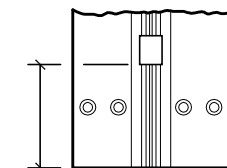


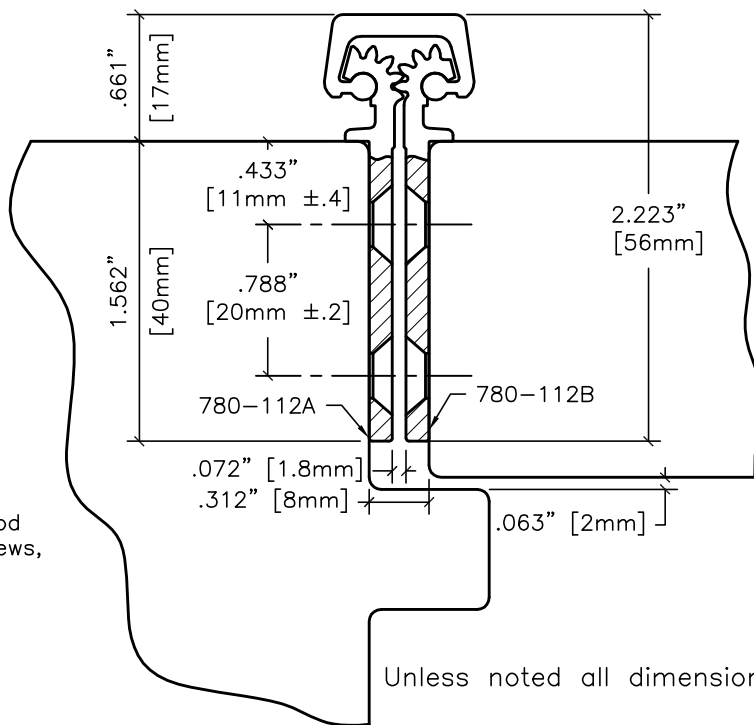
#12 x 82" F.H. countersunk wood or machine screws, (38 places).

16 bearings spaced equally @ 5.125" center to center.

2.684" [68.2mm] Ref.



End of hinge to first bearing, both ends.



Unless noted all dimensions  $\frac{\pm.020''}{\pm.5mm}$

### Vertical Hole Spacing

Non cumulative tolerances on hole to hole spacing.

	Metric (mm)	Decimal (in.)
A	2108.0 <sup>+0.00</sup> <sub>-0.80</sub>	82.992 <sup>+0.000</sup> <sub>-0.030</sub>
B	40.0 ±.25	1.575 ±.010
C	85.0 ±.20	3.346 ±.008
D	130.0 ±.20	5.118 ±.008
E	200.0 ±.20	7.874 ±.008
F	257.0 ±.20	10.118 ±.008



HAGER COMPANIES  
HIGHWAY 78 WEST  
P.O. BOX 3368  
OXFORD, ALABAMA 36203

780-112 83" SD

DATE 10-25-96 REV. 01-15-02 DR. KBJ SCALE None

FILENAME z:\roton\template\standard\780-112.dwg

DRAWING NO. 780112083SD