SAFETY DATA SHEET



Revision Number: 004.0

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:

Product type: **Restriction of Use:** None identified Company address: Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067

LOCTITE SF F720 RD known as Color Guard® Red Tough Rubber Coating

IDH number:

338130

34985 Item number: Region: United States Contact information: Telephone: (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

CRL Catalog Number: 81811

2. HAZARDS IDENTIFICATION EMERGENCY OVERVIEW

	EMERGENCI OVERVIEW
DANGER:	HIGHLY FLAMMABLE LIQUID AND VAPOR.
	MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS.
	CAUSES SKIN IRRITATION.
	CAUSES SERIOUS EYE IRRITATION.
	MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	2
SKIN IRRITATION	2
EYE IRRITATION	2A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
ASPIRATION HAZARD	1



Precautionary Statements

Prevention:	Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves, eve protection, and face protection.
Response:	 IF SWALLOWED: Immediately call a physician or poison control center. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Call a poison control center or physician if you feel unwell. Do NOT induce vomiting. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
Storage:	Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local
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governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*	
Petroleum Distillates	Proprietary	30 - 60	
Xylenes	1330-20-7	10 - 30	
n-Hexane	110-54-3	10 - 30	
Acetone	67-64-1	5 - 10	
Reinforcing filler	Proprietary	5 - 10	
Ethylbenzene	100-41-4	1 - 5	
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5	

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES		
Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention	
Skin contact:	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). Wash clothing before reuse. If symptoms develop and persist, get medical attention.	
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.	
Ingestion:	Do not induce vomiting. Keep individual calm. Never give anything by mouth to an unconscious person. If symptoms develop and persist, get medical attention.	
Symptoms:	See Section 11.	
5. FIRE FIGHTING MEASURES		
Extinguishing media:	Foam, extinguishing powder, carbon dioxide.	
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.	
	In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO2) can	
Unusual fire or explosion hazards:	released. In case of fire, keep containers cool with water spray.	

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Do not allow product to enter sewer or waterways.

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Clean-up methods:

Remove all sources of ignition. Ensure adequate ventilation. Soak up with inert absorbent. Do not empty into drains / surface water / ground water. Store in a closed container until ready for disposal. Remove all sources of ignition. Ensure adequate ventilation. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed container until ready for disposal.

7. HANDLING AND STORAGE

Handling:

Storage:

Avoid contact with skin and clothing. Avoid breathing vapors or mists of this product. Keep away from heat, spark and flame.

For safe storage, store at or below 48 °C (118.4 °F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Petroleum Distillates	None	None	None	None
Xylenes	100 ppm TWA 150 ppm STEL	100 ppm (435 mg/m3) PEL	None	None
n-Hexane	50 ppm TWA (SKIN)	500 ppm (1,800 mg/m3) PEL	None	None
Acetone	750 ppm STEL 500 ppm TWA	1,000 ppm (2,400 mg/m3) PEL	None	None
Reinforcing filler	10 mg/m3 TWA Total dust.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust.	None	None
Ethylbenzene	20 ppm TWA	100 ppm (435 mg/m3) PEL	None	None
Silica, amorphous, fumed, crystal-free	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	20 MPPCF TWA 0.8 mg/m3 TWA	None	None

Engineering controls:

Respiratory protection:

Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

Eye/face protection:

Skin protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Safety goggles or safety glasses with side shields.

Chemical resistant, impermeable gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Liquid

Physical state: Color: Odor: Odor threshold: pH: Vapor pressure: Boiling point/range: Melting point/ range: Specific gravity: Vapor density:

Red Solvent Not available. 185 mm hg (20 °C (68°F)) 56.1 - 141.1 °C (133°F - 286°F) Not available. 0.83 > 1

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Flash point: Flammable/Explosive limits - lower: Flammable/Explosive limits - upper: Autoignition temperature: Evaporation rate: Solubility in water: Partition coefficient (n-octanol/water): VOC content: Viscosity: Decomposition temperature: -23 °C (-9.4 °F) 1 % 12.8 % Not available. Greater than butyl acetate. Insoluble Not available. 67.0 %; 556 g/l Not available. Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable	
Hazardous reactions:	Will not occur.	
Hazardous decomposition products:	None	
Incompatible materials:	Strong acids and strong bases. Strong oxidizing agents. Amines. Alkali metals. Halogenated compounds.	
Reactivity:	Not available.	
Conditions to avoid:	Store away from incompatible materials. Heat, flames, sparks and other sources of ignition.	
11. TOXICOLOGICAL INFORMATION		

Relevant routes of exposure:

Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	Vapors may cause headaches, nausea, dizziness and respiratory tract irritation. Reports have associated repeated and prolonged overexposure to solvents with permanent brain and nervous system damage. Prolonged exposure to solvents may cause adverse effects to the
Skin contact:	liver, urinary, and reproductive systems. Causes skin irritation.
Eye contact: Ingestion:	Causes serious eye irritation. May be harmful if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Petroleum Distillates	None	Irritant
Xylenes	Oral LD50 (RAT) = 6,670 mg/kg Oral LD50 (RAT) = 3,523 - 8,600 mg/kg Oral LD50 (RAT) = 4,300 mg/kg Dermal LD50 (RABBIT) = > 43 g/kg Inhalation LC50 (RAT, 4 h) = 6,350 mg/l	Cardiac, Central nervous system, Irritant, Kidney, Liver
n-Hexane	Oral LD50 (RAT) = 24 mg/kg Oral LD50 (RAT) = 43.5 mg/kg Oral LD50 (RAT) = 28,710 mg/kg Dermal LD50 (RABBIT) = > 2,000 mg/kg Inhalation LC50 (RAT, 4 h) = 73860 ppm	Developmental, Irritant, Lung, Nervous System, Reproductive
Acetone	Oral LD50 (RABBIT) = 5,340 mg/kg Oral LD50 (RAT) = 5,800 mg/kg Oral LD50 (RAT) = 9,800 mg/kg Dermal LD50 (RABBIT) = 20,000 mg/kg Inhalation LC50 (RAT, 8 h) = 50.1 mg/l Inhalation LC50 (RAT, 4 h) = 76 mg/l	Blood, Central nervous system, Irritant, Reproductive
Reinforcing filler	Oral LD50 (RAT) = 6,450 mg/kg	Nuisance dust
Ethylbenzene	Oral LD50 (RAT) = 5.46 g/kg Oral LD50 (RAT) = 3,500 mg/kg Dermal LD50 (RABBIT) = 17,800 mg/kg	Irritant, Central nervous system
Silica, amorphous, fumed, crystal-free	None	Nuisance dust

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Petroleum Distillates	No	No	No
Xylenes	No	No	No
n-Hexane	No	No	No
Acetone	No	No	No
Reinforcing filler	No	No	No
Ethylbenzene	No	Group 2B	No
Silica, amorphous, fumed, crystal-free	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information:

Not available.

13. DISPOSAL CONSIDERATIONS			
Information provided is for unused product only.			
Recommended method of disposal:	Follow all local, state, federal and provincial regulations for disposal.		
Hazardous waste number:	D001: Ignitable.		
	14. TRANSPORT INFORMATION		
The transport information provided ir package/configuration.	n this section only applies to the material/formulation itself, and is not specific to any		
U.S. Department of Transportation G Proper shipping name: Hazard class or division: Identification number: Packing group:	round (49 CFR) Coating solution 3 UN 1139 II		
International Air Transportation (ICA) Proper shipping name: Hazard class or division: Identification number: Packing group:	D/IATA) Coating solution 3 UN 1139 II		
Water Transportation (IMO/IMDG) Proper shipping name: Hazard class or division: Identification number: Packing group:	COATING SOLUTION 3 UN 1139 II		
1	5. REGULATORY INFORMATION		
United States Regulatory Information			
TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act		
TSCA 12 (b) Export Notification:	Inventory. None above reporting de minimis		
CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313:	None above reporting de minimis Immediate Health, Delayed Health, Fire This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Ethylbenzene (CAS# 100-41-4). n-Hexane (CAS# 110-54-3). Xylenes (CAS# 1330-20-7).		
CERCLA Reportable quantity:	Ethylbenzene (CAS# 100-41-4) 1,000 lbs. (454 kg) n-Hexane (CAS# 110-54-3) 5,000 lbs. (2,270 kg) Xylenes (CAS# 1330-20-7) 100 lbs. (45.4 kg) Benzene (CAS# 71-43-2) 10 lbs. (4.54 kg)		
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.		
Canada Regulatory Information			
CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List		

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Product name: LOCTITE SF F720 RD known as Color Guard® Red Tough Rubber



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