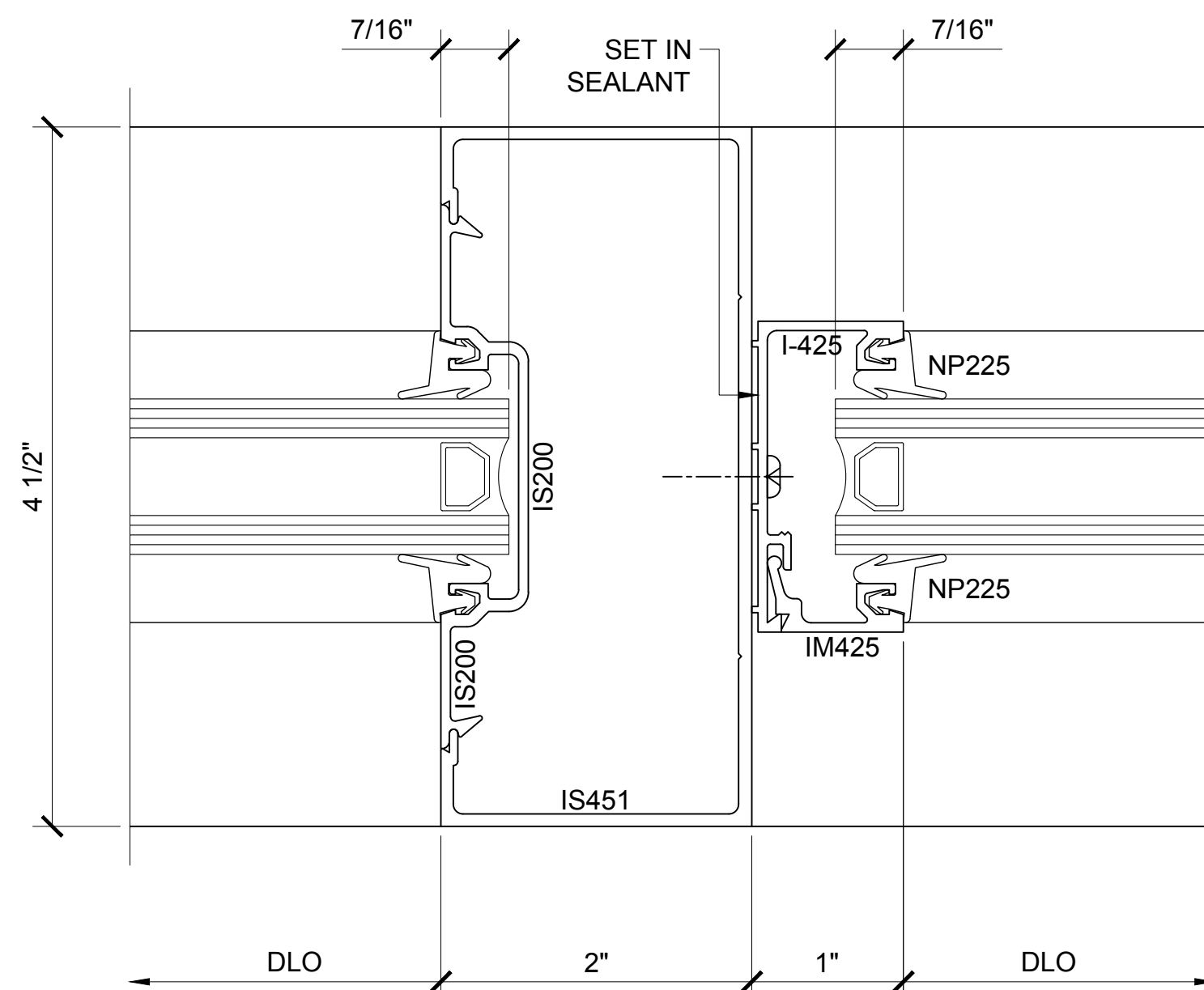
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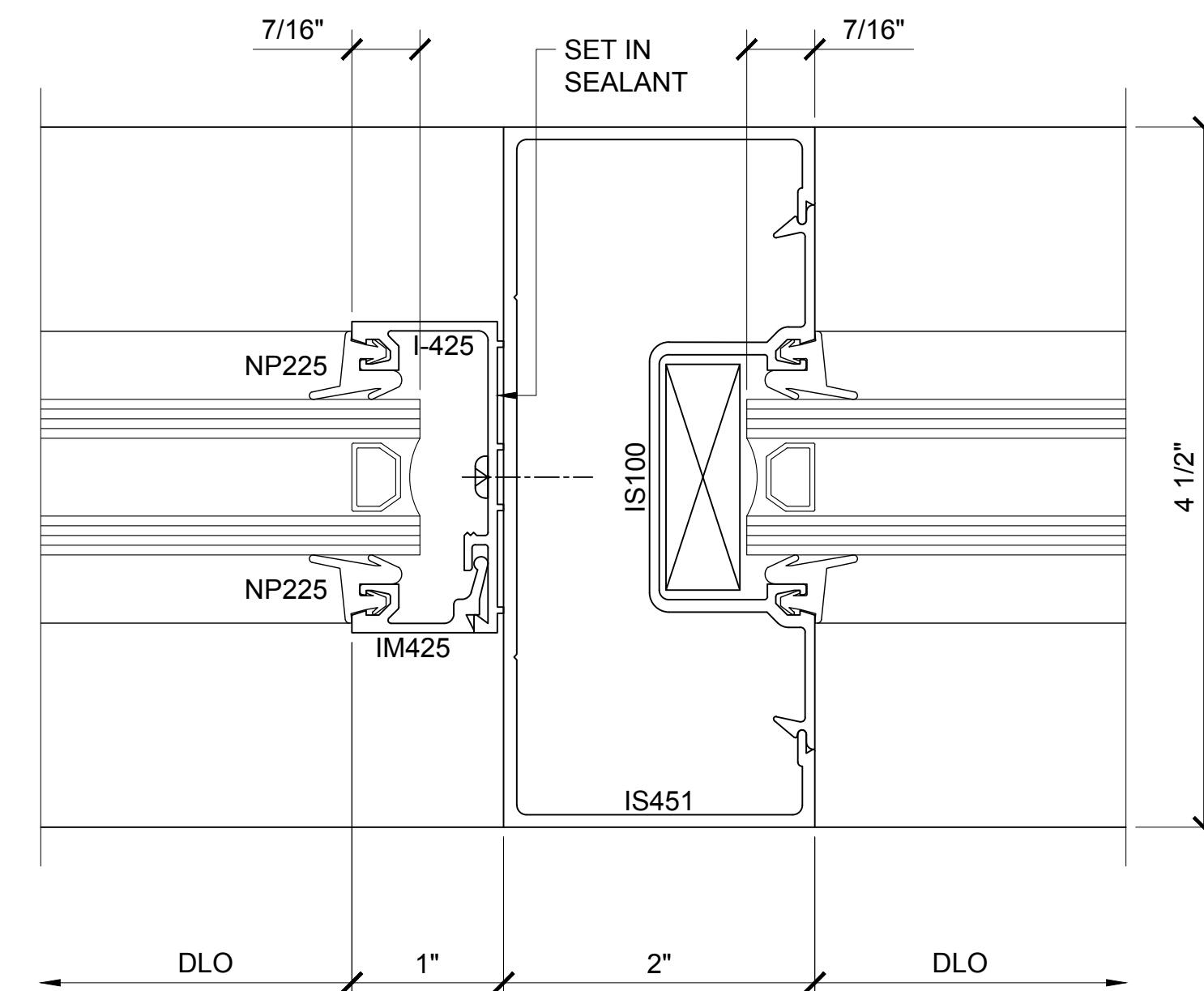
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U.S. ALUMINUM
SERIES 451 CENTER GLAZED
STOREFRONT SYSTEM

Drawn By: AAD
Date: 11/28/16
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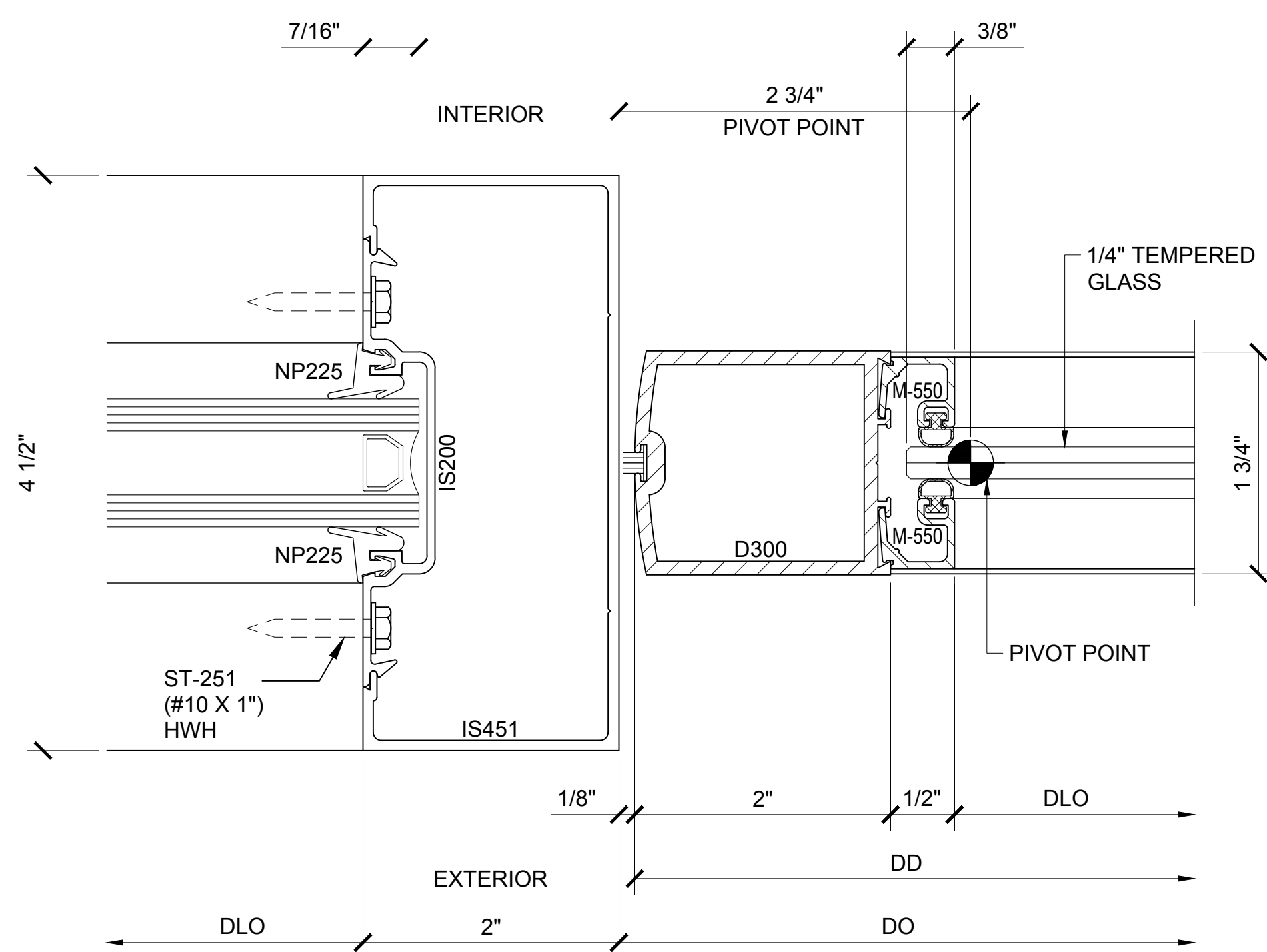
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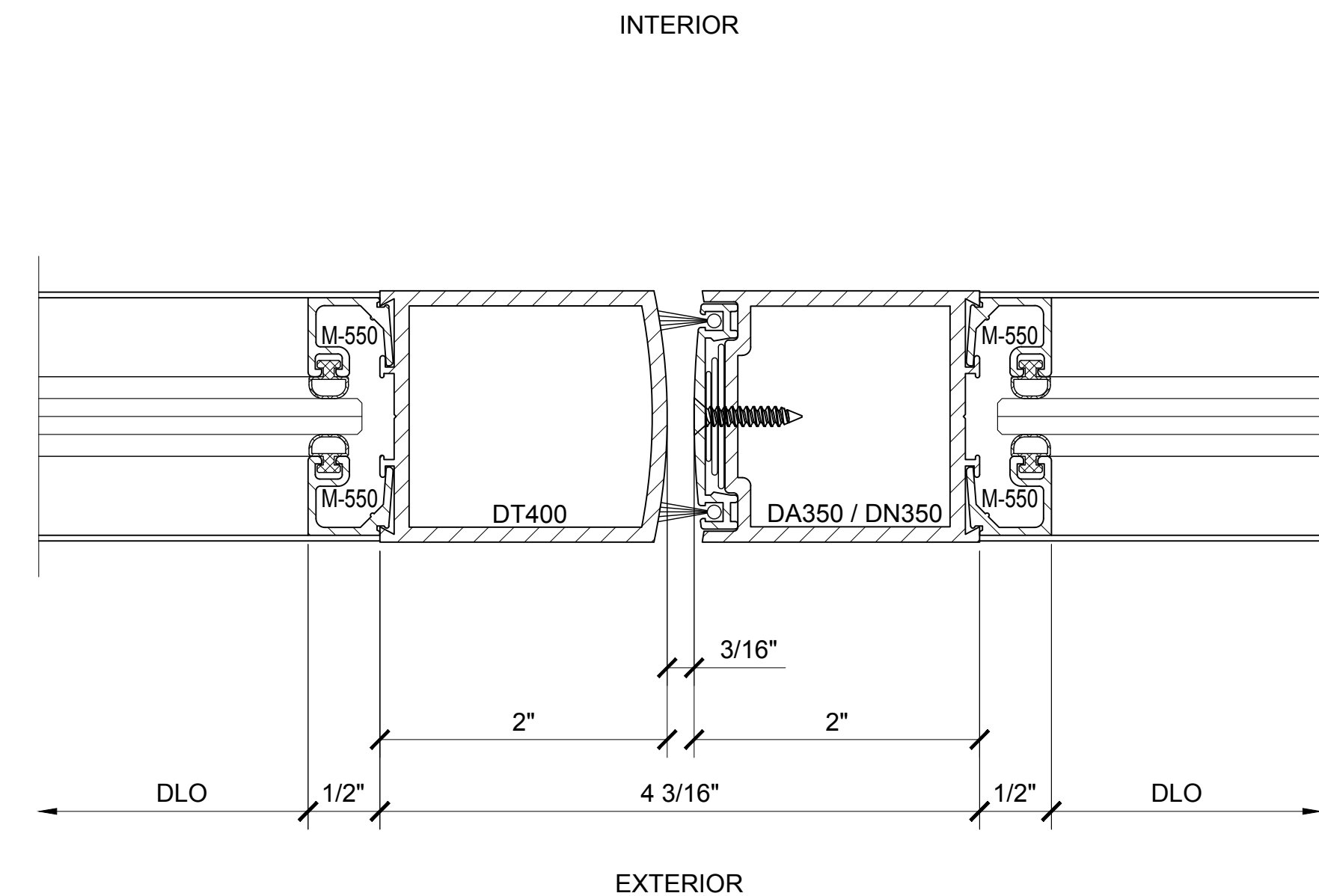
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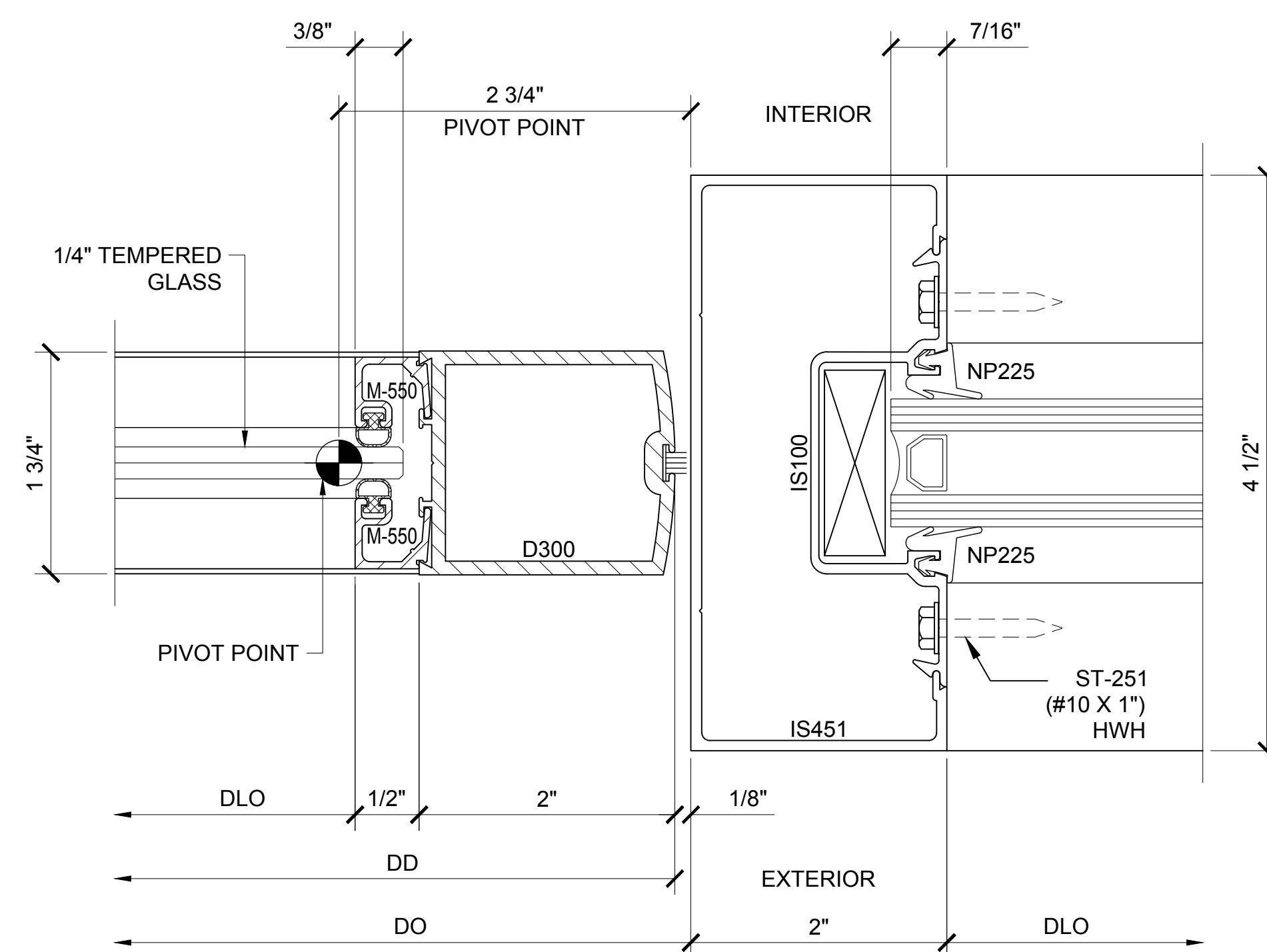
SECTION DETAIL @ VERTICAL 10



SECTION DETAIL @ DOOR JAMB 8



SECTION DETAIL @ MEETING STILES 9



SECTION DETAIL @ DOOR JAMB 11

Revisions By:

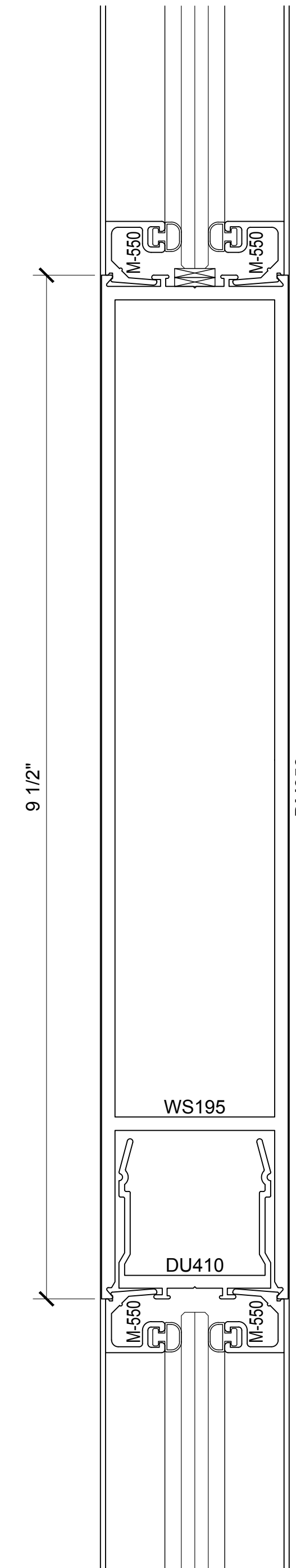
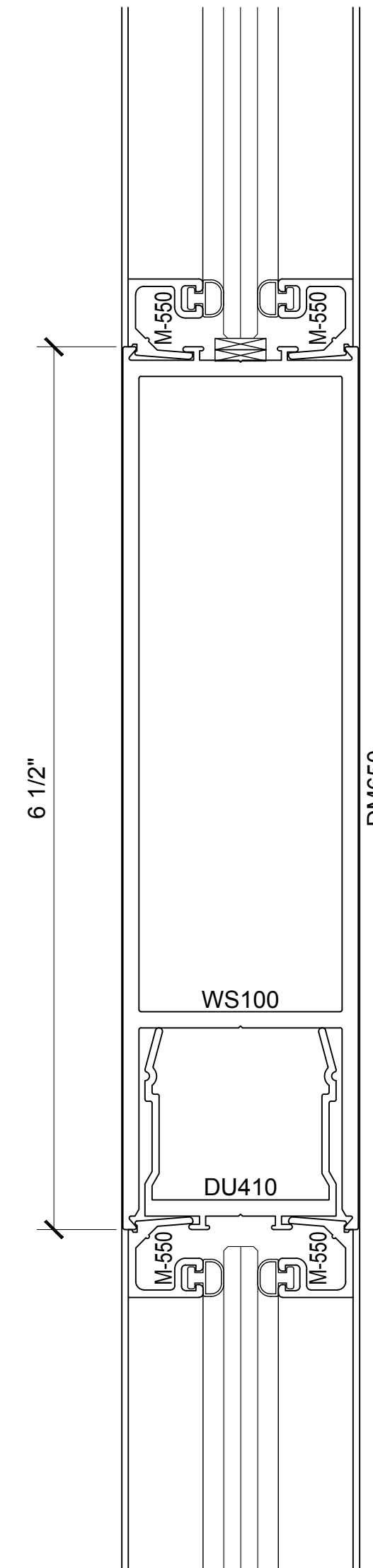
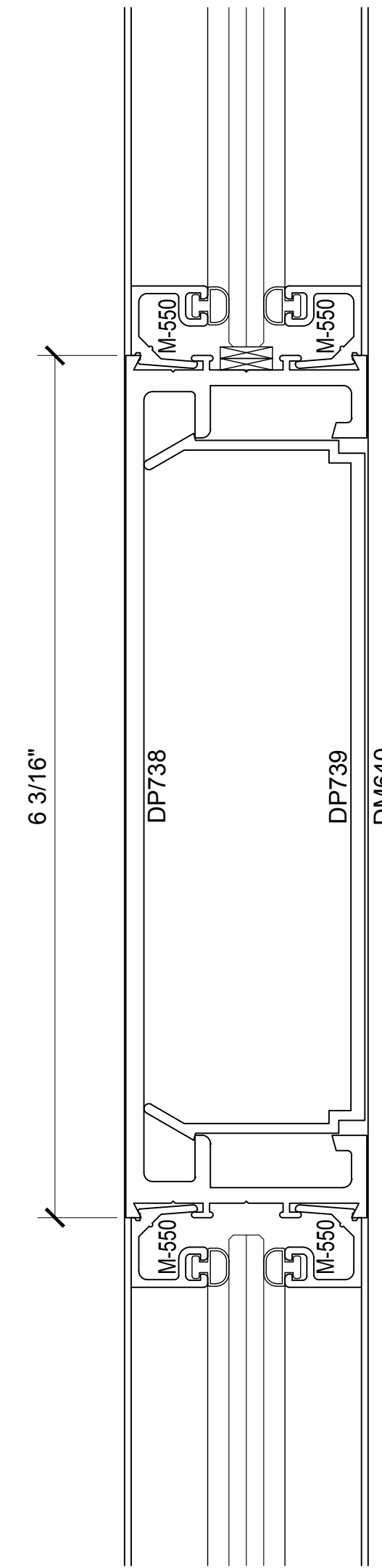
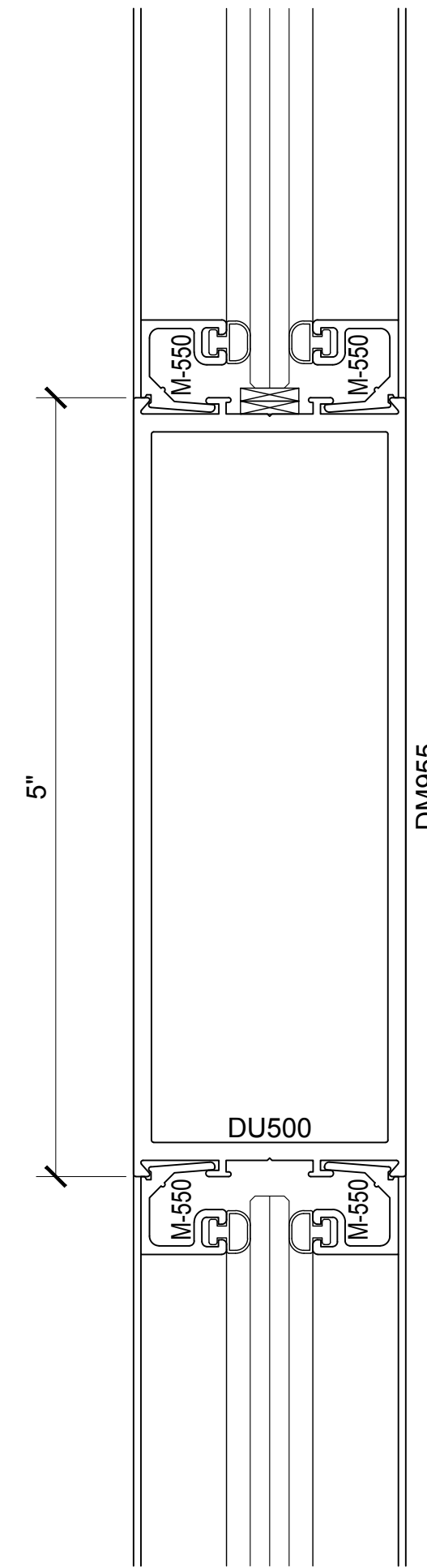
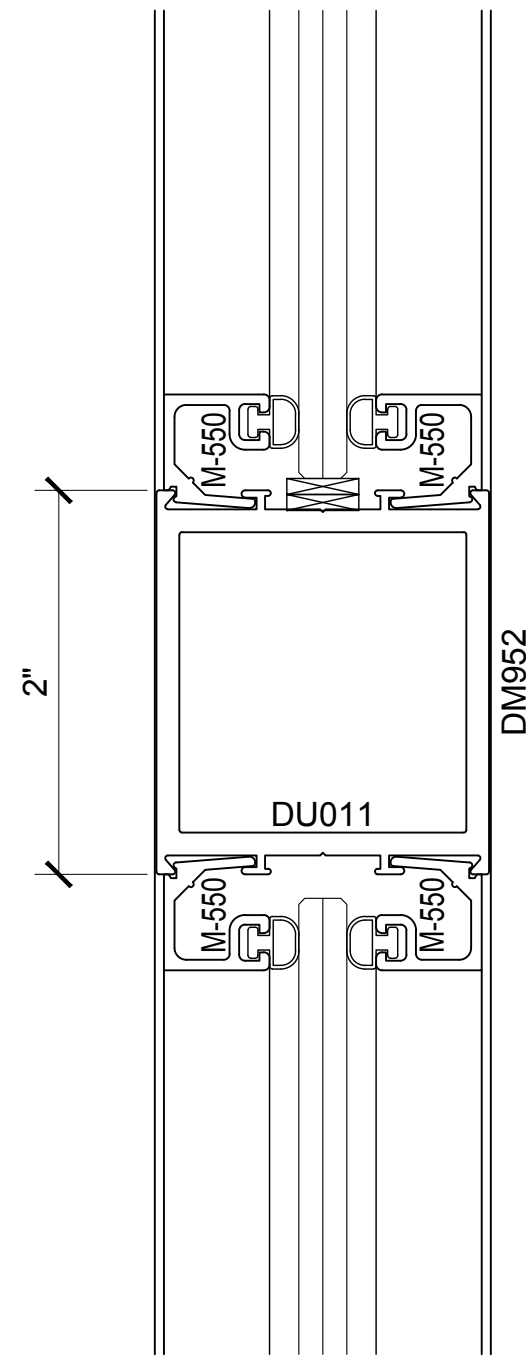
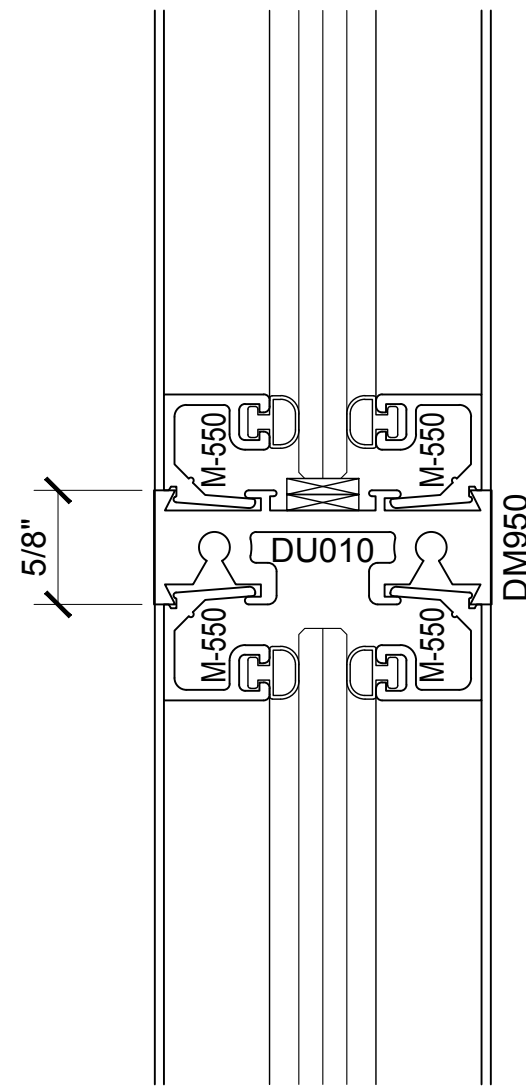
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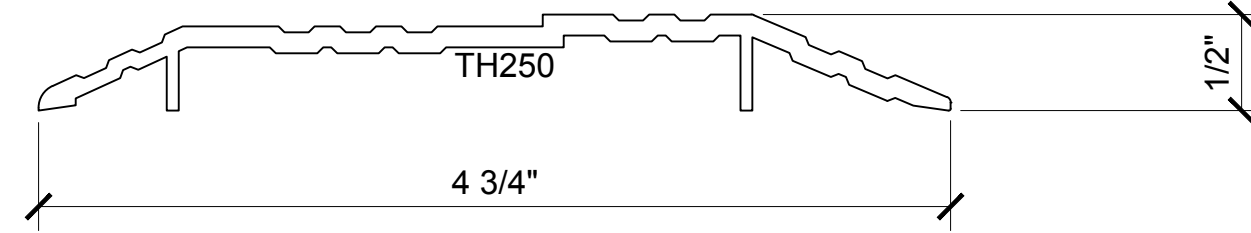
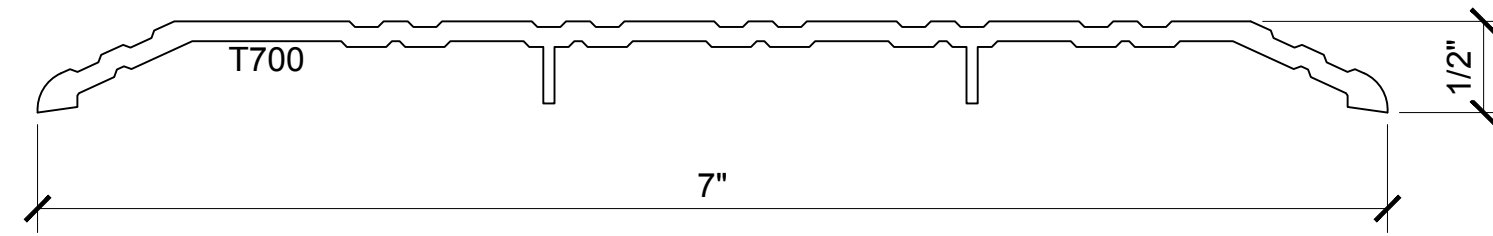
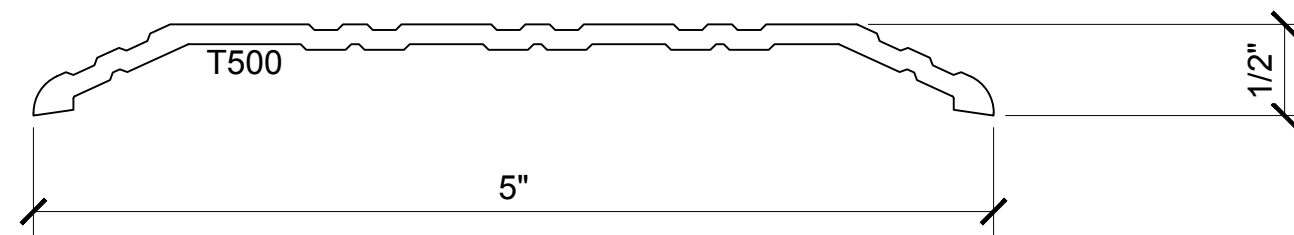
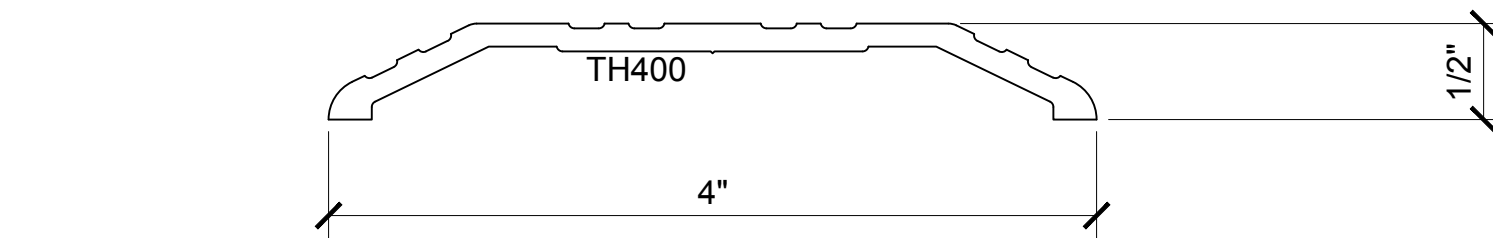
U.S. ALUMINUM
SERIES 451 CENTER GLAZED
STOREFRONT SYSTEM

Drawn By: AAD
Date: 11/28/16
Scale: AS NOTED
File Name: 451 SF.dwg
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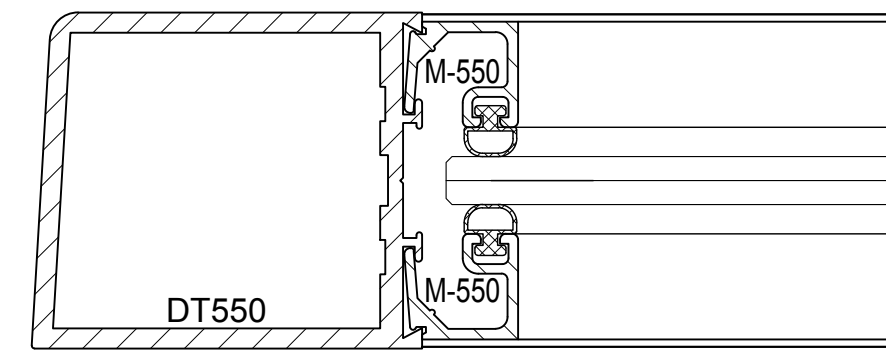
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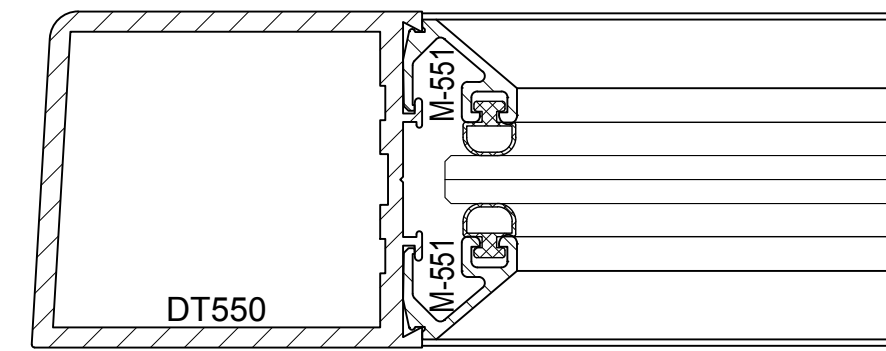
DOOR MUNTINS



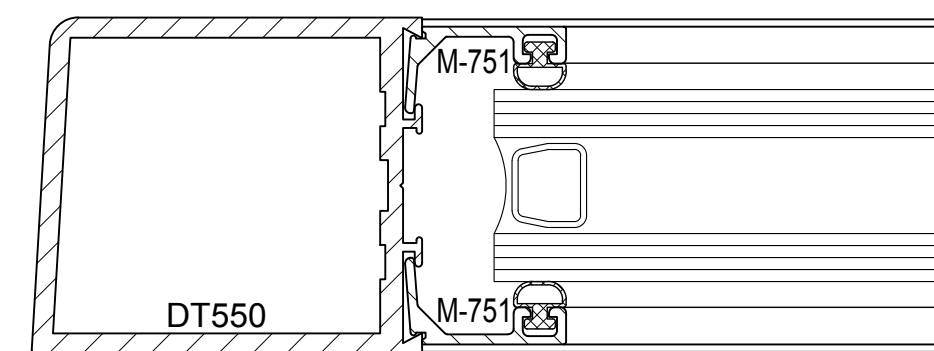
THRESHOLDS



1/4" GLASS - SQUARE

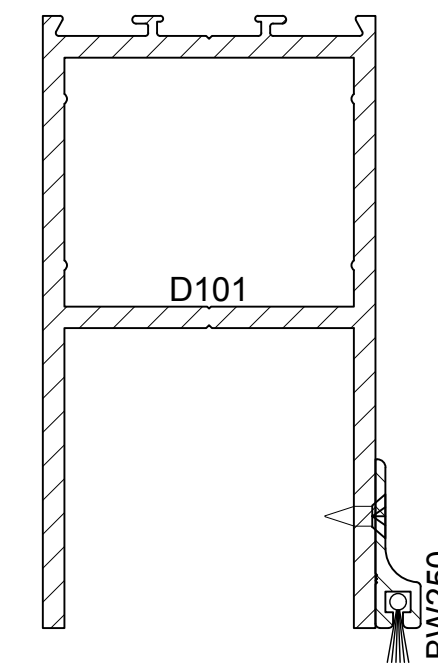
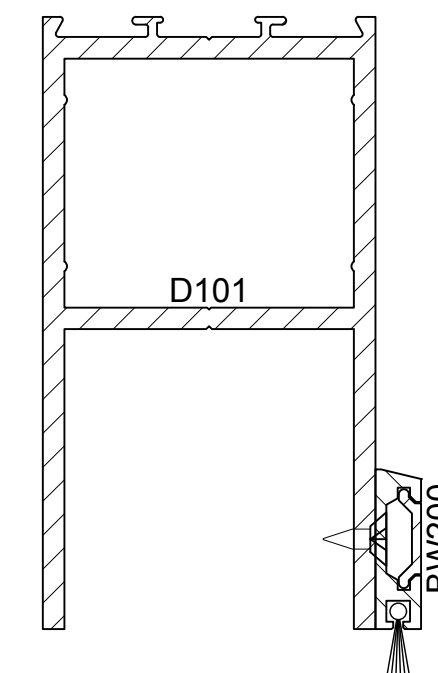
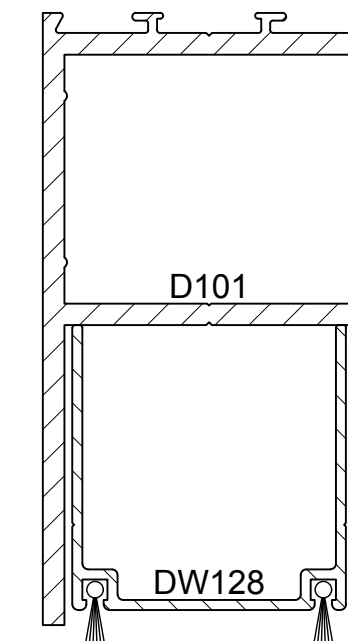
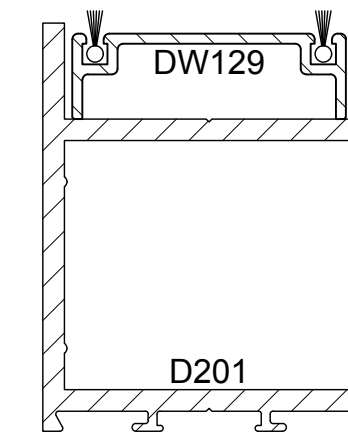


1/4" GLASS - TAPERED



1" GLASS

GLAZING OPTIONS



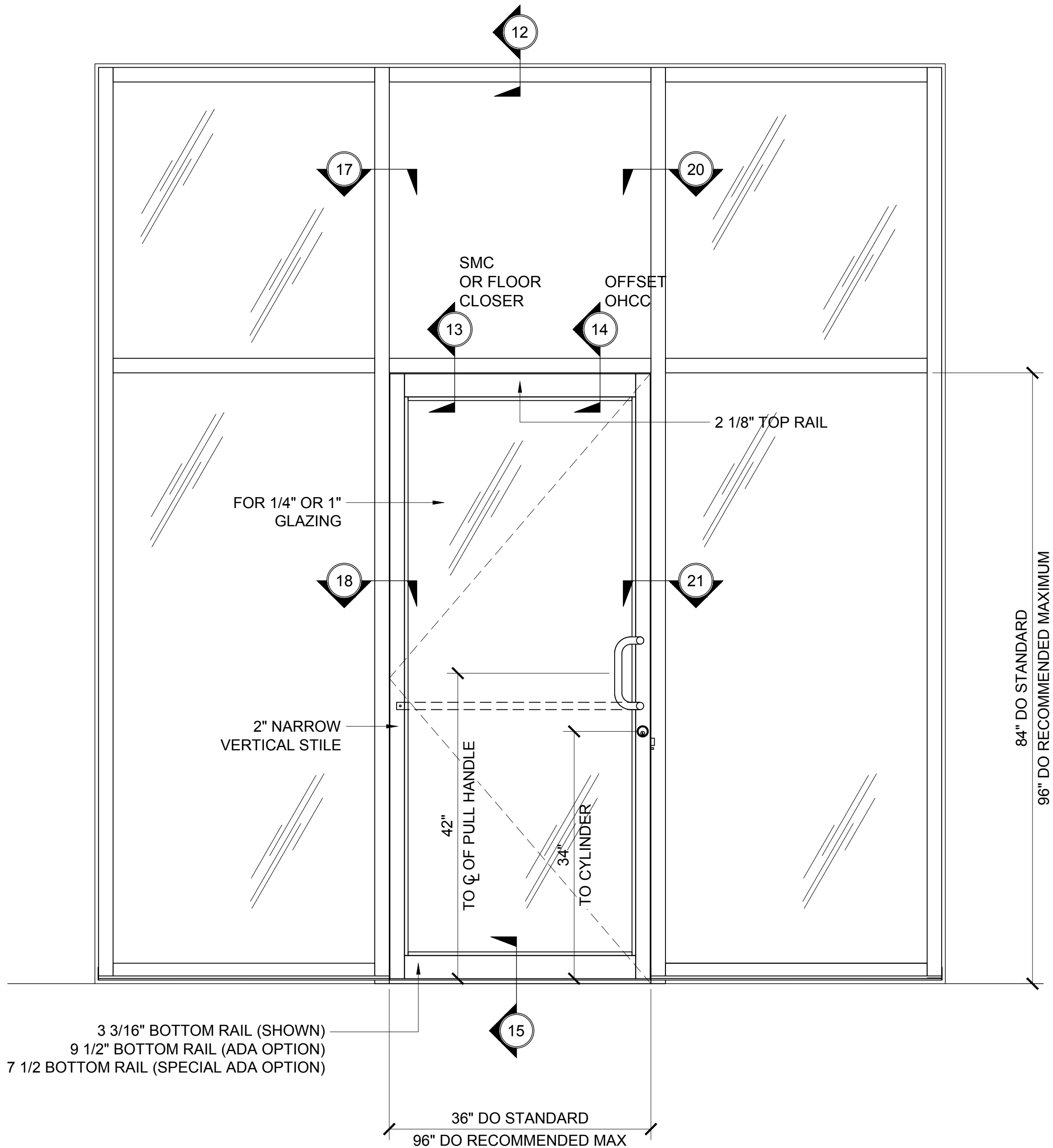
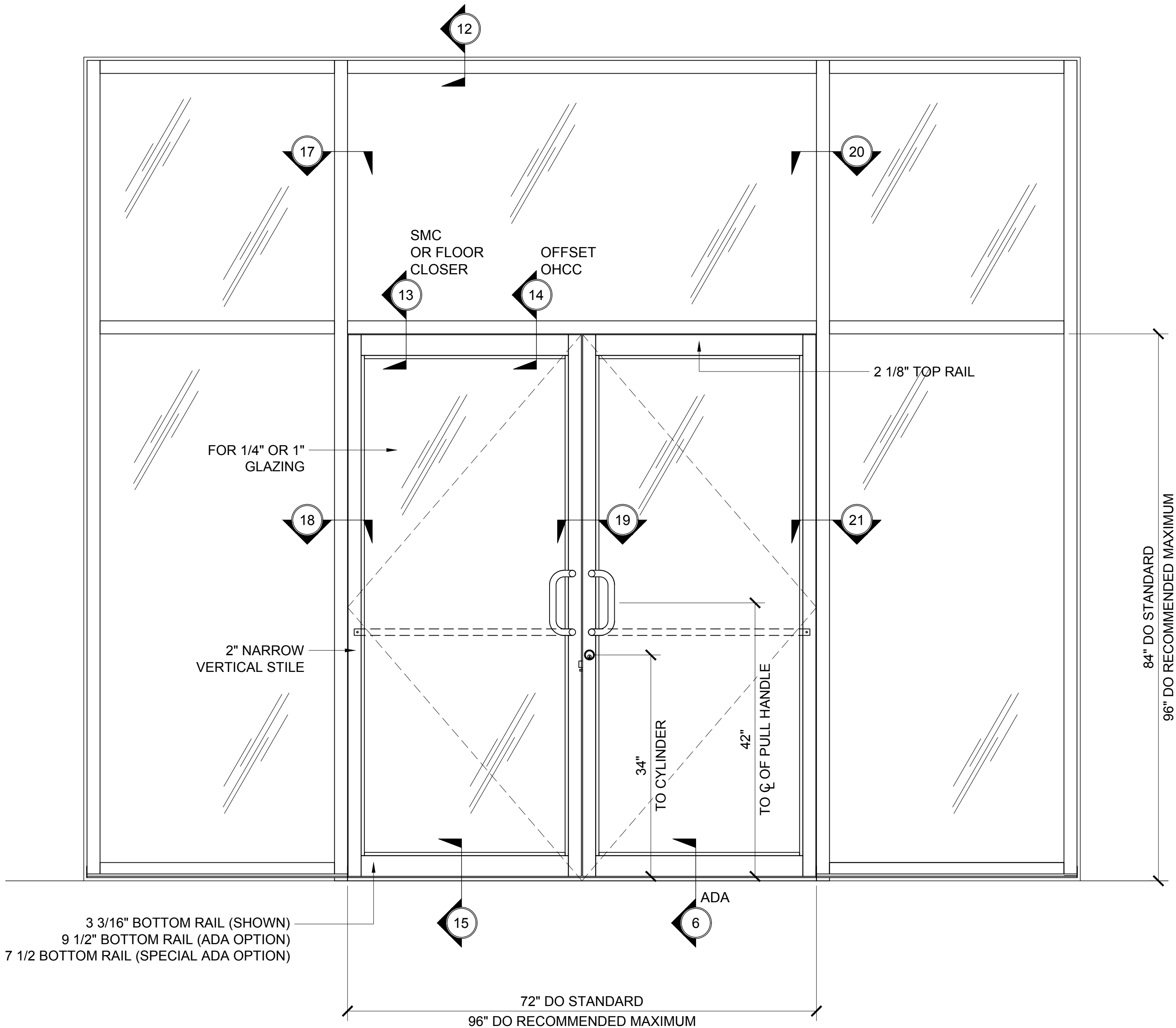
TOP AND BOTTOM WEATHERSTRIPPING

SERIES 451 CENTER GLAZED STOREFRONT SYSTEM OFFSET HUNG DOOR FRAMING

451 SERIES SPECIFICATIONS

Fabrication and installation labor costs have always been a decisive factor in selecting framing systems for storefront projects. U.S. Aluminum offers cost efficient versatile Center Glazed Systems with clean lines and superb performance. Series 451 may be interior or exterior glazed. A top load E.P.D.M. gasket is used to position and weatherseal the glass in the aluminum pocket. Center Glazed Systems are compatible with most U.S. Aluminum entrance doors.

2" x 4 1/2" frame
1" Glazing infill (SHOWN) Optional snap-in reducers for 1/4" or 1/2" glass are available
Full range of accessory components
Available in an array of architectural coatings and anodized finishes
Screw spline assembly
Shear block assembly
Stacking installation option
Interior or Exterior Glazed



OFFSET-HUNG NARROW STILE SERIES 250 DOOR TYPICAL ELEVATIONS

STANDARD ABBREVIATIONS

RO	ROUGH OPENING
FD	FRAME DIMENSION
DLO	DAYLITE OPENING
DO	DOOR OPENING
DD	DOOR DIMENSION
SMC	SURFACE MOUNTED CLOSER
OHCC	OVERHEAD CONCEALED CLOSER

Revisions By:

CRL

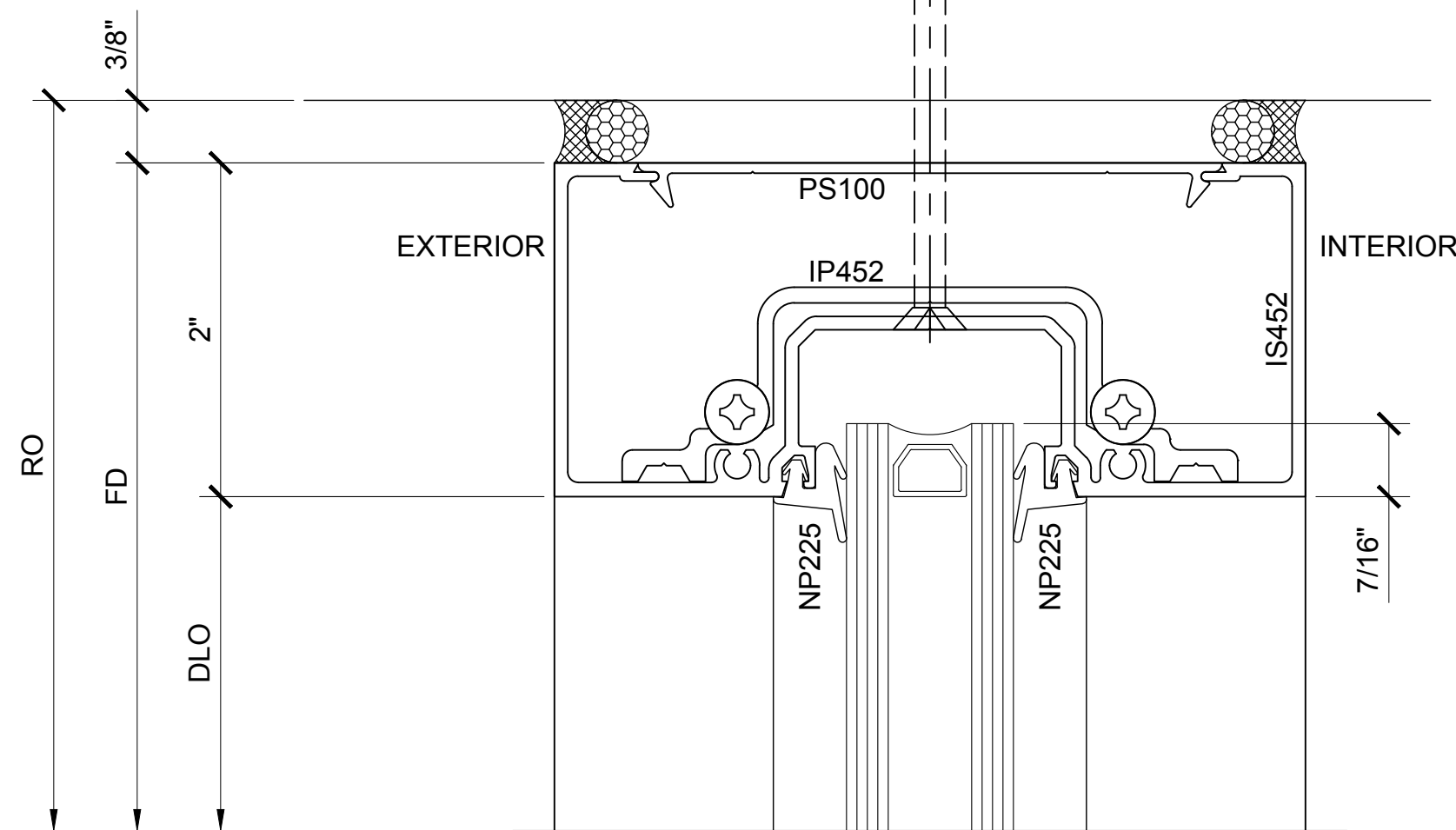
U.S. ALUMINUM

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2503 E. Vernon Avenue, Los Angeles, CA 90058-1897
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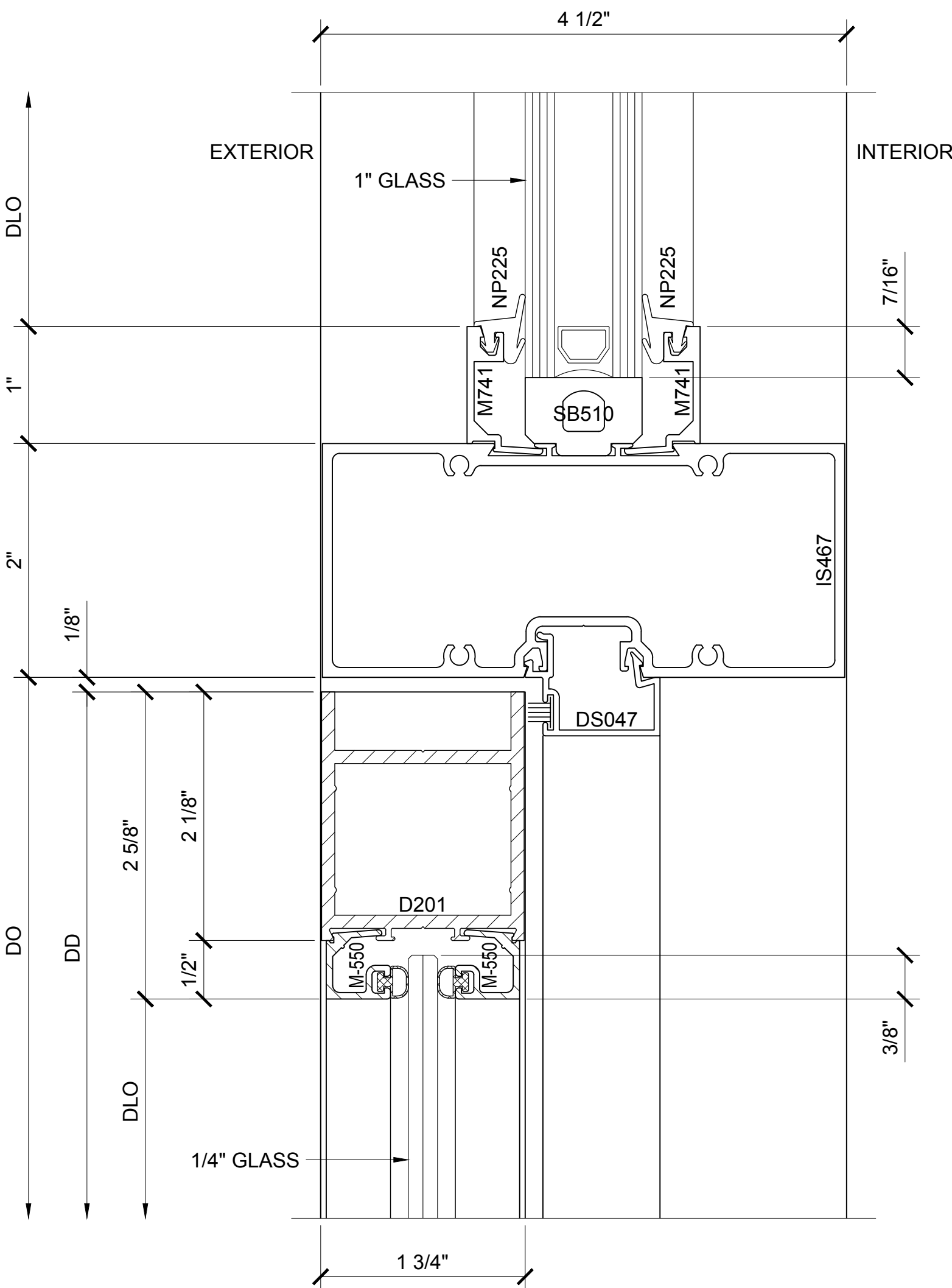
Discription:
U.S. ALUMINUM
SERIES 451 CENTER GLAZED
STOREFRONT SYSTEM

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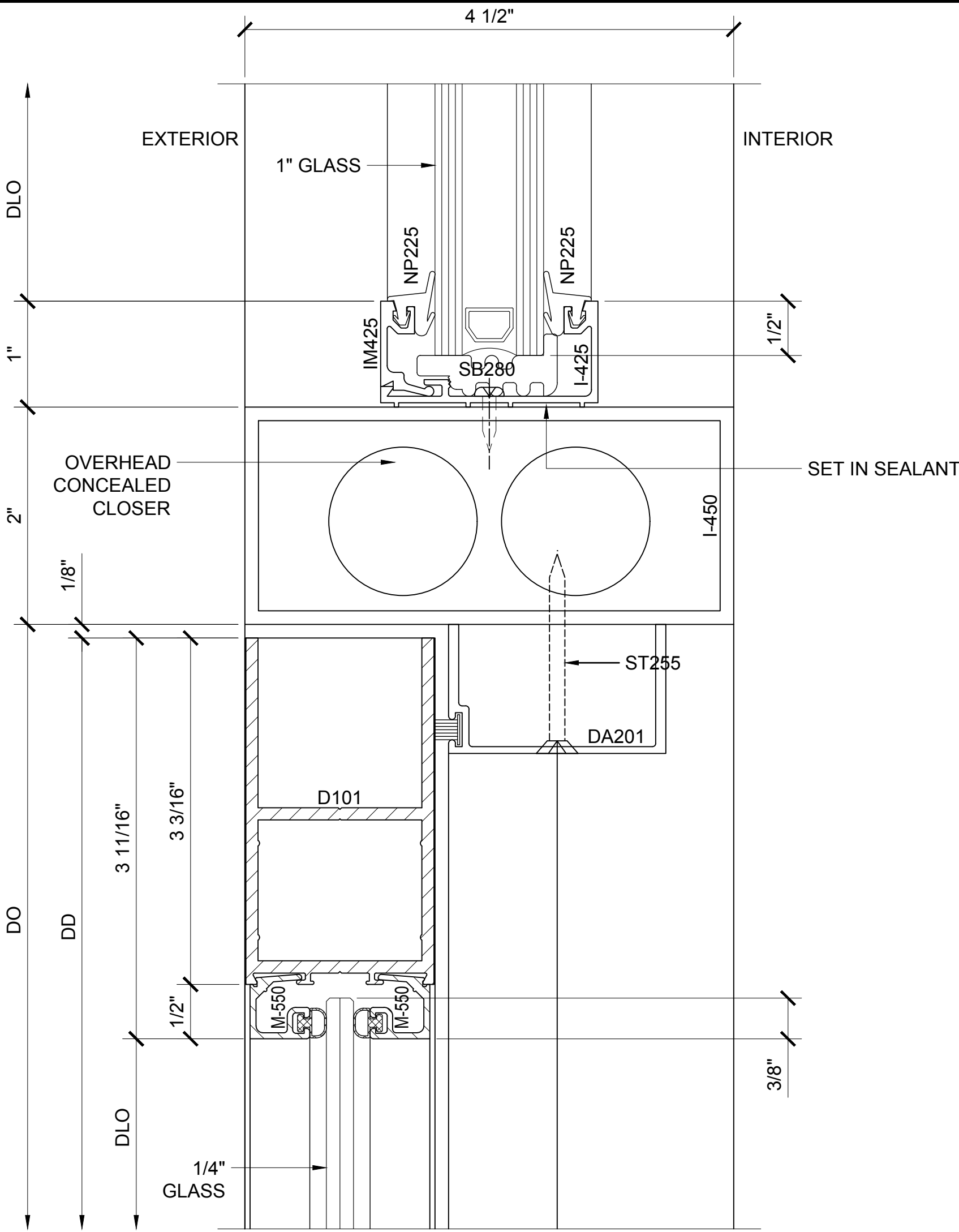
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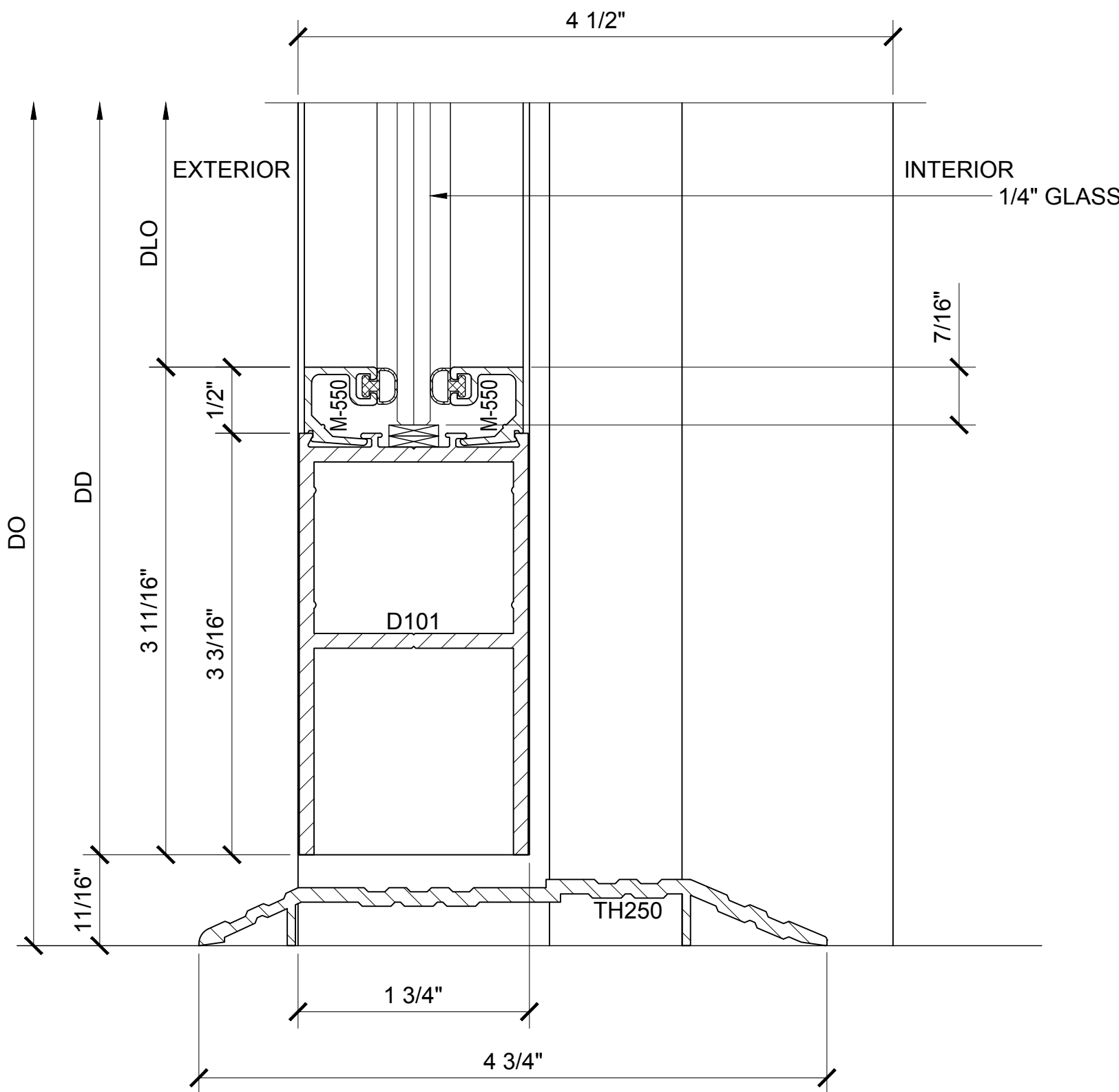
SECTION DETAIL @ STOREFRONT HEAD 12



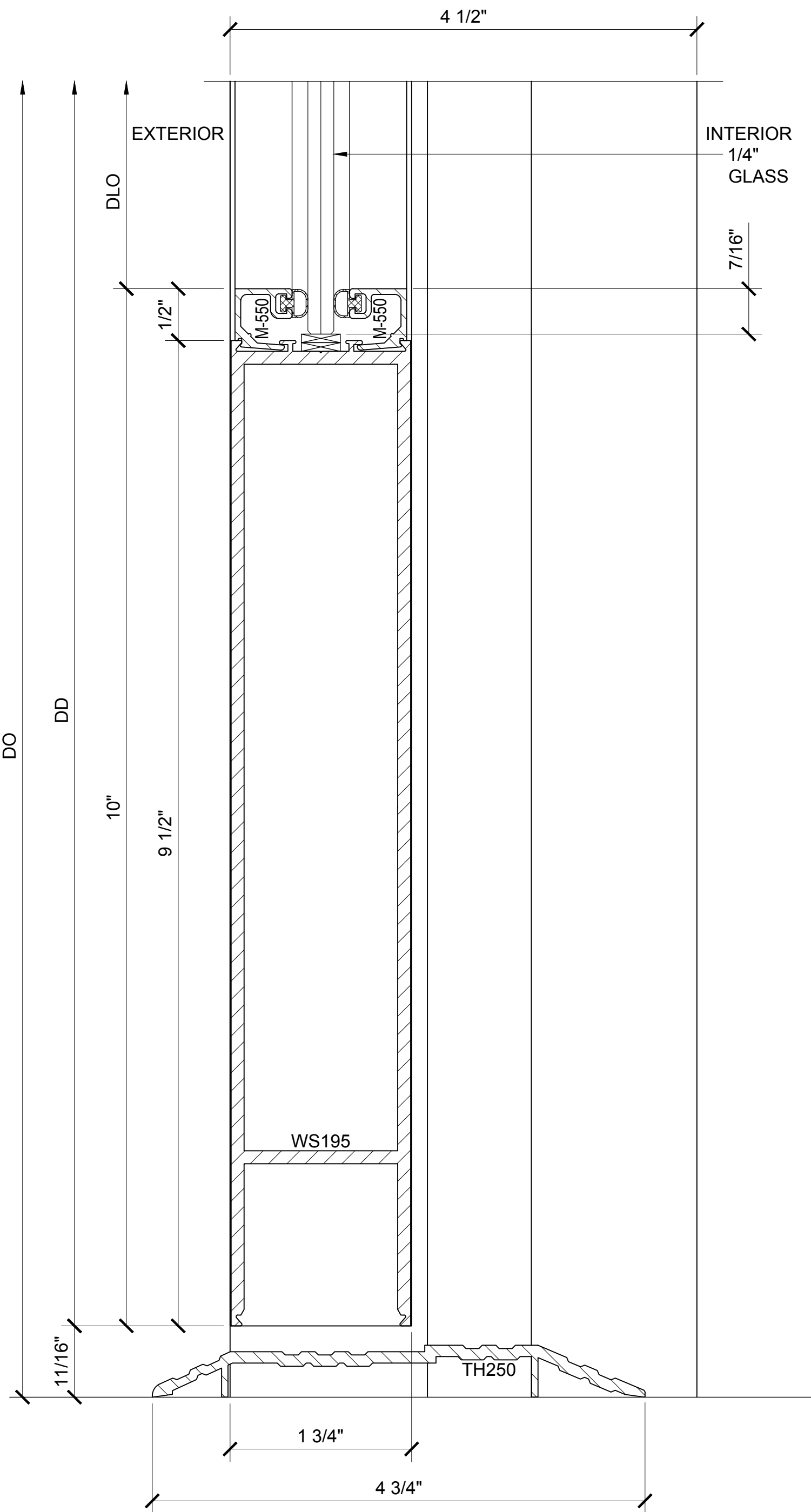
SECTION DETAIL @ DOOR HEAD WITH SMC OR FLOOR CLOSER 13



SECTION DETAIL @ DOOR HEAD WITH OHCC 14



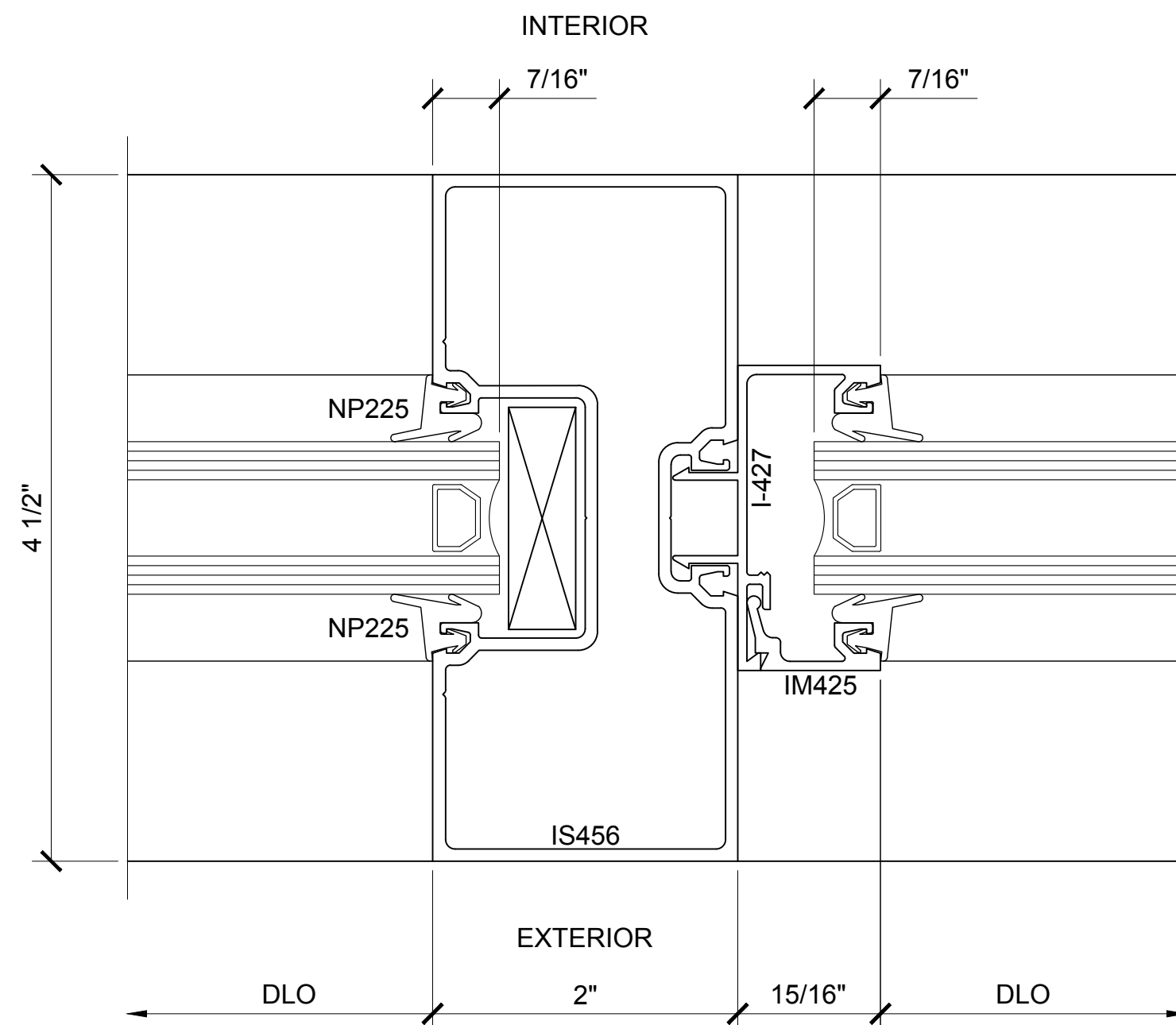
SECTION DETAIL @ DOOR SILL 15



SECTION DETAIL @ ADA DOOR SILL 16
(7 1/2" VERSION IS ALSO AVAILABLE)

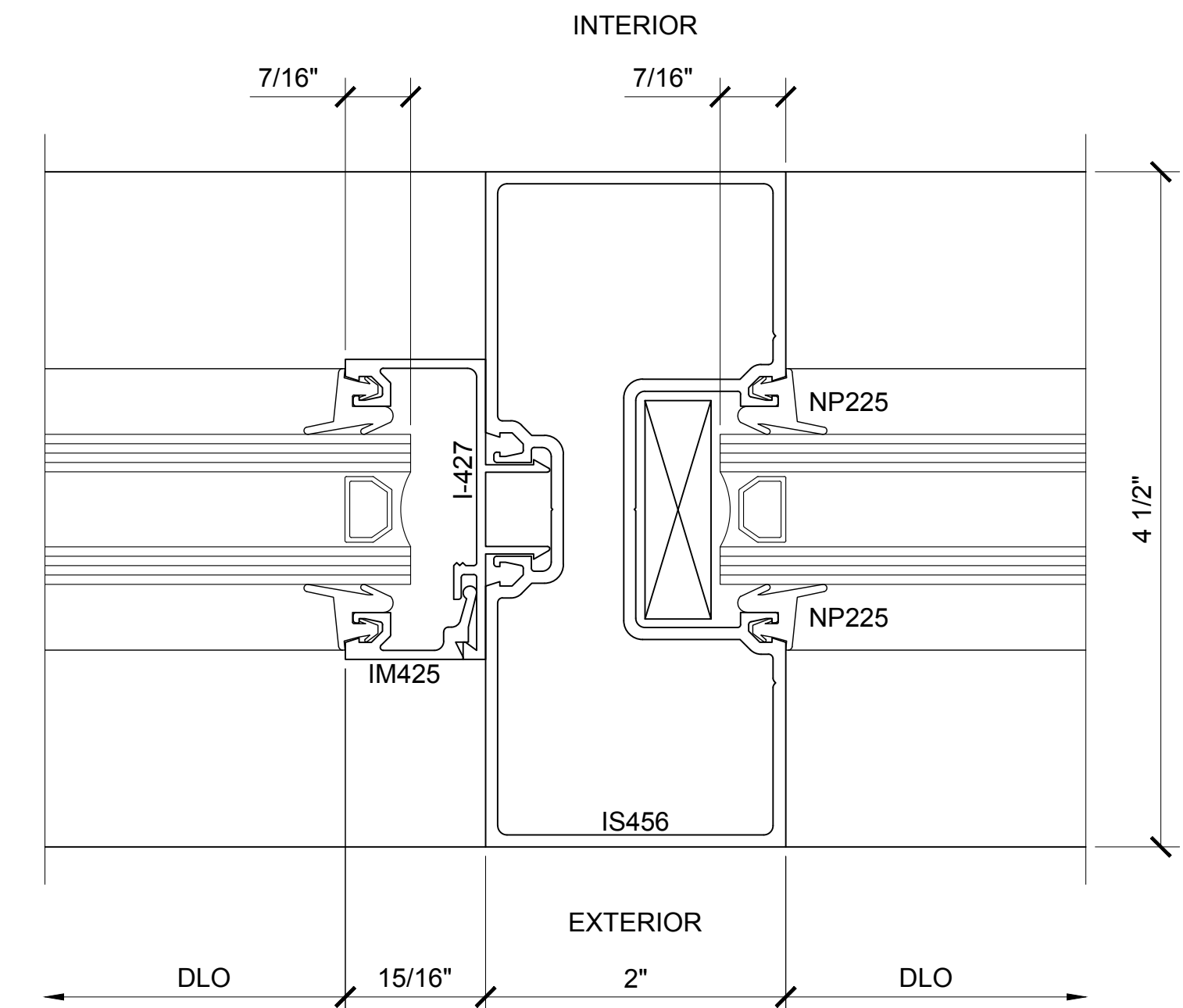
NARROW STILE OFFSET HUNG SERIES 250 DOOR DETAILS (SHOWN WITH OPTIONAL SERIES 451 STOREFRONT SYSTEM)

Revisions By:



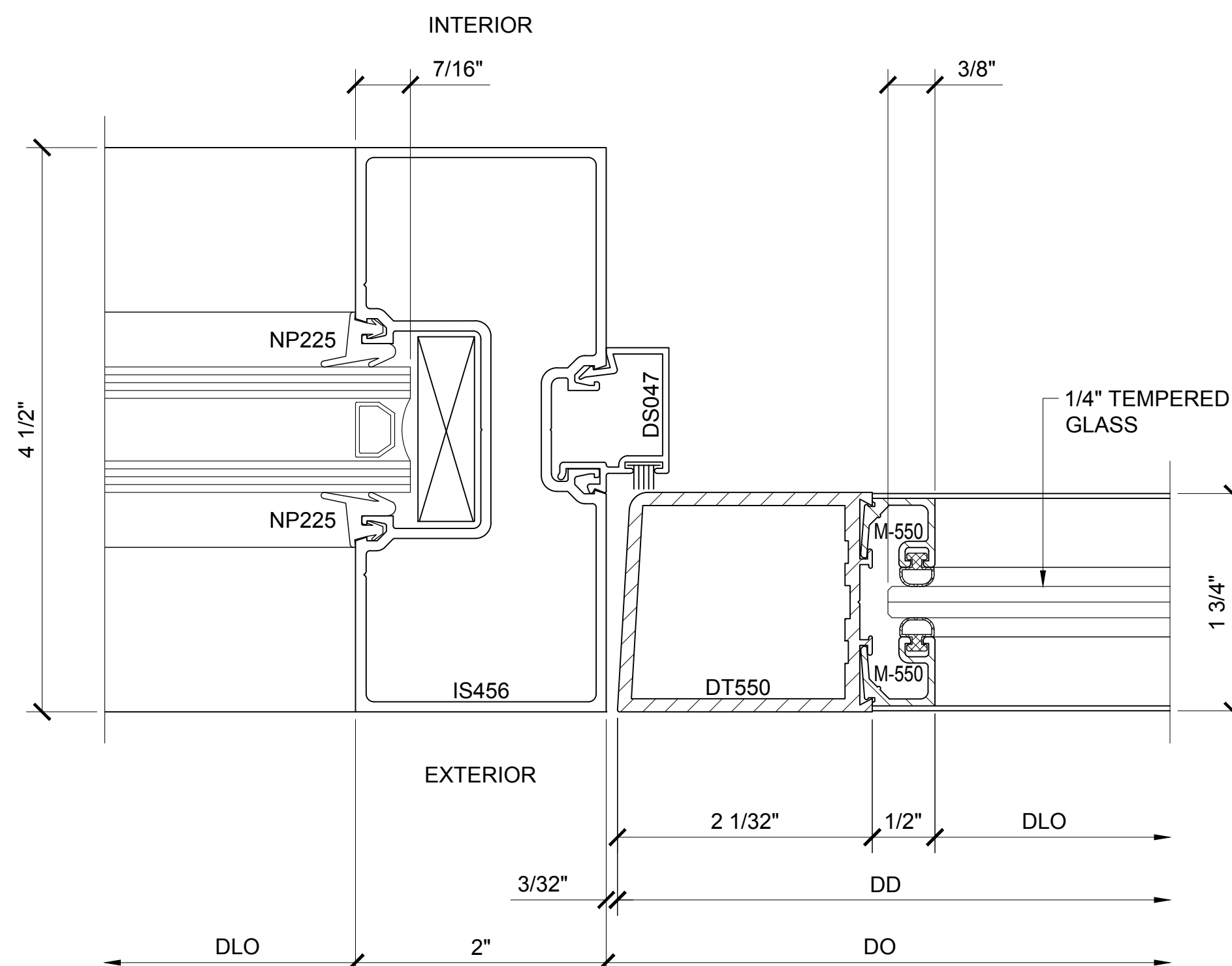
SECTION DETAIL @ VERTICAL

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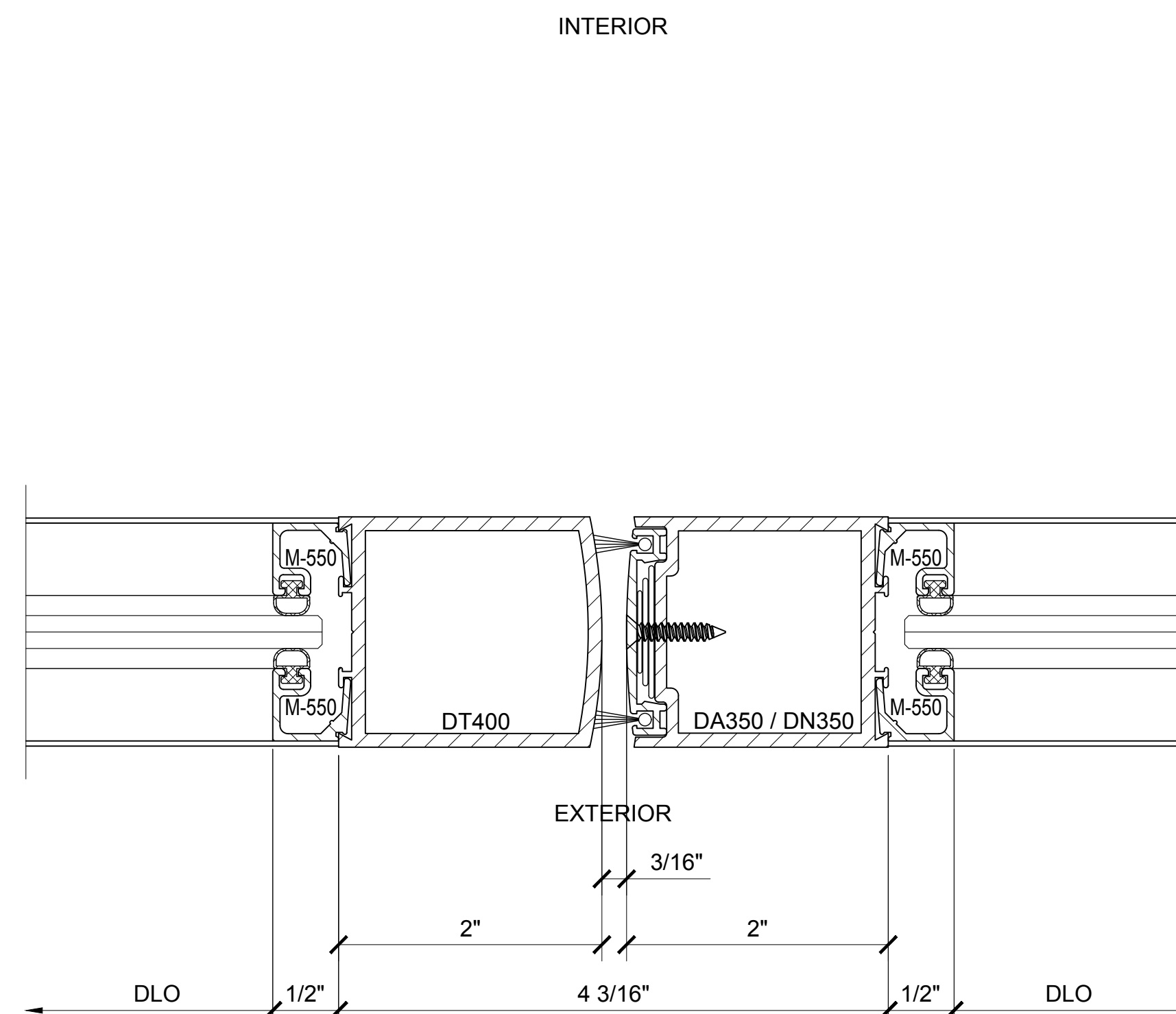
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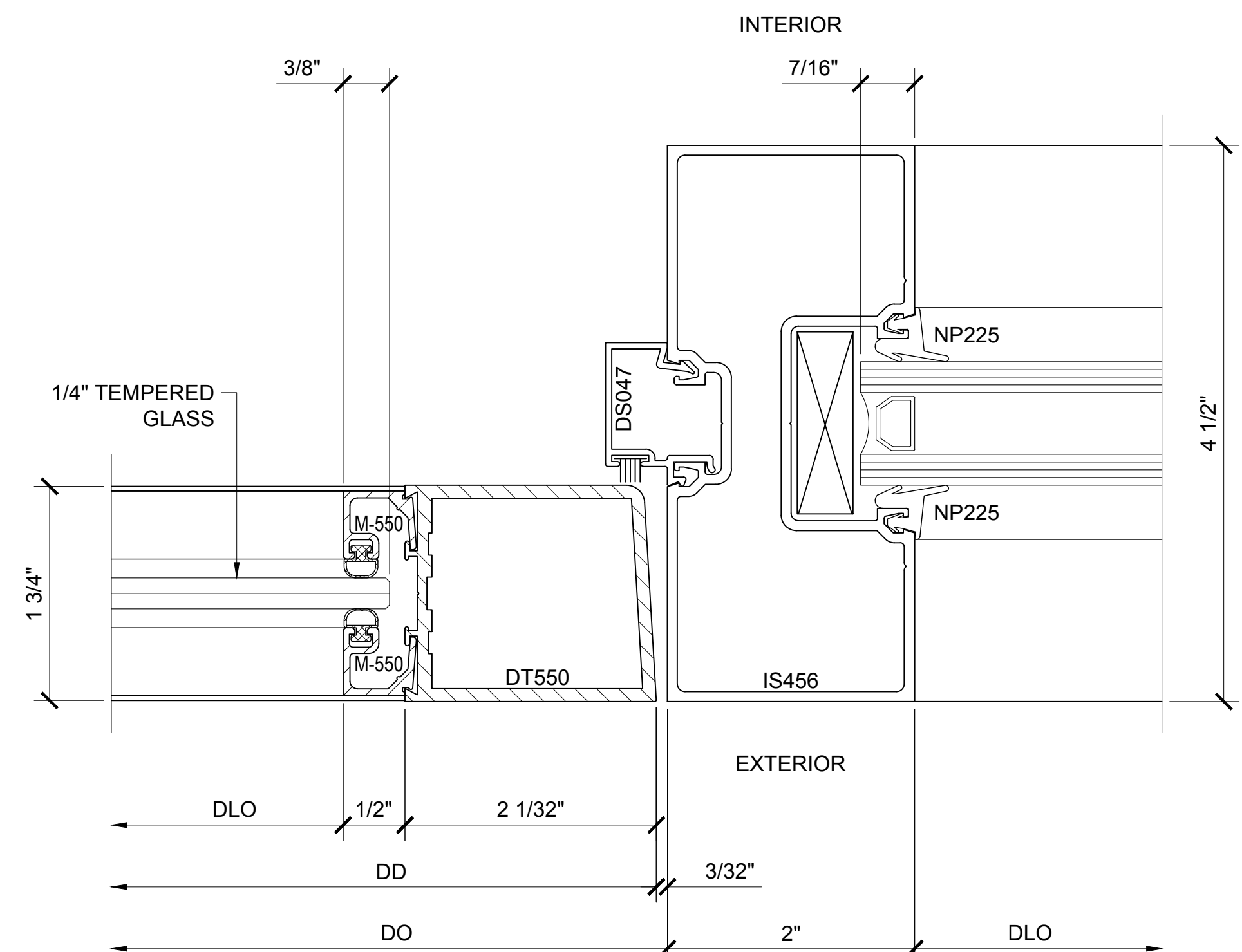
SECTION DETAIL @ DOOR JAMB

18



SECTION DETAIL @ MEETING STILES

19



SECTION DETAIL @ DOOR JAMB

21

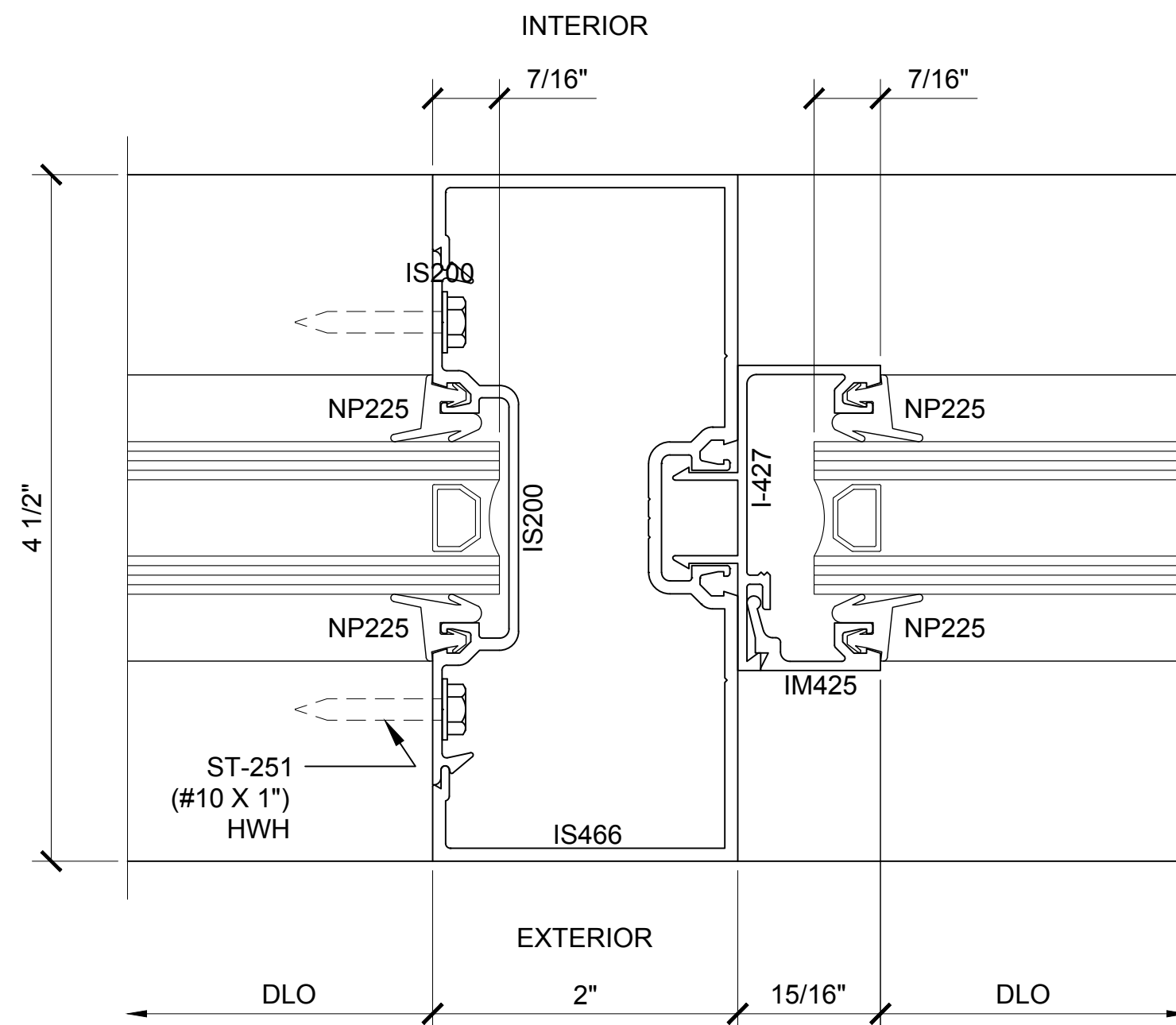
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Discription:
U.S. ALUMINUM
SERIES 451 CENTER GLAZED
STOREFRONT SYSTEM

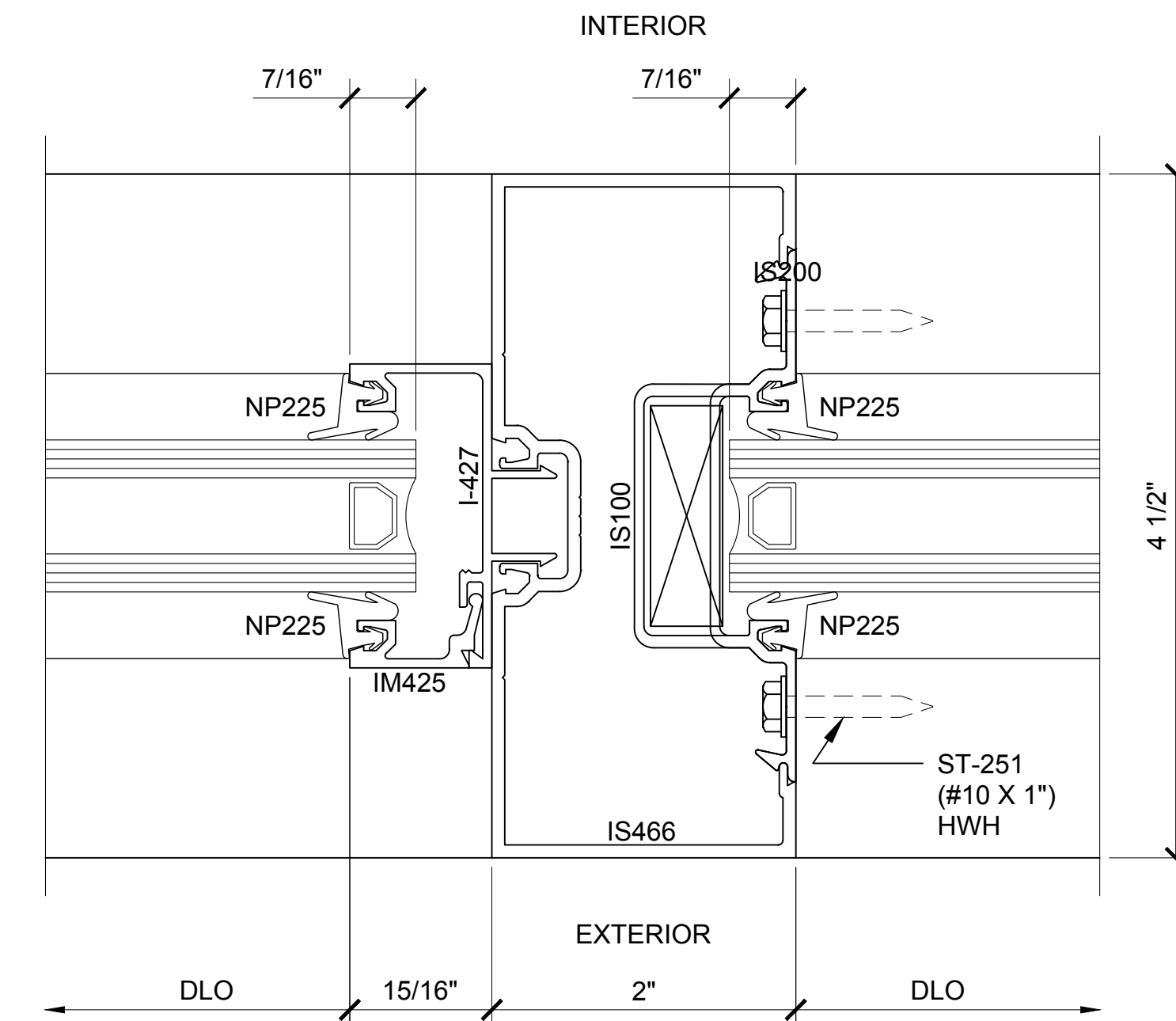
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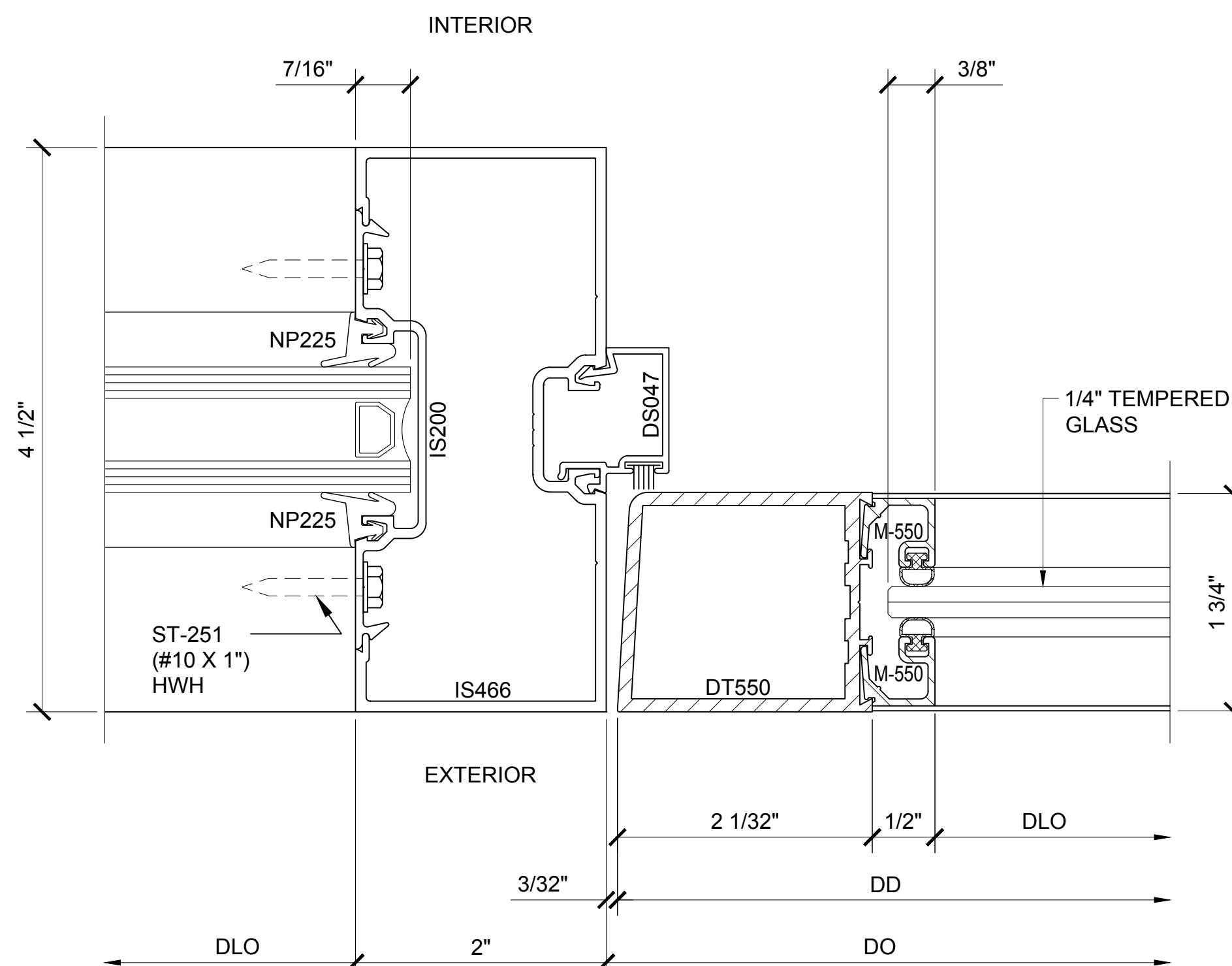
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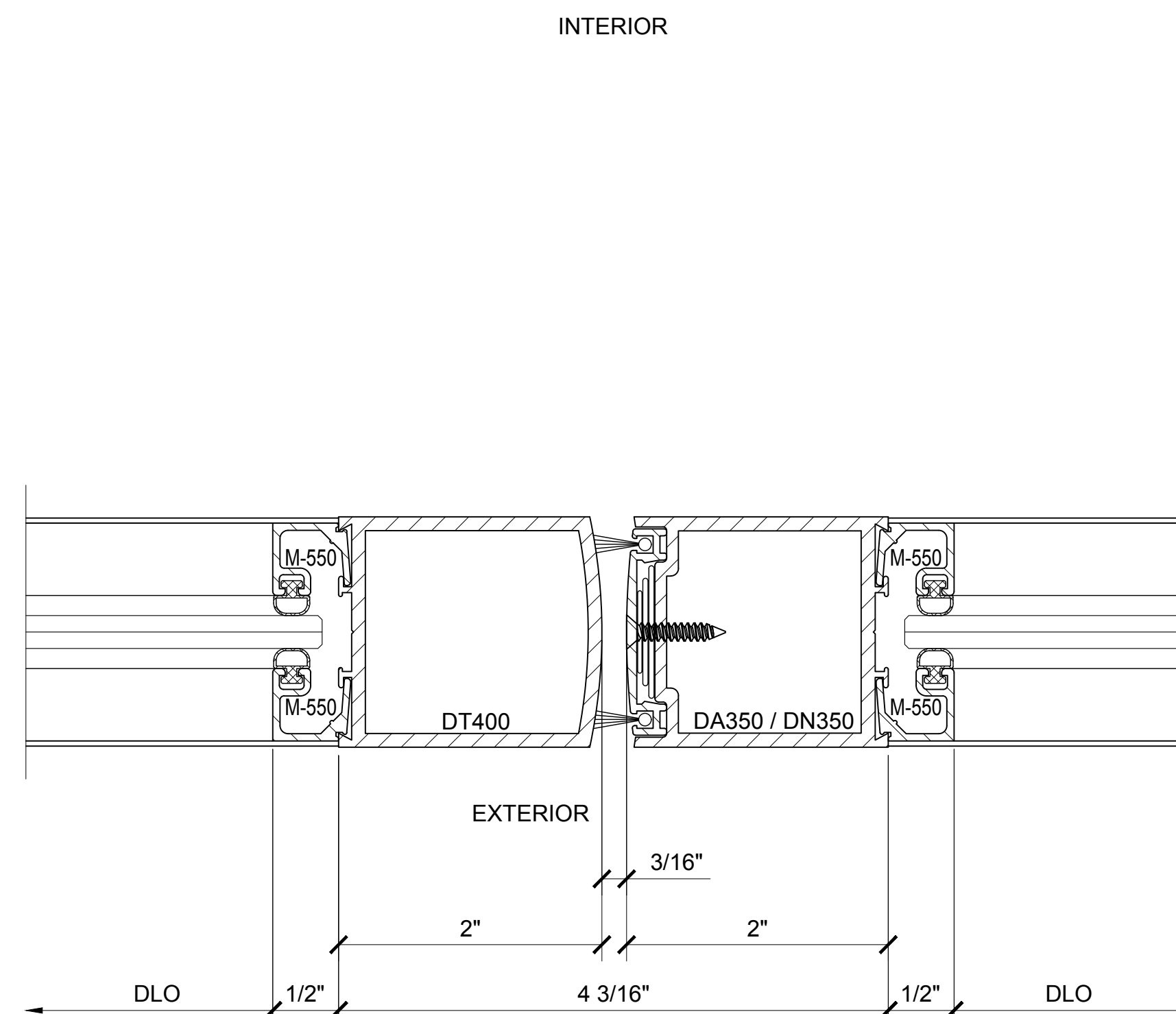
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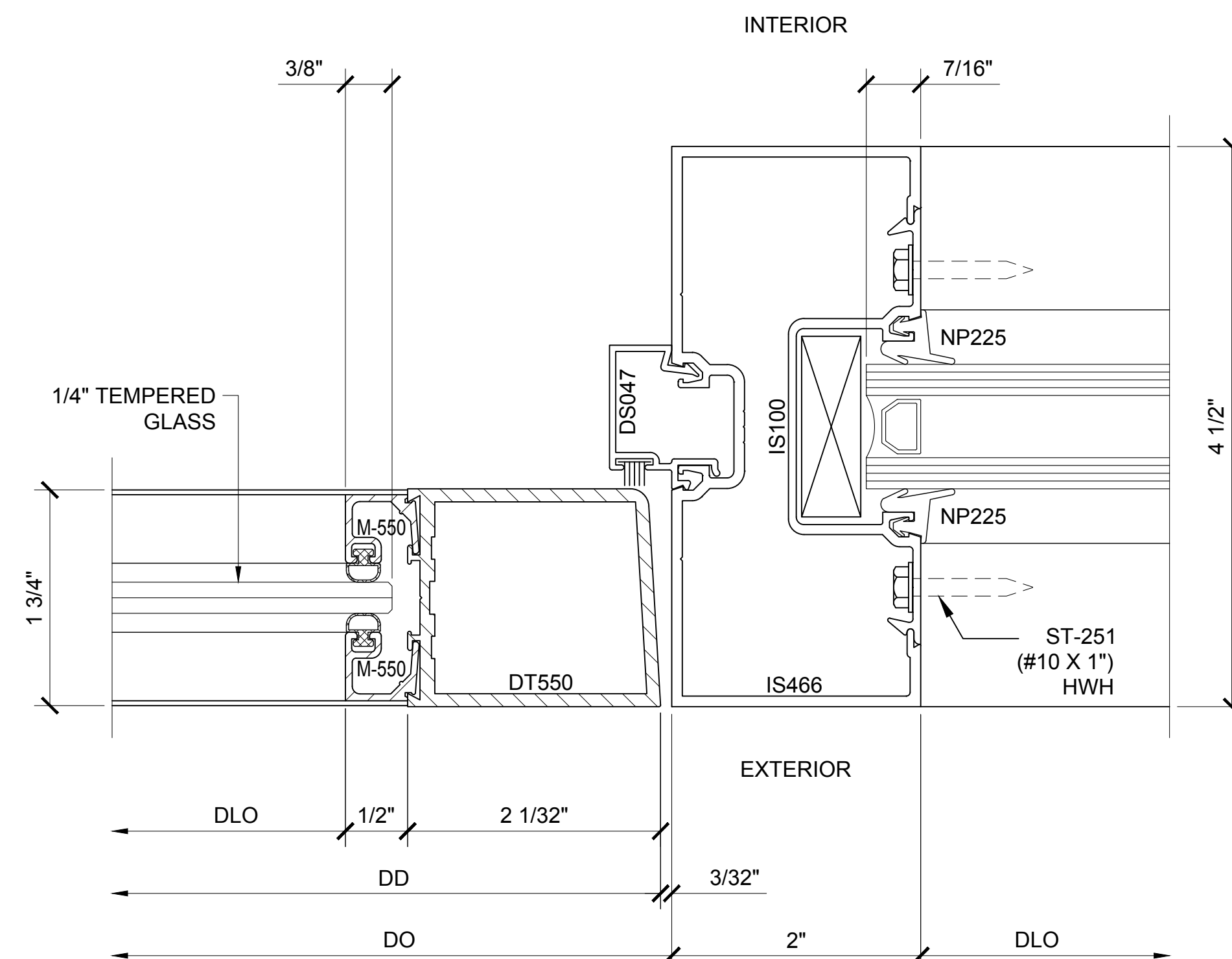
SECTION DETAIL @ DOOR JAMB

18



SECTION DETAIL @ MEETING STILES

19



SECTION DETAIL @ DOOR JAMB

21

NARROW STILE OFFSET HUNG SERIES 250 DOOR DETAILS (SHOWN WITH OPTIONAL SERIES 451 OPEN BACK FRAMING STOREFRONT SYSTEM)

Revisions By:

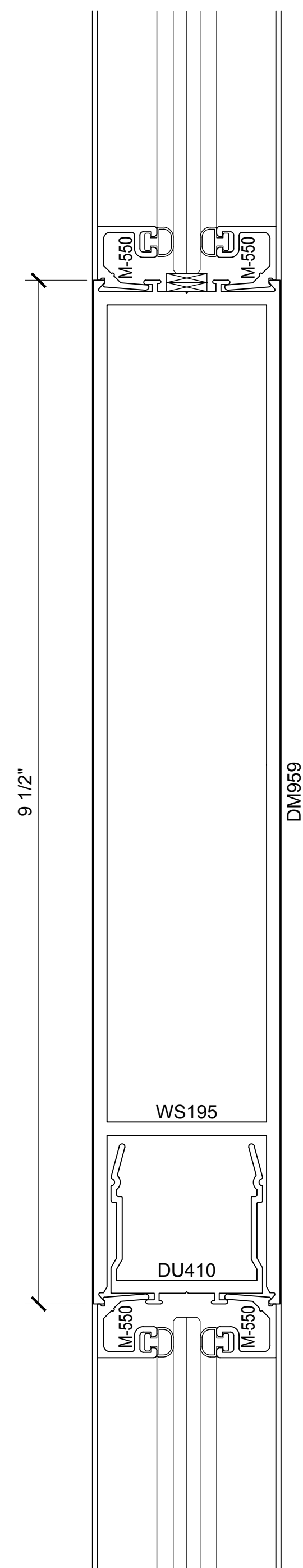
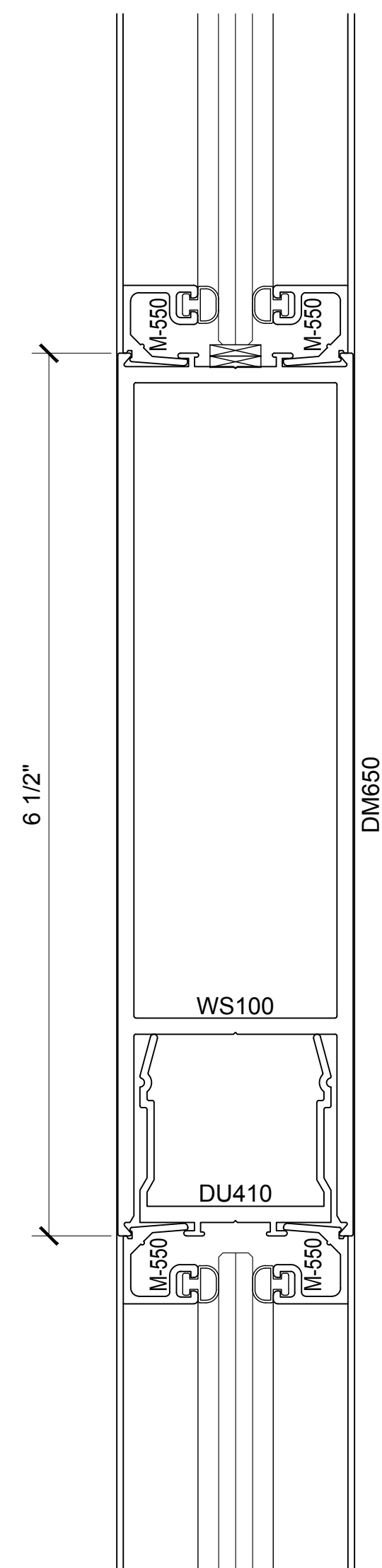
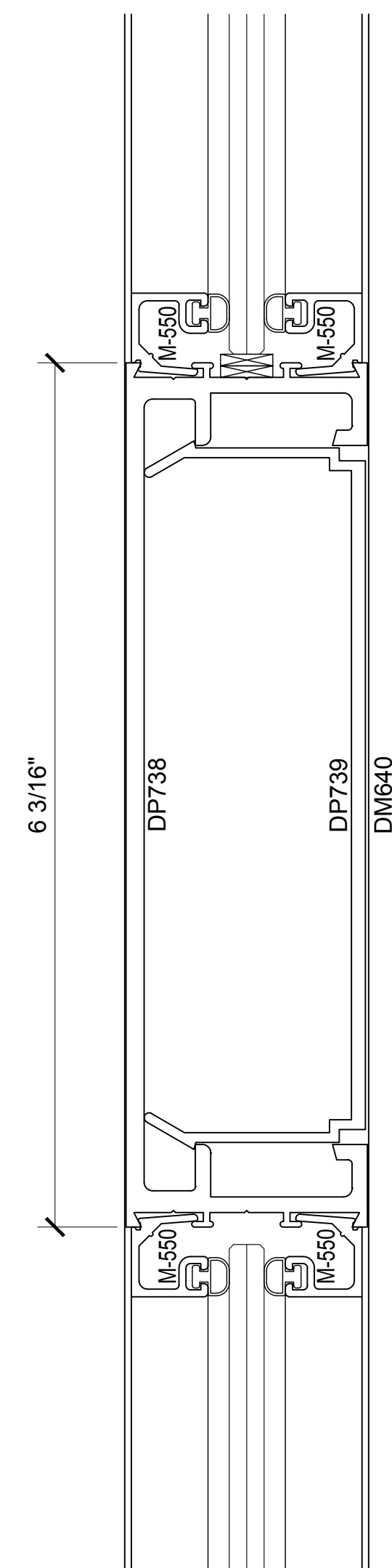
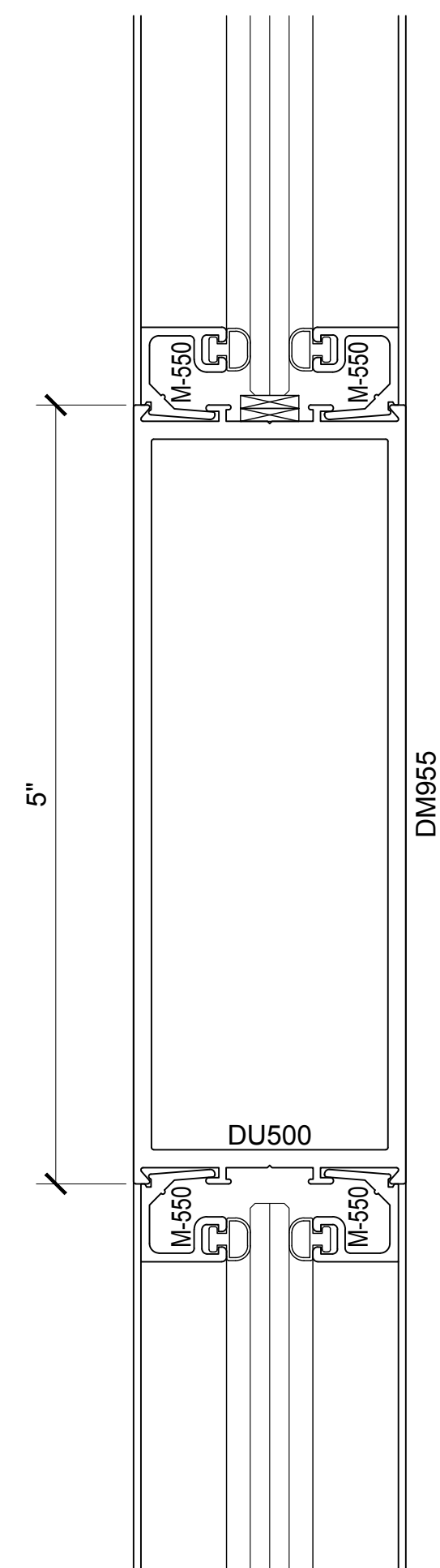
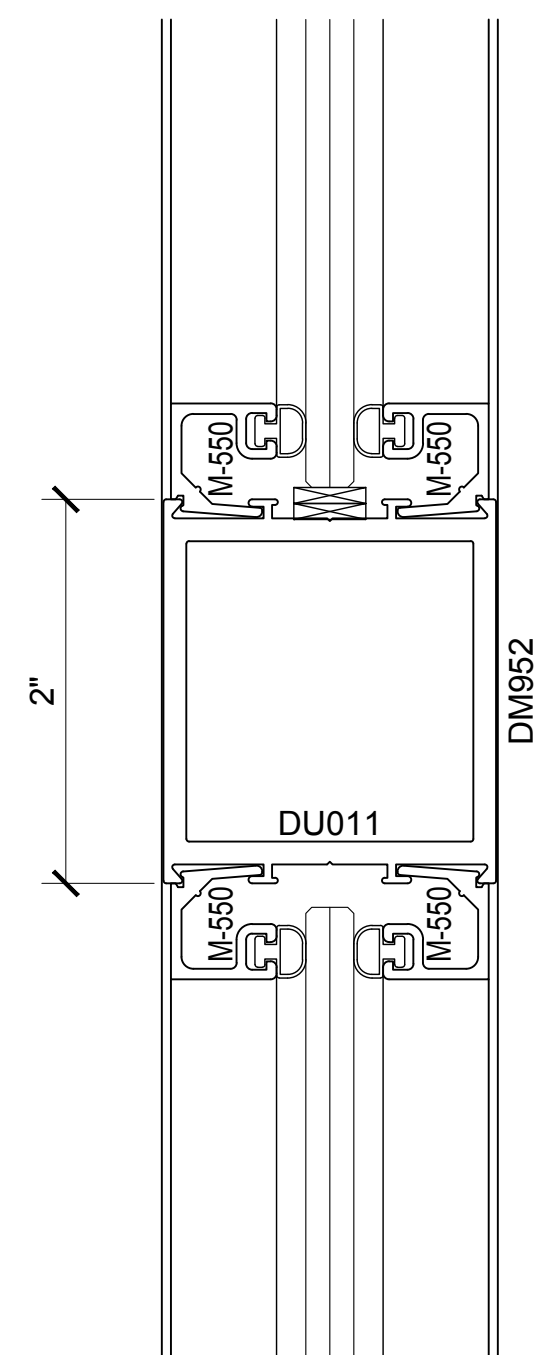
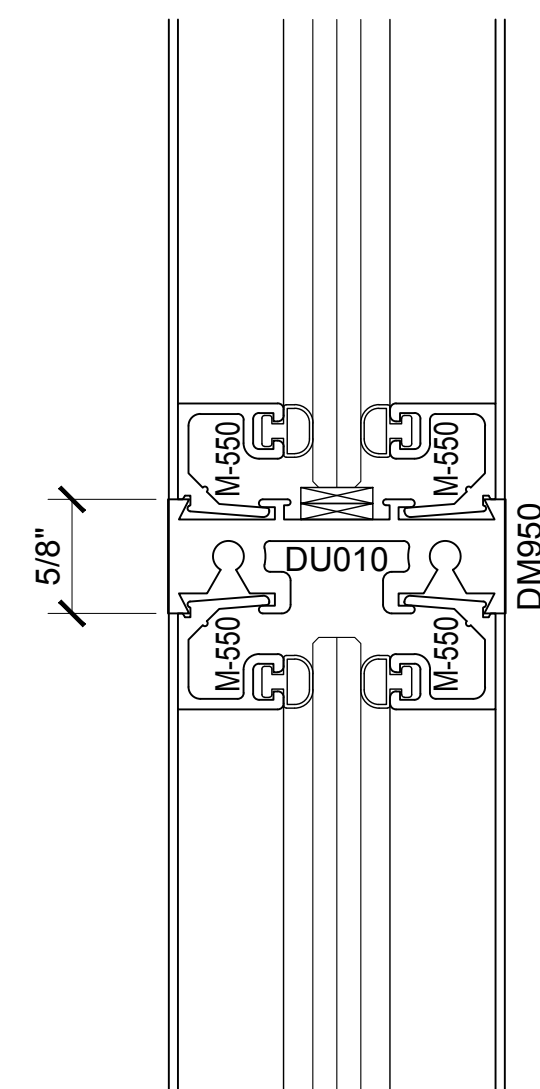


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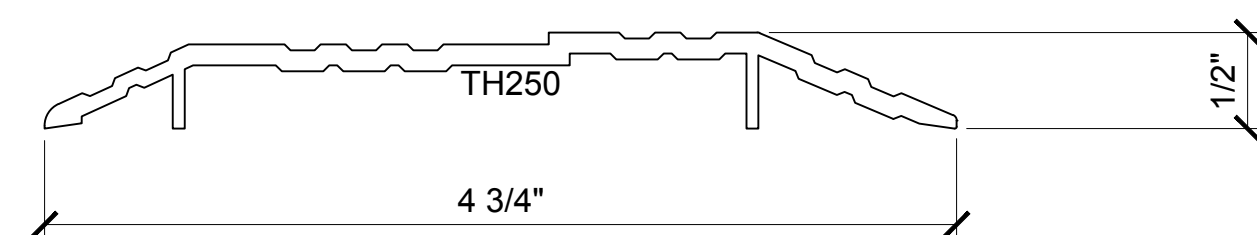
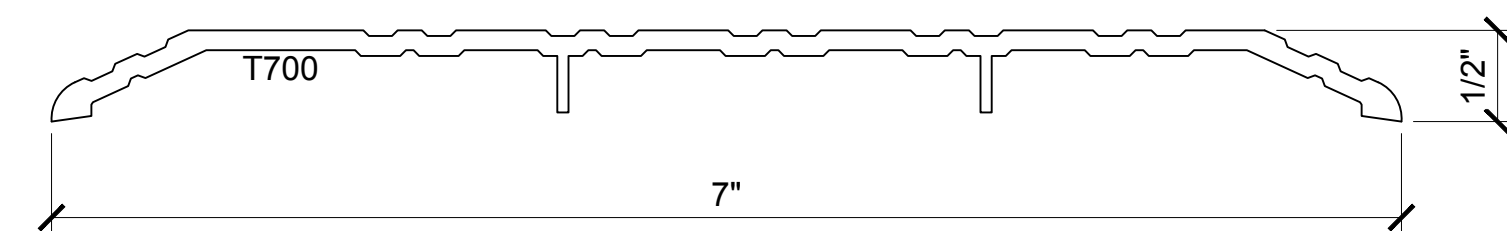
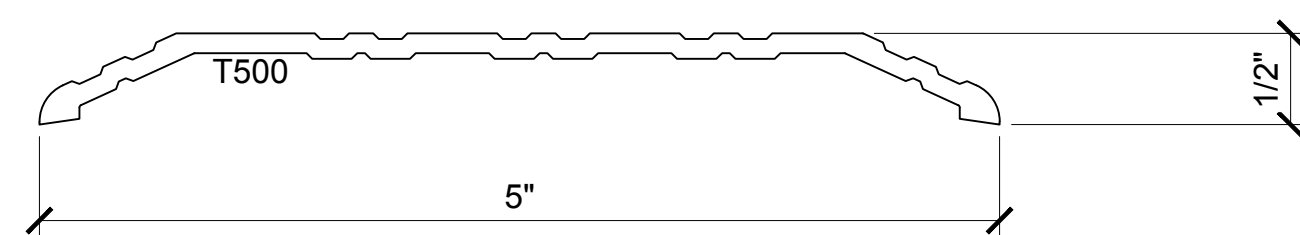
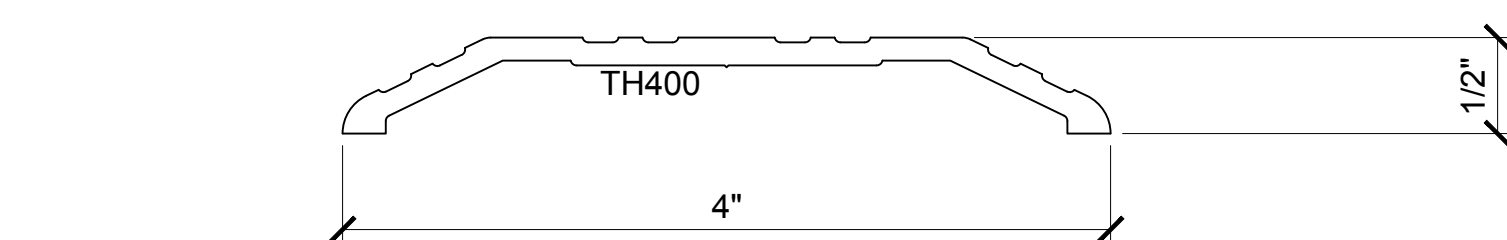
Discription:
U.S. ALUMINUM
SERIES 451 CENTER GLAZED
STOREFRONT SYSTEM

Drawn By: AAD
Date: 11/28/16
Scale: AS NOTED
File Name: 451 SF.dwg
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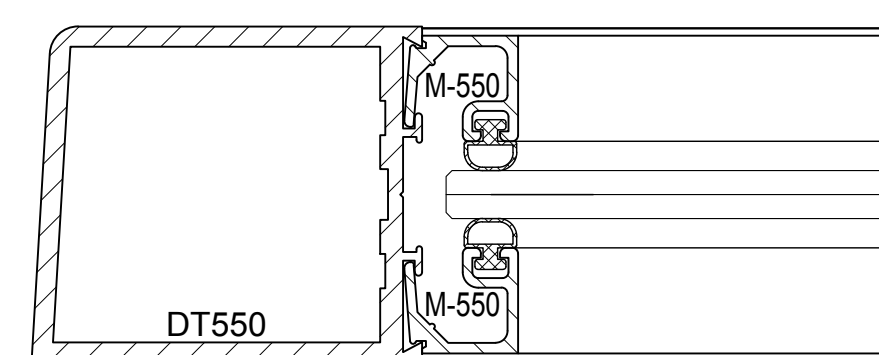
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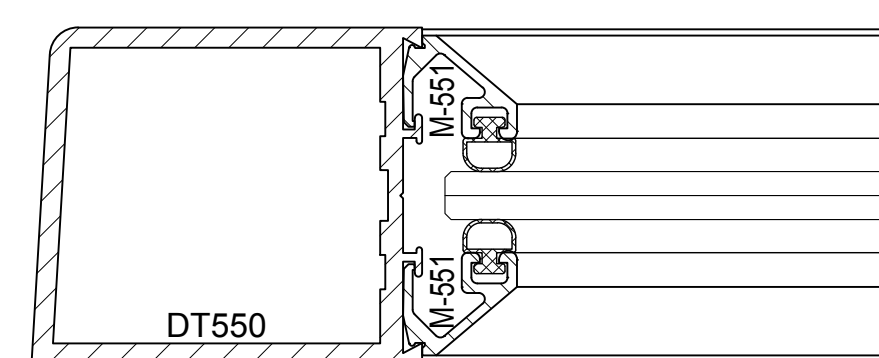
DOOR MUNTINS



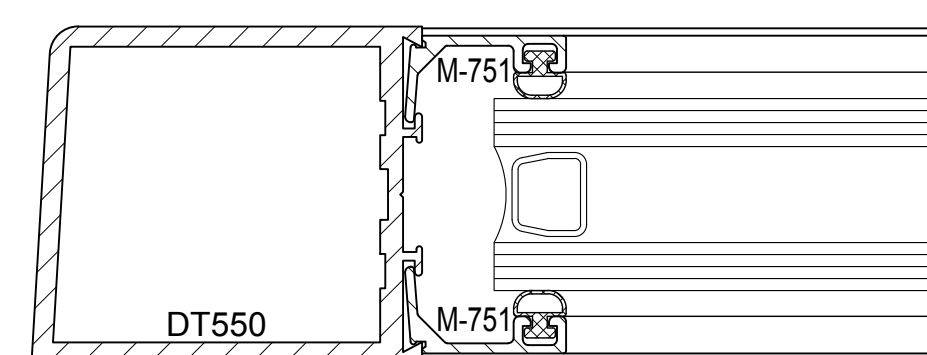
THRESHOLDS



1/4" GLASS - SQUARE

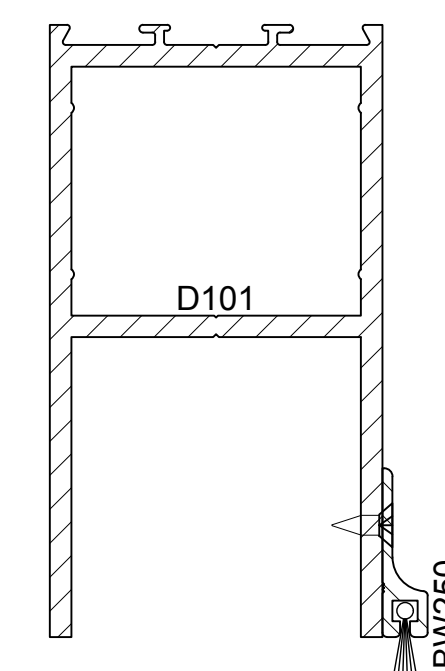
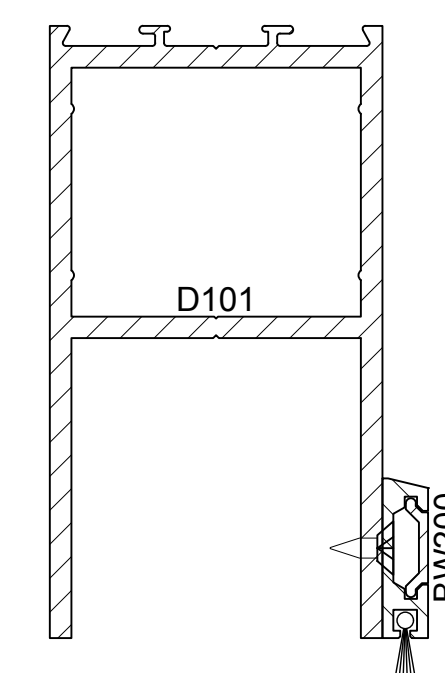
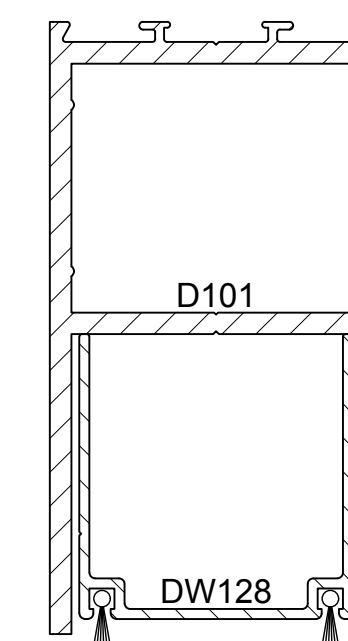
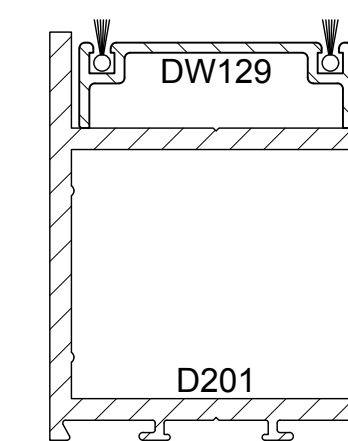


1/4" GLASS - TAPERED



1" GLASS

GLAZING OPTIONS



TOP AND BOTTOM WEATHERSTRIPPING

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Description:

Description:
U.S. ALUMINUM
SERIES 451 CENTER GLAZED
STOREFRONT SYSTEM

Drawn By:	AAD
Date:	11/28/16
Scale:	AS NOTED
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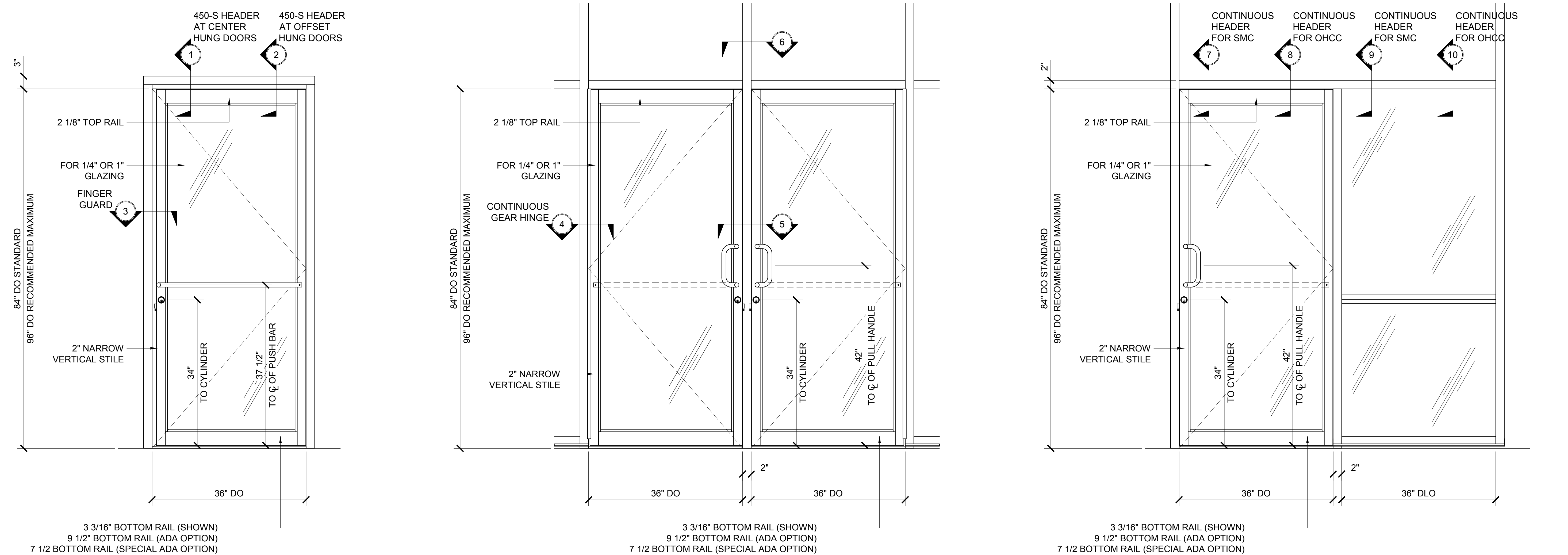
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SERIES 451 CENTER GLAZED STOREFRONT SYSTEM SPECIAL DOOR FRAMING DETAILS

451 SERIES SPECIFICATIONS

Fabrication and installation labor costs have always been a decisive factor in selecting framing systems for storefront projects. U.S. Aluminum offers cost efficient versatile Center Glazed Systems with clean lines and superb performance. Series 451 may be interior or exterior glazed. A top load E.P.D.M. gasket is used to position and weatherseal the glass in the aluminum pocket. Center Glazed Systems are compatible with most U.S. Aluminum entrance doors.

2" x 4 1/2" frame
1" Glazing infill (SHOWN) Optional snap-in reducers for 1/4" or 1/2" glass are available
Full range of accessory components
Available in an array of architectural coatings and anodized finishes
Screw spline assembly
Shear block assembly
Stacking installation option
Interior or Exterior Glazed



STANDARD ABBREVIATIONS	
RO	ROUGH OPENING
FD	FRAME DIMENSION
DLO	DAYLITE OPENING
DO	DOOR OPENING
DD	DOOR DIMENSION
SMC	SURFACE MOUNTED CLOSER
OHCC	OVERHEAD CONCEALED CLOSER

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CRL

U.S. ALUMINUM

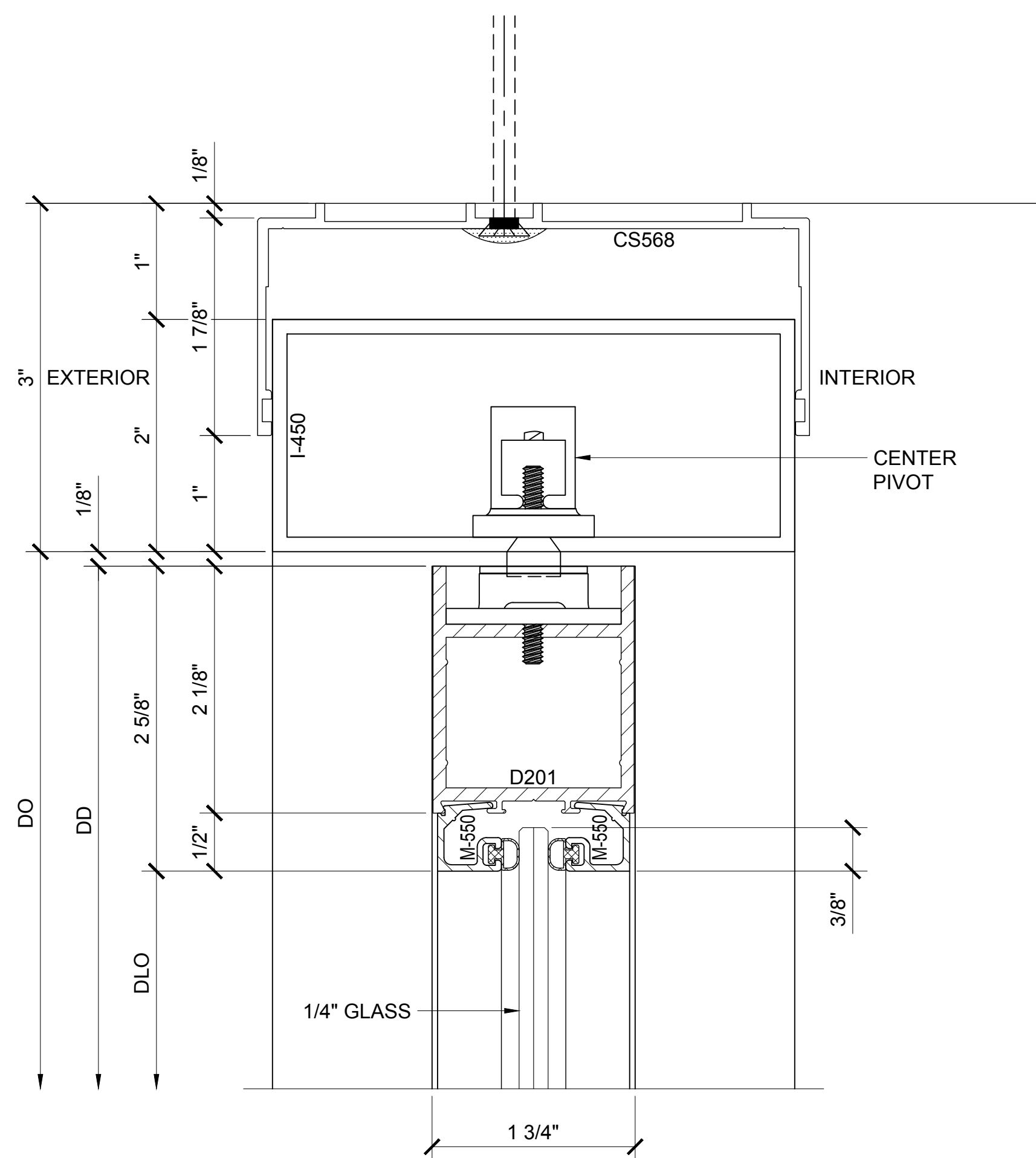
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Discription:
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SERIES 451 CENTER GLAZED
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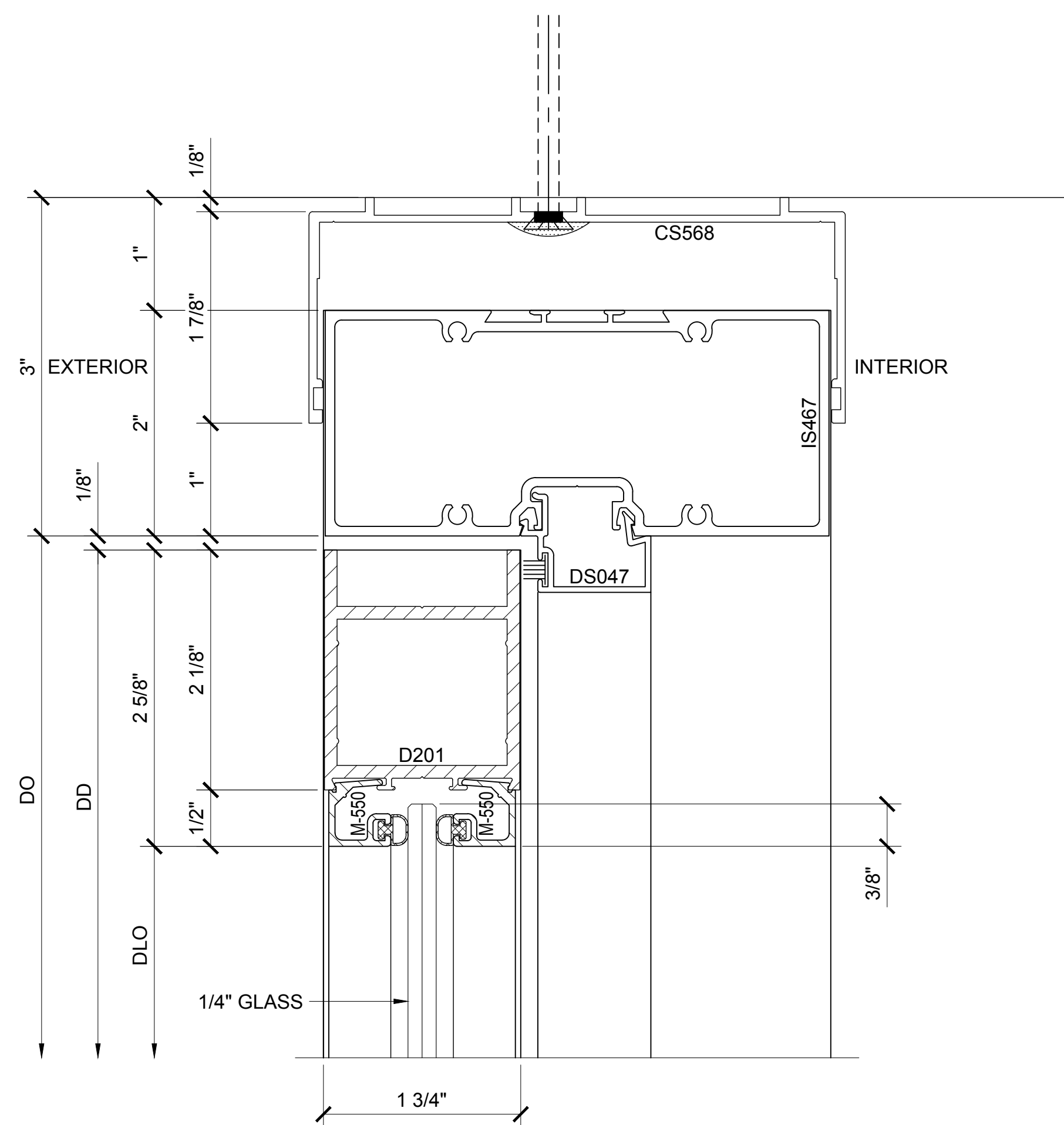
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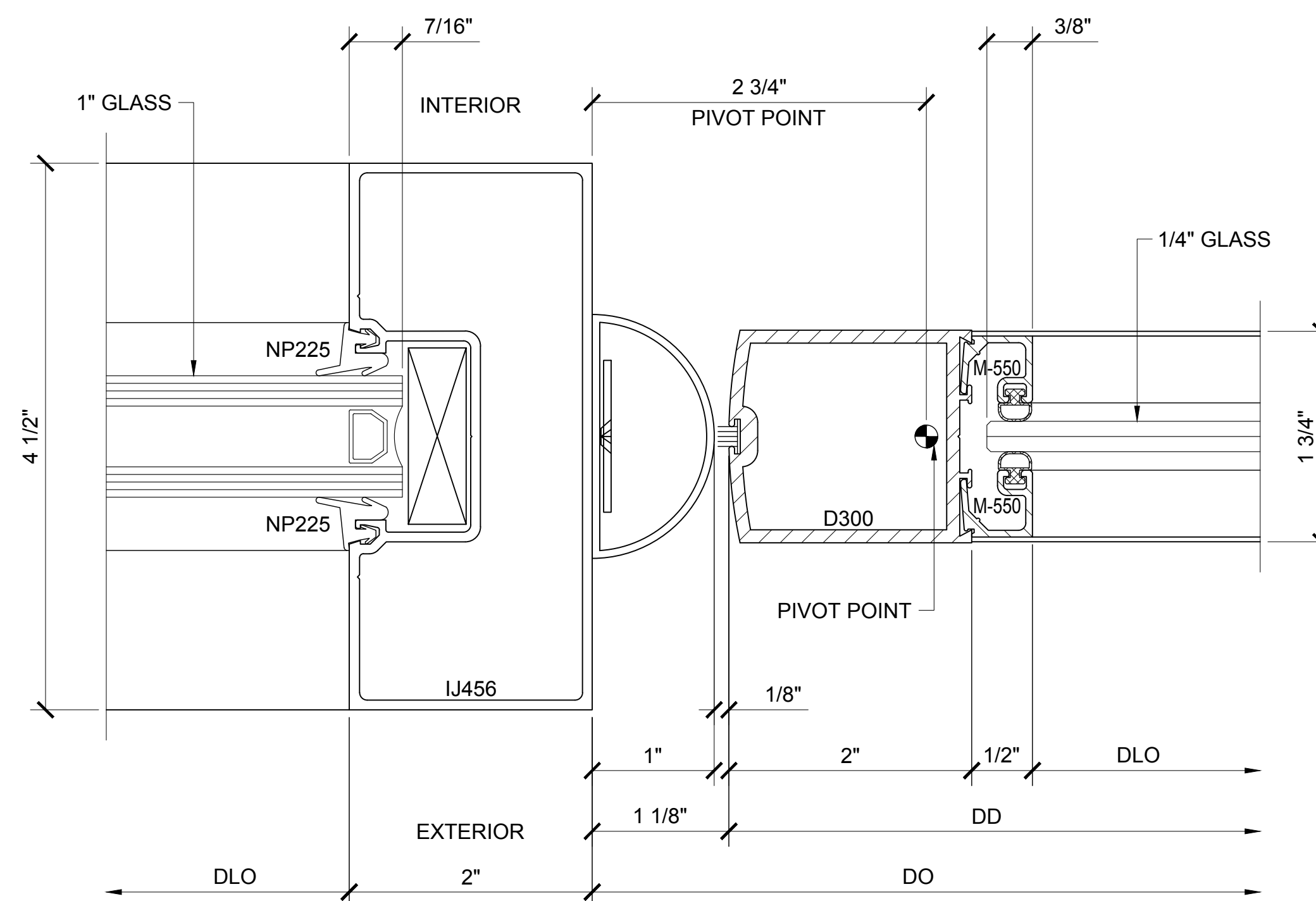
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SECTION DETAIL AT 450-S DOOR HEADER
AT CENTER HUNG DOOR WITH PIVOT 1



SECTION DETAIL AT 450-S DOOR HEADER AT
OFFSET HUNG DOOR WITH SMC OR FLOOR CLOSER 2



SECTION DETAIL @ DOOR JAMB W/ FINGER GUARD 3

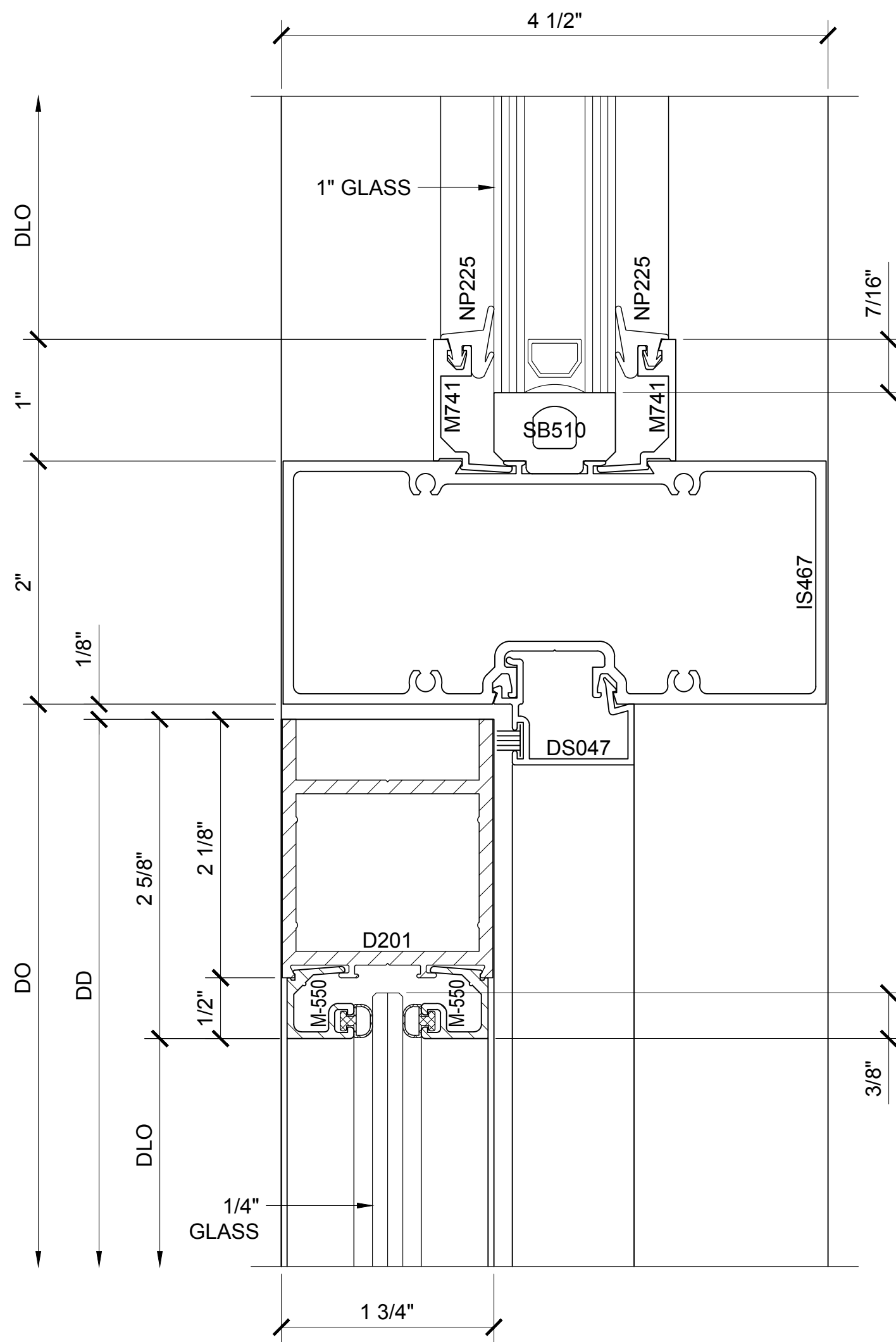
SERIES 451 CENTER GLAZED STOREFRONT SYSTEM SPECIAL DOOR FRAMING DETAILS (SHOWN WITH OPTIONAL NARROW STILE SERIES 250 DOOR SYSTEM)

Revisions By:



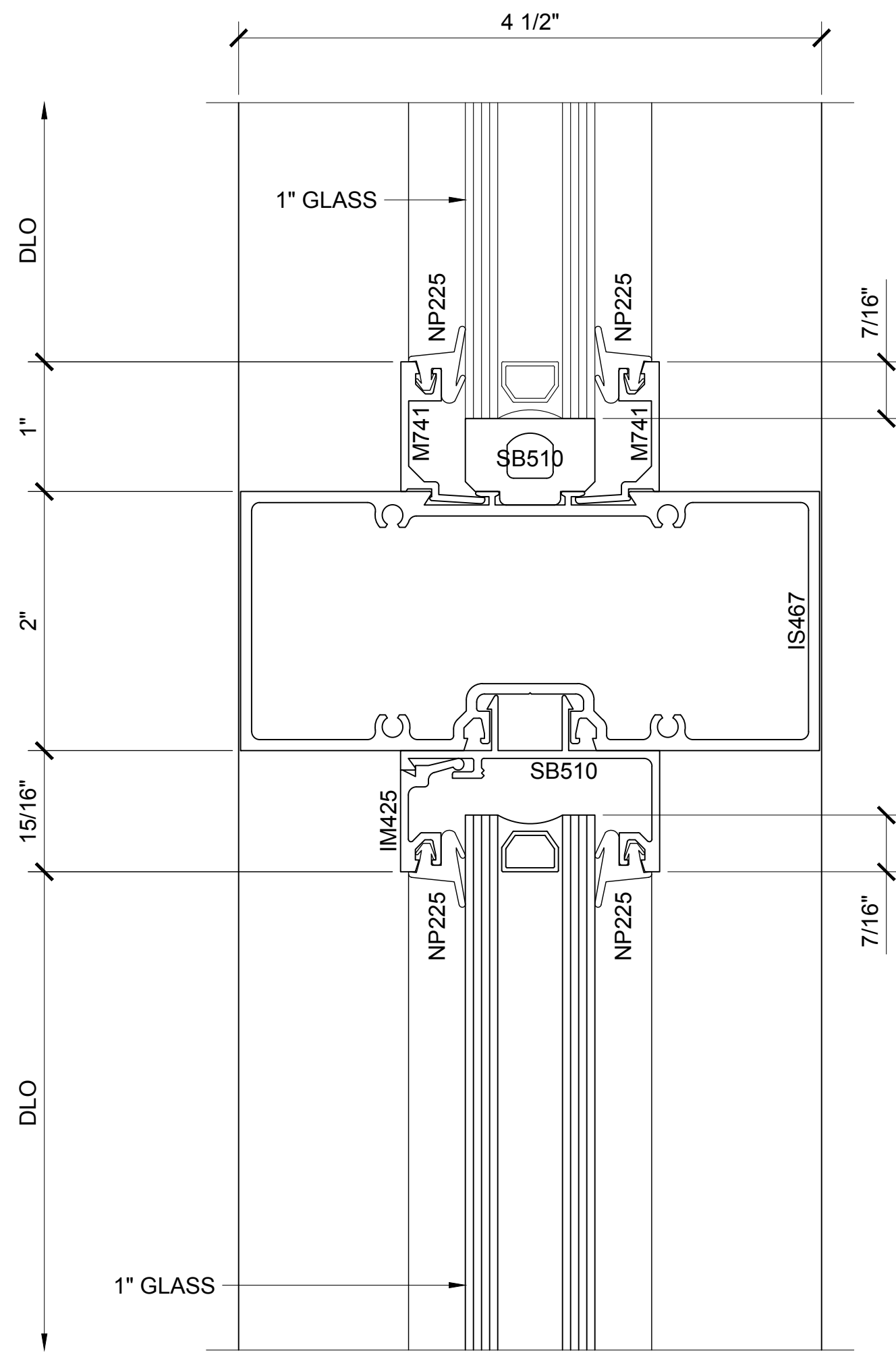
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U.S. ALUMINUM
SERIES 451 CENTER GLAZED
STOREFRONT SYSTEM

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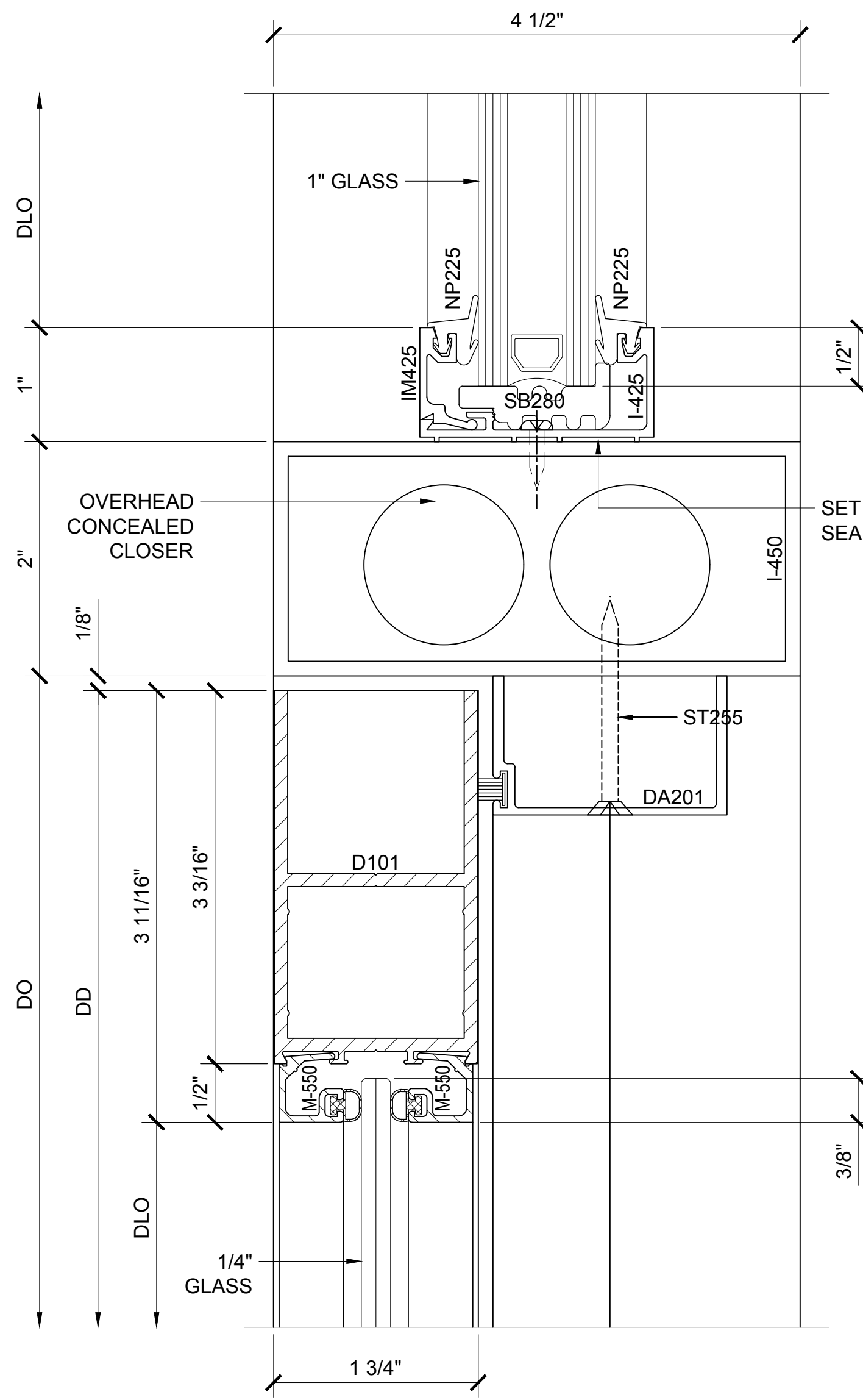
SECTION DETAIL AT CONTINUOUS
DOOR HEADER FOR OFFSET
DOOR WITH SMC

7



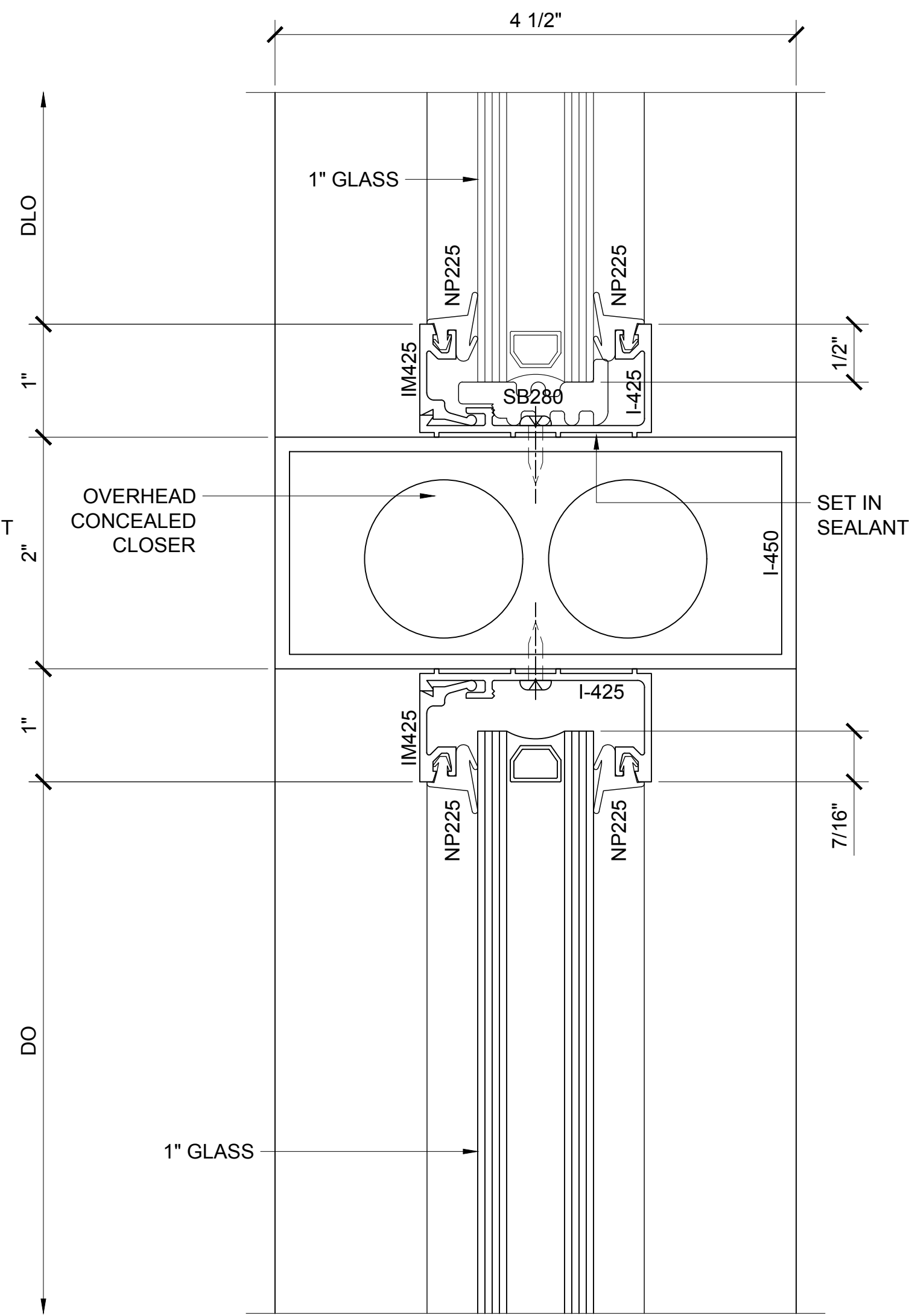
SECTION DETAIL AT
INTERMEDIATE HORIZONTAL

8



SECTION DETAIL AT CONTINUOUS
DOOR HEADER FOR OFFSET
DOOR WITH OHCC

9



SECTION DETAIL AT
INTERMEDIATE HORIZONTAL

10

Revisions By:

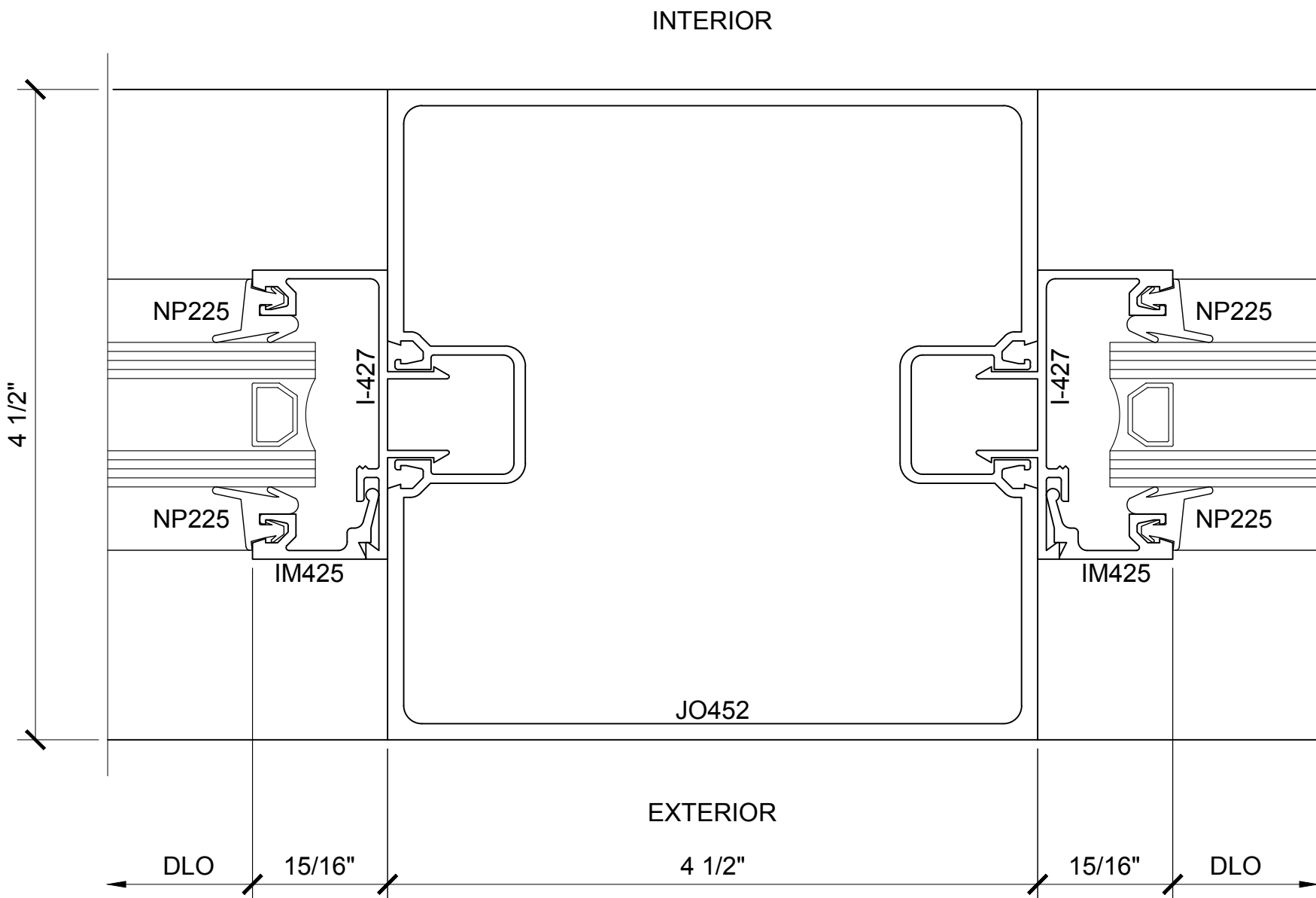


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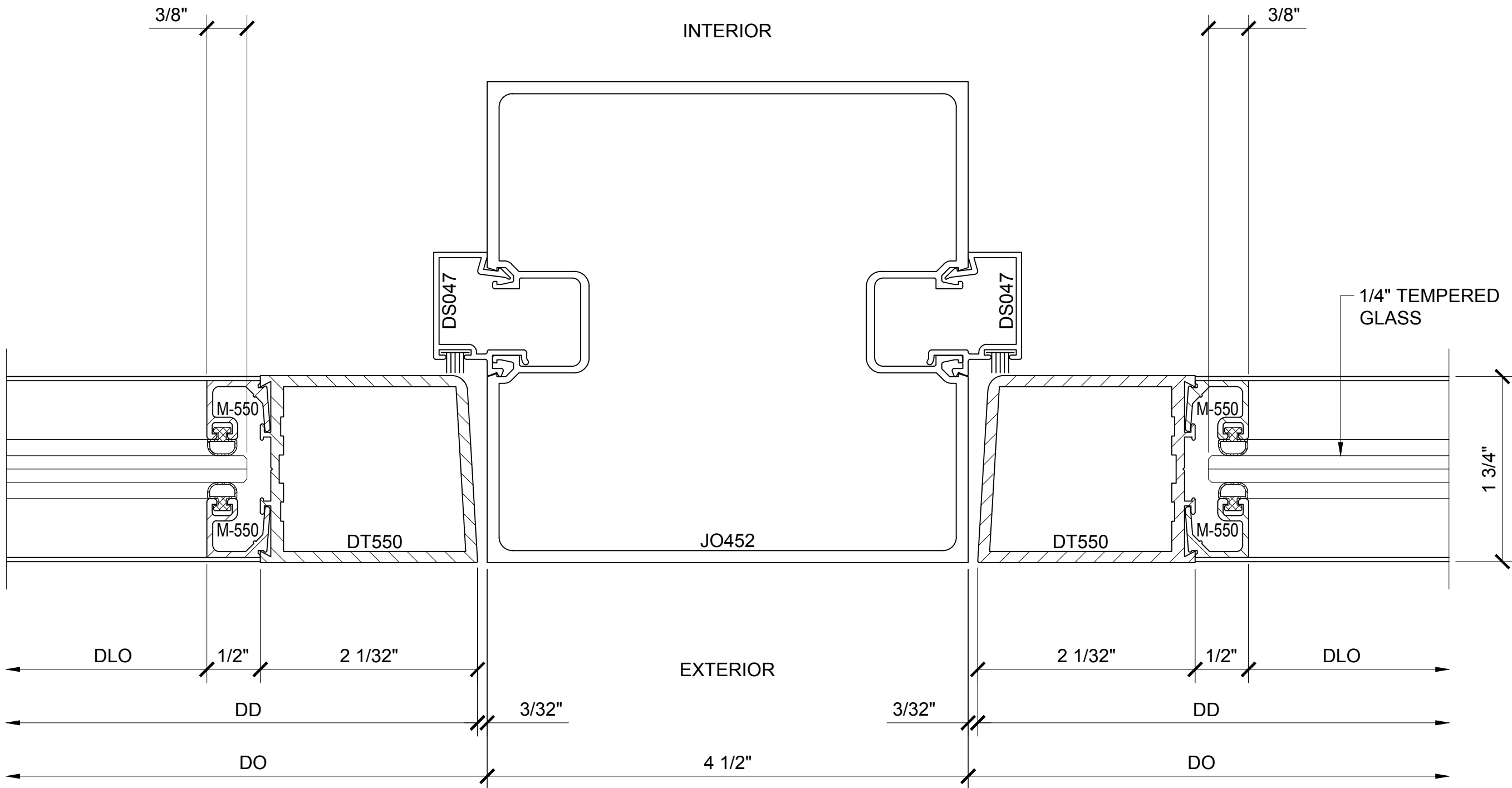
U.S. ALUMINUM
 SERIES 451 CENTER GLAZED
 STOREFRONT SYSTEM

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	Sheet



SECTION DETAIL AT INTERMEDIATE VERTICAL

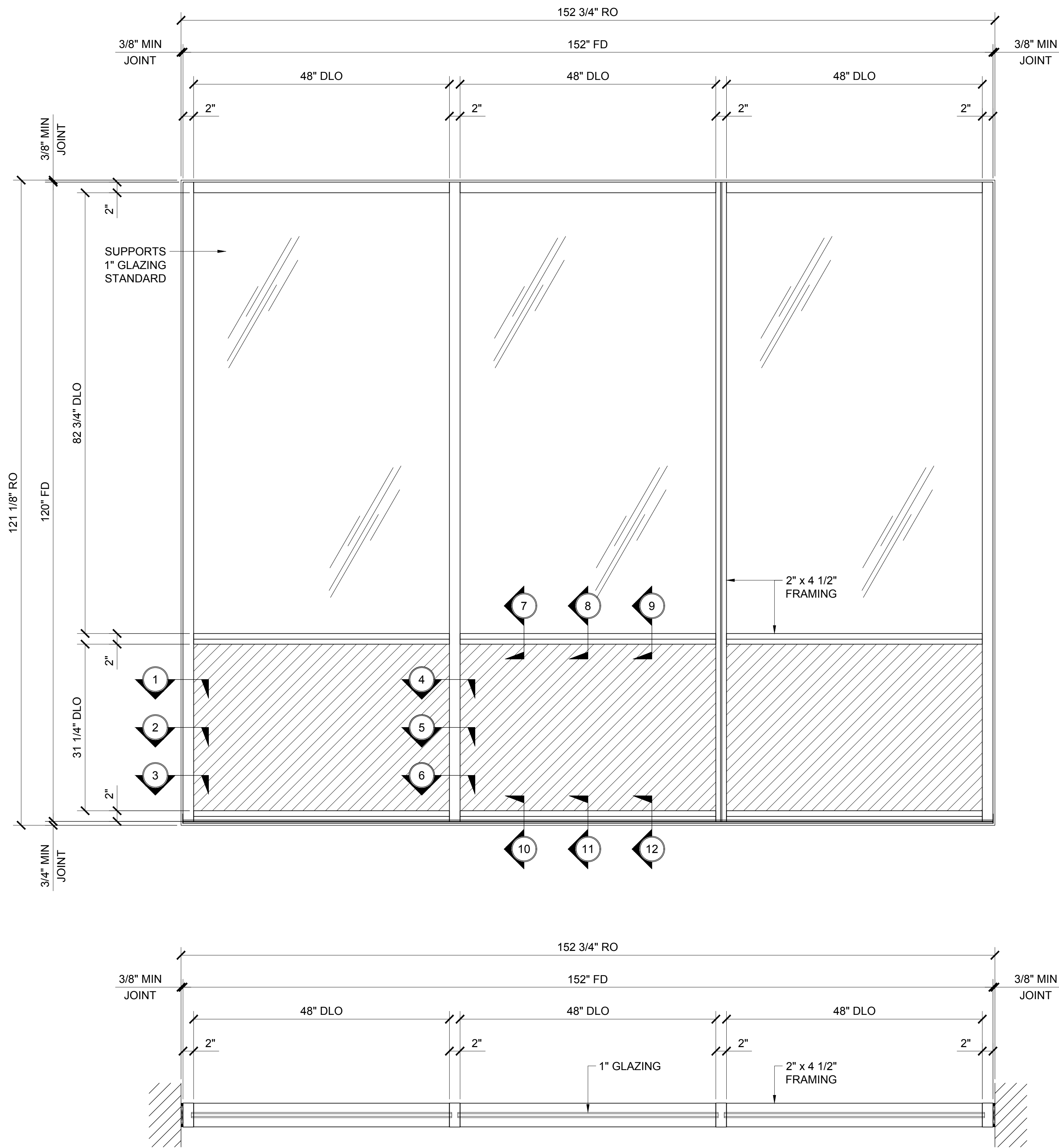
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SECTION DETAIL AT INTERMEDIATE DOOR JAMB

5

SERIES 451 CENTER GLAZED STOREFRONT SYSTEM TRANSITIONAL GLAZING AND SPECIAL DETAILS



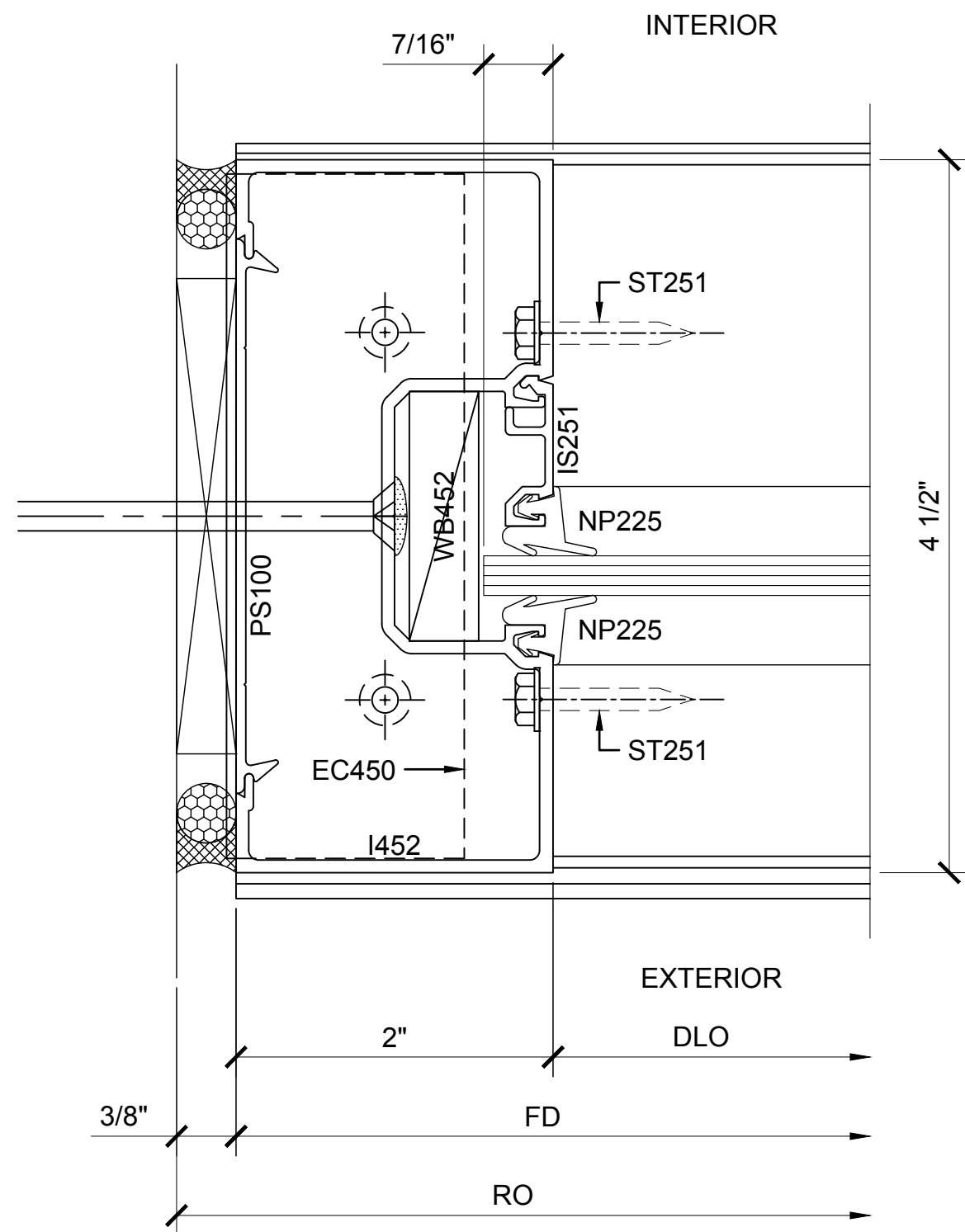
451 SERIES SPECIFICATIONS

Fabrication and installation labor costs have always been a decisive factor in selecting framing systems for storefront projects. U.S. Aluminum offers cost efficient versatile Center Glazed Systems with clean lines and superb performance. Series 451 may be interior or exterior glazed. A top load E.P.D.M. gasket is used to position and weatherseal the glass in the aluminum pocket. Center Glazed Systems are compatible with most U.S. Aluminum entrance doors.

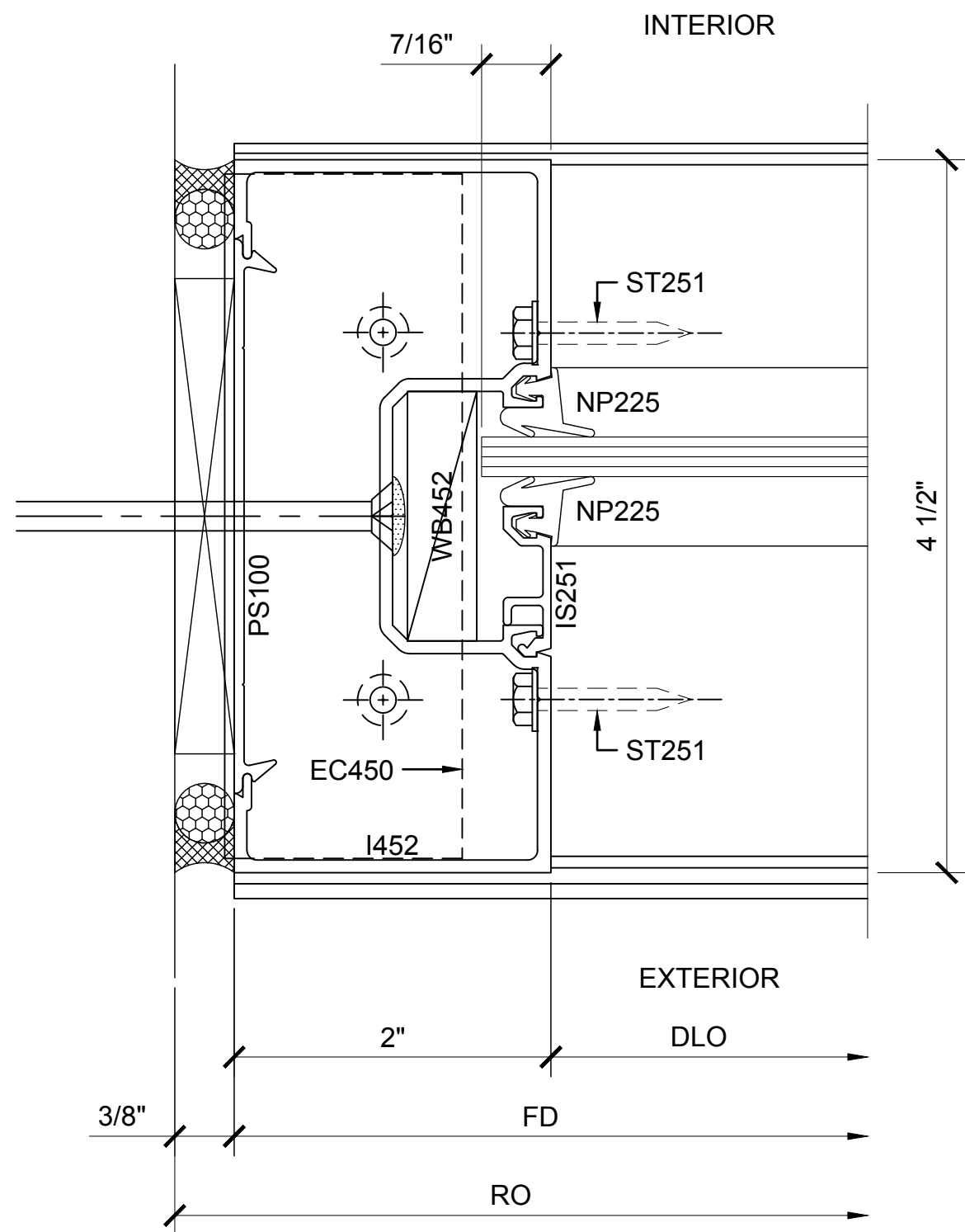
2" x 4 1/2" frame
1" Glazing infill (SHOWN) Optional snap-in reducers for 1/4" or 1/2" glass are available
Full range of accessory components
Available in an array of architectural coatings and anodized finishes
Screw spline assembly
Shear block assembly
Stacking installation option
Interior or Exterior Glazed

STANDARD ABBREVIATIONS

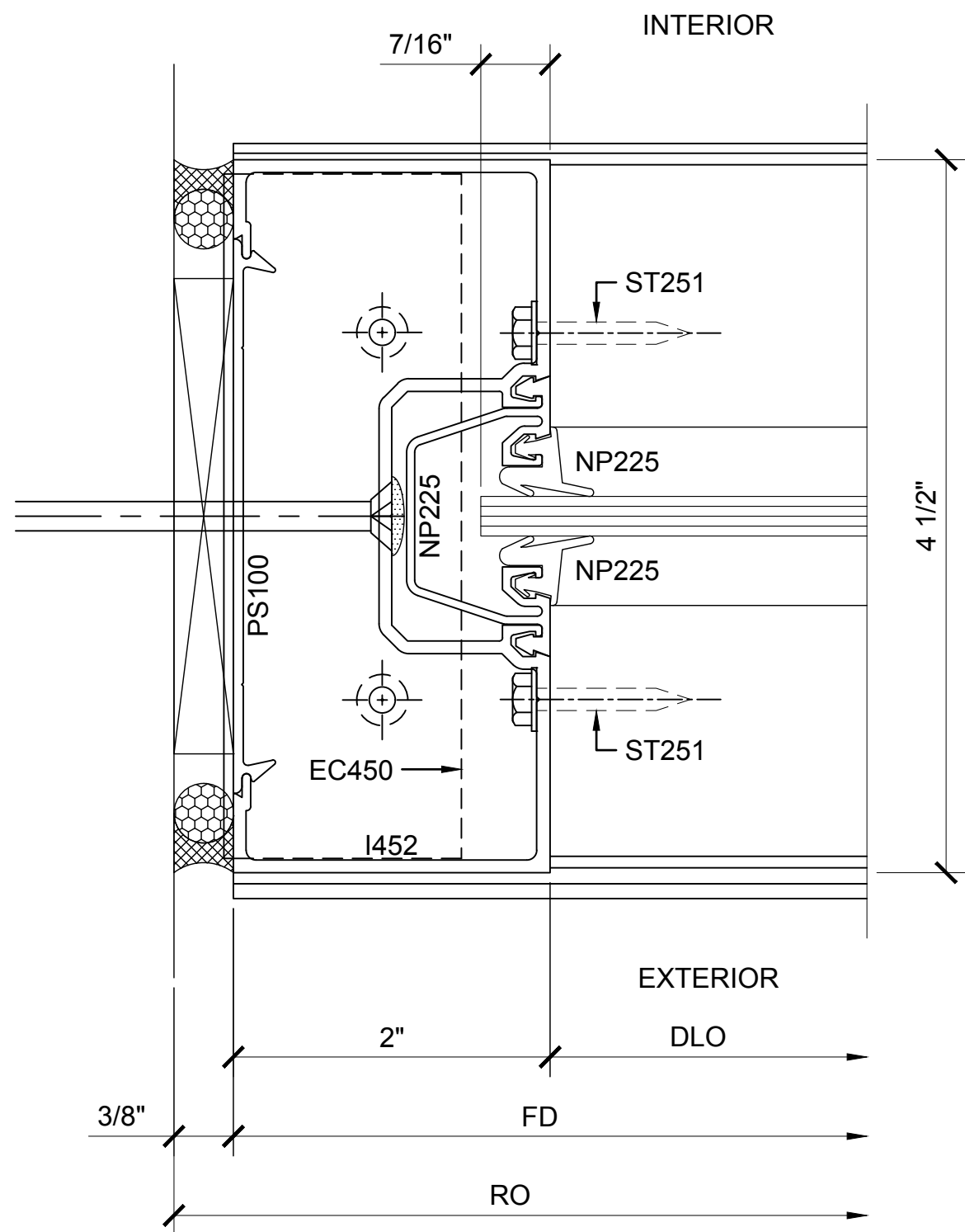
RO	ROUGH OPENING
FD	FRAME DIMENSION
DLO	DAYLITE OPENING
DO	DOOR OPENING
DD	DOOR DIMENSION
SMC	SURFACE MOUNTED CLOSER
OHCC	OVERHEAD CONCEALED CLOSER



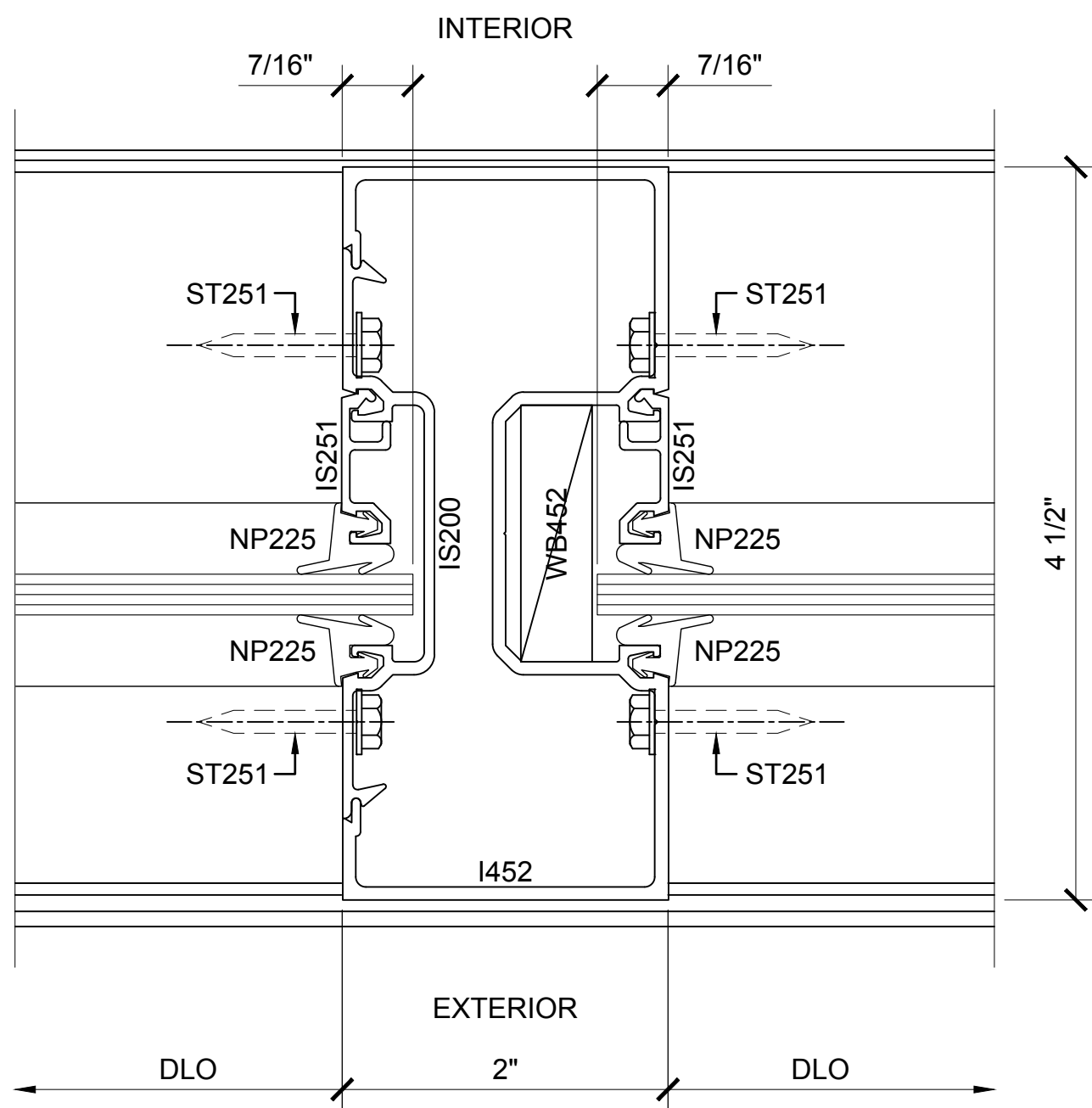
SECTION DETAIL AT JAMB ①
1/4" GLASS - OFFSET EXTERIOR



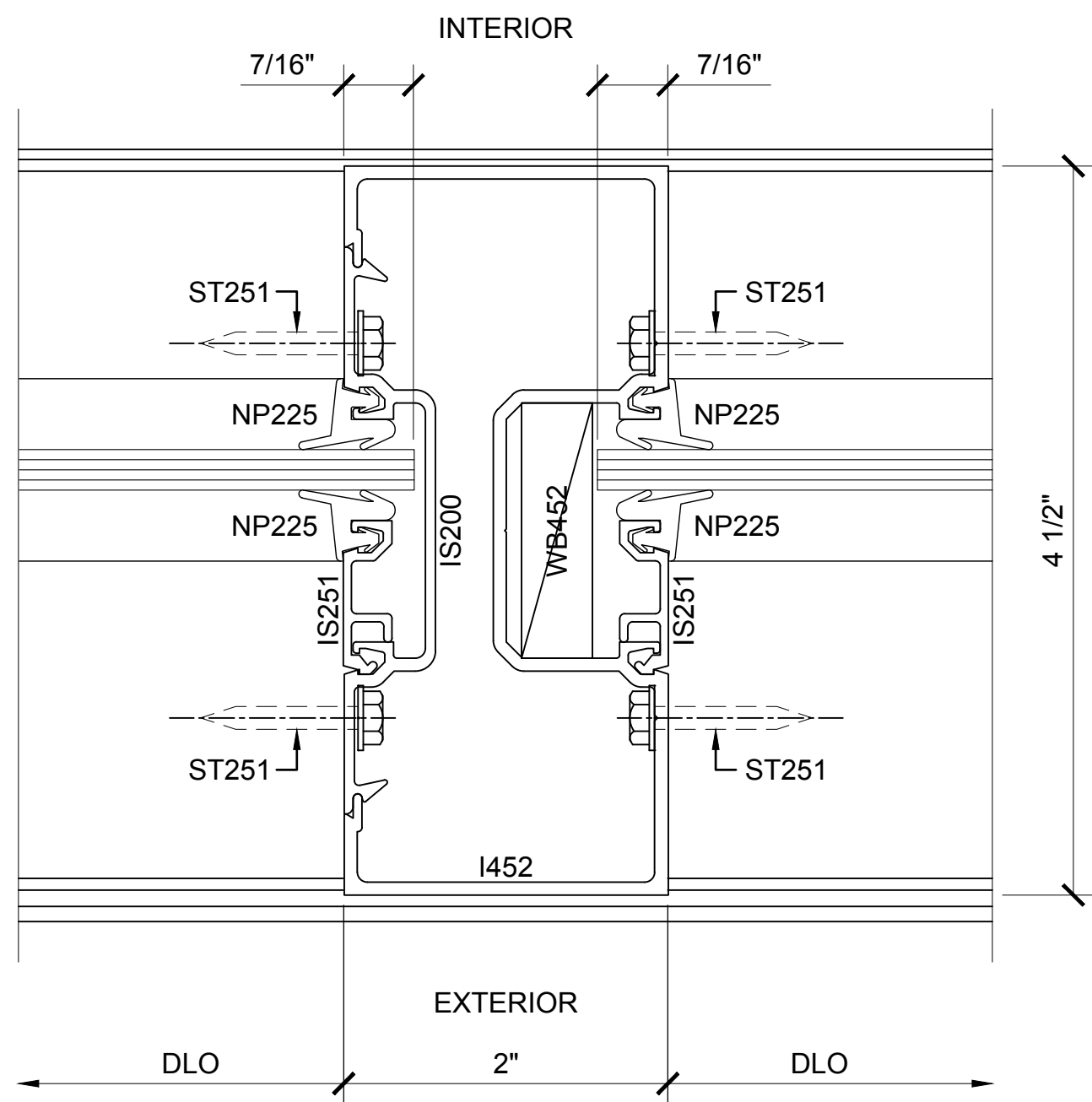
SECTION DETAIL AT JAMB ②
1/4" GLASS - OFFSET INTERIOR



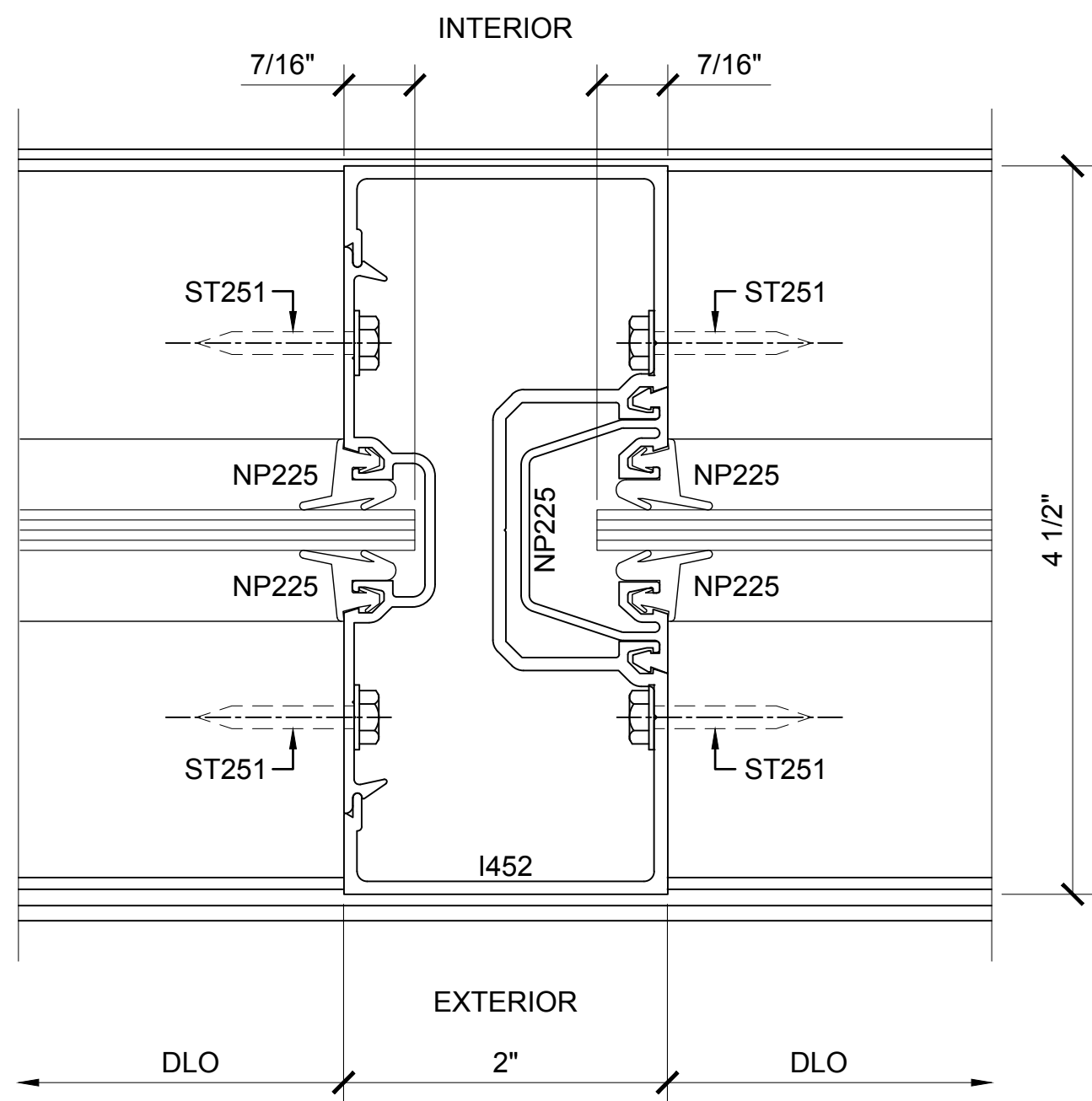
SECTION DETAIL AT JAMB ③
1/4" GLASS - CENTERED



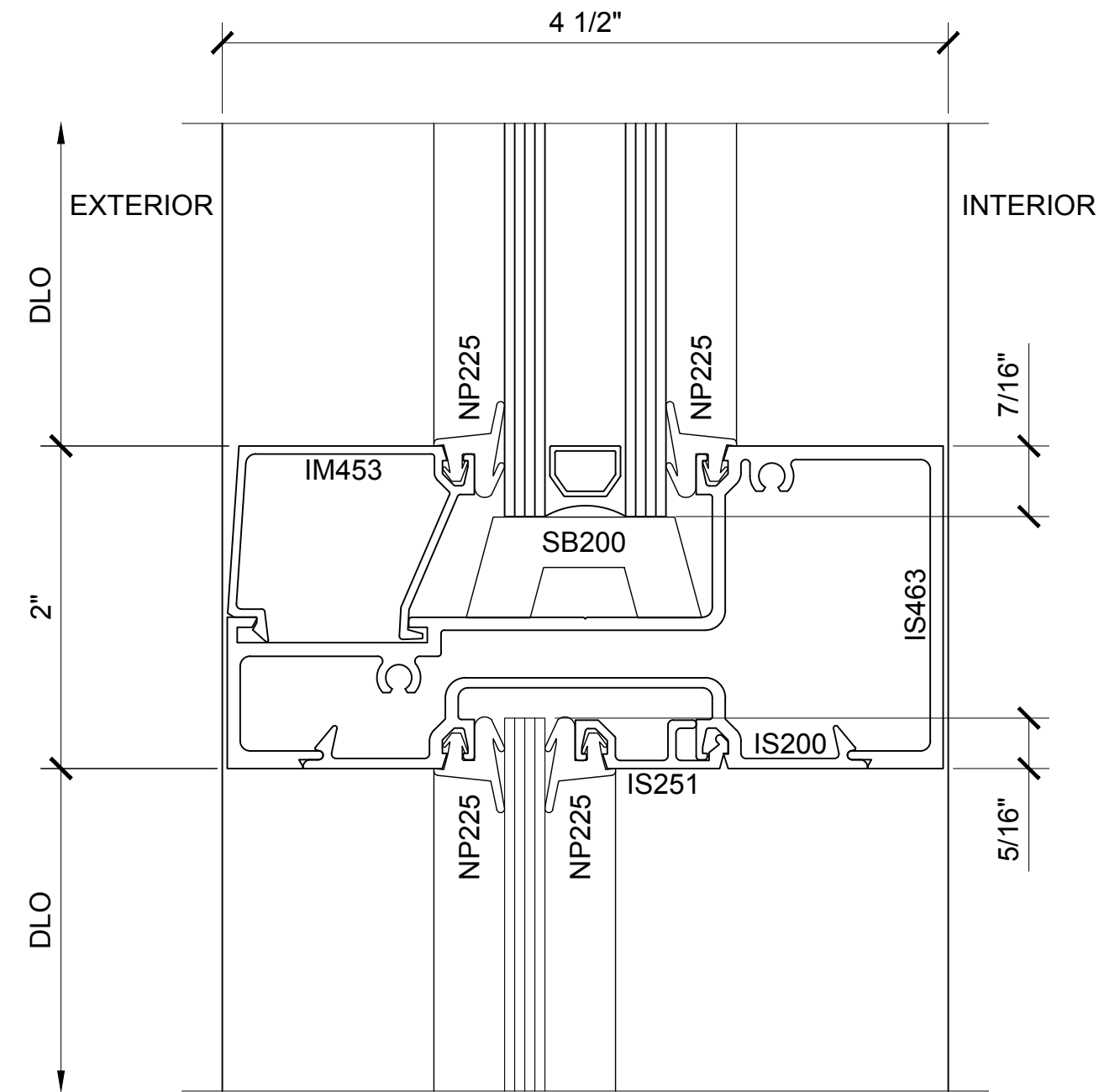
**SECTION DETAIL AT 2 PIECE
INTERMEDIATE VERTICAL** ④
1/4" GLASS - OFFSET EXTERIOR



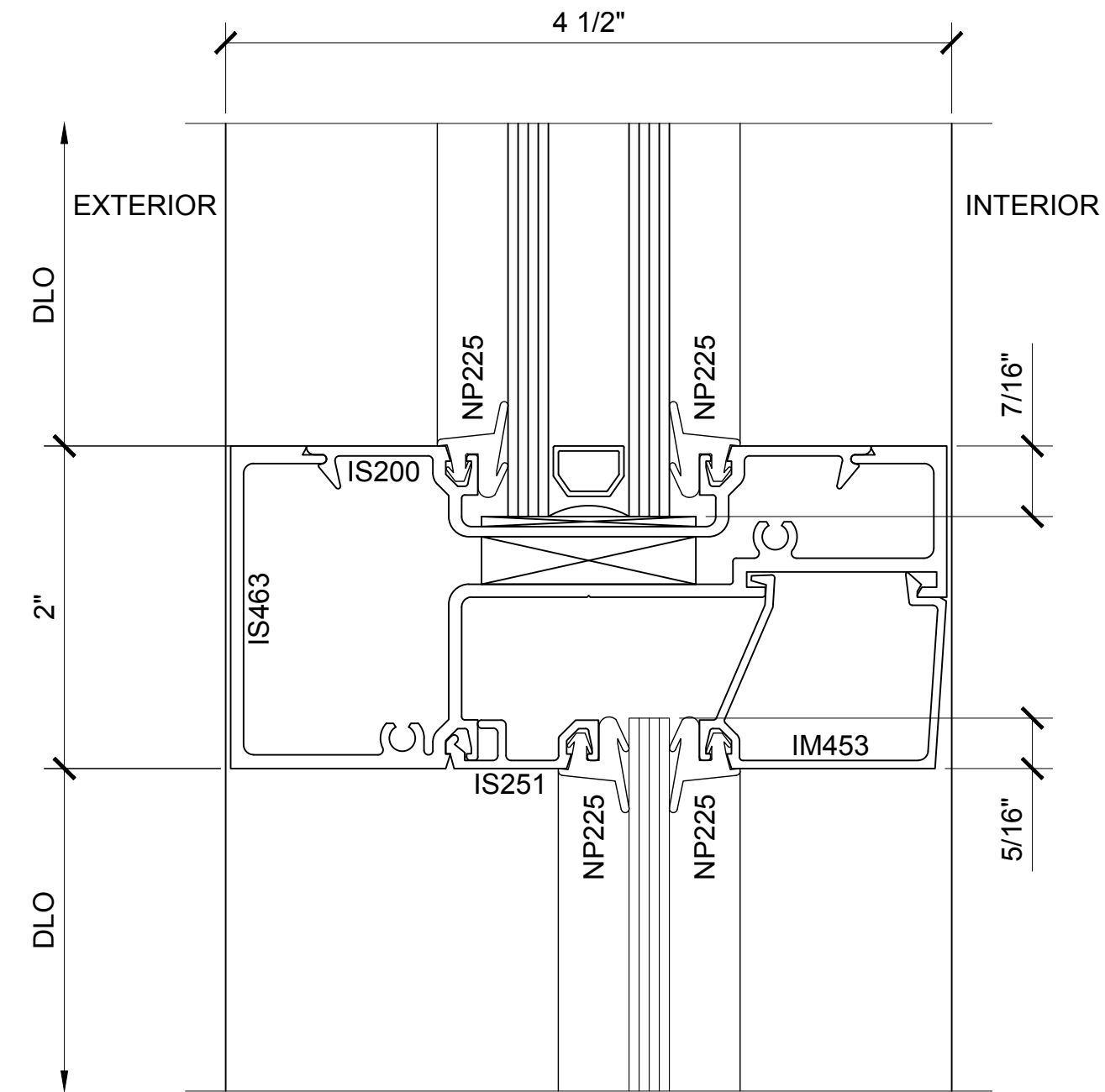
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INTERMEDIATE VERTICAL** ⑤
1/4" GLASS - OFFSET INTERIOR



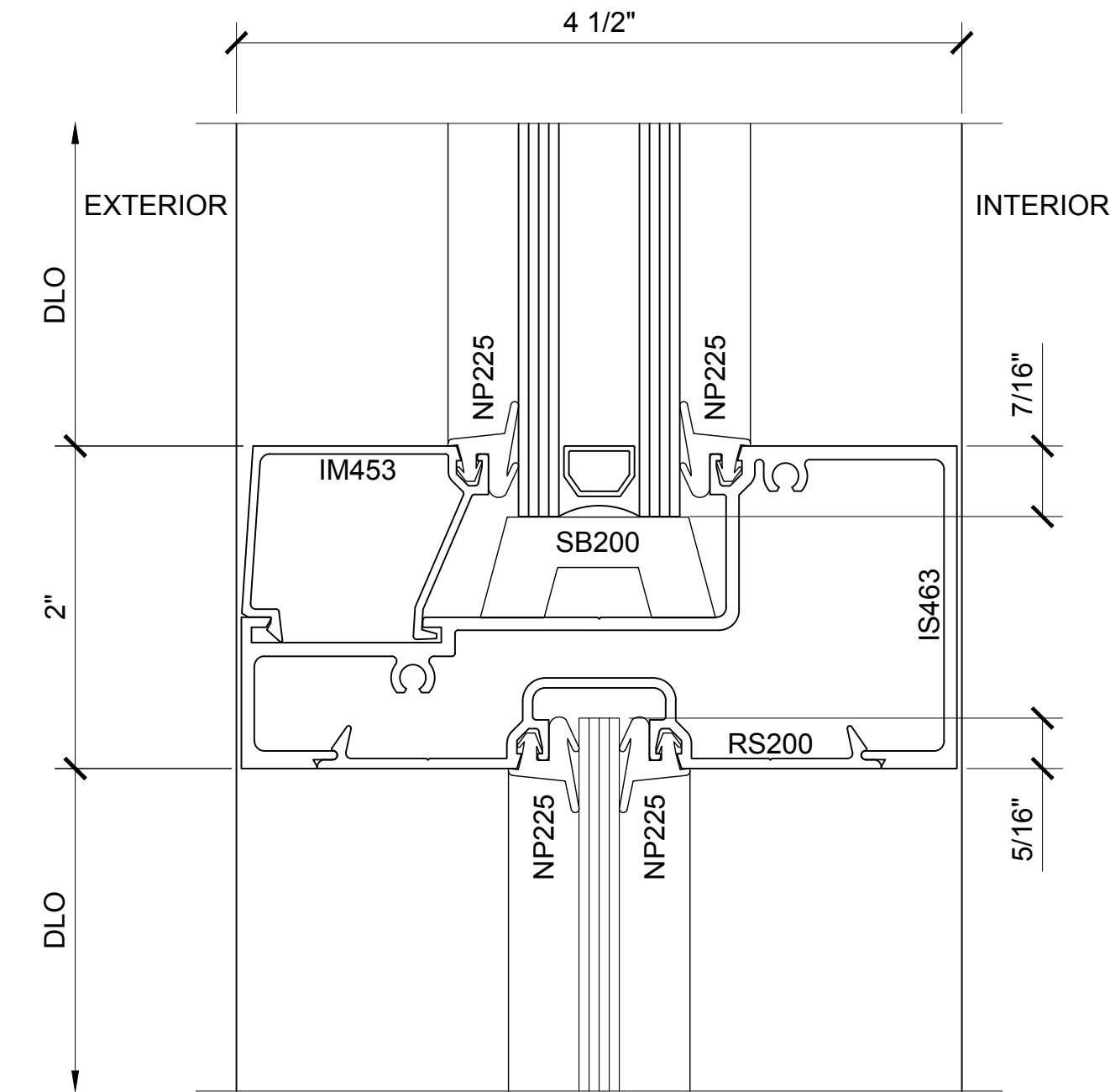
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INTERMEDIATE VERTICAL** ⑥
1/4" GLASS - CENTERED



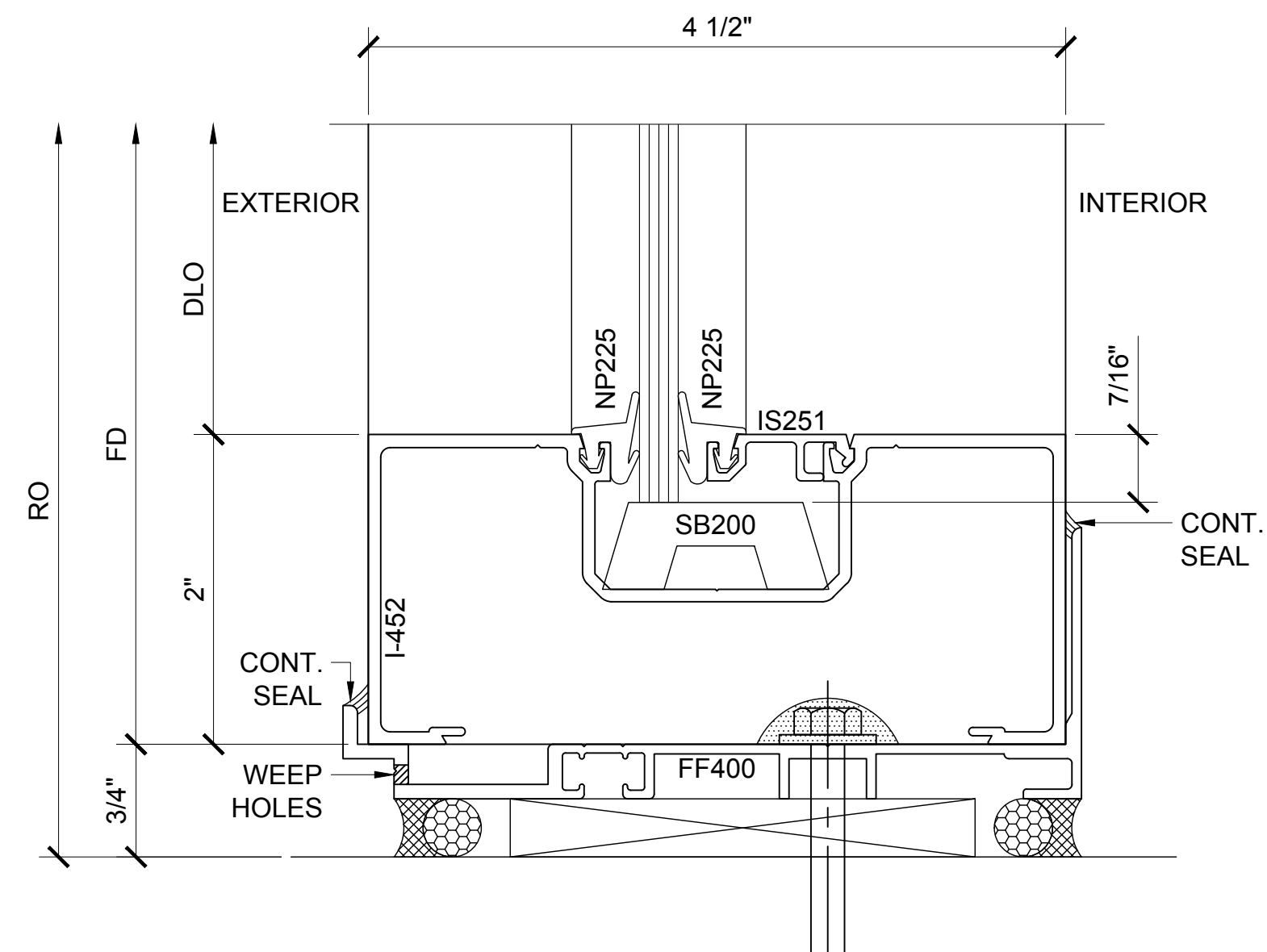
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1/4" GLASS - OFFSET EXTERIOR



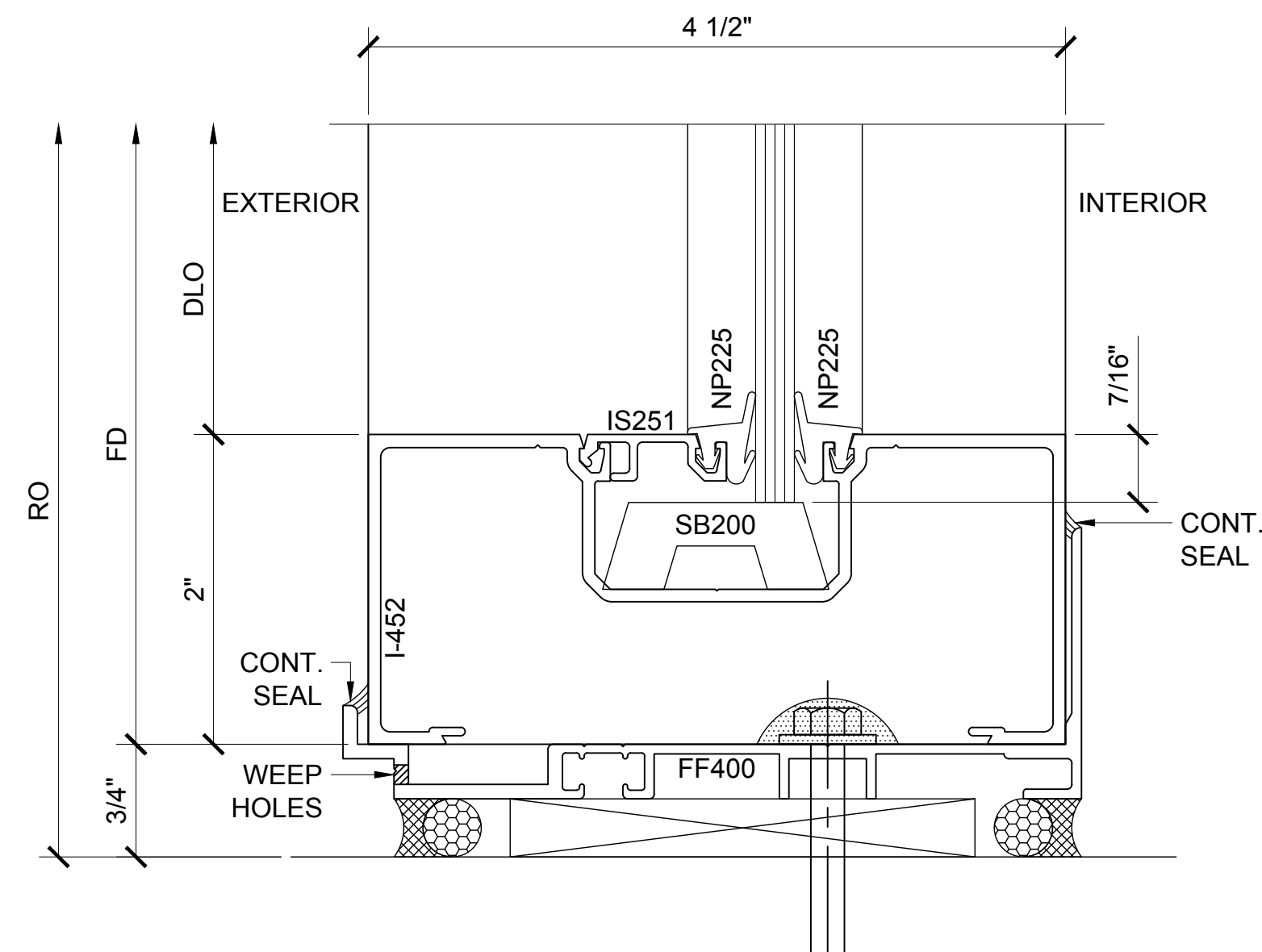
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1/4" GLASS - OFFSET INTERIOR



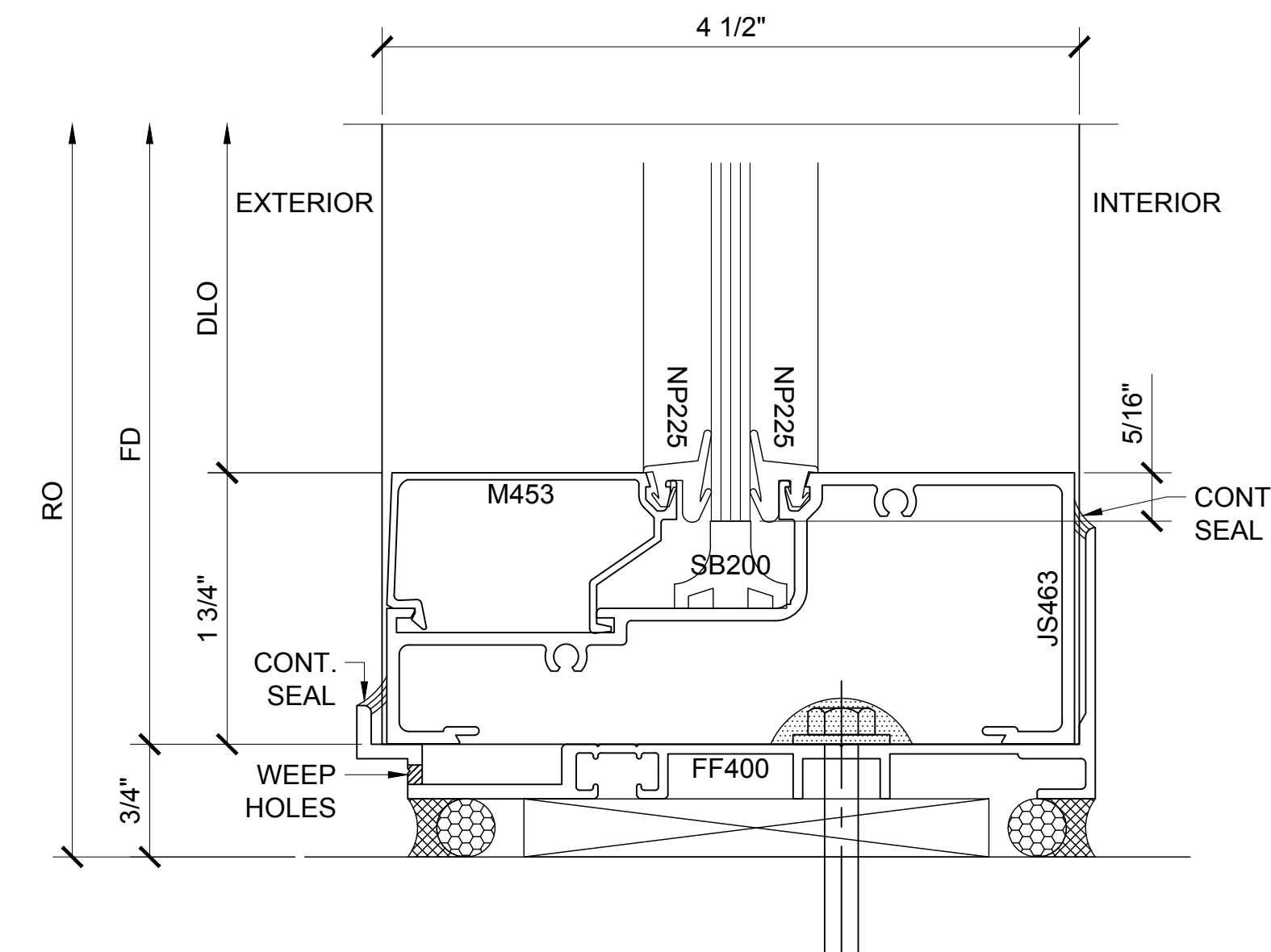
SECTION DETAIL AT
INTERMEDIATE HORIZONTAL 9
1/4" GLASS - CENTERED



SECTION DETAIL AT SILL 10
1/4" GLASS - OFFSET EXTERIOR



SECTION DETAIL AT SILL 11
1/4" GLASS - OFFSET INTERIOR



SECTION DETAIL AT SILL 12
1/4" GLASS - CENTERED

Revisions By:

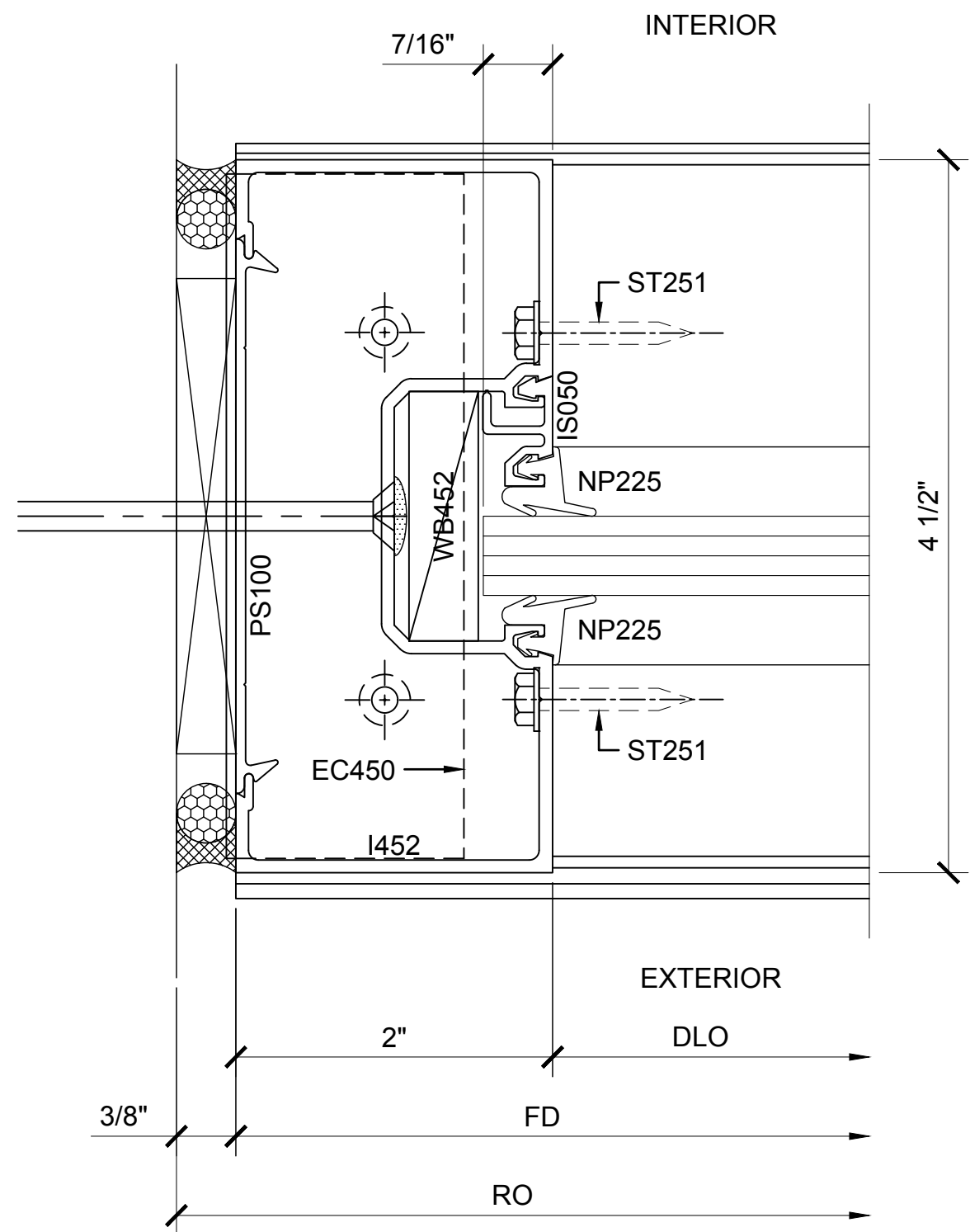


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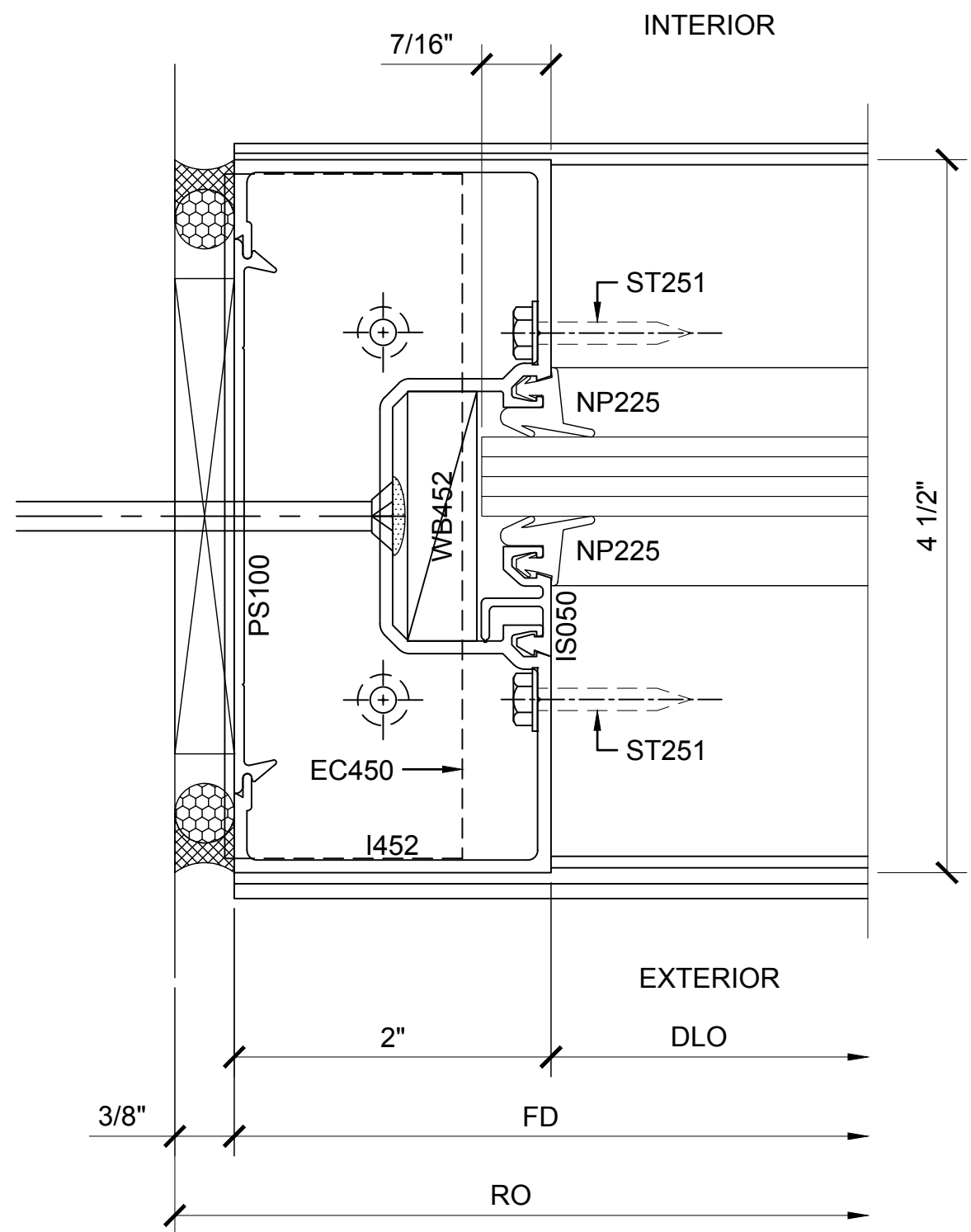
Discription:
U.S. ALUMINUM
SERIES 451 CENTER GLAZED
STOREFRONT SYSTEM

Drawn By: AAD
Date: 11/28/16
Scale: AS NOTED
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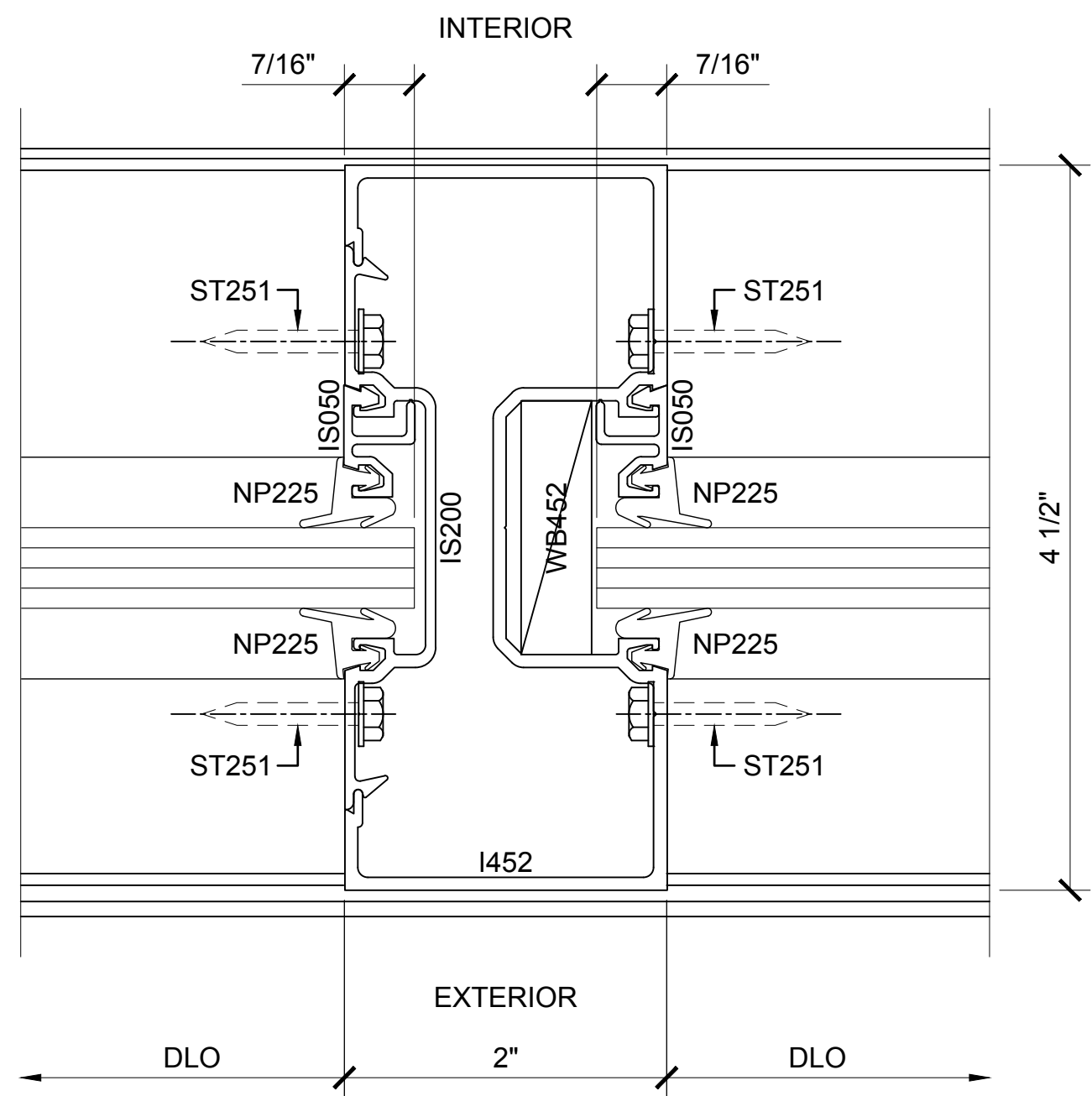
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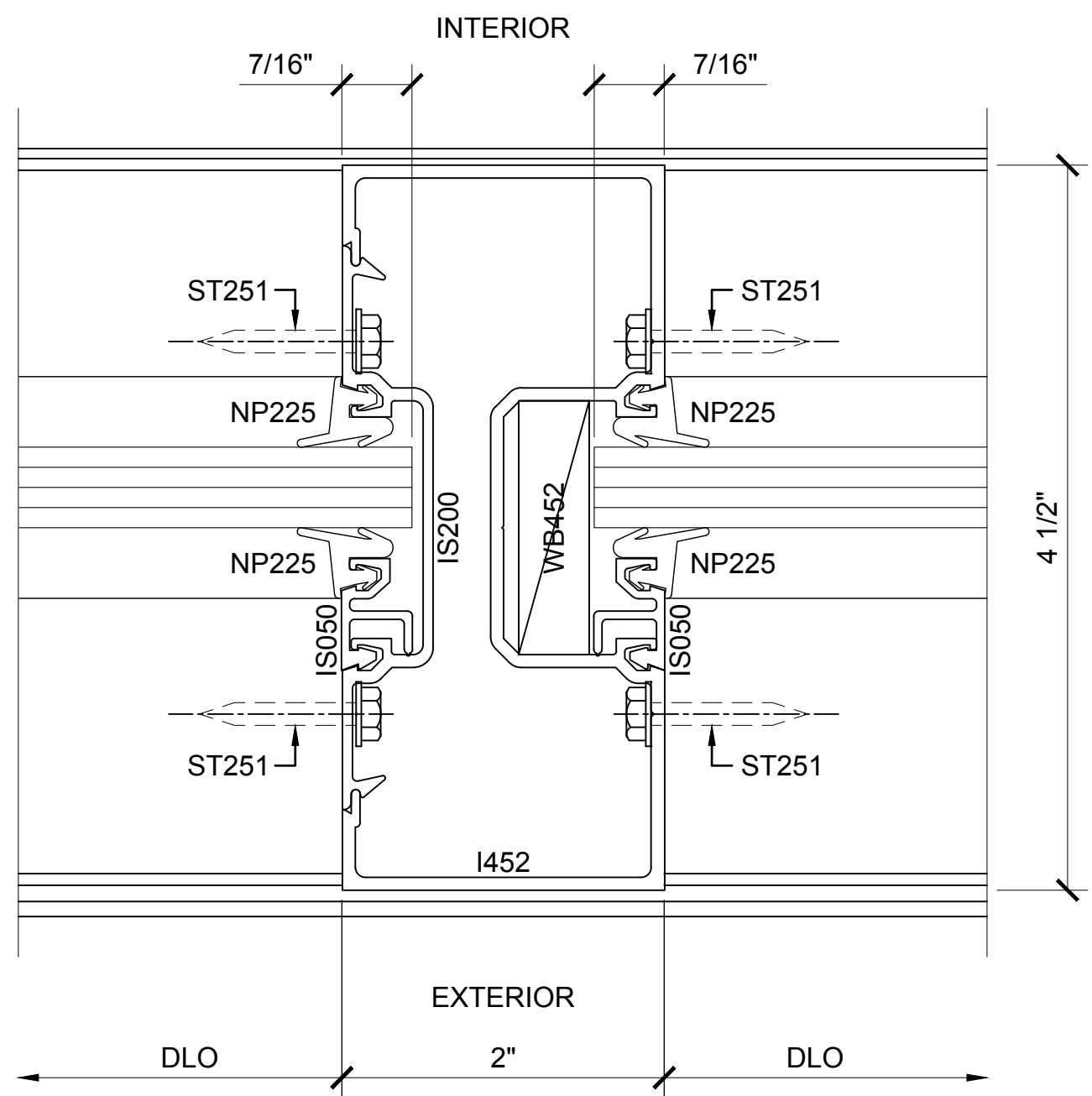
SECTION DETAIL AT JAMB ①
1/2" GLASS - OFFSET EXTERIOR



SECTION DETAIL AT JAMB ②
1/2" GLASS - OFFSET INTERIOR

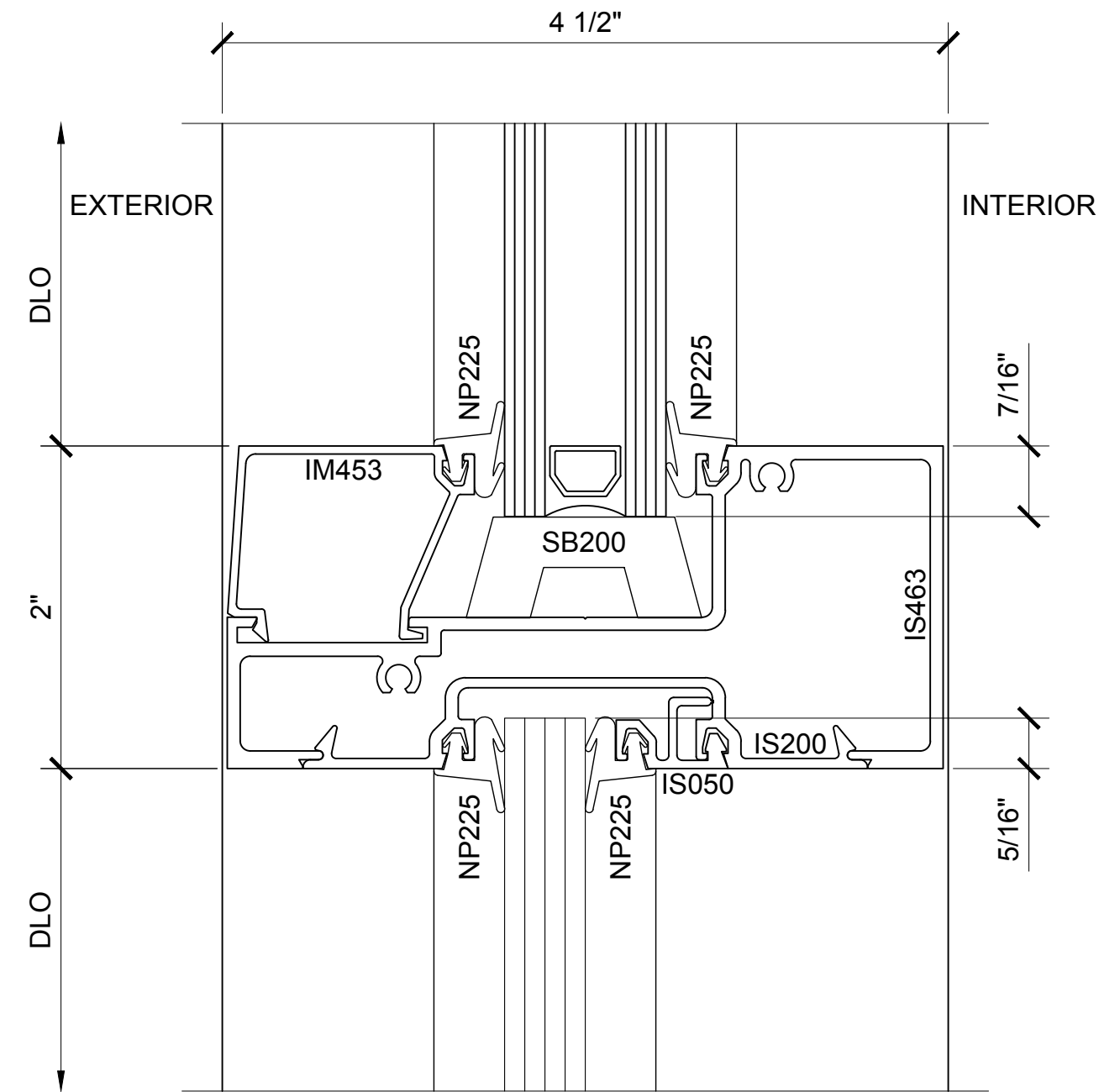


**SECTION DETAIL AT 2 PIECE
INTERMEDIATE VERTICAL** ④
1/2" GLASS - OFFSET EXTERIOR

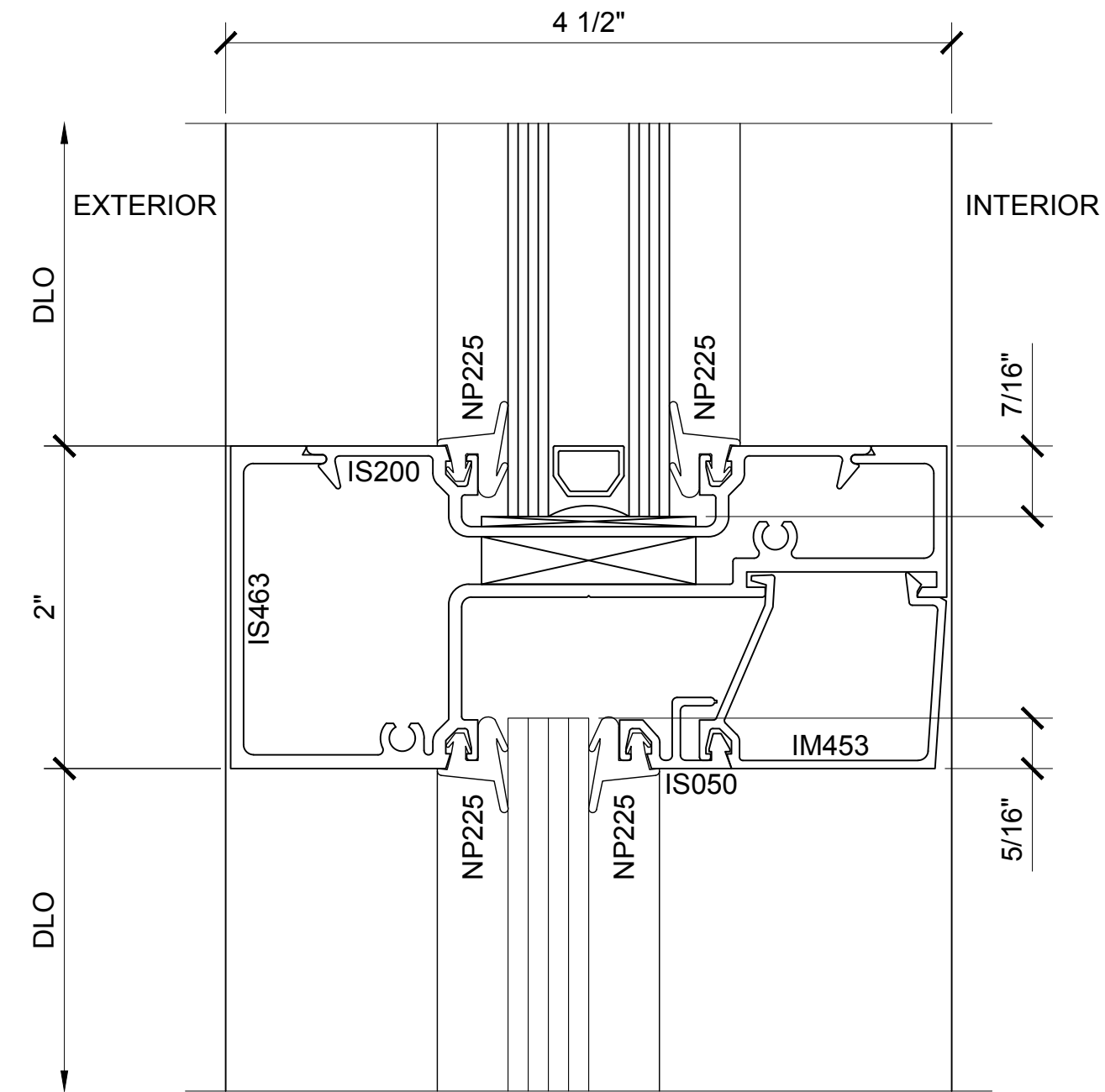


**SECTION DETAIL AT 2 PIECE
INTERMEDIATE VERTICAL** ⑤
1/2" GLASS - OFFSET INTERIOR

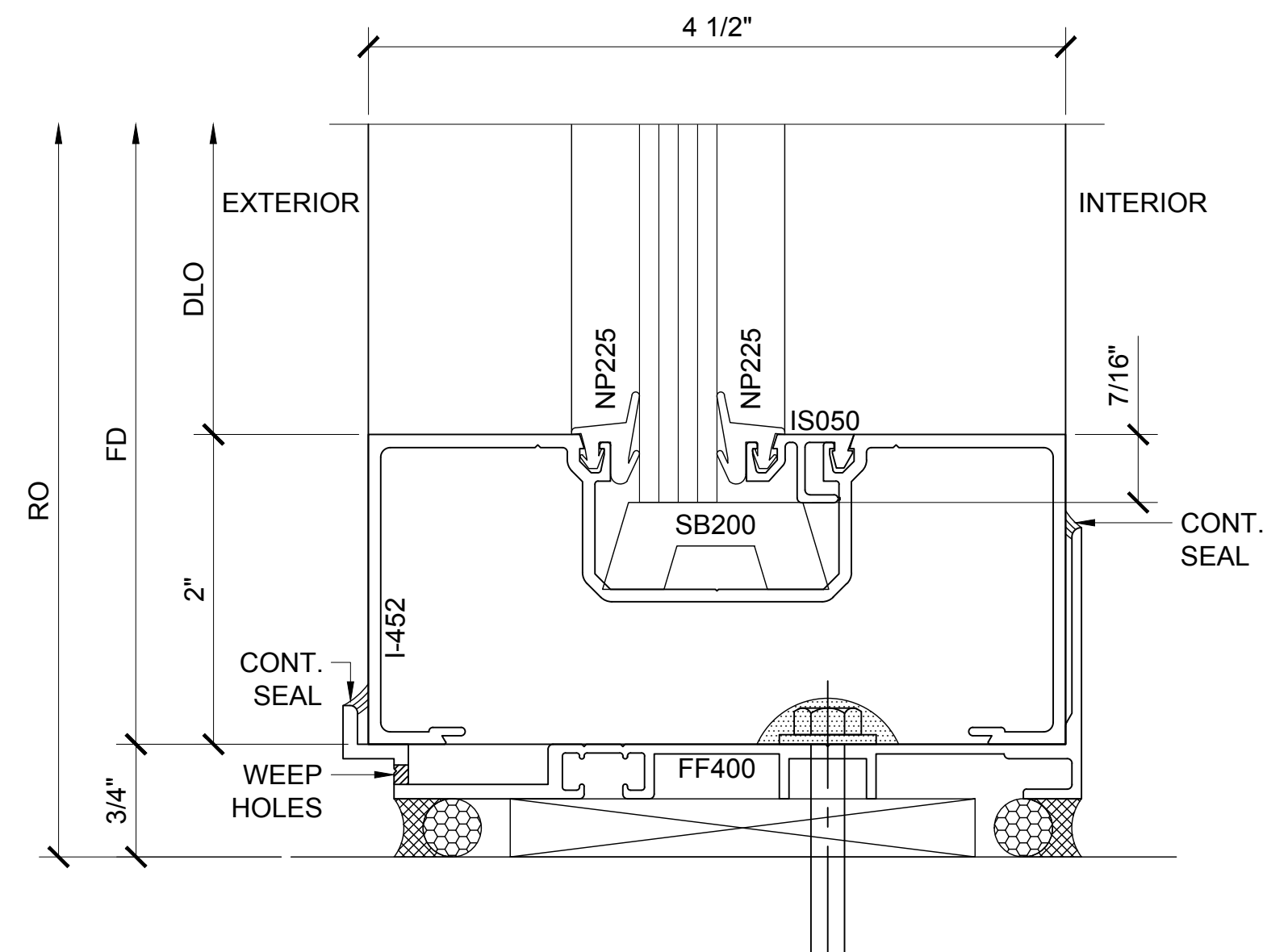
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<p>Discription:</p> <p>U.S. ALUMINUM</p> <p>SERIES 451 CENTER GLAZED</p> <p>STOREFRONT SYSTEM</p>	
<p>Drawn By: AAD</p> <p>Date: 11/28/16</p> <p>Scale: AS NOTED</p> <p>File Name: 451 SF.dwg</p>	
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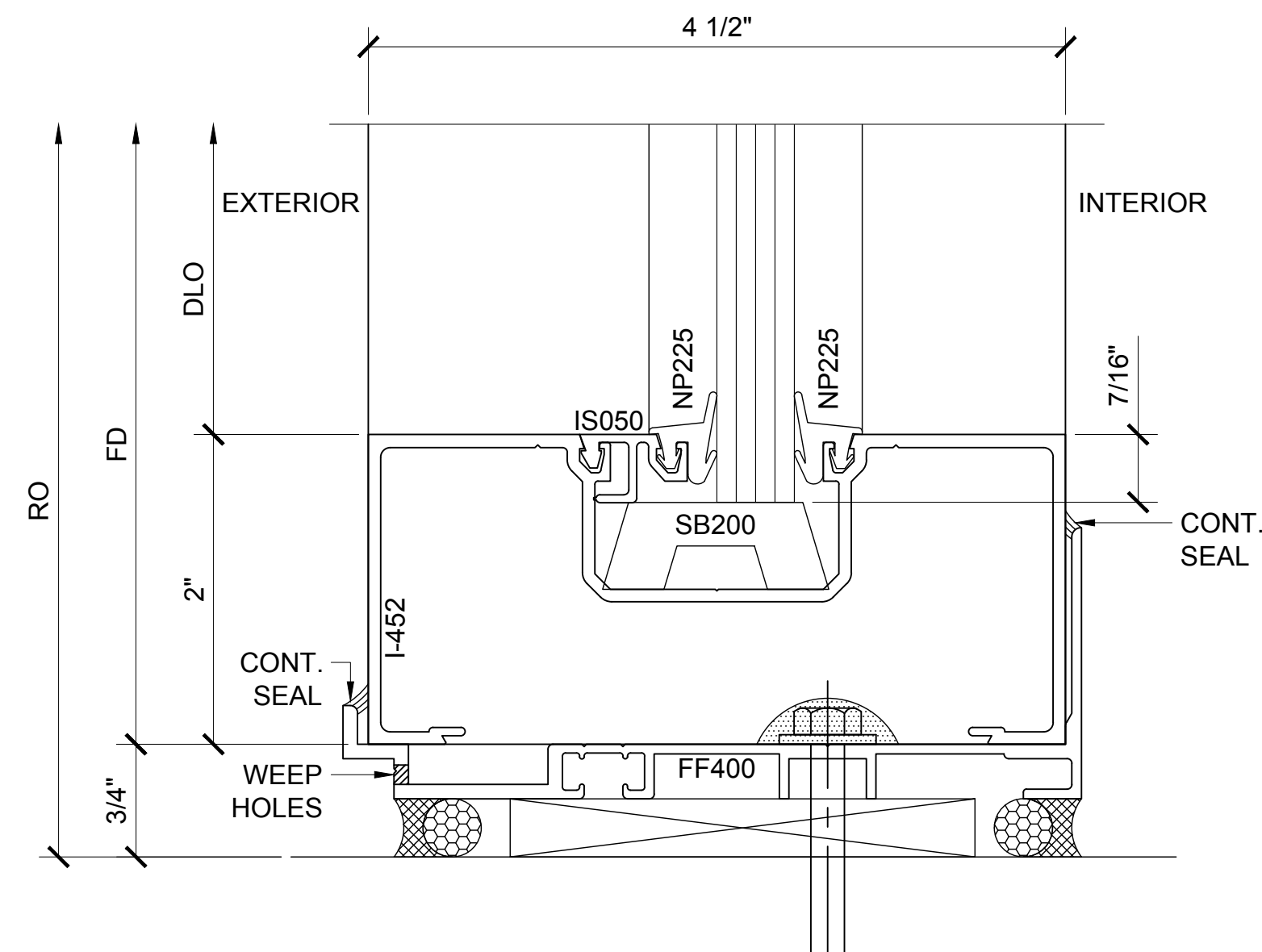
SECTION DETAIL AT
INTERMEDIATE HORIZONTAL 7
1/2" GLASS - OFFSET EXTERIOR



SECTION DETAIL AT
INTERMEDIATE HORIZONTAL 8
1/2" GLASS - OFFSET INTERIOR



SECTION DETAIL AT SILL 10
1/2" GLASS - OFFSET EXTERIOR



SECTION DETAIL AT SILL 11
1/2" GLASS - OFFSET INTERIOR

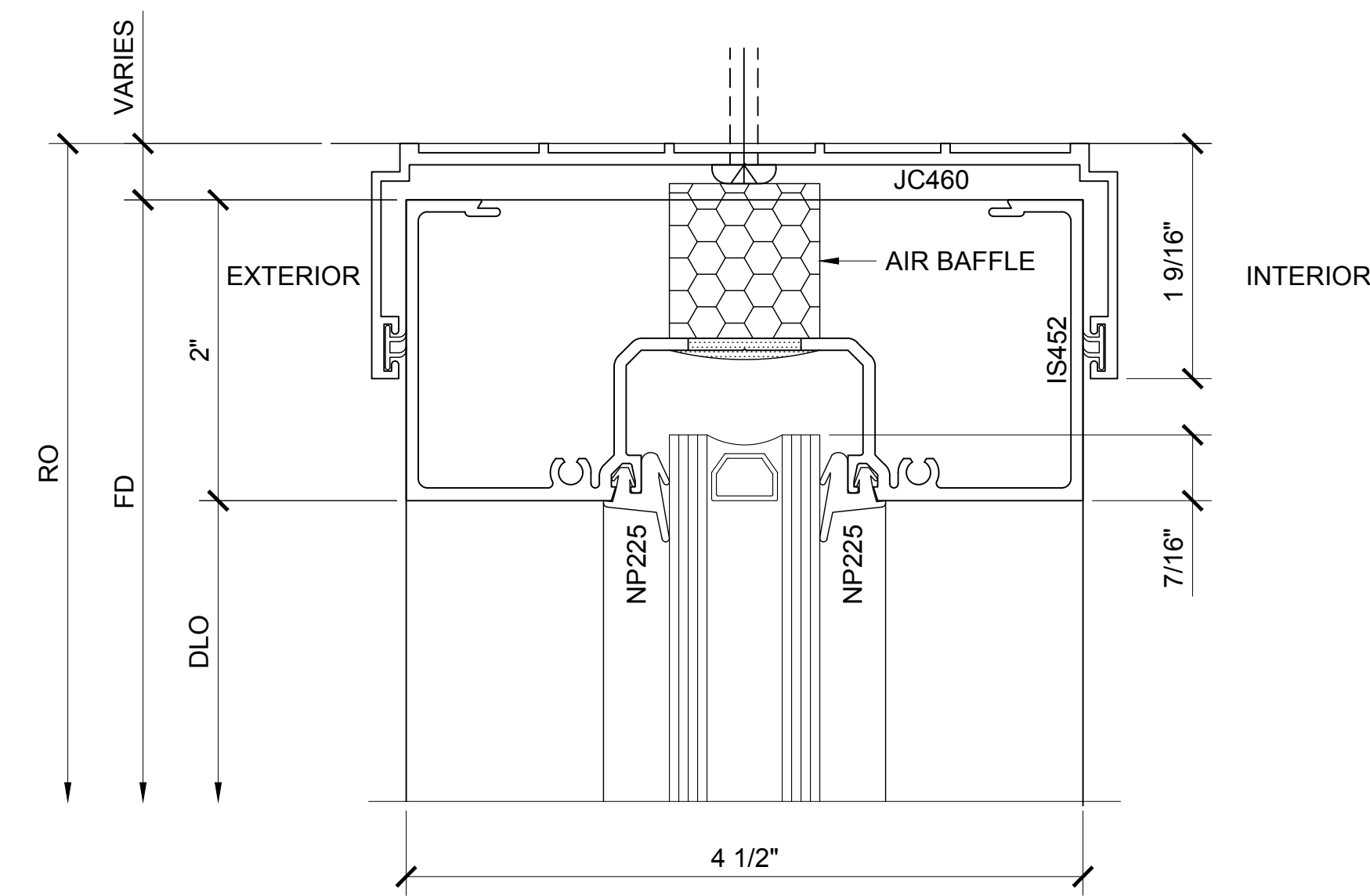
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CAL
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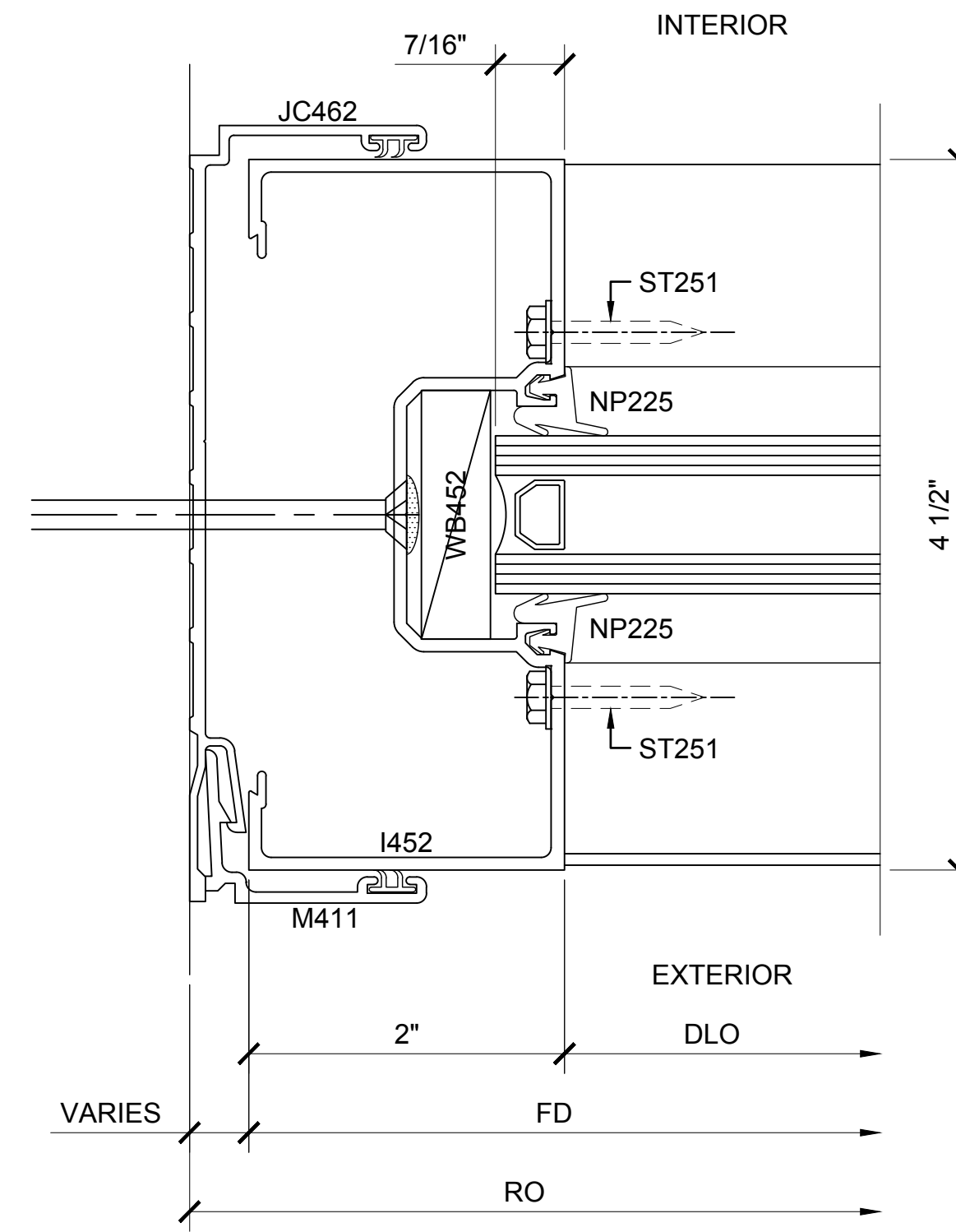
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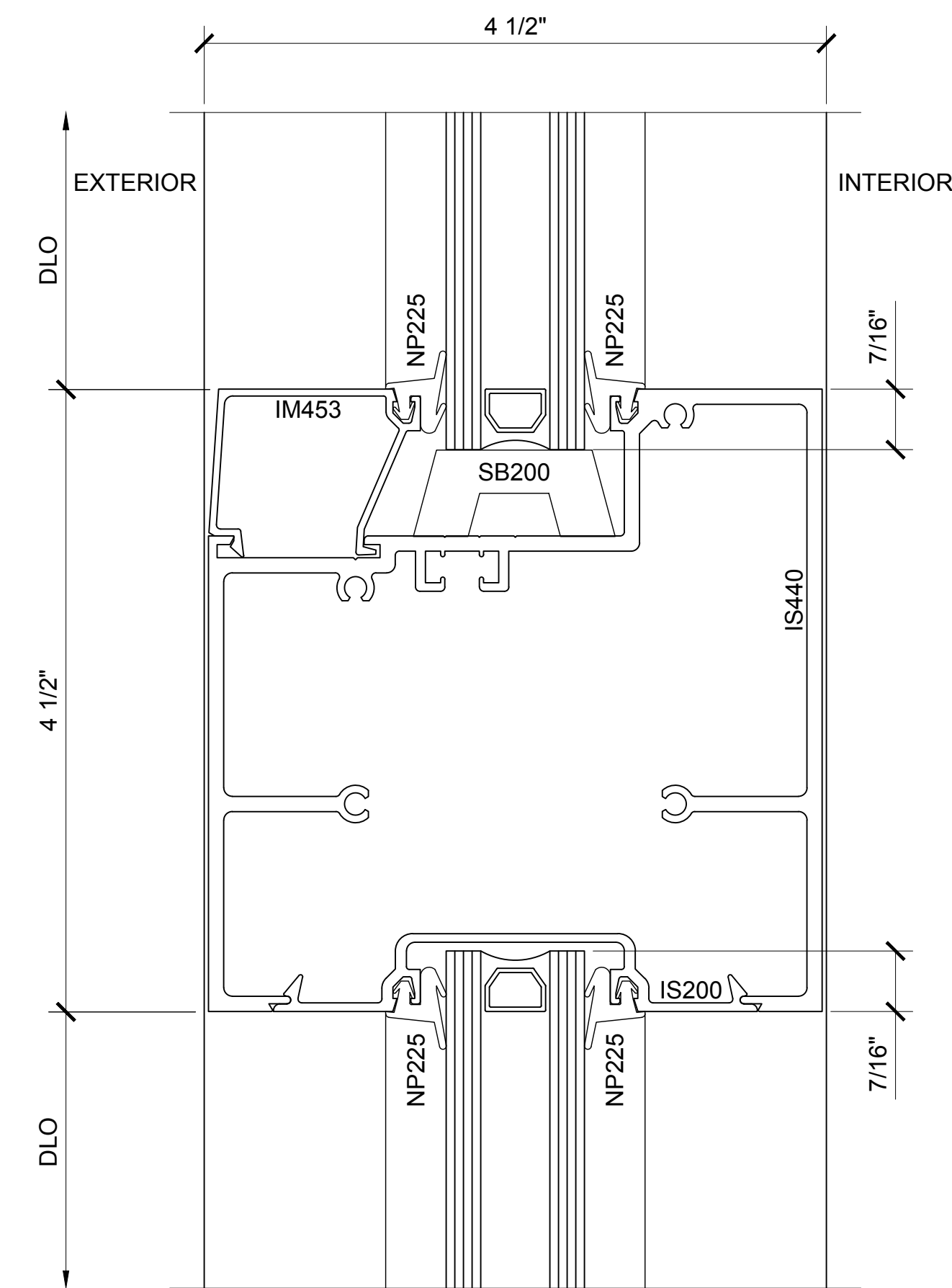
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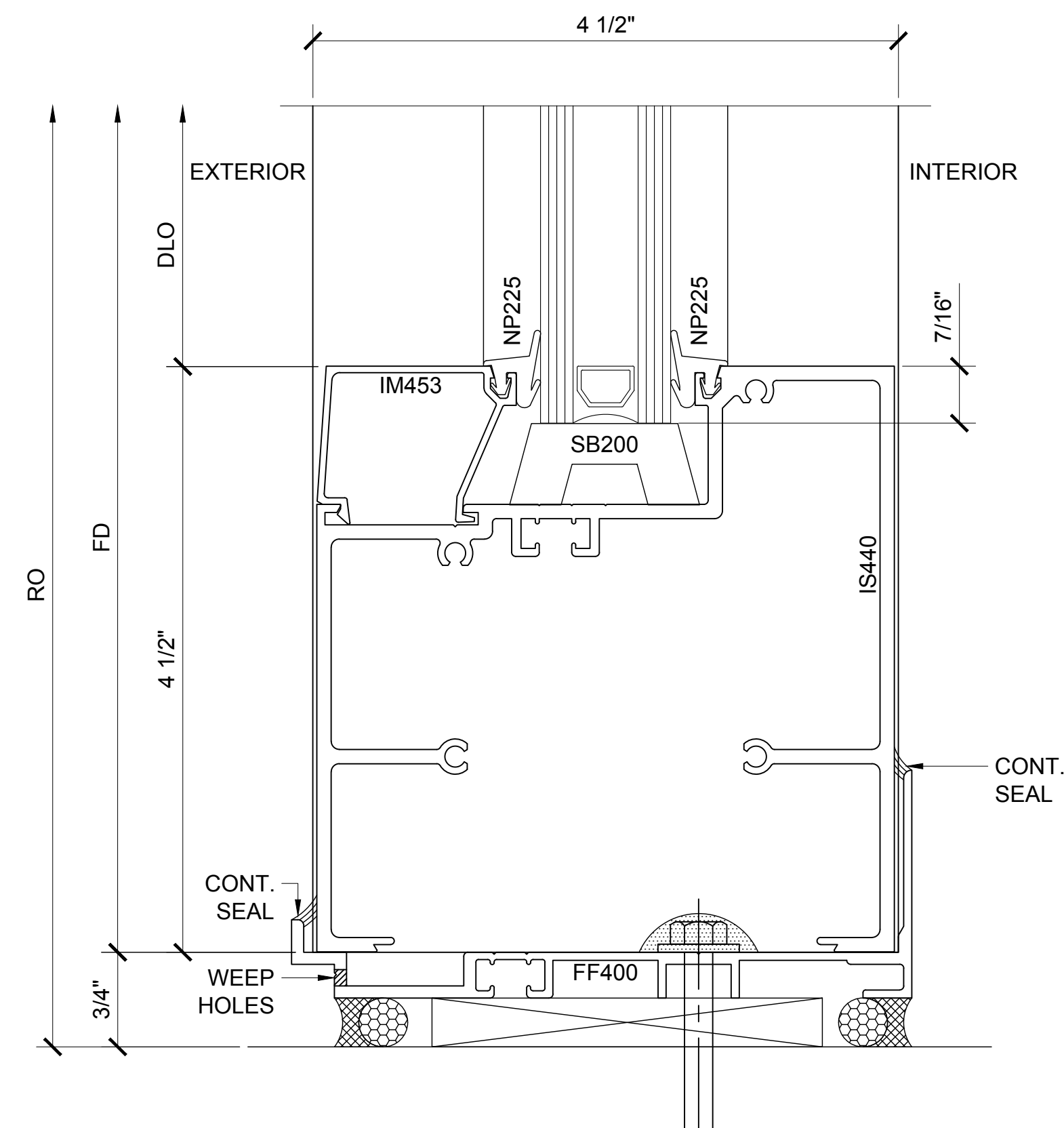
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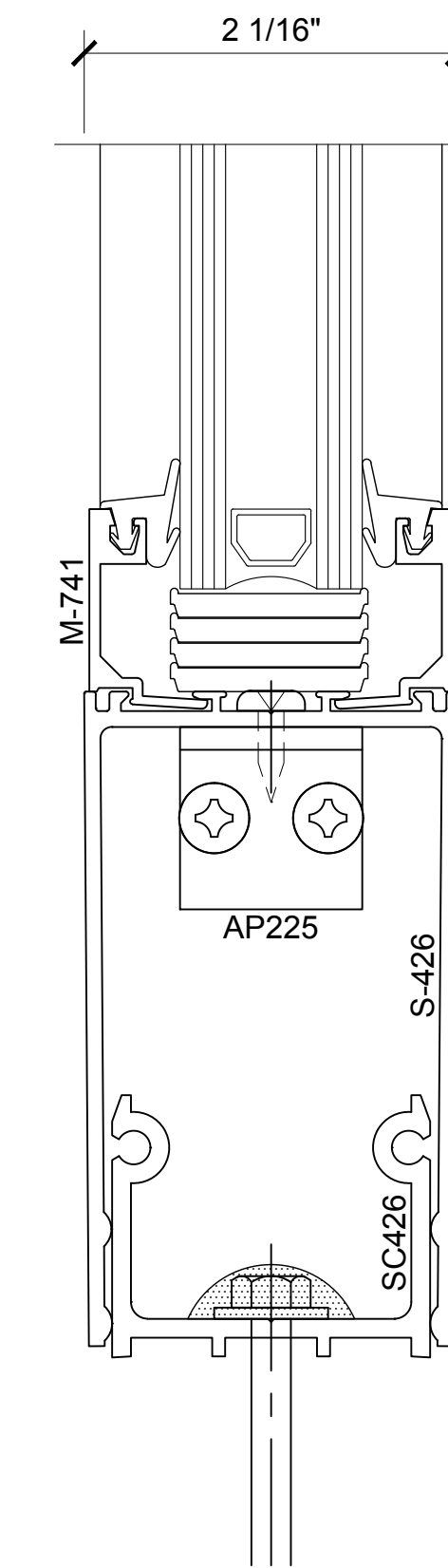
SECTION DETAIL AT JAMB (14)



SECTION DETAIL AT INTERMEDIATE HORIZONTAL (15)



SECTION DETAIL AT SILL (16)



SECTION DETAIL AT SILL (17)

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