

CRL UV603T UV ADHESIVE

CRL UV603T is a 100% solids, general purpose UV Adhesive that bonds to a variety of substrates including metal, ceramic, glass and many plastics. When bonding plastics, always test first, as not all plastics can be bonded properly. Do not bond any coated parts (powder coated or galvanized) with this adhesive. The cured product is optically clear, extremely flexible and demonstrates outstanding elongation. Bonds made using UV603T are tough, durable and very resistant to moisture and yellowing. The adhesive cures within seconds upon exposure to ultraviolet light. The speed of cure depends on the UV intensity as measured at the product surface, as well as the adhesive depth. Store adhesive away from sunlight. CRL7528 Cleaner and Degreaser provides optimum adhesion when used first to prepare the glass by removing any dirt and grease that is present.

CRL UV ADHESIVES
UV603T Medium Viscosity

CRL
PROFESSIONAL QUALITY

UNCURED PROPERTIES

COMPOSITION	Urethane Acrylate / Monomer Blend
VISCOSITY	400 - 800 cps at 25°C (77°F)
APPEARANCE	Clear liquid with slight yellow tint
SPECIFIC GRAVITY	1.1 - 1.2 at 25°C (77°F)
FLASH POINT	200°F (93°C)
TOXICITY	Refer to Material Safety Data Sheet
SHELF LIFE	One year

CURED PROPERTIES

DUROMETER	Shore D 25 - 35
WATER ABSORPTION	About 1% (24 hour immersion)
TEMPERATURE RANGE	-50°C to 150°C (-58°F to 302°F)
REFRACTIVE INDEX	1.492 at 25°C (77°F)

CURING INFORMATION

UV LIGHT:	UV INTENSITY	SUBSTRATES	BOND GAP	TIME TO CURE
	35-45 mW/cm ²	glass-glass	0.5 - 1 mil	10-15 seconds

THESE ARE TYPICAL PROPERTIES AND ARE NOT MEANT TO BE PRODUCT SPECIFICATIONS.

Note: The information contained in this data sheet is believed to be reliable. C.R. LAURENCE CO., INC. makes no representation or warranties of any kind concerning this information. It is the user's responsibility to determine the suitability of this product for any intended use. The user assumes all risk and liability connected with the use of this product.

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