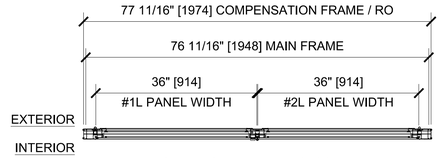
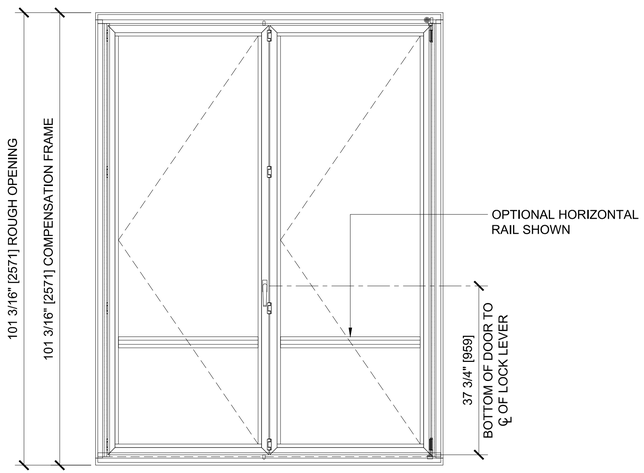
MONTEREY™
Bi-Folding Glass Wall System
INTERIOR AND EXTERIOR APPLICATIONS

The Monterey Series allows you to bring the outdoors inside while providing resistance to undesirable weather conditions. Countless options are available to create large living spaces that seamlessly transition outdoors to indoors. Our precision engineered components provide a system that slides smoothly with minimal effort while supporting up to 10 panels in a single opening. The Monterey Series provides security with multi-point locks that engage with a simple turn of the handle.

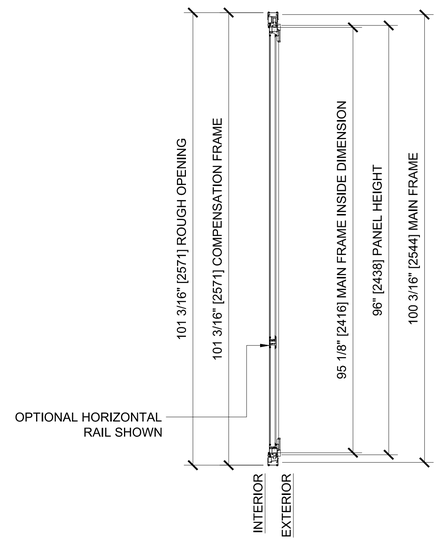
- Top Hung Panels Glide Smoothly and Easily With Minimal Effort
- Four available series to suit your needs, S55 Standard Series, S55R Standard Reinforced Series, S80 Insulated Series and S80R Insulated Reinforced Series
- For Use with 1/4", 3/8", 1/2" or 3/4" (6, 10, 12 or 19 mm) Monolithic; and 3/4", 1" or 1 1/4" (19, 25 or 32 mm) Insulating Glass
- Weather Resistant, Designed for Exterior Use
- Flush Mount or Raised Sill Options Available
- Inward or Outward Stacking Positions Available
- Fully Assembled With or Without Glazing
- White, Black, or Wood Grain Powder Coat, and Satin or Black Bronze Anodized Standard With Custom Colors Available
- Available in over fifty configurations with inward or outward openings.
- Access from the exterior is made easy by attaching a locking swing panel to the jamb or to the end of a chain of bi-folding panels.
- You also have a choice of panels, all folding left, right, or bi-parting.



OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



SECTION

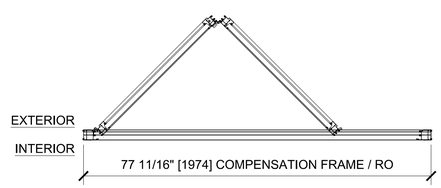
HINGE QUANTITY RULES
FOR PANELS =/< 48": 2 HINGES
FOR PANELS > 48" AND < 84": 3 HINGES
FOR PANELS =/> 84": 4 HINGES

RULES FOR LATCH LOCATIONS
FOR PANELS =/< 65": ONE LATCH AT 20 1/4" FROM BOTTOM OF DOOR PANEL
FOR PANELS > 65 AND < 98": ONE LATCH AT 37 3/4" FROM BOTTOM OF DOOR PANEL
FOR PANELS =/> 98": 2 LATCHES AT 37 3/4" AND 68" FROM BOTTOM OF DOOR PANEL

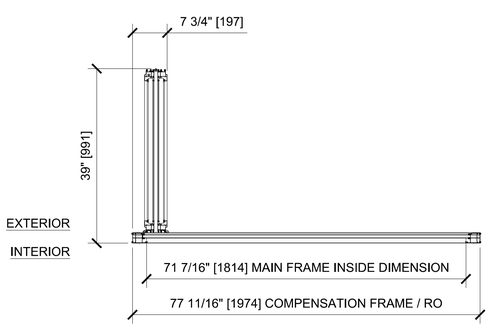
IF ACTIVE DOOR PANEL IS EQUIPED WITH 3-POINT KEYED ACCESS AND LOCKS INTO THE ADJACENT PANEL, THE ADJACENT PANEL IS EQUIPED WITH 2 LATCHES AT 20 1/4" FROM BOTTOM AND TOP OF PANEL

SIZE LIMITATIONS APPLY BASED ON SEVERAL FACTORS. EG: SPECIFIC CONFIGURATION, INTERIOR VS EXTERIOR APPLICATIONS, GLASS TYPE AND WIDTH TO HEIGHT RATIOS. OPENING MUST BE REVIEWED BY CRL FOR ACCEPTABILITY.

90°, 135°, AND 150° CORNER CONDITIONS ARE AVAILABLE FOR SERIES S55 SYSTEMS. CONTACT CRL FOR DETAILS.



OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S55 - SWING OUT - EVEN PANELED - FOLDING LEFT

- S55 SYSTEM
- AVAILABLE GLASS THICKNESSES: 1/4", 3/8", 1/2", 3/4" AND 1" (1" SHOWN)
- HORIZONTAL MULLIONS AVAILABLE (NONE SHOWN)
- FLUSH OR RAISED SILL AVAILABLE (RAISED SHOWN)
- INWARD OR OUTWARD SWINGS AVAILABLE (OUTWARD SHOWN)
- STANDARD 2-POINT LEVER LATCHES ONLY. NO EXTERIOR ACCESS WHEN CLOSED AND LATCHED

Rev #	Date	Drawn by
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Check By :	J.O.
Date :	9/27/13
Scale :	3/4"=1'-0"
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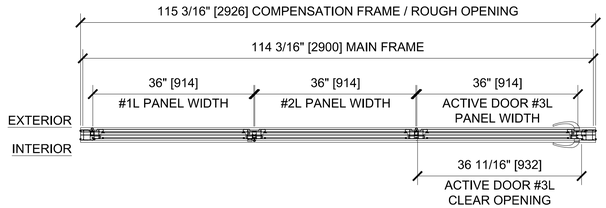
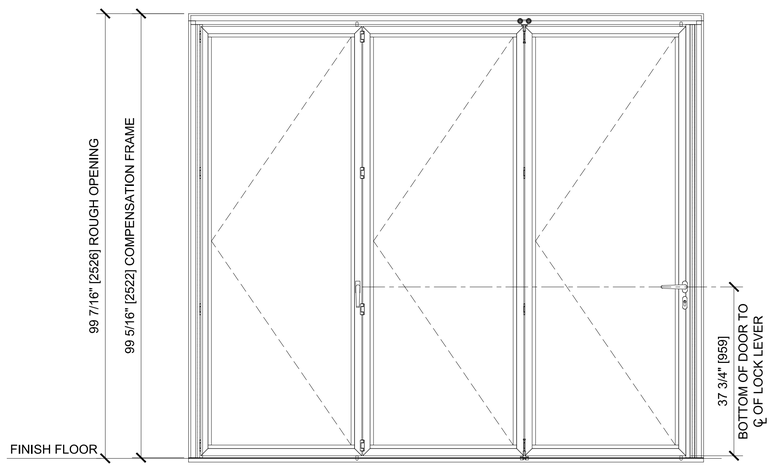
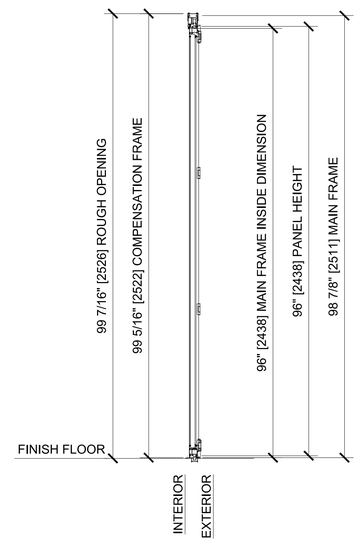


OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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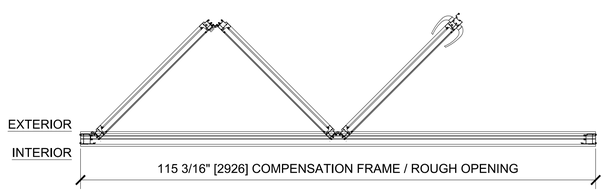
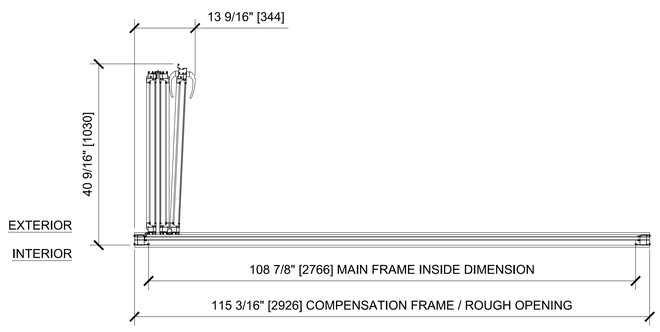


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S55 - SWING OUT - UNEVEN PANELED - FOLDING LEFT

- S55 SYSTEM
- AVAILABLE GLASS THICKNESSES: 1/4", 3/8", 1/2", 3/4" AND 1" (1" SHOWN)
- HORIZONTAL MULLIONS AVAILABLE (NONE SHOWN)
- FLUSH OR RAISED SILL AVAILABLE (FLUSH SHOWN)
- INWARD OR OUTWARD SWINGS AVAILABLE (OUTWARD SHOWN)
- 2-POINT LEVER LATCHES ARE STANDARD. NO EXTERIOR ACCESS WHEN CLOSED AND LATCHED
- OPTIONAL 3-POINT KEYED ACCESS AVAILABLE (SHOWN ON ACTIVE DOOR #3L)

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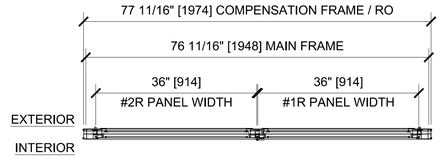
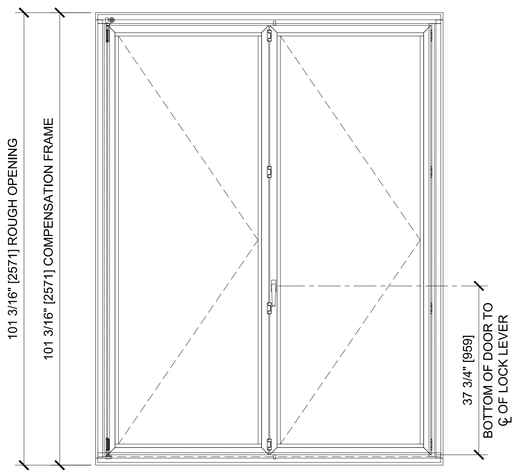
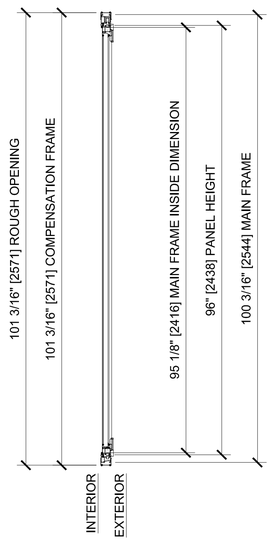


OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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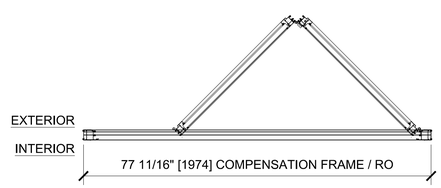
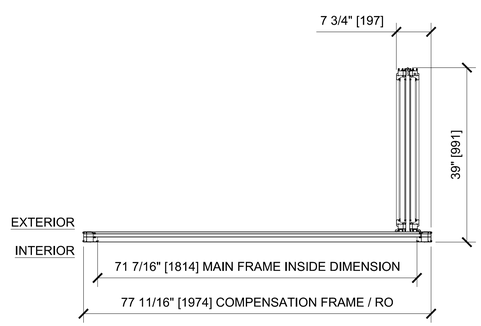


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S55 - SWING OUT - EVEN PANELED - FOLDING RIGHT

- S55 SYSTEM
- AVAILABLE GLASS THICKNESSES: 1/4", 3/8", 1/2", 3/4" AND 1" (1" SHOWN)
- HORIZONTAL MULLIONS AVAILABLE (NONE SHOWN)
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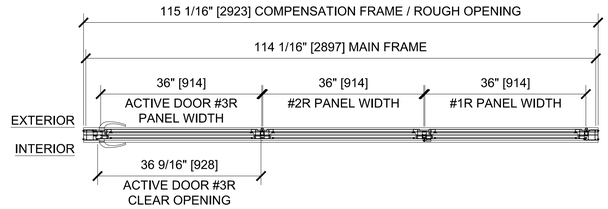
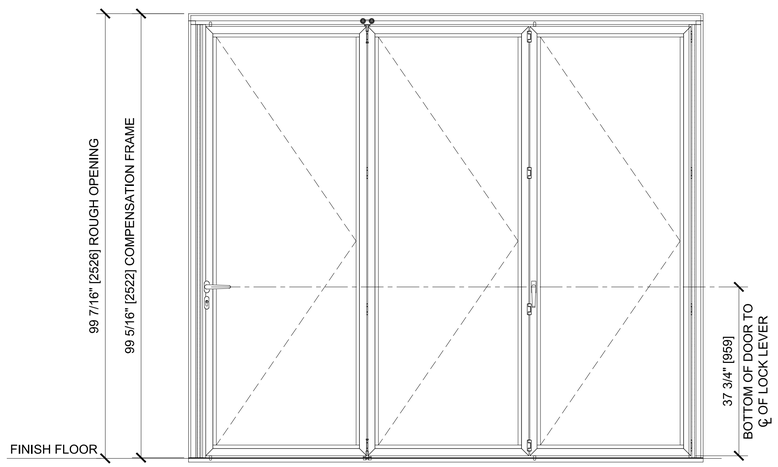


OPENING PLAN VIEW (CLOSED)



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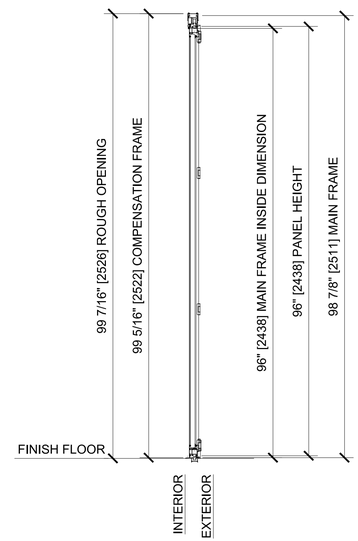

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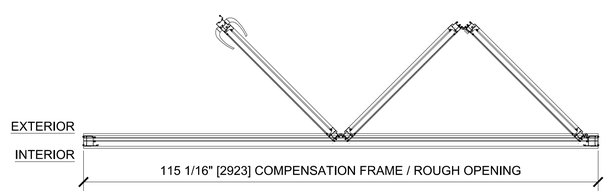
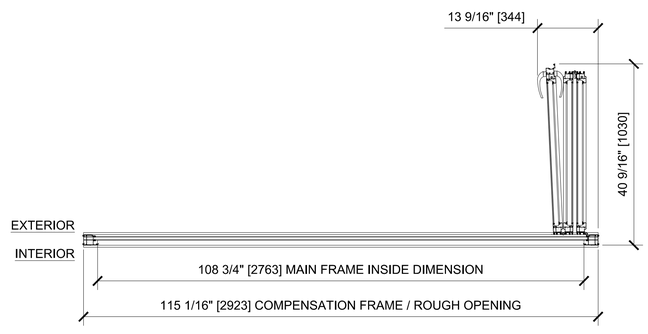


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S55 - SWING OUT - UNEVEN PANELED - FOLDING RIGHT

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- INWARD OR OUTWARD SWINGS AVAILABLE (OUTWARD SHOWN)
- 2-POINT LEVER LATCHES ARE STANDARD. NO EXTERIOR ACCESS WHEN CLOSED AND LATCHED
- OPTIONAL 3-POINT KEYED ACCESS AVAILABLE (SHOWN ON ACTIVE DOOR #3R)

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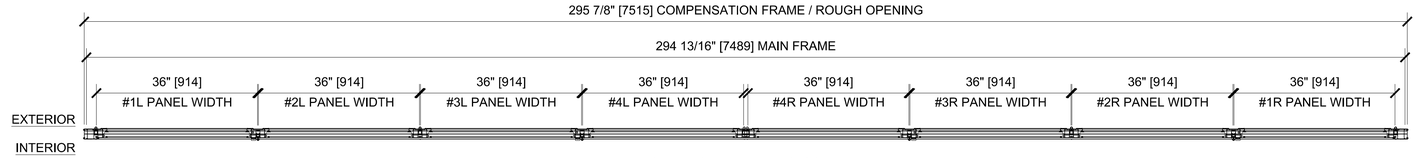
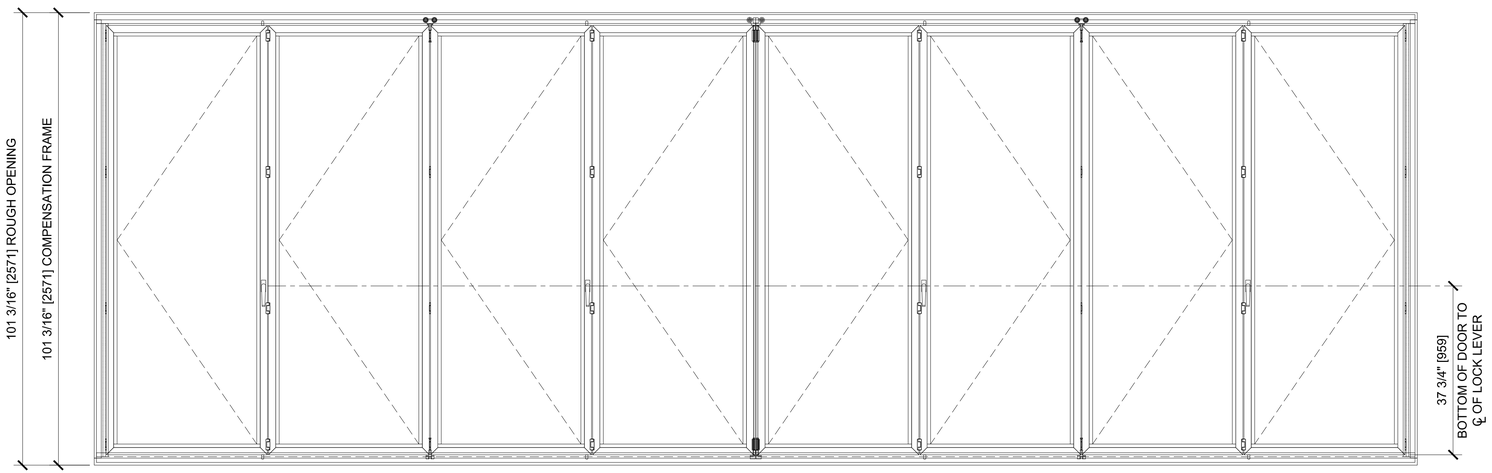
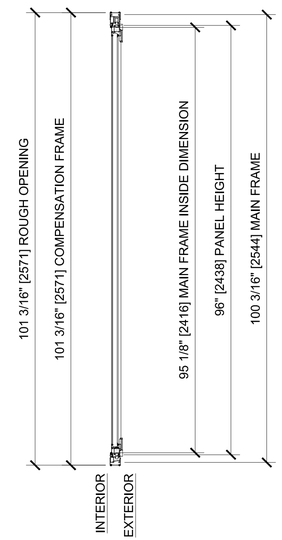


OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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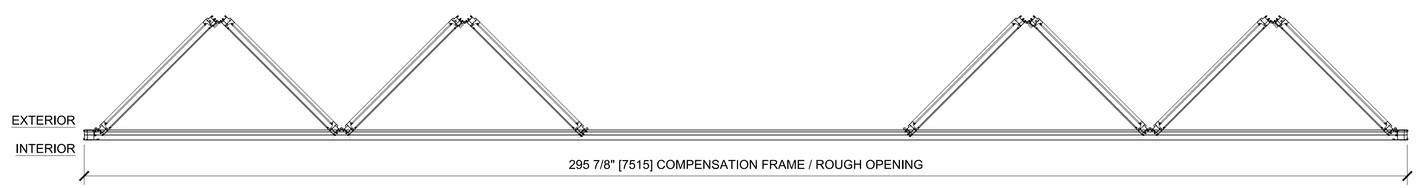
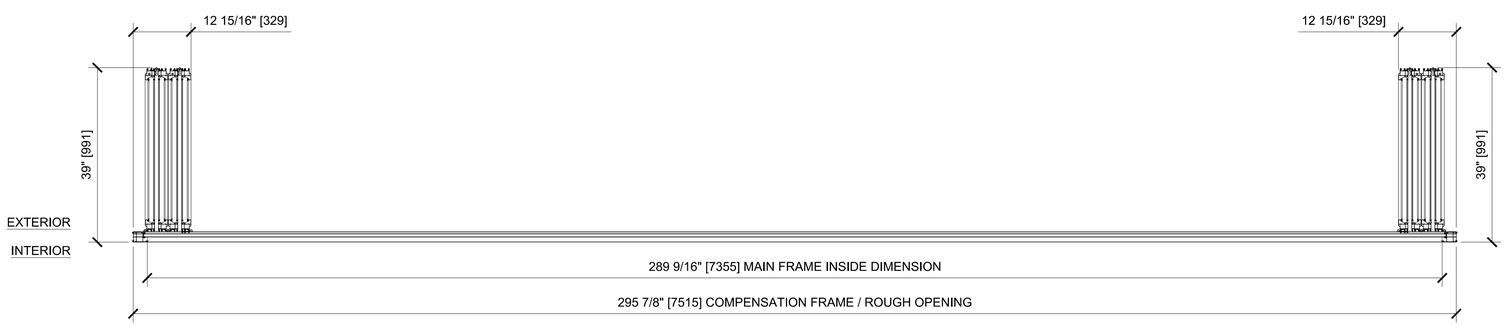


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S55 - SWING OUT - EVEN / EVEN PANELED - BI-FOLDING

- S55 SYSTEM
- AVAILABLE GLASS THICKNESSES: 1/4", 3/8", 1/2", 3/4" AND 1" (1" SHOWN)
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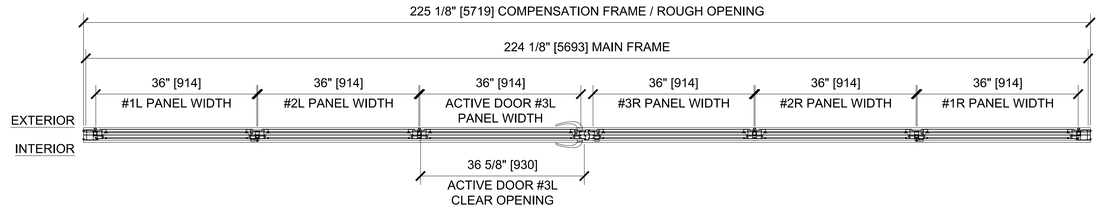
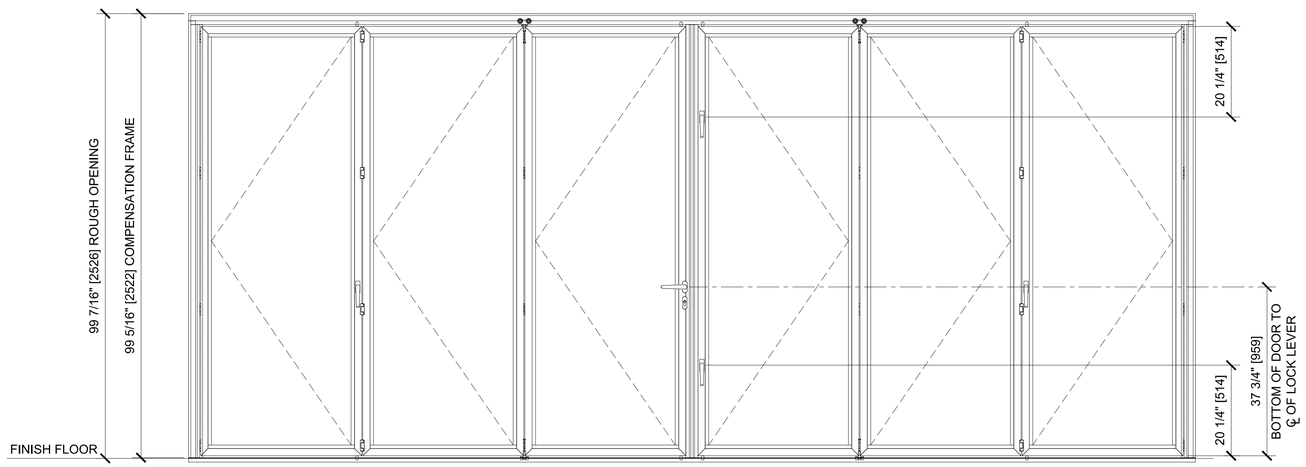
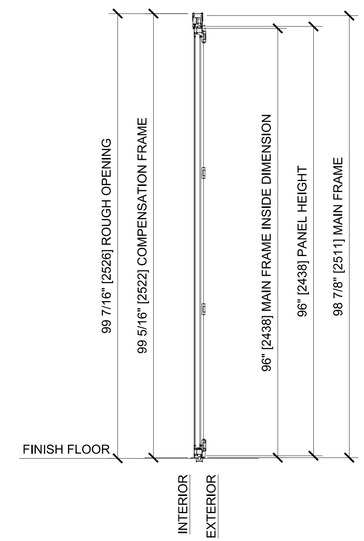


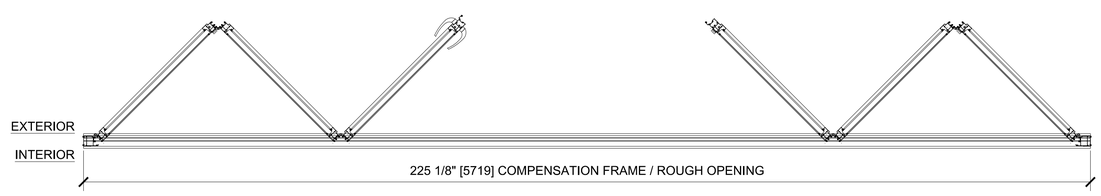
OPENING PLAN VIEW (CLOSED)



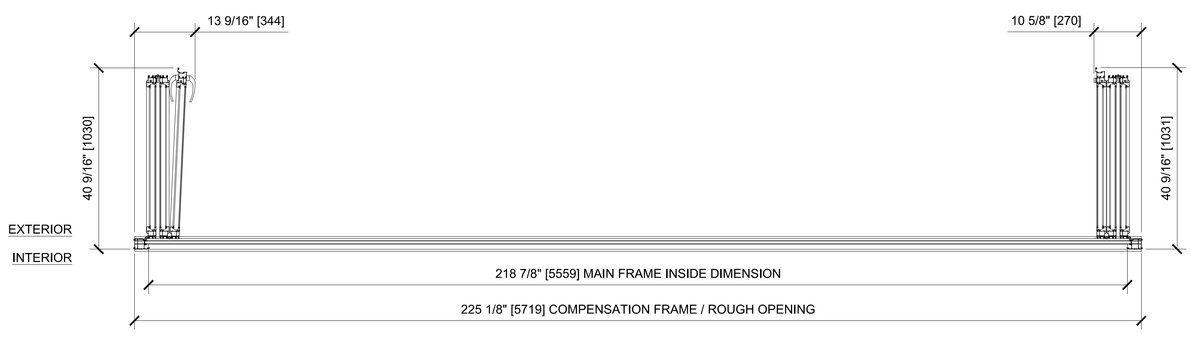
OPENING ELEVATION (INTERIOR)



SECTION



OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S55 - SWING OUT - UNEVEN / UNEVEN PANELED - BI-FOLDING

- S55 SYSTEM
- AVAILABLE GLASS THICKNESSES: 1/4", 3/8", 1/2", 3/4" AND 1" (1" SHOWN)
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- OPTIONAL 3-POINT KEYED ACCESS AVAILABLE (SHOWN ON ACTIVE DOOR #3L)

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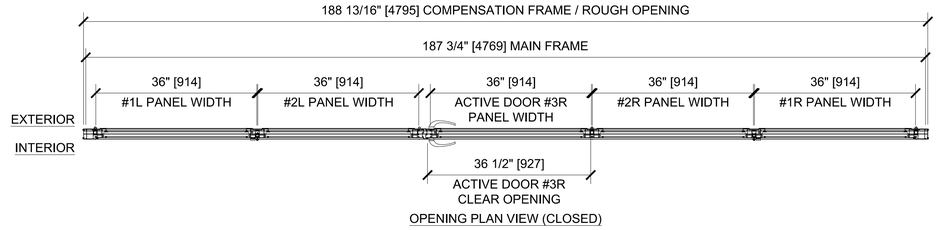
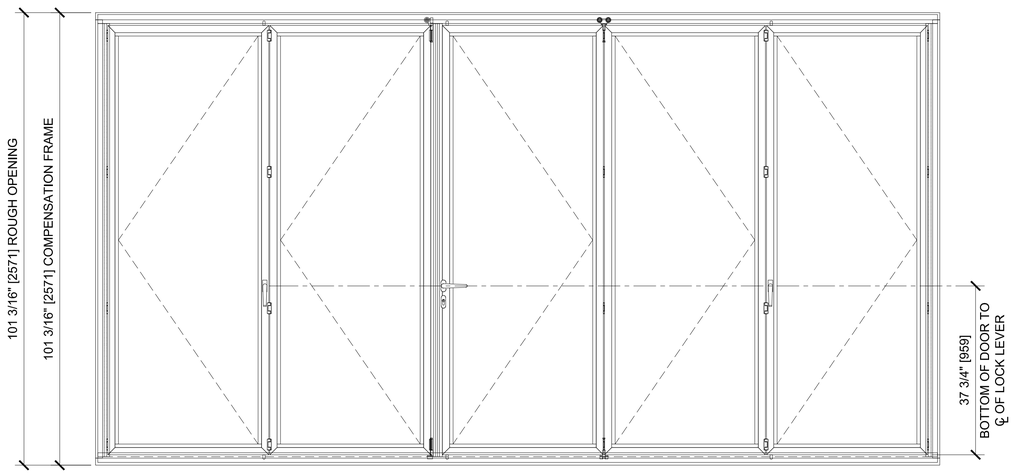
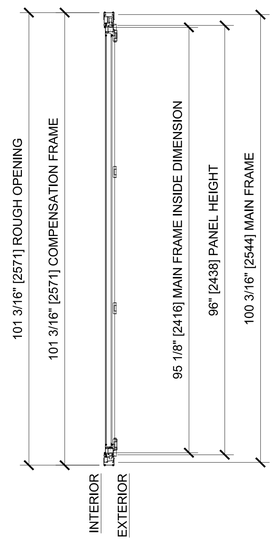


OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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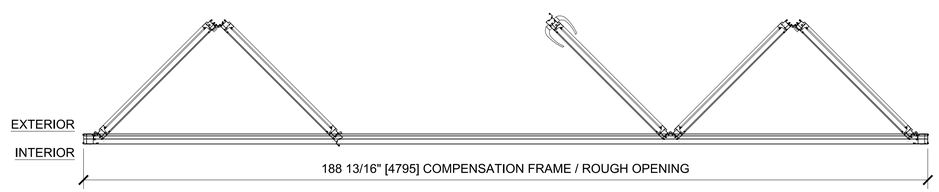
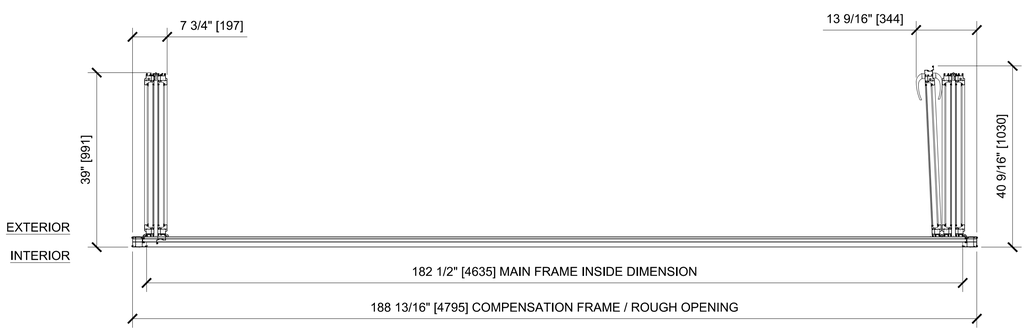


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S55 - SWING OUT - EVEN / UNEVEN PANELED - BI-FOLDING

- S55 SYSTEM
- AVAILABLE GLASS THICKNESSES: 1/4", 3/8", 1/2", 3/4" AND 1" (1" SHOWN)
- HORIZONTAL MULLIONS AVAILABLE (NONE SHOWN)
- FLUSH OR RAISED SILL AVAILABLE (RAISED SHOWN)
- INWARD OR OUTWARD SWINGS AVAILABLE (OUTWARD SHOWN)
- 2-POINT LEVER LATCHES ARE STANDARD. NO EXTERIOR ACCESS WHEN CLOSED AND LATCHED
- OPTIONAL 3-POINT KEYED ACCESS AVAILABLE (SHOWN ON ACTIVE DOOR #3R)

Rev #	Date	Drawn by
0	12/13/13	AAD
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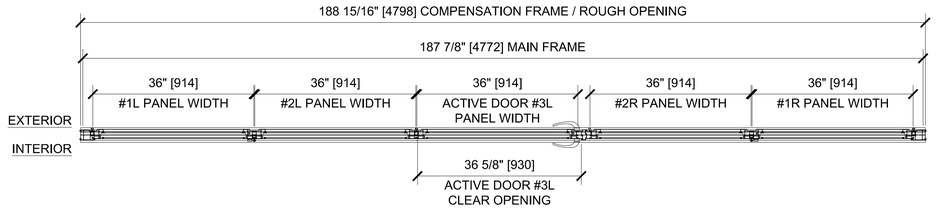
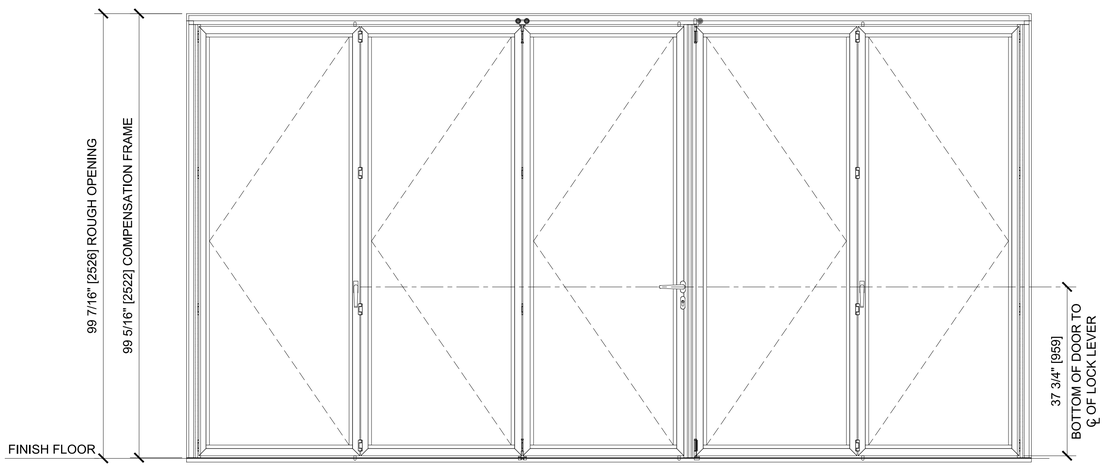
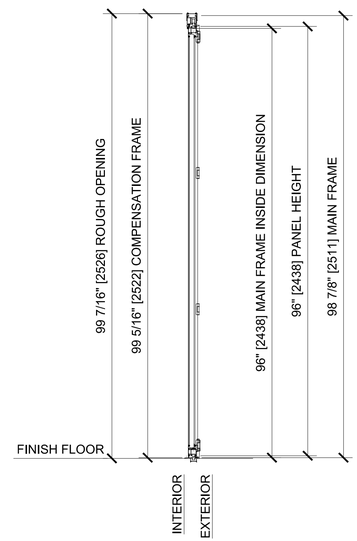


OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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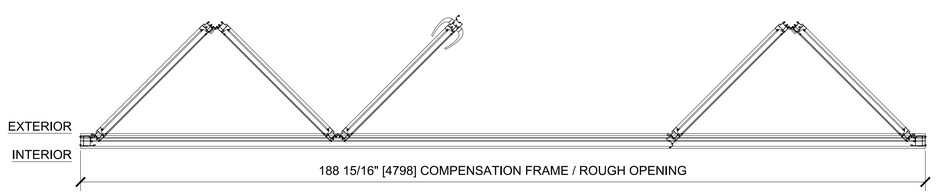
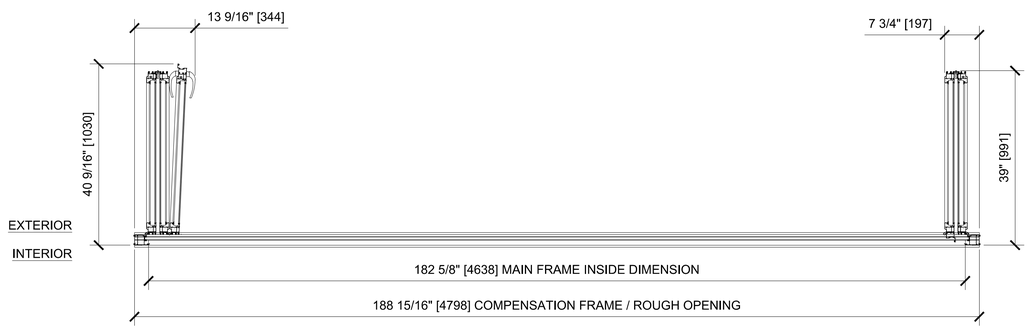


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S55 - SWING OUT - UNEVEN / EVEN PANELED - BI-FOLDING

- S55 SYSTEM
- AVAILABLE GLASS THICKNESSES: 1/4", 3/8", 1/2", 3/4" AND 1" (1" SHOWN)
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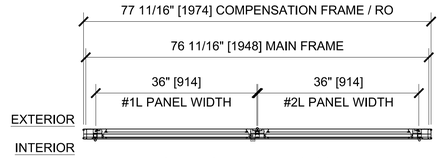

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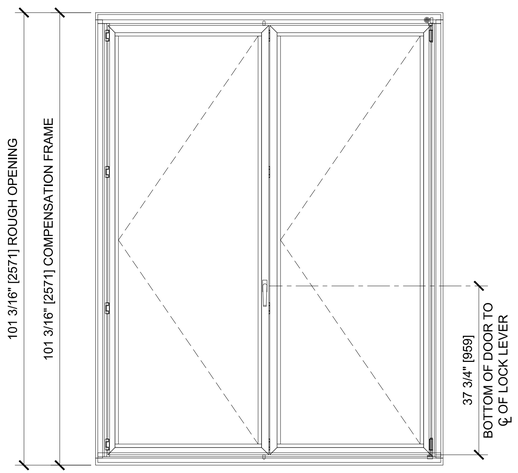
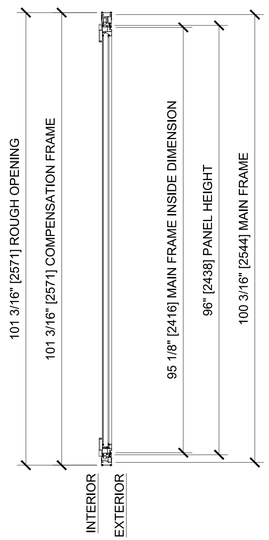


OPENING PLAN VIEW (CLOSED)



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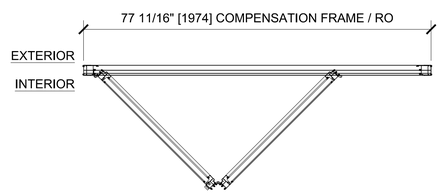
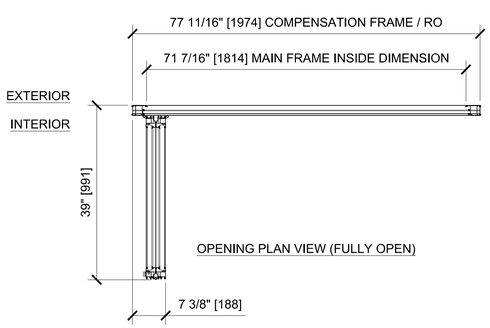


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S55 - SWING IN - EVEN PANELED - FOLDING LEFT

- S55 SYSTEM
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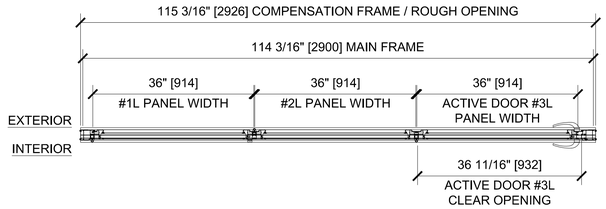
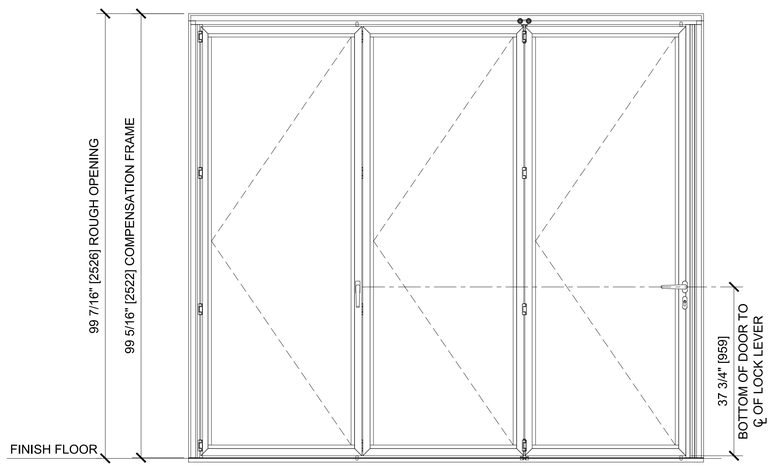
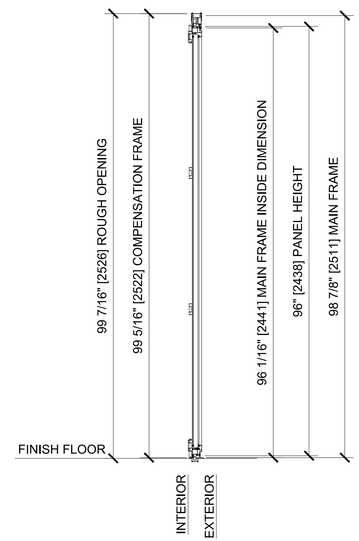
9



OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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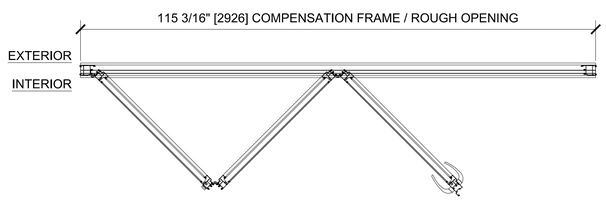
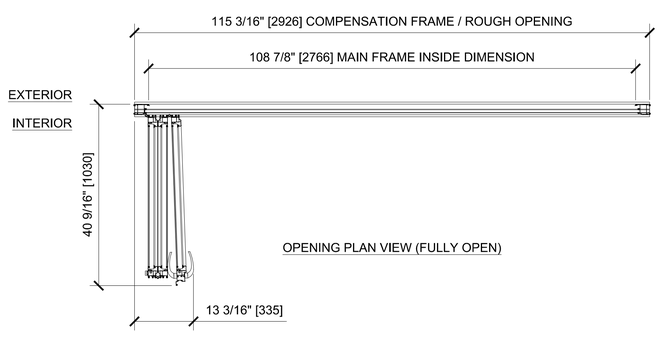


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S55 - SWING IN - UNEVEN PANELED - FOLDING LEFT

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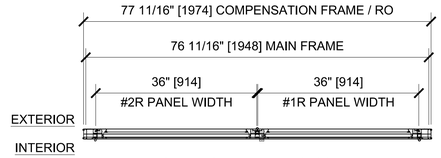
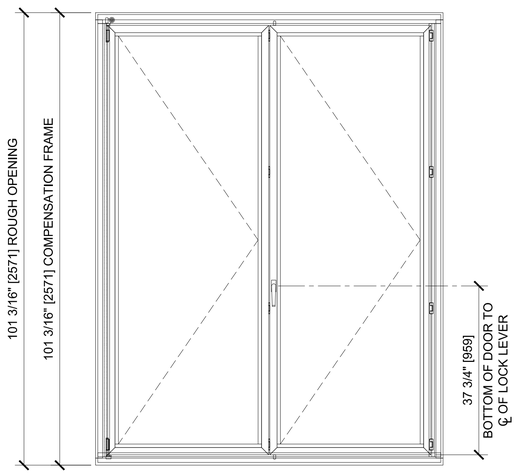
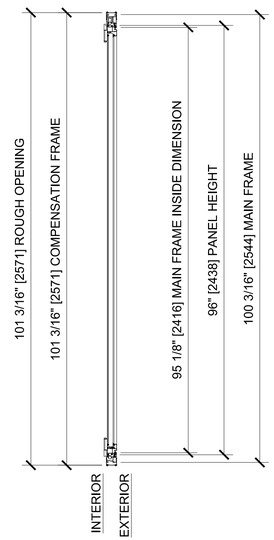


OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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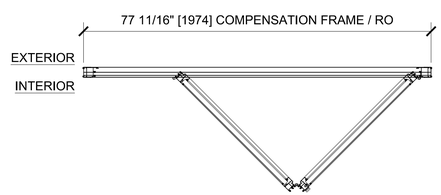
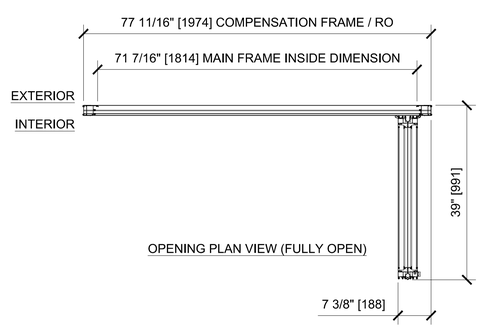


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S55 - SWING IN - EVEN PANELED - FOLDING RIGHT

- S55 SYSTEM
- AVAILABLE GLASS THICKNESSES: 1/4", 3/8", 1/2", 3/4" AND 1" (1" SHOWN)
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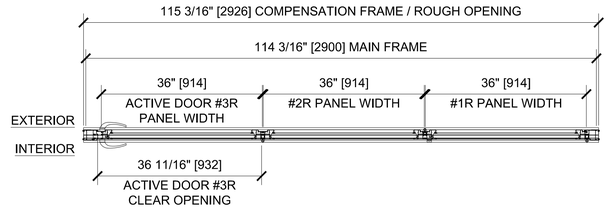
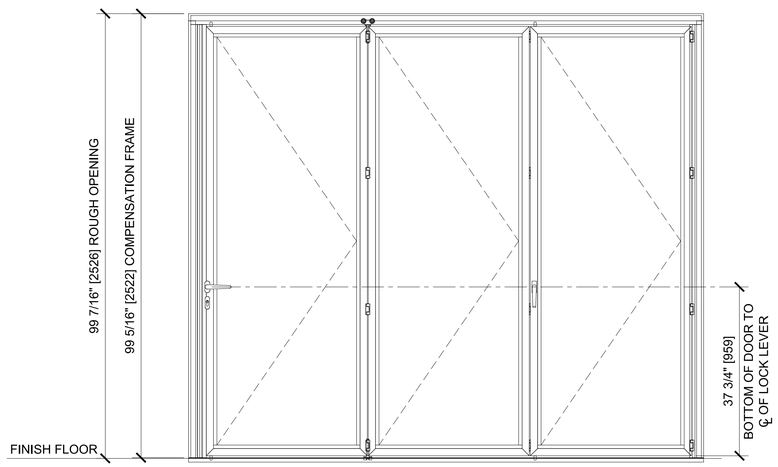
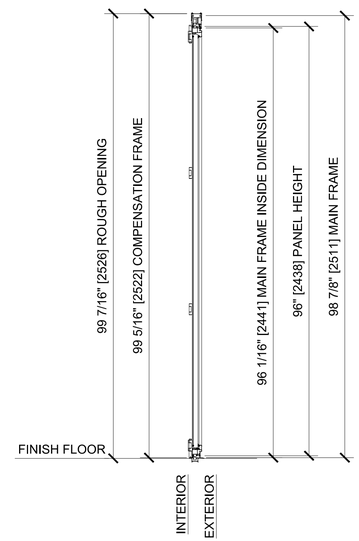


OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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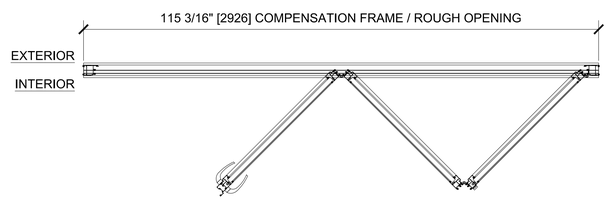
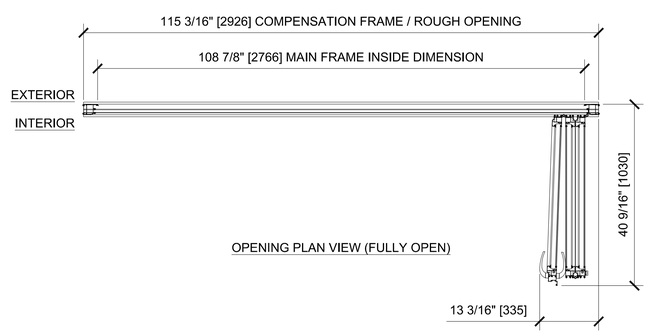


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S55 - SWING IN - UNEVEN PANELED - FOLDING RIGHT

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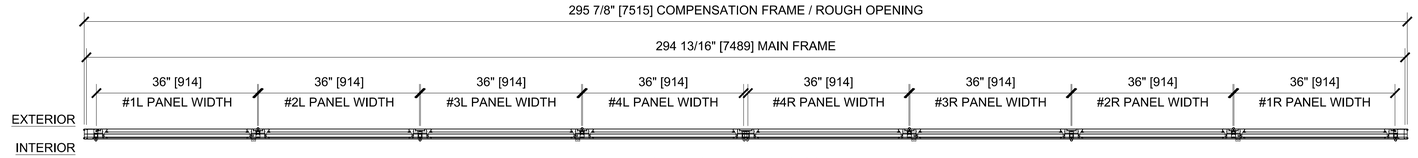
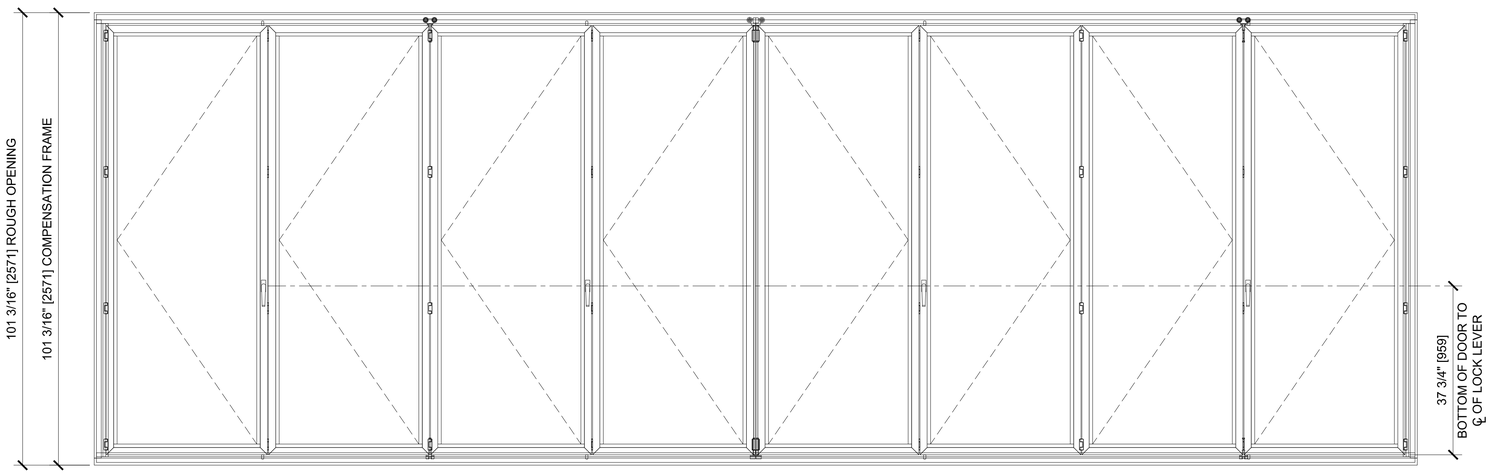
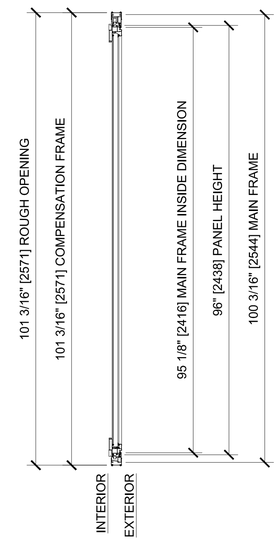


OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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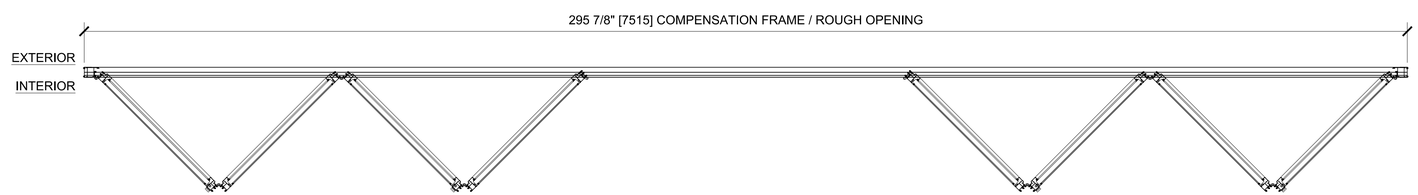
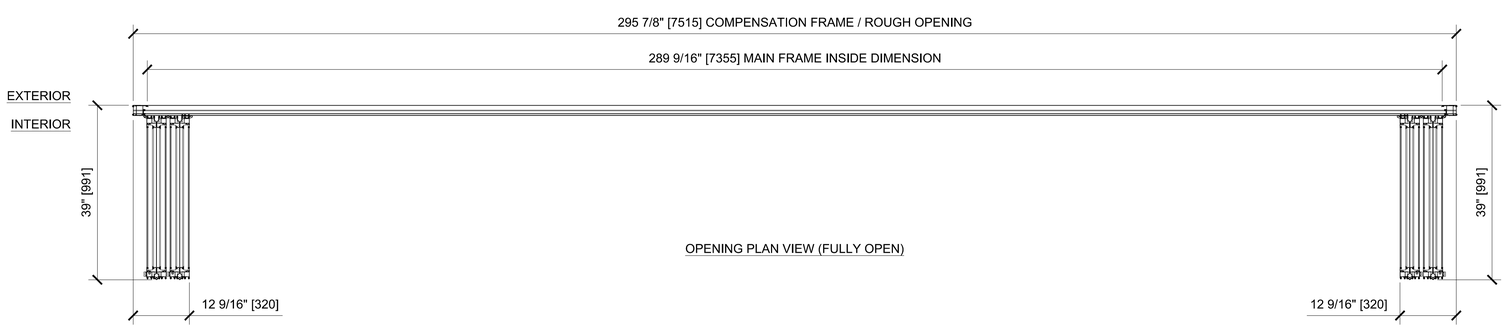


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

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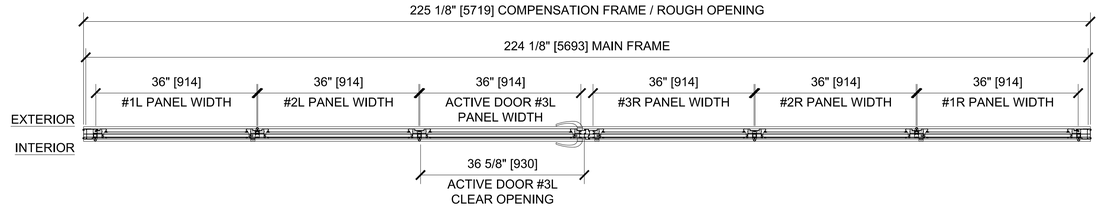
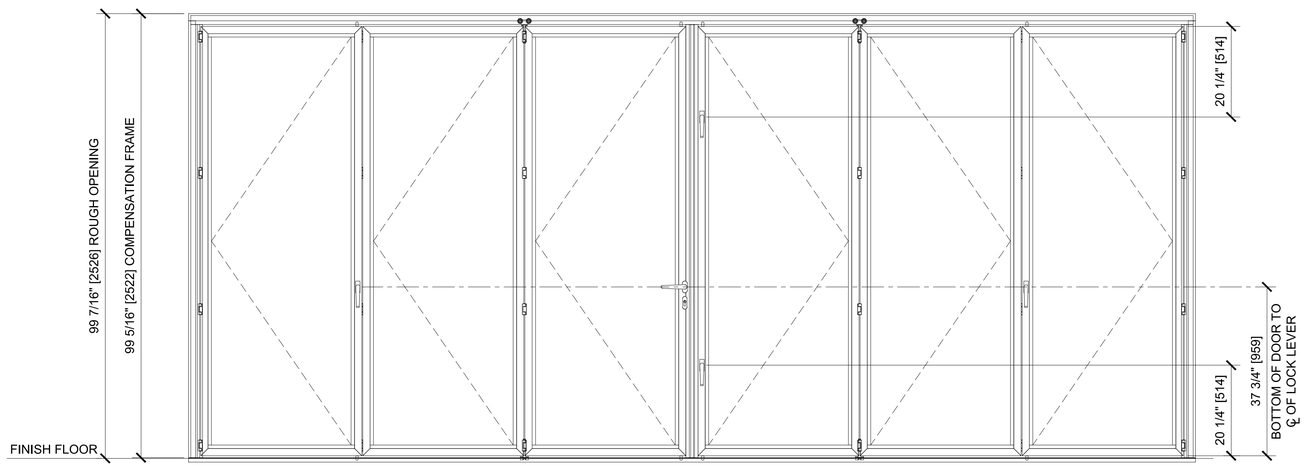
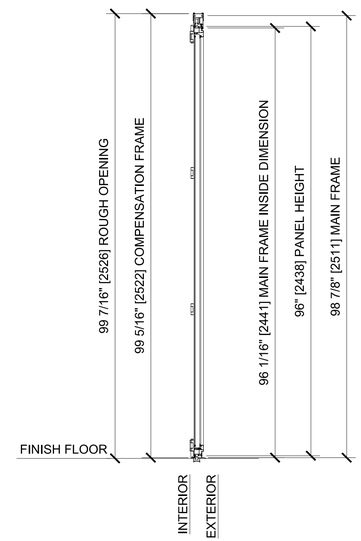


OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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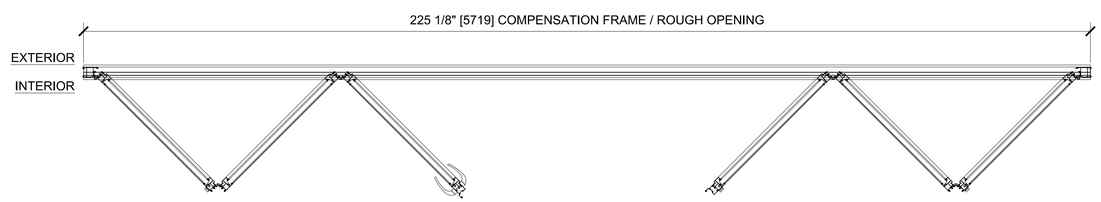
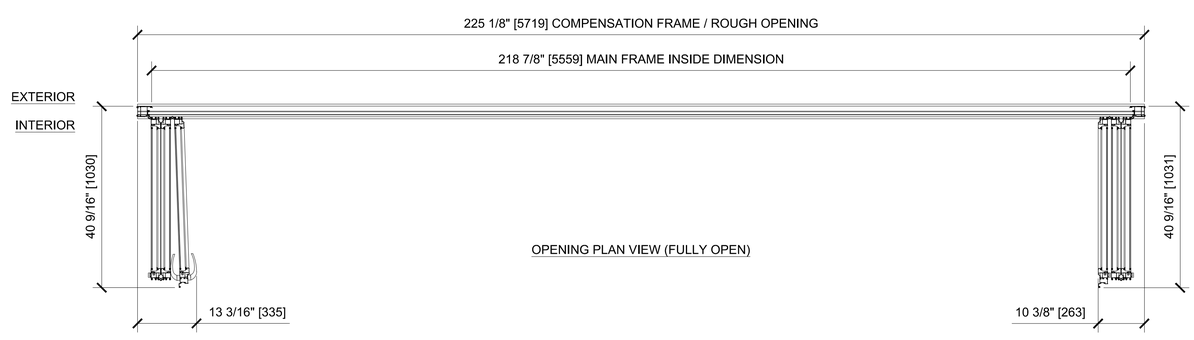


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S55 - SWING IN - UNEVEN / UNEVEN PANELED - BI-FOLDING

- S55 SYSTEM
- AVAILABLE GLASS THICKNESSES: 1/4", 3/8", 1/2", 3/4" AND 1" (1" SHOWN)
- HORIZONTAL MULLIONS AVAILABLE (NONE SHOWN)
- FLUSH OR RAISED SILL AVAILABLE (FLUSH SHOWN)
- INWARD OR OUTWARD SWINGS AVAILABLE (INWARD SHOWN)
- 2-POINT LEVER LATCHES ARE STANDARD. NO EXTERIOR ACCESS WHEN CLOSED AND LATCHED
- OPTIONAL 3-POINT KEYED ACCESS AVAILABLE (SHOWN ON ACTIVE DOOR #3L)

Rev #	Date	Drawn by
0	12/13/13	AAD
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Job # :	

Sheet No.

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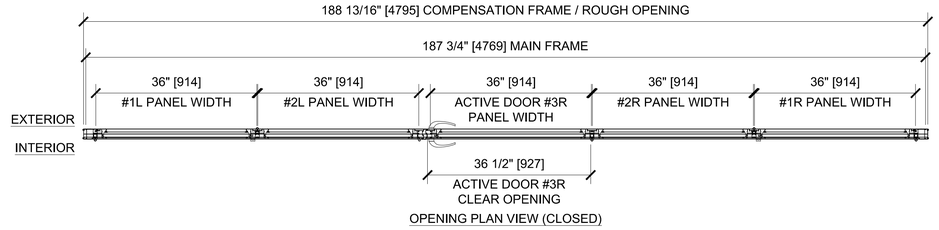
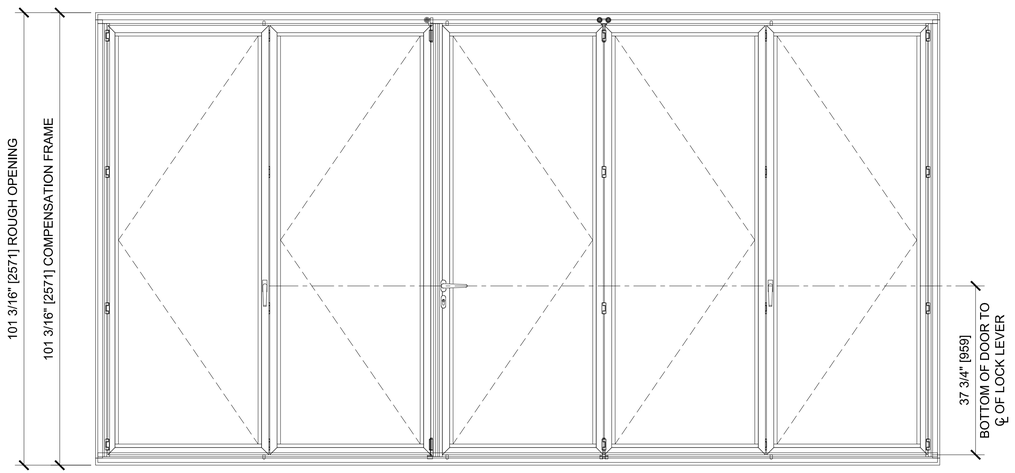
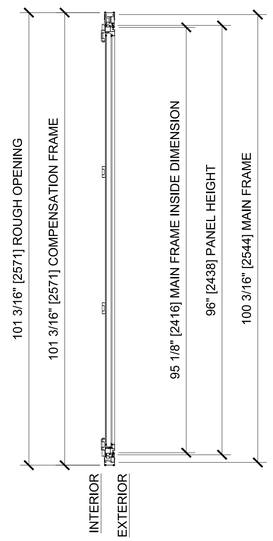


OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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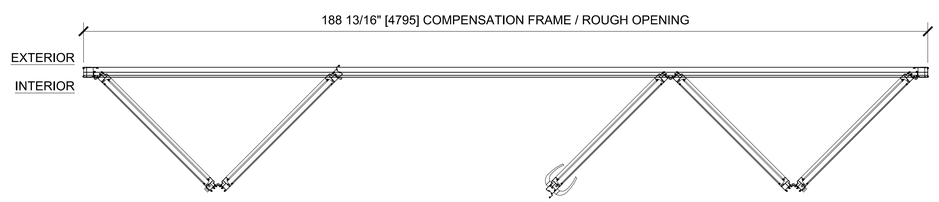
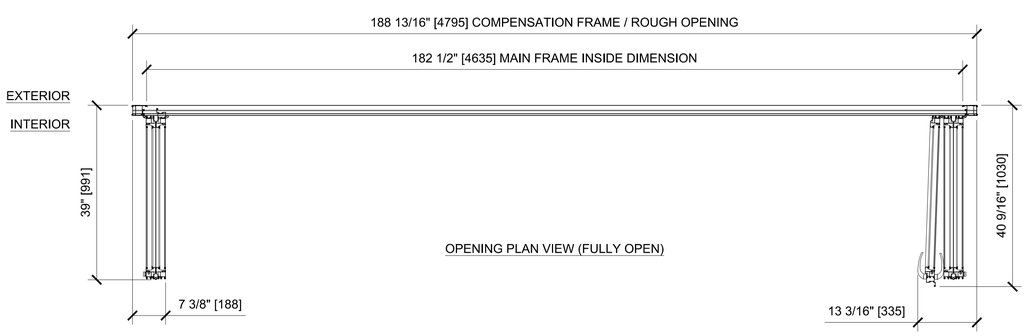


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S55 - SWING IN - EVEN / UNEVEN PANELED - BI-FOLDING

- S55 SYSTEM
- AVAILABLE GLASS THICKNESSES: 1/4", 3/8", 1/2", 3/4" AND 1" (1" SHOWN)
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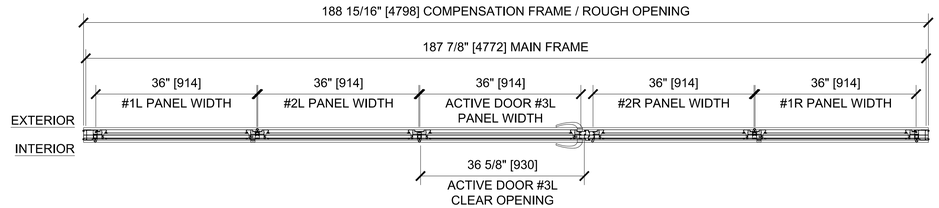

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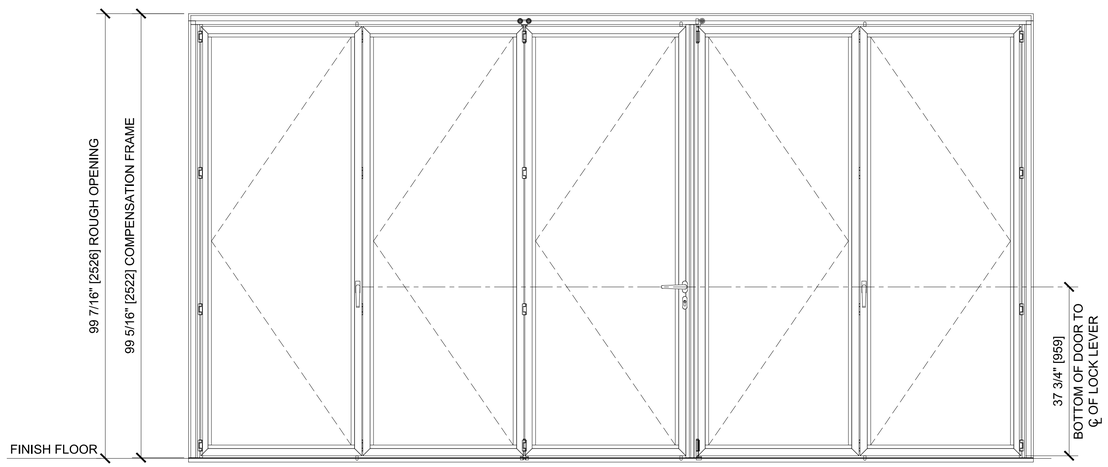
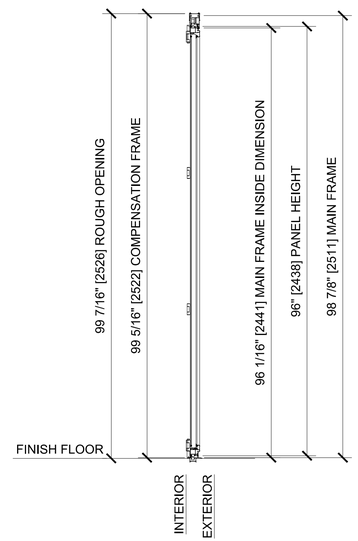


OPENING ELEVATION (INTERIOR)



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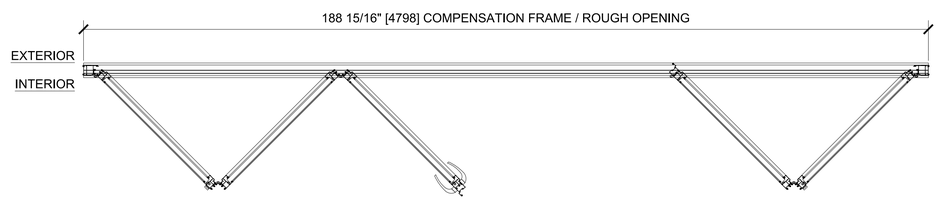
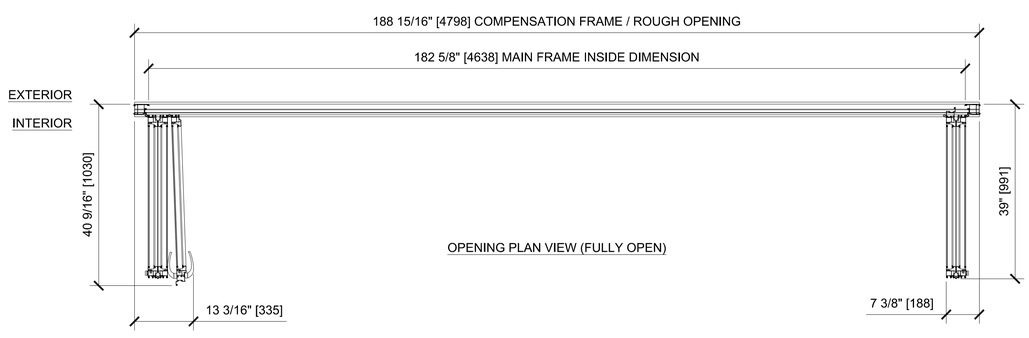


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S55 - SWING IN - UNEVEN / EVEN PANELED - BI-FOLDING

- S55 SYSTEM
- AVAILABLE GLASS THICKNESSES: 1/4", 3/8", 1/2", 3/4" AND 1" (1" SHOWN)
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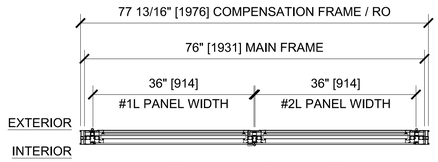
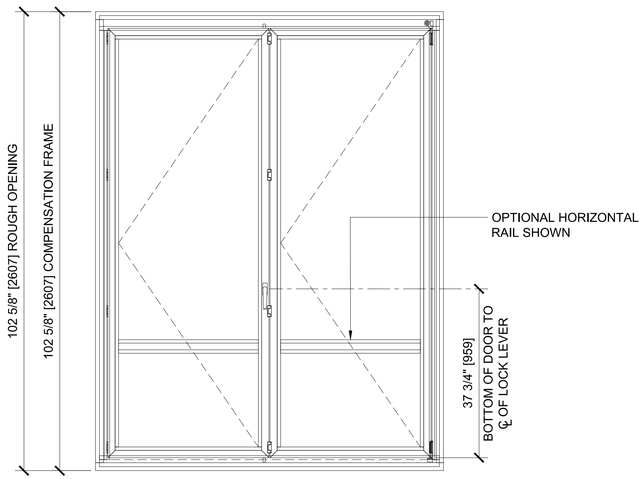


OPENING PLAN VIEW (CLOSED)



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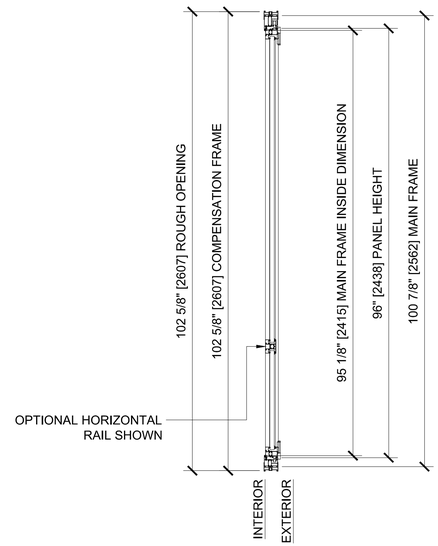

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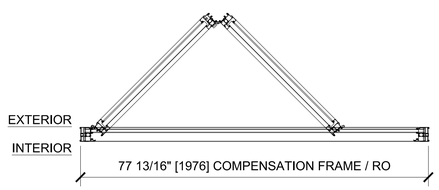
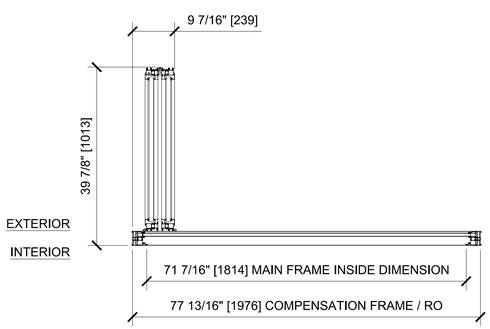


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S80 - SWING OUT - EVEN PANELED - FOLDING LEFT

- S80 SYSTEM
- AVAILABLE GLASS THICKNESSES: 1" AND 1 1/4" (1" SHOWN)
- HORIZONTAL MULLIONS AVAILABLE (NONE SHOWN)
- FLUSH OR RAISED SILL AVAILABLE (RAISED SHOWN)
- INWARD OR OUTWARD SWINGS AVAILABLE (OUTWARD SHOWN)
- STANDARD 2-POINT LEVER LATCHES ONLY. NO EXTERIOR ACCESS WHEN CLOSED AND LATCHED

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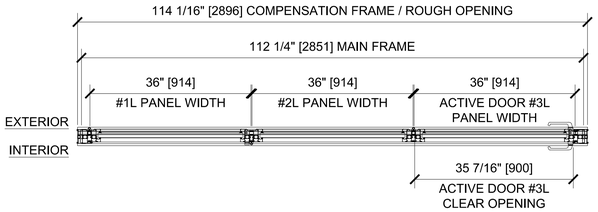
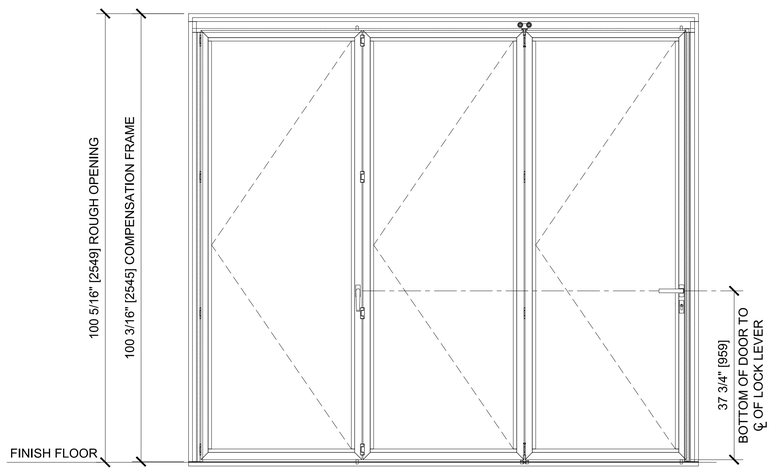
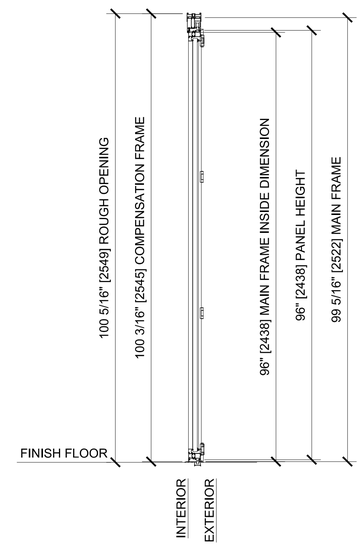


OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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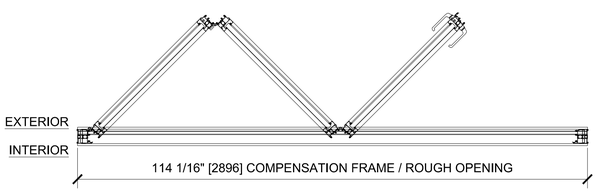
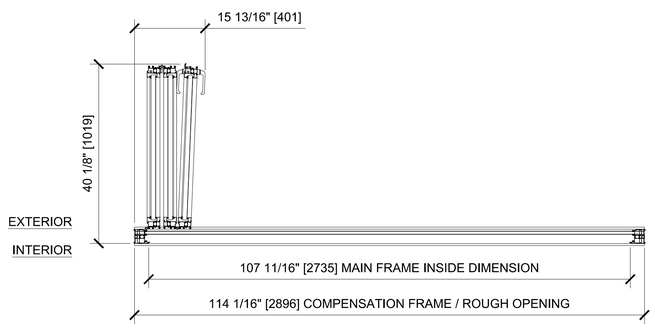


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S80 - SWING OUT - UNEVEN PANELED - FOLDING LEFT

- S80 SYSTEM
- AVAILABLE GLASS THICKNESSES: 1" AND 1 1/4" (1" SHOWN)
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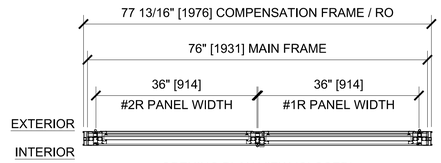
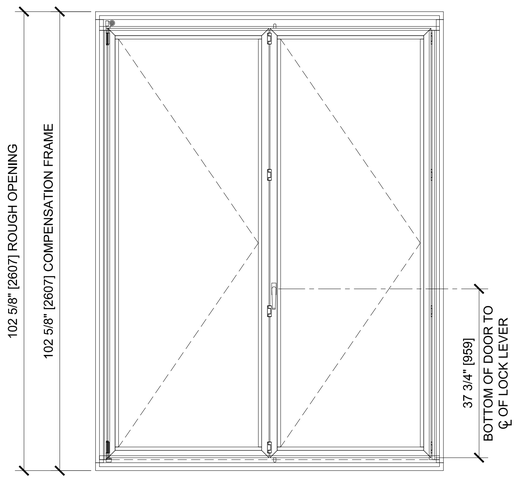
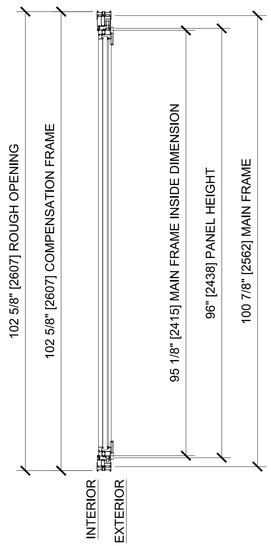


OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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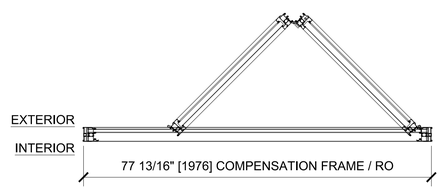
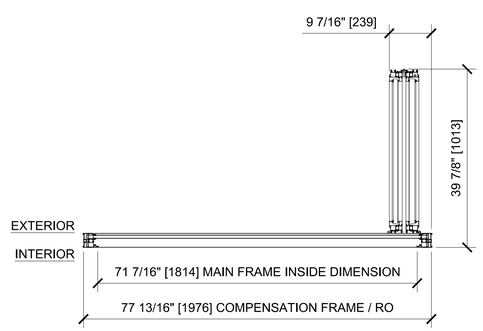


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S80 - SWING OUT - EVEN PANELED - FOLDING RIGHT

- S80 SYSTEM
- AVAILABLE GLASS THICKNESSES: 1" AND 1 1/4" (1" SHOWN)
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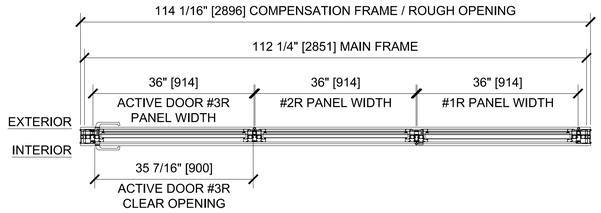
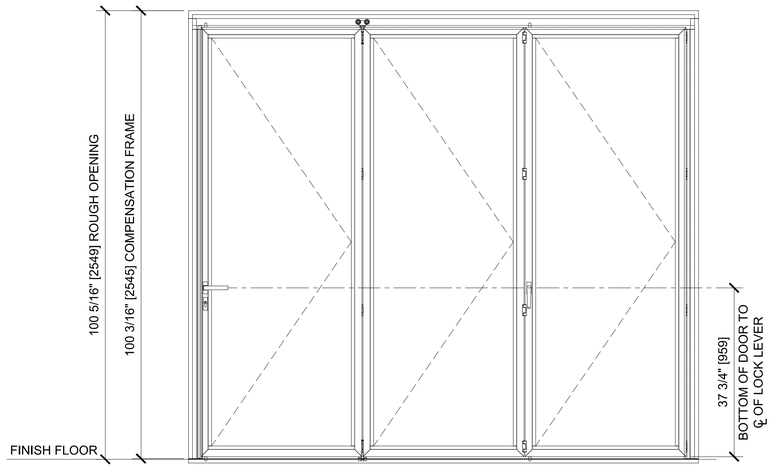
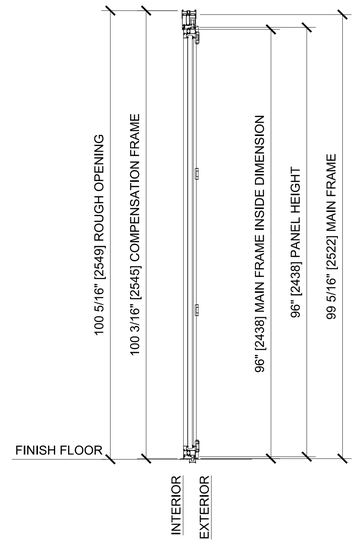


OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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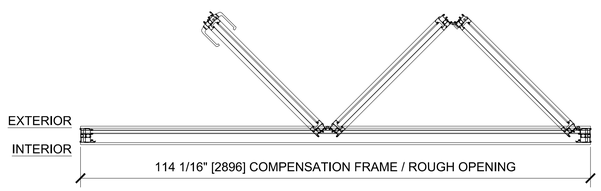
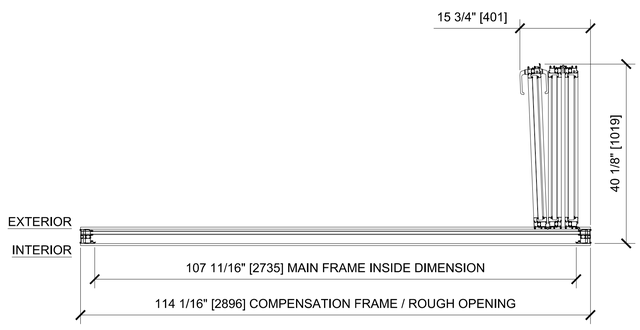


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S80 - SWING OUT - UNEVEN PANELED - FOLDING RIGHT

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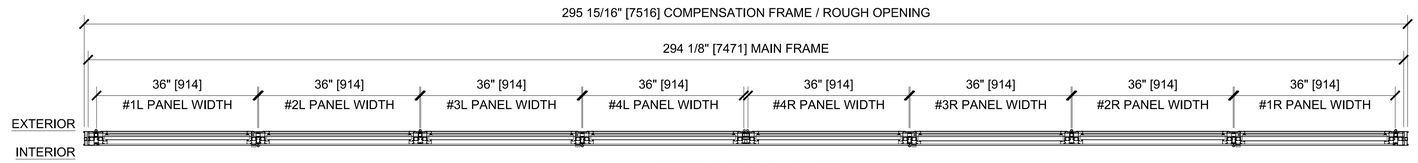
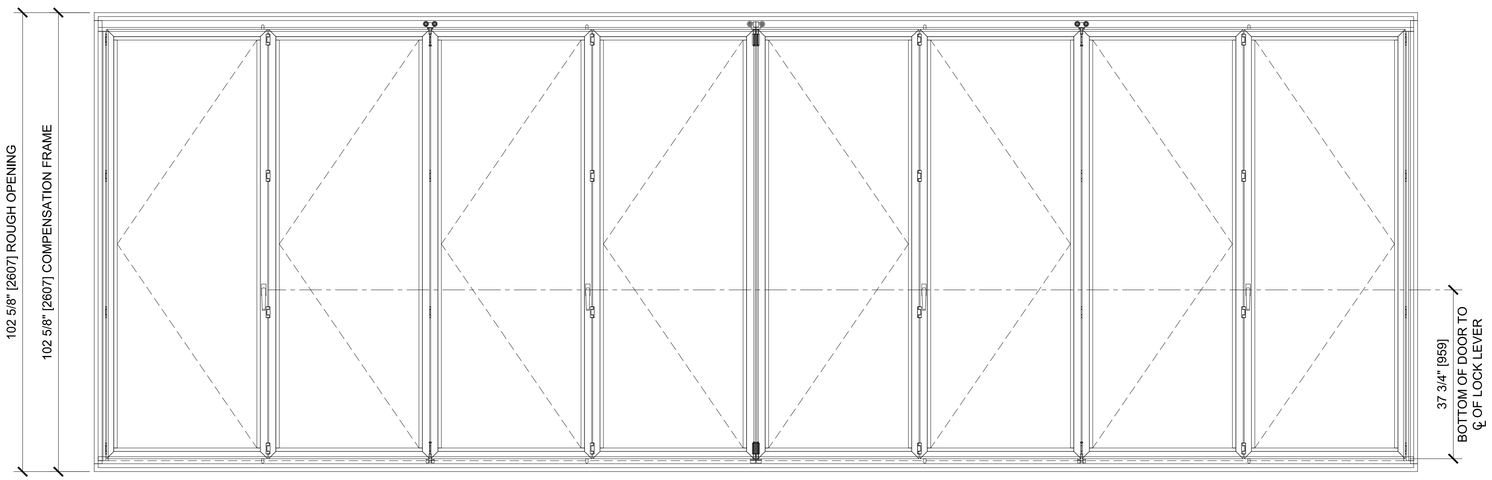
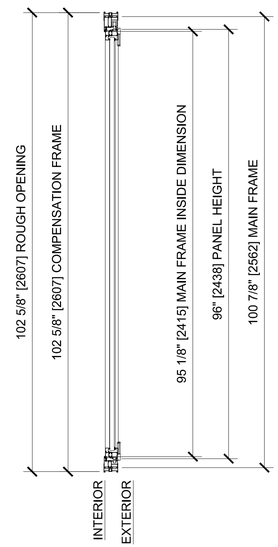


OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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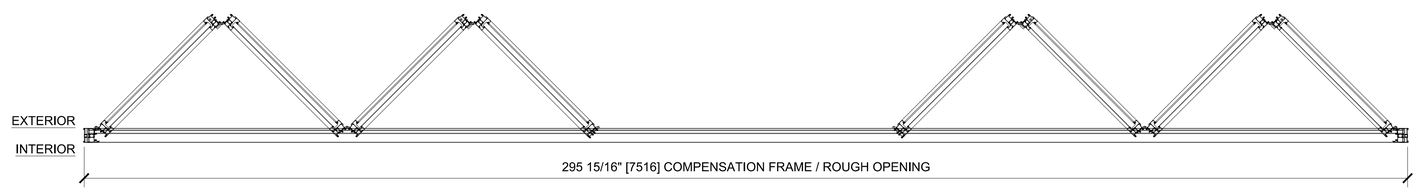
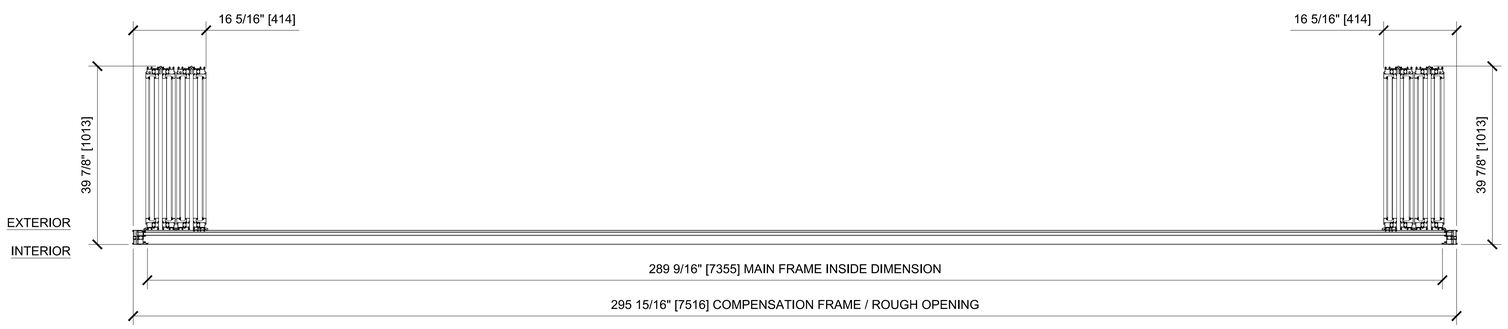


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S80 - SWING OUT - EVEN / EVEN PANELED - BI-FOLDING

- S80 SYSTEM
- AVAILABLE GLASS THICKNESSES: 1" AND 1 1/4" (1" SHOWN)
- HORIZONTAL MULLIONS AVAILABLE (NONE SHOWN)
- FLUSH OR RAISED SILL AVAILABLE (RAISED SHOWN)
- INWARD OR OUTWARD SWINGS AVAILABLE (OUTWARD SHOWN)
- STANDARD 2-POINT LEVER LATCHES ONLY. NO EXTERIOR ACCESS WHEN CLOSED AND LATCHED

Rev #	Date	Drawn by
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Sheet No.

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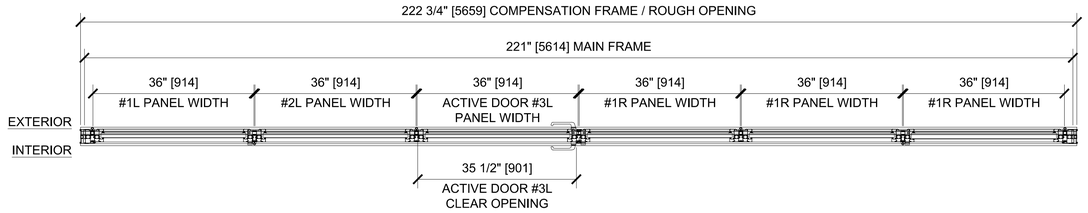
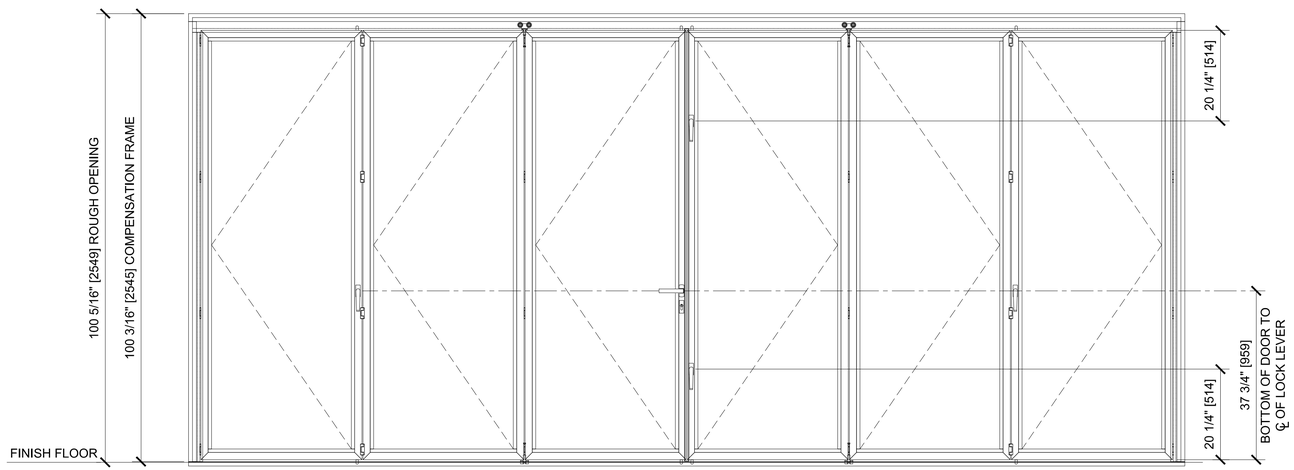
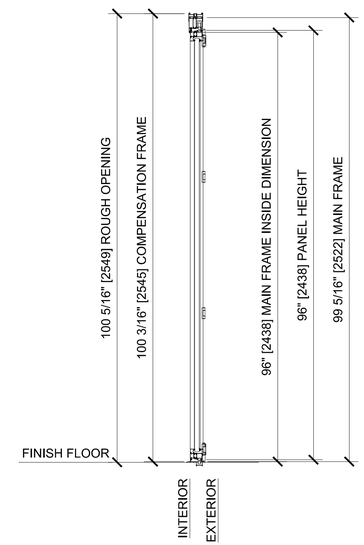


OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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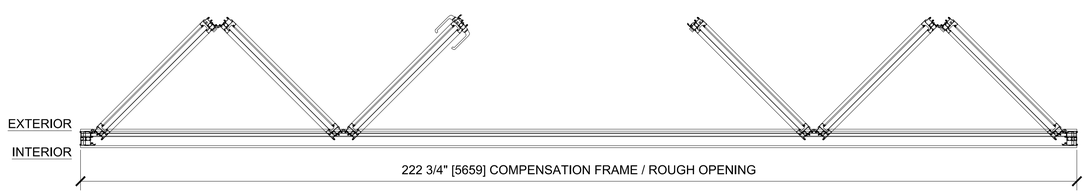
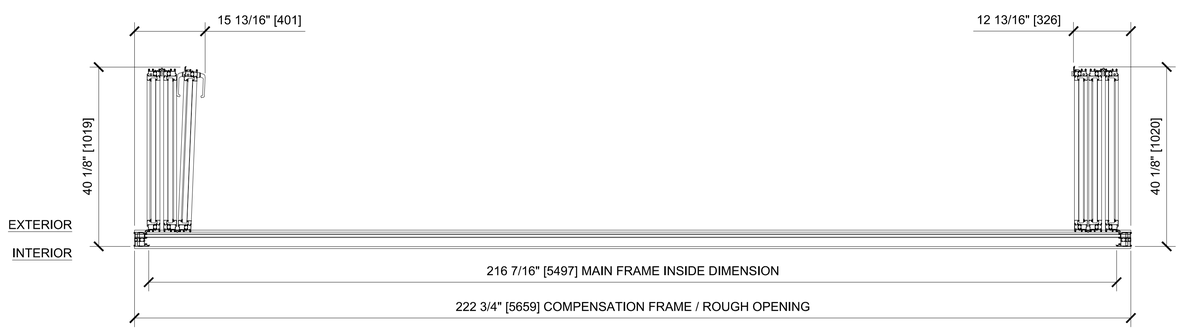


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S80 - SWING OUT - UNEVEN / UNEVEN PANELED - BI-FOLDING

- S80 SYSTEM
- AVAILABLE GLASS THICKNESSES: 1" AND 1 1/4" (1" SHOWN)
- HORIZONTAL MULLIONS AVAILABLE (NONE SHOWN)
- FLUSH OR RAISED SILL AVAILABLE (FLUSH SHOWN)
- INWARD OR OUTWARD SWINGS AVAILABLE (OUTWARD SHOWN)
- 2-POINT LEVER LATCHES ARE STANDARD. NO EXTERIOR ACCESS WHEN CLOSED AND LATCHED
- OPTIONAL 3-POINT KEYED ACCESS AVAILABLE (SHOWN ON ACTIVE DOOR #3L)

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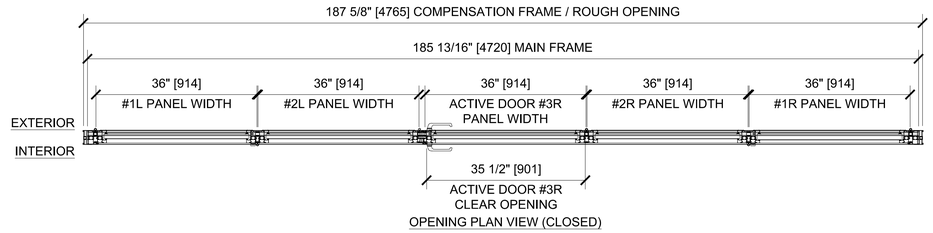
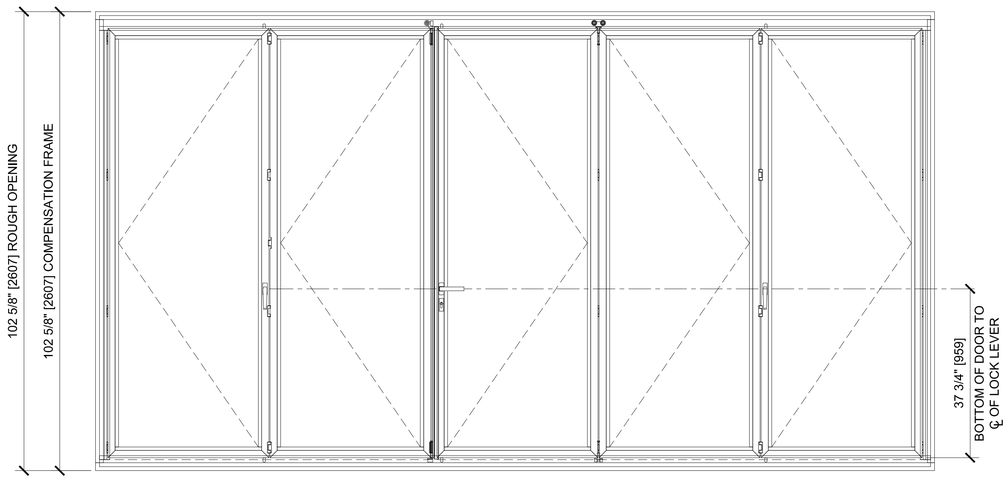
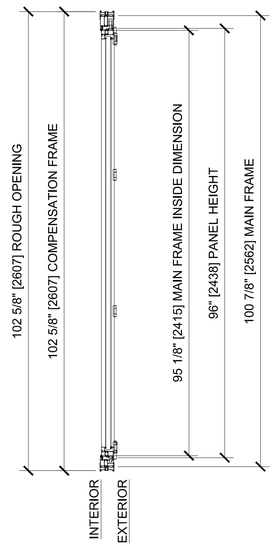


OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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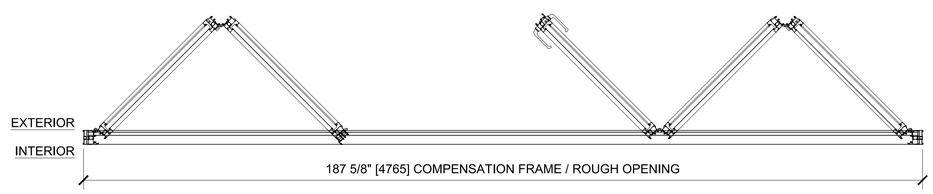
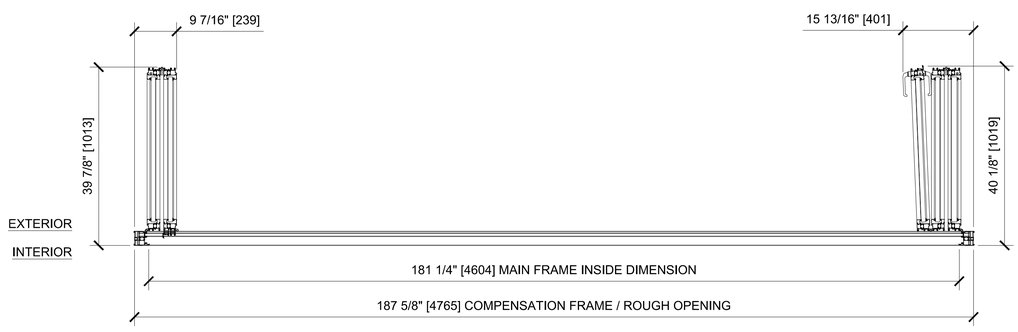


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S80 - SWING OUT - EVEN / UNEVEN PANELED - BI-FOLDING

- S80 SYSTEM
- AVAILABLE GLASS THICKNESSES: 1" AND 1 1/4" (1" SHOWN)
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- 2-POINT LEVER LATCHES ARE STANDARD. NO EXTERIOR ACCESS WHEN CLOSED AND LATCHED
- OPTIONAL 3-POINT KEYED ACCESS AVAILABLE (SHOWN ON ACTIVE DOOR #3R)

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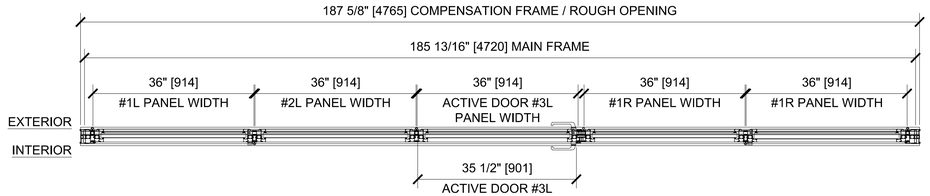
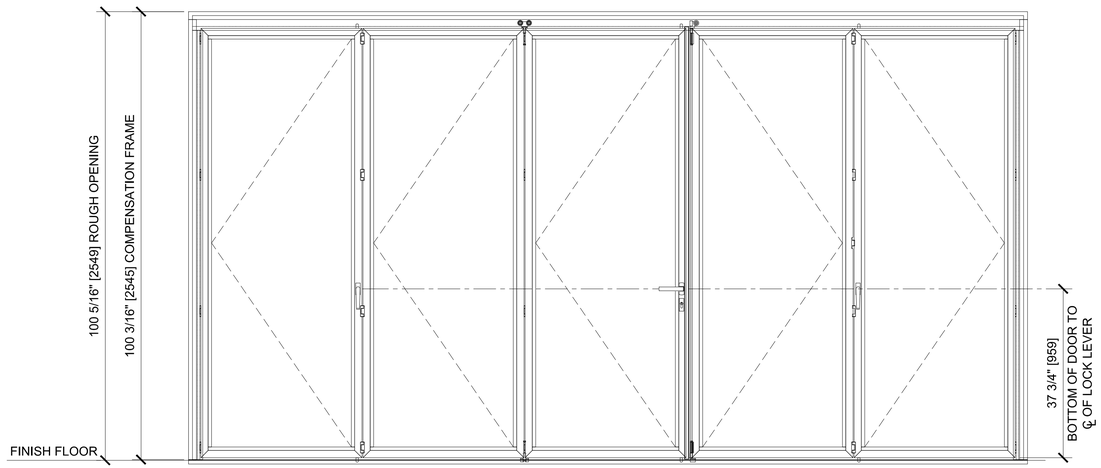
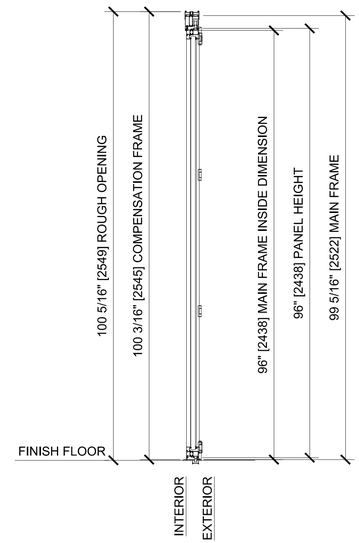


OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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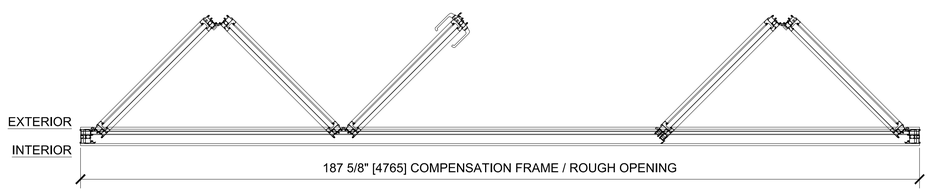
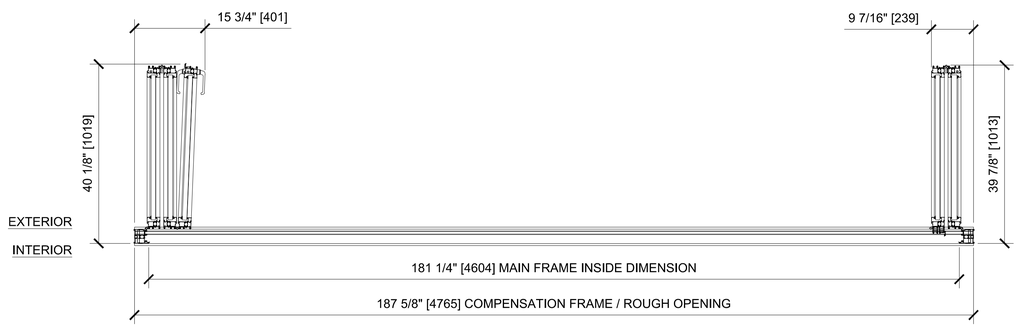


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S80 - SWING OUT - UNEVEN / EVEN PANELED - BI-FOLDING

- S80 SYSTEM
- AVAILABLE GLASS THICKNESSES: 1" AND 1 1/4" (1" SHOWN)
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- OPTIONAL 3-POINT KEYED ACCESS AVAILABLE (SHOWN ON ACTIVE DOOR #3L)

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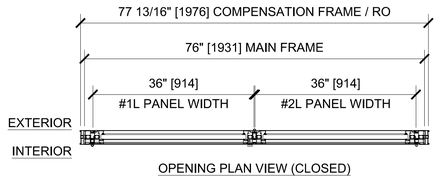
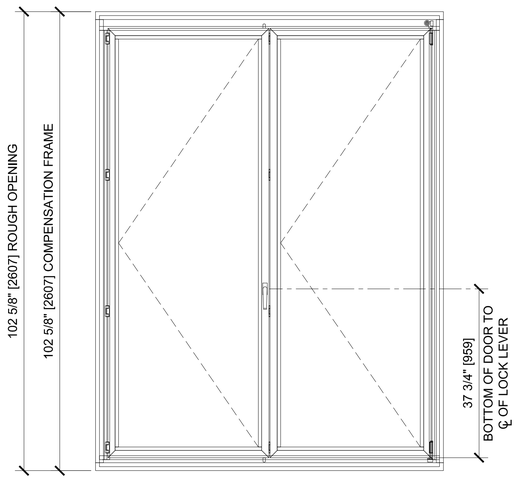
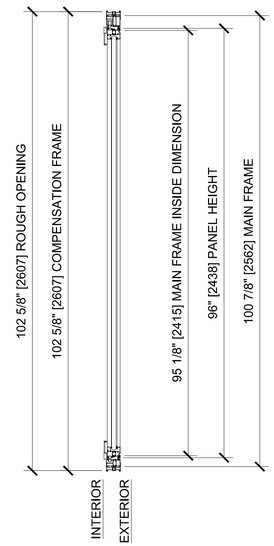


OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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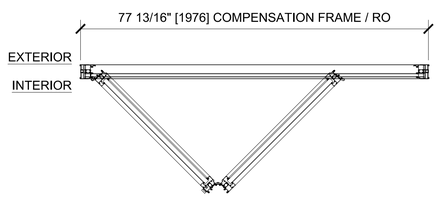
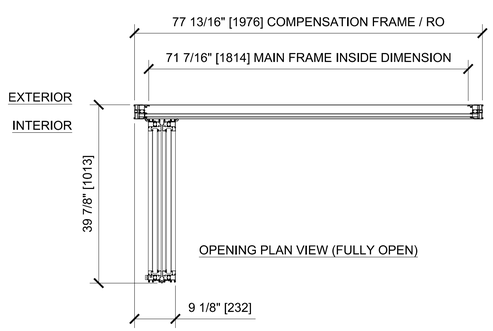


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S80 - SWING IN - EVEN PANELED - FOLDING LEFT

- S80 SYSTEM
- AVAILABLE GLASS THICKNESSES: 1" AND 1 1/4" (1" SHOWN)
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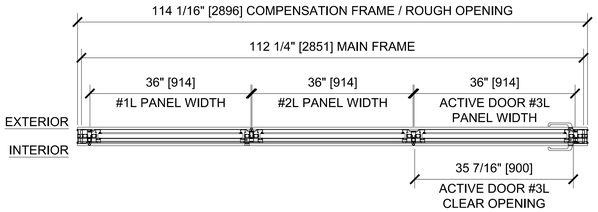
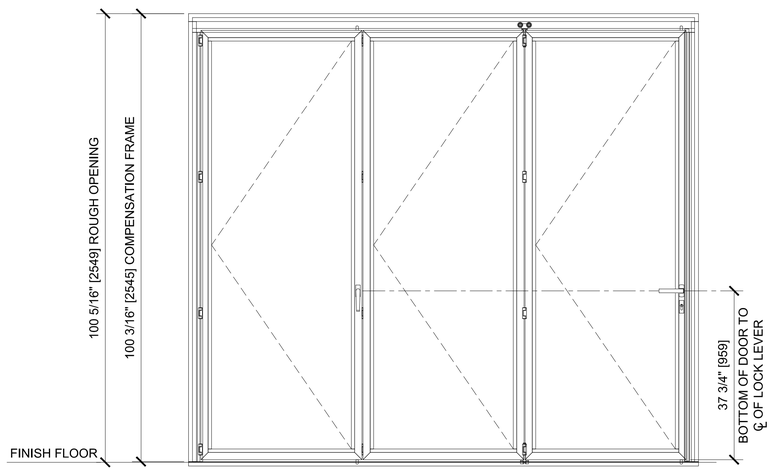
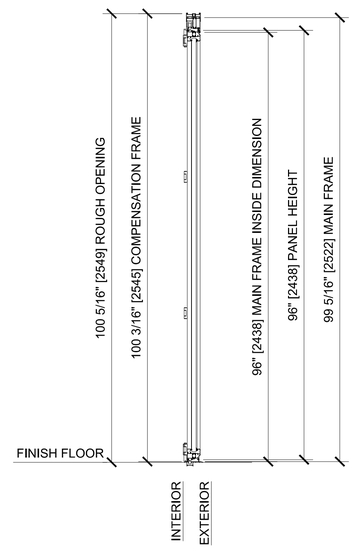


OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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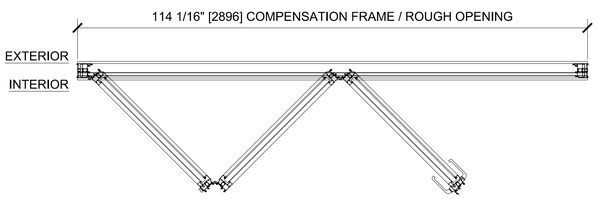
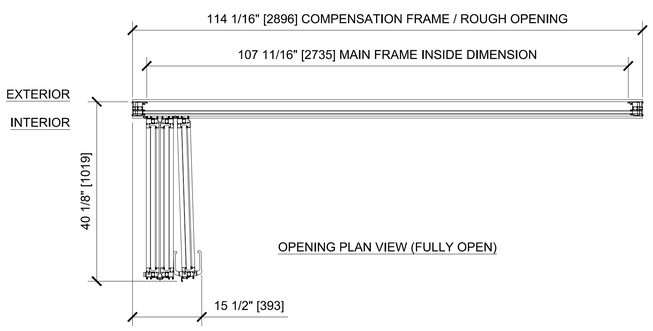


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S80 - SWING IN - UNEVEN PANELED - FOLDING LEFT

- S80 SYSTEM
- AVAILABLE GLASS THICKNESSES: 1" AND 1 1/4" (1" SHOWN)
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- INWARD OR OUTWARD SWINGS AVAILABLE (INWARD SHOWN)
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- OPTIONAL 3-POINT KEYED ACCESS AVAILABLE (SHOWN ON ACTIVE DOOR #3L)

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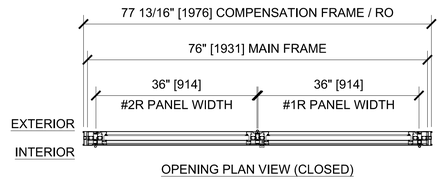
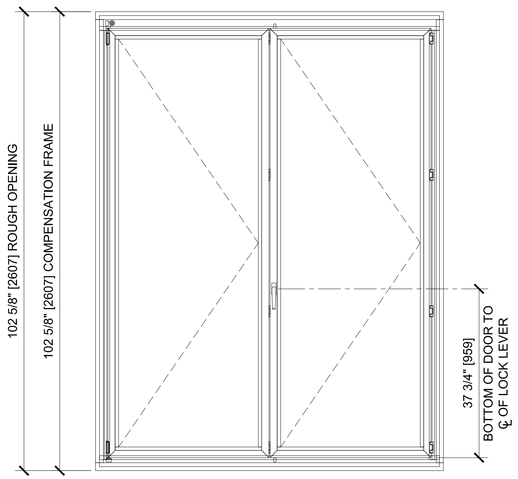
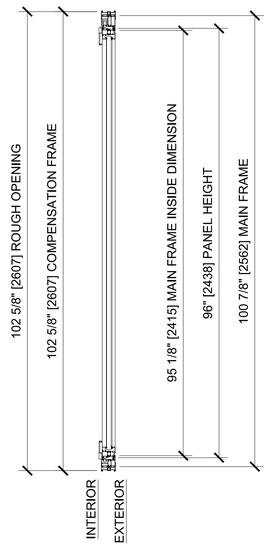


OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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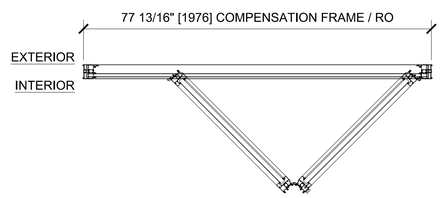
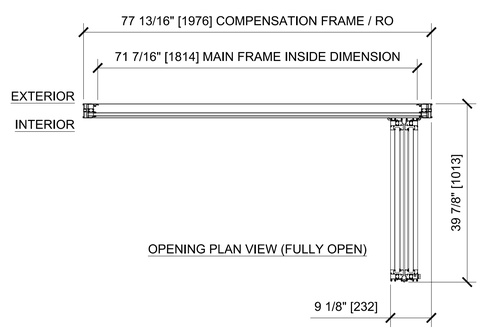


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S80 - SWING IN - EVEN PANELED - FOLDING RIGHT

- S80 SYSTEM
- AVAILABLE GLASS THICKNESSES: 1" AND 1 1/4" (1" SHOWN)
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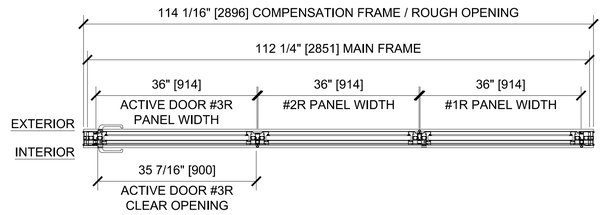
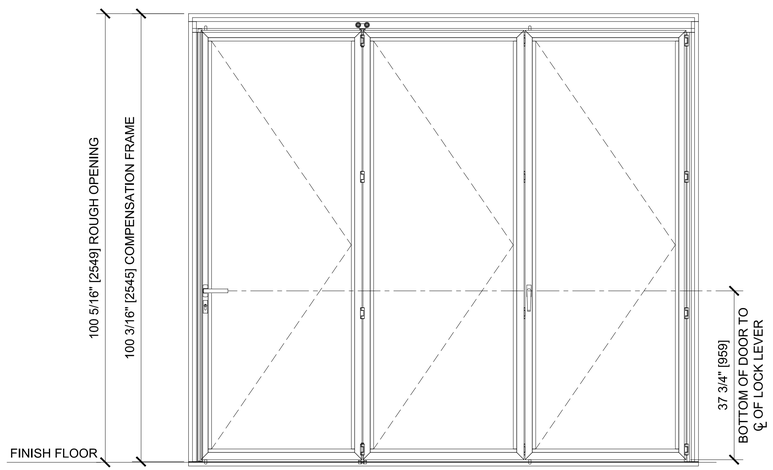
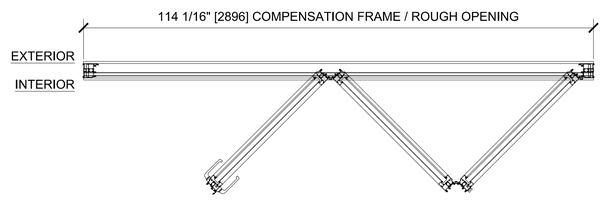


OPENING PLAN VIEW (CLOSED)

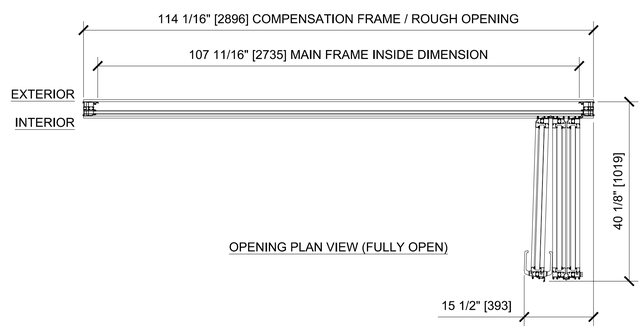


OPENING ELEVATION (INTERIOR)

SECTION



OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S80 - SWING IN - UNEVEN PANELED - FOLDING RIGHT

- S80 SYSTEM
- AVAILABLE GLASS THICKNESSES: 1" AND 1 1/4" (1" SHOWN)
- HORIZONTAL MULLIONS AVAILABLE (NONE SHOWN)
- FLUSH OR RAISED SILL AVAILABLE (FLUSH SHOWN)
- INWARD OR OUTWARD SWINGS AVAILABLE (INWARD SHOWN)
- 2-POINT LEVER LATCHES ARE STANDARD. NO EXTERIOR ACCESS WHEN CLOSED AND LATCHED
- OPTIONAL 3-POINT KEYED ACCESS AVAILABLE (SHOWN ON ACTIVE DOOR #3R)

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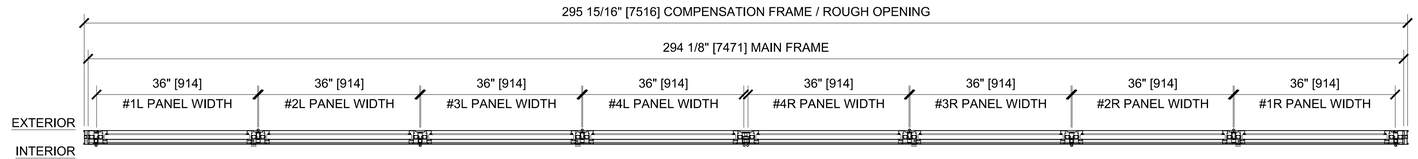
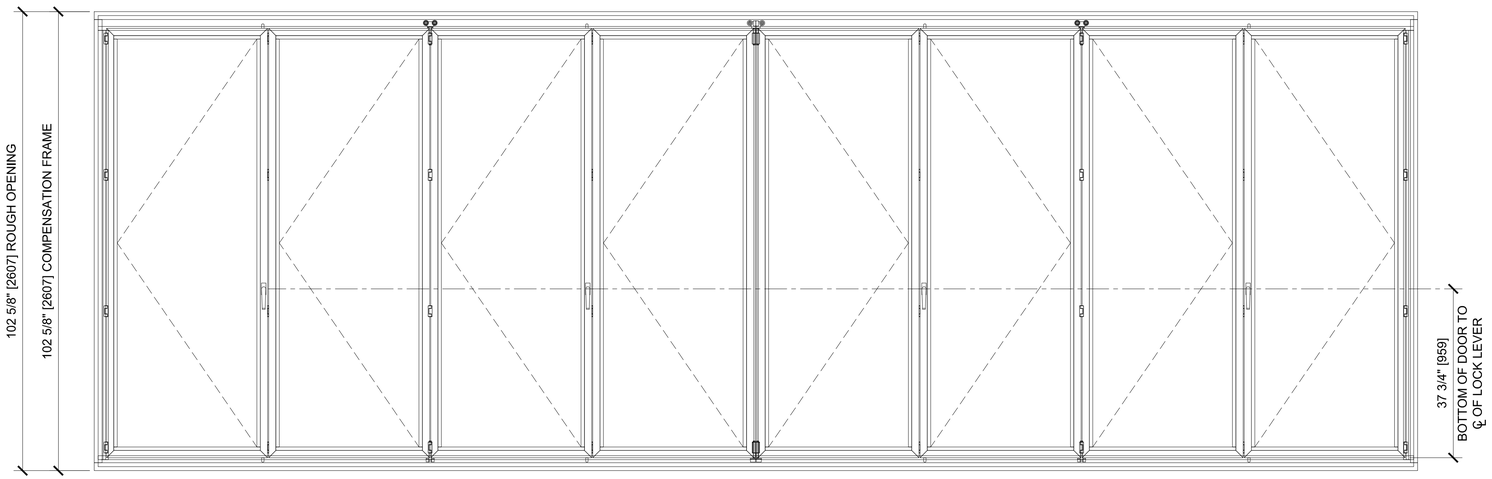
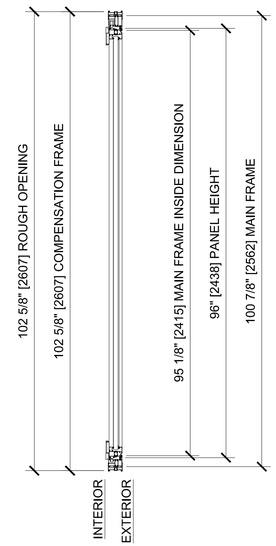


OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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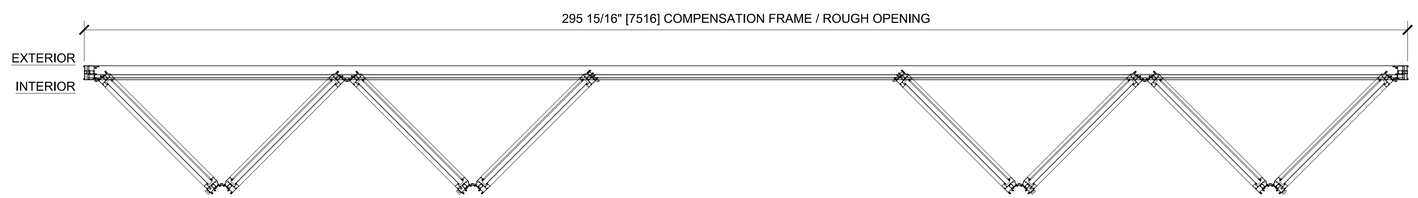
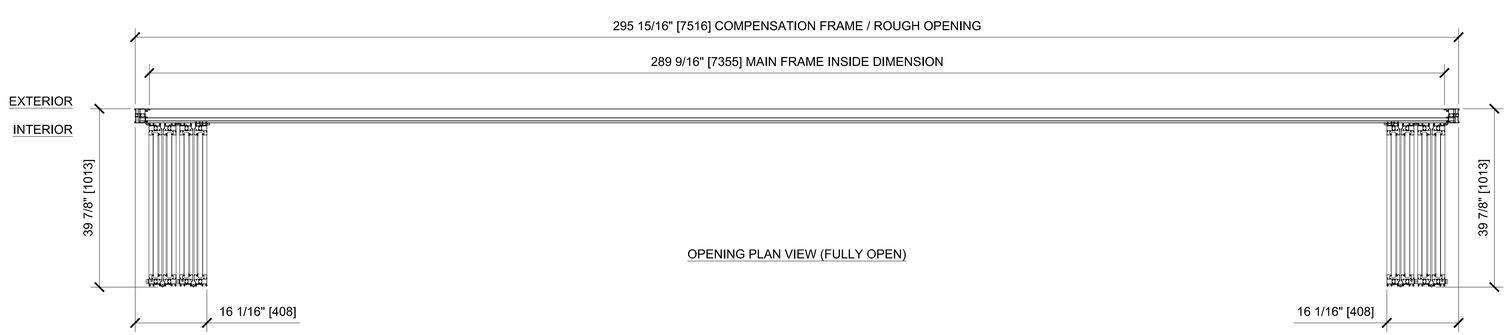


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S80 - SWING IN - EVEN / EVEN PANELED - BI-FOLDING

- S80 SYSTEM
- AVAILABLE GLASS THICKNESSES: 1" AND 1 1/4" (1" SHOWN)
- HORIZONTAL MULLIONS AVAILABLE (NONE SHOWN)
- FLUSH OR RAISED SILL AVAILABLE (RAISED SHOWN)
- INWARD OR OUTWARD SWINGS AVAILABLE (INWARD SHOWN)
- STANDARD 2-POINT LEVER LATCHES ONLY. NO EXTERIOR ACCESS WHEN CLOSED AND LATCHED

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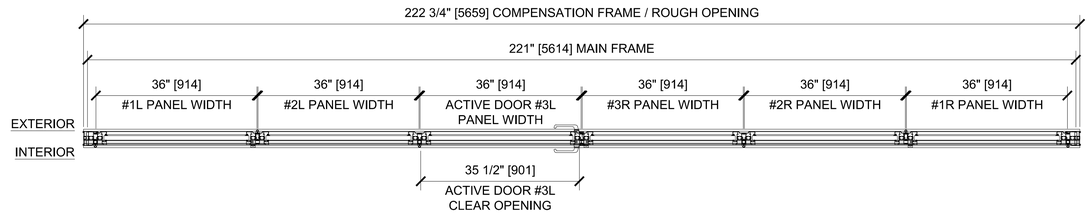
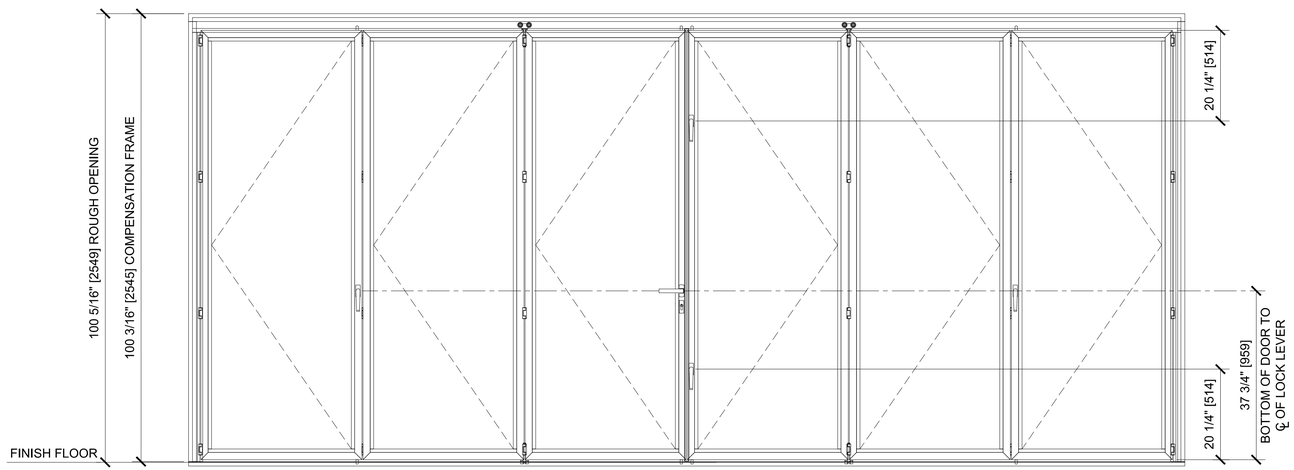
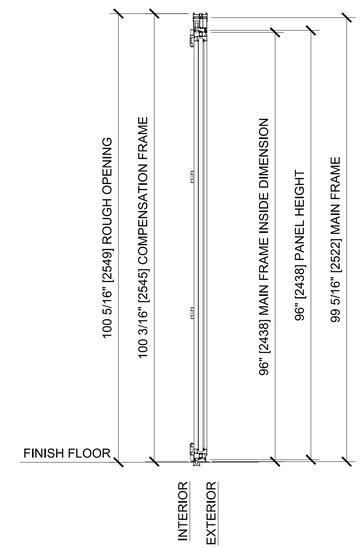


OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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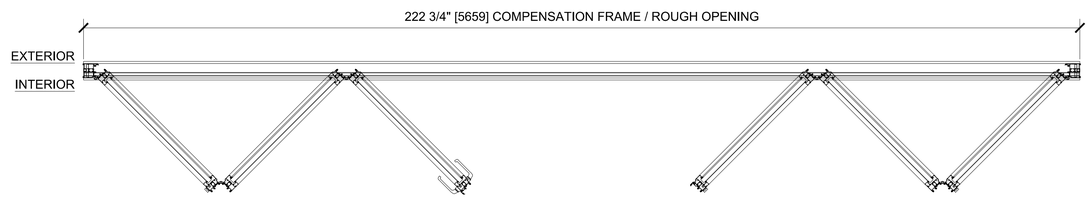
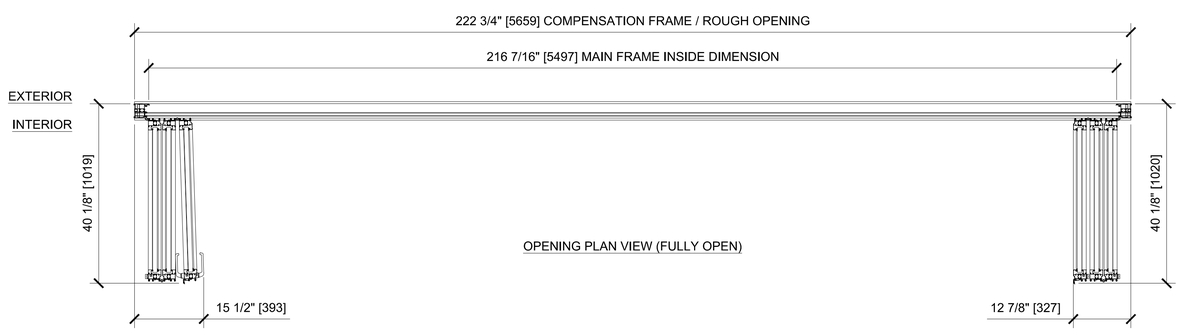


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S80 - SWING IN - UNEVEN / UNEVEN PANELED - BI-FOLDING

- S80 SYSTEM
- AVAILABLE GLASS THICKNESSES: 1" AND 1 1/4" (1" SHOWN)
- HORIZONTAL MULLIONS AVAILABLE (NONE SHOWN)
- FLUSH OR RAISED SILL AVAILABLE (FLUSH SHOWN)
- INWARD OR OUTWARD SWINGS AVAILABLE (INWARD SHOWN)
- 2-POINT LEVER LATCHES ARE STANDARD. NO EXTERIOR ACCESS WHEN CLOSED AND LATCHED
- OPTIONAL 3-POINT KEYED ACCESS AVAILABLE (SHOWN ON ACTIVE DOOR #3L)

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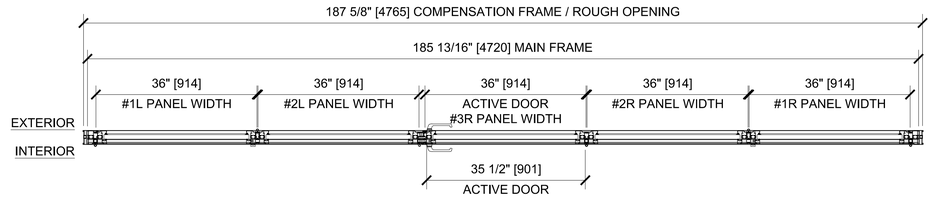
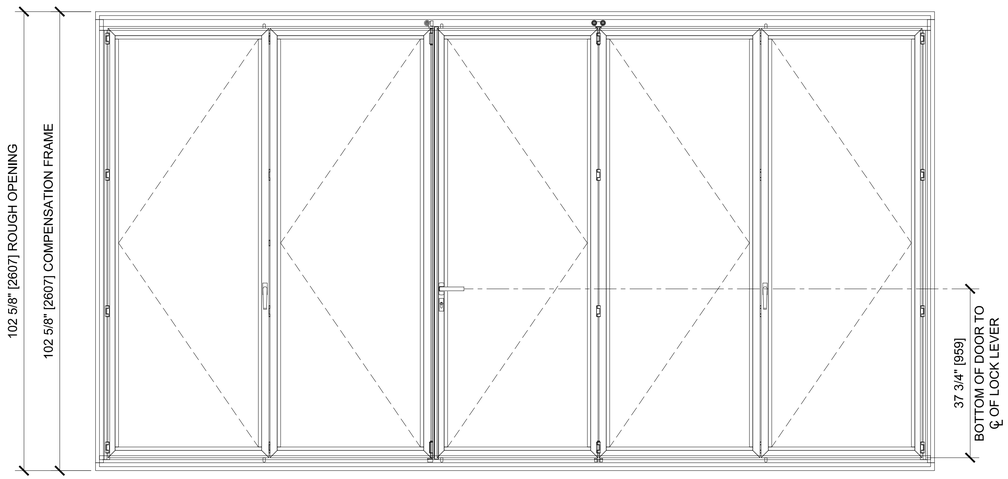
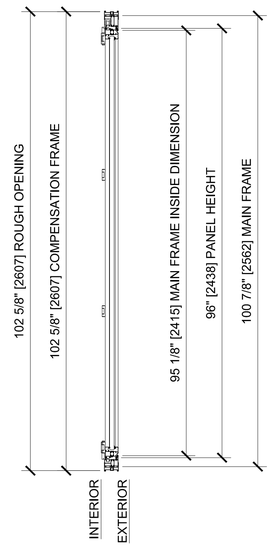


OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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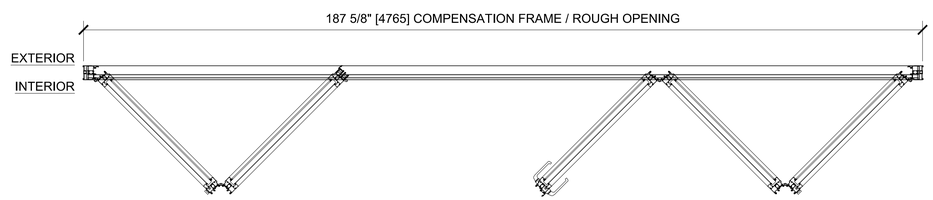
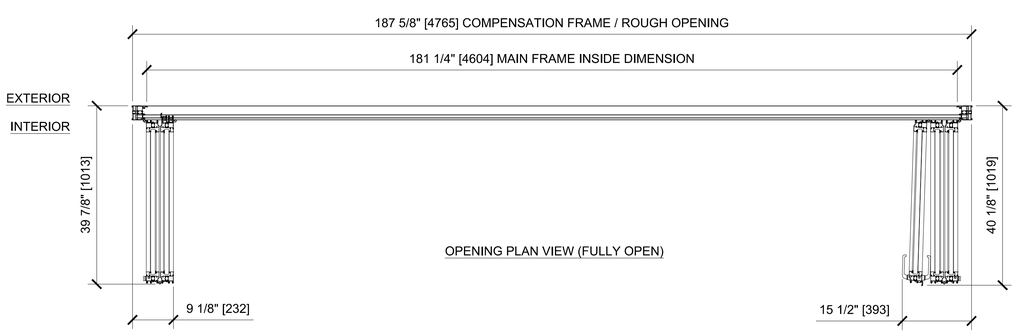


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

S80 - SWING IN - EVEN / UNEVEN PANELED - BI-FOLDING

- S80 SYSTEM
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- 2-POINT LEVER LATCHES ARE STANDARD. NO EXTERIOR ACCESS WHEN CLOSED AND LATCHED
- OPTIONAL 3-POINT KEYED ACCESS AVAILABLE (SHOWN ON ACTIVE DOOR #3R)

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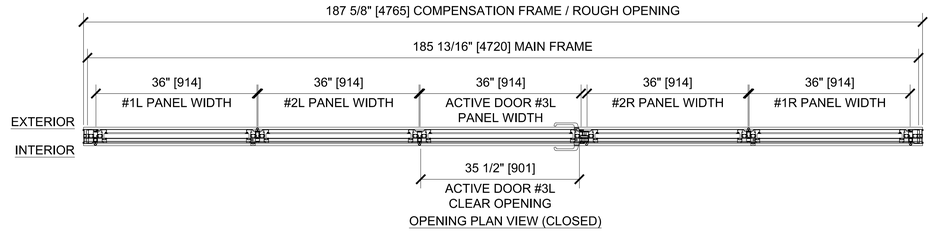
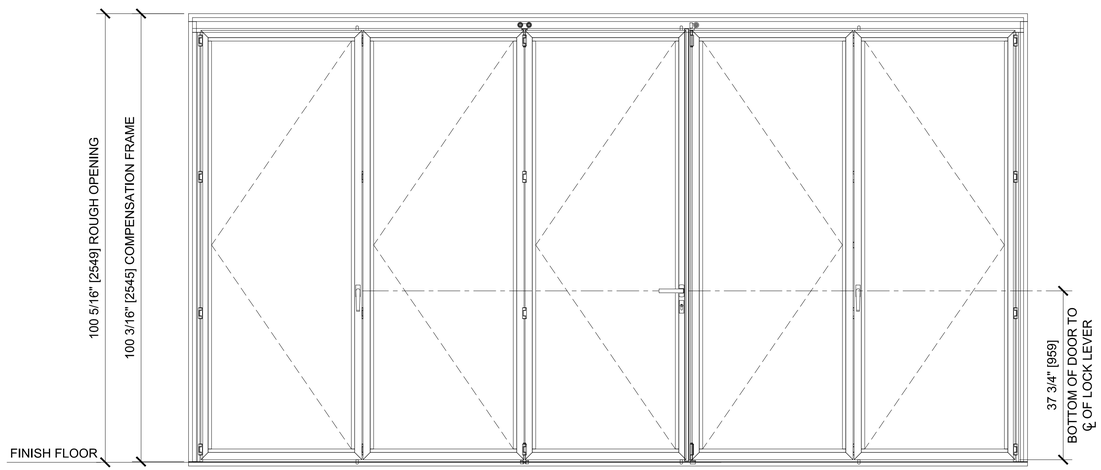
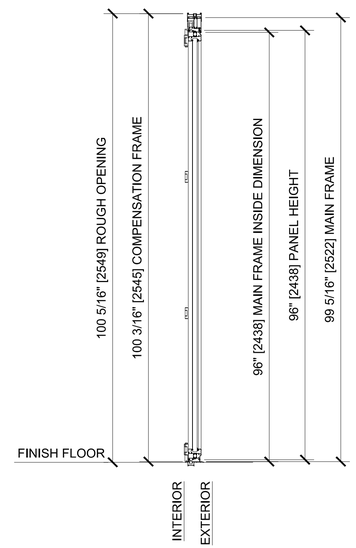


OPENING PLAN VIEW (CLOSED)



OPENING ELEVATION (INTERIOR)



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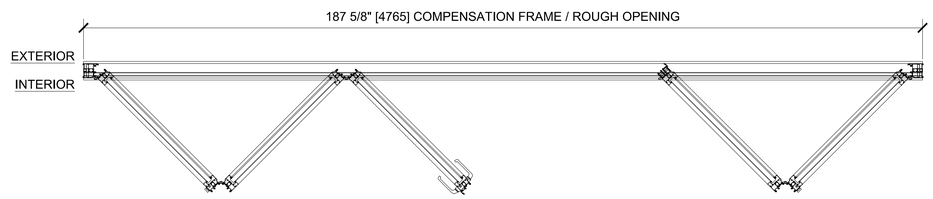
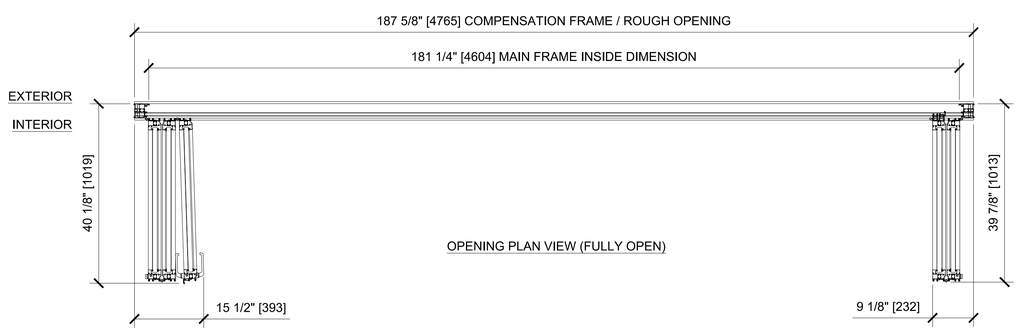


OPENING PLAN VIEW (PARTIALLY OPEN)



OPENING PLAN VIEW (FULLY OPEN)

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- INWARD OR OUTWARD SWINGS AVAILABLE (INWARD SHOWN)
- 2-POINT LEVER LATCHES ARE STANDARD. NO EXTERIOR ACCESS WHEN CLOSED AND LATCHED
- OPTIONAL 3-POINT KEYED ACCESS AVAILABLE (SHOWN ON ACTIVE DOOR #3L)

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